

## **Features**

- Good tensile strength and surface quality
- Easy to work with at high print speed
- User-friendly for both home and office environments
- Due to the low shrinkage
- factor, PLA will not deform after cooling
- Minimal thermal tension
- Minimal deformation
- Acetone resistant

# RS PRO 3D Printing Materials-1.75mm Black PLA 3D Printer Filament, 2.3kg

RS Stock No.: 125-4335



RS PRO Professionally Approved Products bring to you professional quality parts across all product categories. Our product range has been tested by engineers and provides a comparable quality to the leading brands without paying a premium price.

## **3D Printing Materials**



#### **Product Description**

This PLA (polylactic acid) 3D Printer Filament from our high-quality own brand RS PRO is the most popular 3D printing filament material and it is the best material for getting started with your 3D printer.

#### **General Specifications**

Printing Technology	FDM
Printing Material	PLA
Machine Specific	No
Colour	Black
For Use With	Common Desktop 3D Printers
Material Type	PLA
Application	Household tools, Educational projects, Show objects,
	Prototyping, Architectural models

#### **Mechanical Specifications**

Diameter	1.75mm
Weight	2.3kg
Specific gravity	1,24 g/cc
MFI	6,0 g/10 min
Tensile strength	110 MPa (MD) / 145 MPa (TD)
Elongation at break	160% (MD) / 100% (TD)
Tensile Modulus	3310 MPa (MD) / 3860 MPa (TD)
Impact strength	7,5 KJ/m²
Tolerance	± 0.05mm
Roundness	≥ 95%

# **3D Printing Materials**



#### **Operation Environment Specifications**

Printing Temperature	180 °C -210°C
Melting Temperature	210°C ± 10 °C
Melting Point	145 °C -160°C
Vicat Softening Temperature	± 60°C
Storage Temperature	15 °C -25°C

### **Approvals**

Compliance/Certifications	ASTM D1505, ASTM D882,ASTM D3418,IS0 306, 2011/65/EU and
	2015/863



