

Pin Configuration:

- 1. Emitter
- 2. Collector
- 3. Base

Absolute Maximum Ratings

Parameter	Symbol	Values	Unit
Collector Base Voltage	V_{CBO}	60	V
Collector Emitter Voltage	V_{CEO}		
Emitter Base Voltage	V_{EBO}		
Collector Current	I_C	4	A
Base Current	I_B	0.1	
Total Power Dissipation at $T_a = 25^\circ\text{C}$ Derate above 25°C	P_D	1.25	W
Total Power Dissipation at $T_c = 25^\circ\text{C}$ Derate above 25°C		40	W W/ $^\circ\text{C}$
Operating and Storage Junction Temperature Range	T_j, T_{stg}	-55 to +150	$^\circ\text{C}$

Thermal Resistance

Junction to Case	$R_{th(j-c)}$	3.13	$^\circ\text{C/W}$
Junction to Ambient in Free Air	$R_{th(j-a)}$	100	

Electrical Characteristics ($T_c = 25^\circ\text{C}$ unless specified otherwise)

Parameter	Symbol	Test Condition	Min.	Max.	Unit
Collector Emitter Voltage	V_{CEO}^*	$I_C = 50\text{mA}, I_B = 0$	60	-	V
Collector Cut off Current	I_{CEO}	$V_{CE} = \text{Half Rated } V_{CEO}, I_B = 0$ $V_{CB} = \text{Rated } V_{CBO}, I_E = 0$	-	500	μA
	I_{CBO}			2	mA
Emitter Cut off Current	I_{EBO}	$V_{EB} = 5\text{V}, I_C = 0$	-	2	mA
Collector Emitter Saturation Voltage NON A	$V_{CE(sat)}^*$	$I_C = 1.5\text{A}, I_B = 6\text{mA}$ $I_C = 2\text{A}, I_B = 8\text{mA}$	-	2.5	V
A				2.8	
Base Emitter On Voltage NON A	$V_{EB(on)}^*$	$I_C = 1.5\text{A}, V_{CE} = 3\text{V}$ $I_C = 2\text{A}, V_{CE} = 3\text{V}$	-	2.5	V
A				2.5	
DC Current Gain NON A	h_{FE}^*	$I_C = 1.5\text{A}, V_{CE} = 3\text{V}$ $I_C = 2\text{A}, V_{CE} = 3\text{V}$	750	-	-
A			750		
Small Signal Current Gain	$ h_{fe} $	$I_C = 1.5\text{A}, V_{CE} = 3\text{V}$ $f = 1\text{MHz}$	1	-	-

*Pulse Test : Pulse Width = $\leq 300\mu\text{s}$, Duty Cycle = $\leq 2\%$.

Recommended Reflow Solder Profiles

The recommended reflow solder profiles for Pb and Pb-free devices are shown below.

Figure 1 shows, the recommended solder profile for devices that have Pb-free terminal plating, and where a Pb-free solder is used.

Figure 2 shows, the recommended solder profile for devices with Pb-free terminal plating used with leaded solder, or for devices with leaded terminal plating used with a leaded solder.

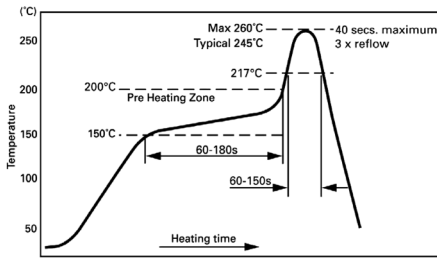


Figure 1

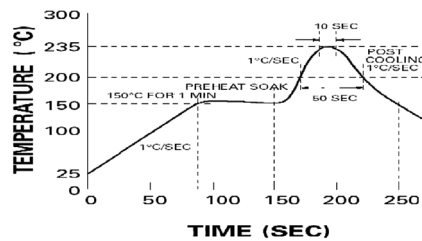
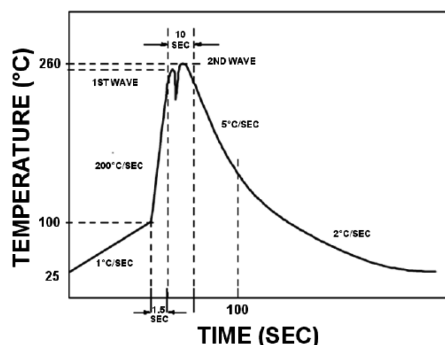


Figure 2

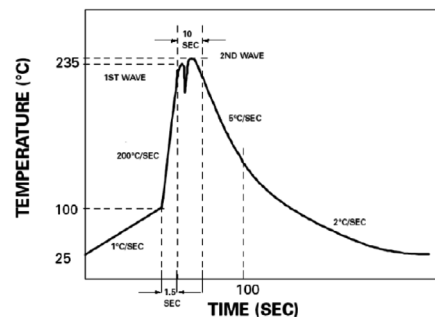
Reflow profiles in Tabular Form

Profile Feature	Sn-Pb System	Pb-Free System
Average Ramp-Up Rate	~3°C/second	~3°C/second
Preheat		
– Temperature Range	150°C ~ 170°C	150°C ~ 200°C
– Time	60-180 seconds	60-180 seconds
Time maintained above:		
– Temperature	200°C	217°C
– Time	30-50 seconds	60-150 seconds
Peak Temperature	235°C	260°C max.
Time within +0 -5°C of actual Peak	10 seconds	40 seconds
Ramp-Down Rate	3°C/second max.	6°C/second max.

Recommended Wave Solder Profiles



The recommended solder profile for devices with Pb-free terminal plating where a Pb-free solder is used.



The recommended solder profile for devices with Pb-free terminal plating used with leaded solder, or for devices with leaded terminal plating used with a leaded solder.

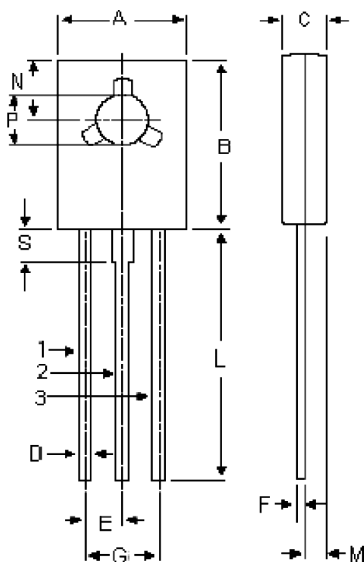
Wave Profile in Tabular Form

Profile Features	Sn-Pb System	Pb-Free System
Average Ramp-Up Rate	~200°C/Second	~200°C/Second
Heating rate during Preheat	Typical 1-2, Max. 4°C/Sec.	Typical 1-2, Max. 4°C/Sec.
Final Preheat Temperature	Within 125°C of solder Temp.	Within 125°C of solder Temp.
Peak Temperature	235°C	260°C
Time within +0 -5°C of actual Peak	10 Seconds	10 Seconds
Ramp-Down Rate	5°C/Second Max.	5°C/Second Max.

Recommended Manual Soldering

3 Sec at 350°C or 10 Sec at 260°C for Sn/Pb System

Diagram



Pin Configuration:

1. Emitter
2. Collector
3. Base

Dimensions	Min.	Max.
A	7.4	7.8
B	10.5	10.8
C	2.4	2.7
D	0.7	0.9
E	2.25 (Typical)	
F	0.49	0.75
G	4.5 (Typical)	
L	15.7 (Typical)	
M	1.27 (Typical)	
N	3.75 (Typical)	
P	3	3.2
S	2.5 (Typical)	

Part Number Table

Description	Part Number
Darlington Transistor, TO-126	BD678

Dimensions : Millimetres

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