









| Мо              | odel                       |                 | DRV150         | / DRV250              |                 |                 | DRV             | 250             |                 |  |
|-----------------|----------------------------|-----------------|----------------|-----------------------|-----------------|-----------------|-----------------|-----------------|-----------------|--|
|                 | Size                       | Ø2.4<br>(3/32") | Ø3.2<br>(1/8") | Ø4.0<br>(5/32")       | Ø4.8<br>(3/16") | Ø4.0<br>(5/32") | Ø4.8<br>(3/16") | Ø6.0<br>(3/16") | Ø6.4<br>(3/16") |  |
| Rivet           | Mandrel<br>diameter:<br>mm | Ø1.4-1.6        | Ø1.8-2.1       | Ø2.2-2.6              | Ø2.6-3.2        | Ø2.2-2.6        | Ø2.6-3.2        | Ø3.1-3.5        | Ø3.5-3.9        |  |
| Jaw set         | Size                       | 4.8             |                |                       |                 |                 |                 | 6.4             |                 |  |
| (3pcs set)      | Part No.                   |                 |                | 199731-7              |                 |                 |                 | 1997            | 0-9             |  |
| Nose piece assy |                            | 127230-9        | 127229-4       | 127228-6              | 127225-2        | 127228-6        | 127225-2        | 127224-4        | 127223-6        |  |
| Jaw             | Color / Size               | Gray / 1.9      | Black / 2.5    | Gray / 3.1            | Black / 3.6     | Gray / 3.1      | Black / 3.6     | Gray / 4.0      | Black / 4.5     |  |
| pusher<br>assy  | Part No.                   | 127478-3        | 127477-5       | 127476-7              | 127475-9        | 127476-7        | 127475-9        | 127474-1        | 127473-3        |  |
| Dire -          | Color / Size               | Silver / 2.3    | Black / 2.8    | Pipe is not necessary |                 | Silver / 3.5    | Silver / 4.2    |                 | Silver / 4.6    |  |
| Pipe            | Part No.                   | 162747-5        | 162746-7       | for operatio          | n. (DRV150)     | 162745-9        | 1627            | 744-1           | 162743-3        |  |

#### **Tool Protector**

|        | For Nose | For Motor | Set      |
|--------|----------|-----------|----------|
| DRV150 | 422572-9 | 422571-1  | 191G65-6 |
| DRV250 | 422573-7 | 422371-1  | 191G66-4 |







# **Battery Protector**

BL1830B / BL1850B / BL1860B 459938-0





### Grease set (5g)

Jaw grease for maintenance (Grease to jaw case & jaws) Molybdenum disulfide grease 191D57-7





| 18V                  | DC18RC DC18RD | DC18SD  |
|----------------------|---------------|---------|
| <b>BL1830B</b> 3.0Ah | <b>22</b> min | 60 min  |
| BL1850B 5.0Ah        | 45 min        | 110 min |
| <b>BL1860B</b> 6.0Ah | 55 min        | 130 min |

|                    |                         | DRV150                        | DRV250                        |
|--------------------|-------------------------|-------------------------------|-------------------------------|
| <b>I</b> Brake     | Max pulling force       | 10 kN                         | 20 kN                         |
|                    | Length of Stroke        | 25 mm (1")                    | 30 mm (1-3/16")               |
| Built-in Job Light | Center height           | 26 mm (1")                    | 26 mm (1")                    |
| J                  | Sound Pressure Level    | 75 dB(A)                      | 74 dB(A)                      |
| Carrying Case      | Vibration Level         | 2.5 m/s <sup>2</sup> or less  | 2.5 m/s <sup>2</sup> or less  |
| g carrying case    | Dimensions              | w/BL1830B/BL1850B/            | w/BL1830B/BL1850B/            |
|                    | $(L \times W \times H)$ | BL1860B:                      | BL1860B:                      |
|                    |                         | 310x80x287 mm                 | 320x80x287 mm                 |
|                    |                         | (12-1/4"x3-1/8"x11-1/4")      | (12-5/8"x3-1/8"x11-1/4")      |
|                    | Net weight              | 1.9 - 2.2 kg (4.2 - 4.9 lbs.) | 2.1 - 2.4 kg (4.6 - 5.3 lbs.) |
|                    |                         |                               |                               |
|                    |                         |                               |                               |

The weight may differ depending on the attachment(s), including the battery cartridge. The lightest and heaviest combination, according to EPTA-Procedure 01/2014, are shown in the table. Items of standard equipment and specifications may vary by country or area

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DOWNLOAD LEAFLET



**DRV150** 

Ø2.4mm/3.2mm/

4.0mm / 4.8mm

[Compatible rivet diameter]







## **DRV250**

[Compatible rivet diameter] Ø4.8mm / 6.0mm / 6.4mm

Ø2.4mm / 3.2mm / 4.0mm (use with optional Nose piece, Jaw pusher and pipe)









# High speed riveting as same as pneumatic tools.







#### Jaw case designed to enable tight space operation

The short center height allows for tight space operation such as close-to-wall riveting.

26 mm

Ø4.8mm / 6.0mm / 6.4mm Ø2.4mm / 3.2mm / 4.0mm

(use with optional Nose piece, Jaw pusher and pipe)

# Rivet holding mechanism



- Once a rivet is installed, it is held in place and do not drop out even when the tool is directed downward.
- No need for holding the rivet by hand even in vertical down application



Transparent container for spent mandrels\*

The amount of spent mandrels\* can be checked.

\* mandrel shaft broken off from a tightened rivet



Work amount on a full battery charge (approx)

**2,300** rivets

Model: DRV150 Mandrel diameter: Ø4.8mm Battery: BL1850B ( 5.0Ah )

DRV250: 2,000 rivets (5.0Ah)

