

ARDEX RA 242 - Epoxy Putty (Part A)

Ardex Singapore Pte. Ltd

Chemwatch: **5288-18** Version No: **3.1.1.1**

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 2

Issue Date: **11/01/2018**Print Date: **15/01/2018**S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	ARDEX RA 242 – Epoxy Putty (Part A)
Synonyms	Not Available
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/ diglycidyl ether resin, liquid)
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses Part A of a two-component epoxy putty.

Details of the supplier of the safety data sheet

Registered company name	Ardex Singapore Pte. Ltd
Address	26 Tuas Avenue 4 639376 Singapore
Telephone	+65 68 617 700
Fax	+65 68 623 381
Website	Not Available
Email	Not Available

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	Not Available
Other emergency telephone numbers	Not Available

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	1		1
Toxicity	0		0 = Minimum
Body Contact	2		1 = Low 2 = Moderate
Reactivity	1		3 = High
Chronic	2		4 = Extreme

Poisons Schedule	S5
Classification ^[1]	Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Skin Sensitizer Category 1, Acute Aquatic Hazard Category 2, Chronic Aquatic Hazard Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)





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SIGNAL WORD WARNING Hazard statement(s) H315 Causes skin irritation. H319 Causes serious eye irritation. H317 May cause an allergic skin reaction. H411 Toxic to aquatic life with long lasting effects. Precautionary statement(s) Prevention P280 Wear protective gloves/protective clothing/eye protection/face protection. P261 Avoid breathing mist/vapours/spray. P273 Avoid release to the environment P272 Contaminated work clothing should not be allowed out of the workplace. Precautionary statement(s) Response P362 Take off contaminated clothing and wash before reuse. P302+P352 IF ON SKIN: Wash with plenty of soap and water. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

P501

Dispose of contents/container in accordance with local regulations.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
25068-38-6	NotSpec.	bisphenol A/ diglycidyl ether resin, liquid
68609-97-2	NotSpec.	(C12-14)alkylglycidyl ether

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: • Wash out immediately with fresh running water. • Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. • Seek medical attention without delay; if pain persists or recurs seek medical attention. • Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary.
Ingestion	 For advice, contact a Poisons Information Centre or a doctor at once. Urgent hospital treatment is likely to be needed. If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- Foam.
- ► Dry chemical powder.
- ► BCF (where regulations permit)
- Carbon dioxide.

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Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result			
Advice for firefighters				
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water courses. Use water delivered as a fine spray to control fire and cool adjacent area. 			
Fire/Explosion Hazard	 Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: 			

carbon dioxide (CO2)

other pyrolysis products typical of burning organic material.

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SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

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See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	Environmental hazard - contain spillage. Clean up all spills immediately. Avoid contact with skin and eyes. Wear impervious gloves and safety goggles. Trowel up/scrape up.
Major Spills	 Environmental hazard - contain spillage. Minor hazard. Clear area of personnel. Alert Fire Brigade and tell them location and nature of hazard. Control personal contact with the substance, by using protective equipment as required.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	 Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps.
Other information	 Store in original containers. Keep containers securely sealed. No smoking, naked lights or ignition sources. Store in a cool, dry, well-ventilated area.

Conditions for safe storage, including any incompatibilities

Suitable container	 Metal can or drum Packaging as recommended by manufacturer. Check all containers are clearly labelled and free from leaks.
Storage incompatibility	 Avoid cross contamination between the two liquid parts of product (kit). If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur. This excess heat may generate toxic vapour Avoid reaction with oxidising agents Avoid strong acids, bases.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Not Available

EMERGENCY LIMITS

Ingredient Material name TEEL-1 TEEL-2 TEEL-3 Version No: 3.1.1.1

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bisphenol A/ diglycidyl ether resin, liquid	Epoxy resin includes EPON 1001, 1007, 820, ERL-2795		90 mg/m3	990 mg/m3	5,900 mg/m3
Ingredient	Original IDLH	Revised IDLH			
bisphenol A/ diglycidyl ether resin, liquid	Not Available	Not Available			
(C12-14)alkylglycidyl ether	Not Available	Not Av	vailable		

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

Personal protection











Eye and face protection

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.

Skin protection

See Hand protection below

Wear chemical protective gloves, e.g. PVC.

Hands/feet protection

- ▶ Wear safety footwear or safety gumboots, e.g. Rubber
- NOTE:

- ► The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

Body protection

See Other protection below

Other protection

- Overalls. ► P.V.C. apron.
- Barrier cream.
- Thermal hazards
- Not Available

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class1 P2	-
up to 50	1000	-	A-AUS / Class 1 P2
up to 50	5000	Airline *	-
up to 100	5000	-	A-2 P2
up to 100	10000	-	A-3 P2
100+			Airline**

^{* -} Continuous Flow ** - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Grey paste with slight or faint odour; does not mix with water.		
Physical state	Non Slump Paste	Relative density (Water = 1)	1.6-1.7
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable

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Flash point (°C)	>150	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

December 200	0
Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.
Ingestion	Although ingestion is not thought to produce harmful effects (as classified under EC Directives), the material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g. liver, kidney) damage is evident.
Skin Contact	This material can cause inflammation of the skin on contact in some persons. The material may accentuate any pre-existing dermatitis condition Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Open cuts, abraded or irritated skin should not be exposed to this material
Eye	This material can cause eye irritation and damage in some persons.
Chronic	Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.

	TOXICITY	IRRITATION
ARDEX RA 242 – Epoxy Putty	Dermal (None) LD50: >5000 mg/kg* ^[2]	Not Available
(Part A)	Inhalation (None) LC50: >20 mg/L*[2]	
	Oral (None) LD50: >5000 mg/kg* ^[2]	
	TOXICITY	IRRITATION
bisphenol A/ diglycidyl ether resin, liquid	dermal (rat) LD50: >1200 mg/kg ^[2]	Eye (rabbit): 100mg - Mild
,	Oral (rat) LD50: >1000 mg/kg ^[2]	
	TOXICITY	IRRITATION
	Oral (rat) LD50: >10000 mg/kg ^[2]	Fue (rabbit), mild [Ciba]
	Crai (rai) EDSC. > 10000 mg/kg	Eye (rabbit): mild [Ciba]
	Grain (rat) E250. >10000 Highing	Skin (guinea pig): sensitiser
(C12-14)alkylglycidyl ether	Oral ((at) 2200. >10000 mg/ng	
(C12-14)alkylglycidyl ether	Grain (rat) E250. >10000 Highing	Skin (guinea pig): sensitiser
(C12-14)alkylglycidyl ether	Grain (rat) E250. >10000 Highing	Skin (guinea pig): sensitiser Skin (human): Irritant

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID

The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics

Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity.

The substance is classified by IARC as Group 3:

NOT classifiable as to its carcinogenicity to humans.

Evidence of carcinogenicity may be inadequate or limited in animal testing.

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ARDEX RA 242 - Epoxy Putty (Part A)

	Animal testing over 13 weeks showed bisphenol A diglycidyl ether (BADGE) caused mild to moderate, chronic, inflammation of the skin. Reproductive and Developmental Toxicity: Animal testing showed BADGE given over several months caused reduction in body weight but had no reproductive effects. Cancer-causing potential: It has been concluded that bisphenol A diglycidyl ether cannot be classified with respect to its cancer-causing potential in humans. Genetic toxicity: Laboratory tests on genetic toxicity of BADGE have so far been negative. Foetoxicity has been observed in animal studies Oral (rabbit, female) NOEL 180 mg/kg (teratogenicity; NOEL (maternal 60 mg/kg		
BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID & (C12-14)ALKYLGLYCIDYL ETHER	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions.		
Acute Toxicity	×	Carcinogenicity	0
Skin Irritation/Corrosion	✓	Reproductivity	0
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	0

Legend:

Aspiration Hazard

STOT - Repeated Exposure

🗶 – Data available but does not fill the criteria for classification

Data available to make classification

O - Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Respiratory or Skin

sensitisation

Mutagenicity

0

Toxicity

ARDEX RA 242 – Epoxy Putty (Part A)	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
bisphenol A/ diglycidyl ether resin, liquid	LC50	96	Fish	1.2mg/L	2
	EC50	72	Algae or other aquatic plants	9.4mg/L	2
	NOEC	72	Algae or other aquatic plants	2.4mg/L	2
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
(C12-14)alkylglycidyl ether	Not Available	Not Available	Not Available	Not Available	Not Available

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. DO NOT discharge into sewer or waterways

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
bisphenol A/ diglycidyl ether resin, liquid	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
bisphenol A/ diglycidyl ether resin, liquid	LOW (LogKOW = 2.6835)

Mobility in soil

Ingredient	Mobility
bisphenol A/ diglycidyl ether resin, liquid	LOW (KOC = 51.43)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

- ► Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible. Otherwise:

Product / Packaging disposal

If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.

▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

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- ▶ Recycle wherever possible or consult manufacturer for recycling options.
- ► Consult State Land Waste Authority for disposal.
- ▶ Bury or incinerate residue at an approved site.
- ▶ Recycle containers if possible, or dispose of in an authorised landfill.

SECTION 14 TRANSPORT INFORMATION

Labels Required



Marine Pollutant



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Land transport (ADG)

UN number	3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/ diglycidyl ether resin, liquid)
Transport hazard class(es)	Class 9 Subrisk Not Applicable
Packing group	
Environmental hazard	Environmentally hazardous
Special precautions for user	Special provisions 274 331 335 375 AU01 Limited quantity 5 L

Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 $\,$

are not subject to this Code when transported by road or rail in;

- (a) packagings;
- (b) IBCs; or
- (c) any other receptacle not exceeding 500 kg(L).

 Australian Special Provisions (SP AU01) ADG Code 7th Ed.

Air transport (ICAO-IATA / DGR)

UN number	3082		
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. * (contains bisphenol A/ diglycidyl ether resin, liquid)		
Transport hazard class(es)	ICAO/IATA Class 9 ICAO / IATA Subrisk Not Applicable ERG Code 9L		
Packing group	III		
Environmental hazard	Environmentally hazardous		
Special precautions for user	Special provisions Cargo Only Packing Instructions Cargo Only Maximum Qty / Pack Passenger and Cargo Packing Instructions Passenger and Cargo Maximum Qty / Pack Passenger and Cargo Limited Quantity Packing Instructions Passenger and Cargo Limited Maximum Qty / Pack		A97 A158 A197 964 450 L 964 450 L Y964 30 kg G

Sea transport (IMDG-Code / GGVSee)

UN number	3082		
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains bisphenol A/ diglycidyl ether resin, liquid)		
Transport hazard class(es)	IMDG Class 9 IMDG Subrisk Not Applicable		
Packing group	III		
Environmental hazard	Marine Pollutant		
Special precautions for user	EMS Number F-A , S-F Special provisions 274 335 969		

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ARDEX RA 242 - Epoxy Putty (Part A)

Limited Quantities 5

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

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SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

BISPHENOL A/ DIGLYCIDYL ETHER RESIN, LIQUID(25068-38-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

(C12-14)ALKYLGLYCIDYL ETHER(68609-97-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Info	ormation System - Consolidated Lists Australia Inventory of Chemical Substances (AICS)
National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N ((C12-14)alkylglycidyl ether; bisphenol A/ diglycidyl ether resin, liquid)
China - IECSC	Υ
Europe - EINEC / ELINCS / NLP	Υ
Japan - ENCS	N ((C12-14)alkylglycidyl ether; bisphenol A/ diglycidyl ether resin, liquid)
Korea - KECI	Y
New Zealand - NZIoC	Υ
Philippines - PICCS	Y
USA - TSCA	Υ
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Other information

Ingredients with multiple cas numbers

Name	CAS No
bisphenol A/ diglycidyl ether resin, liquid	25068-38-6, 25085-99-8

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC – STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit $_{\circ}$

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index

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TEL (+61 3) 9572 4700.

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ARDEX RA 242 - Epoxy Putty (Part B)

Ardex Singapore Pte. Ltd

Chemwatch: **5288-30** Version No: **4.1.1.1**

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: **12/01/2018**Print Date: **15/01/2018**S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

ARDEX RA 242 - Epoxy Putty (Part B)
Not Available
TRIETHYLENETETRAMINE
Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses Part B of a two-component epoxy putty.

Details of the supplier of the safety data sheet

Registered company name	Ardex Singapore Pte. Ltd
Address	26 Tuas Avenue 4 639376 Singapore
Telephone	+65 68 617 700
Fax	+65 68 623 381
Website	Not Available
Email	Not Available

Emergency telephone number

Association / Organisat	on Not Available
Emergency telephone numb	Not Available
Other emergency telephonumb	ne rs Not Available

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	1		
Toxicity	2		0 = Minimum
Body Contact	3		1 = Low 2 = Moderate
Reactivity	1		3 = High
Chronic	0		4 = Extreme

Poisons Schedule	S5	
Classification ^[1]	Metal Corrosion Category 1, Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 1B, Serious Eye Damage Category 1, Acute Aquatic Hazard Category 3, Chronic Aquatic Hazard Category 3	
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI	

Label elements

Hazard pictogram(s)





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Issue Date: 12/01/2018 Print Date: 15/01/2018

SIGNAL WORD	DANGER	
Hazard statement(s)		
H290	May be corrosive to metals.	
H312	Harmful in contact with skin.	
H314	Causes severe skin burns and eye damage.	
H412	Harmful to aquatic life with long lasting effects.	
Precautionary statement(s) Pr	revention	
P260	Do not breathe dust/fume/gas/mist/vapours/spray.	
P280	Wear protective gloves/protective clothing/eye protection/face protection.	
P234	Keep only in original container.	
P273	Avoid release to the environment.	
Precautionary statement(s) Ro	esponse	
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.	
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.	
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P310	Immediately call a POISON CENTER or doctor/physician.	
Precautionary statement(s) St	orage	
P405	Store locked up.	

Precautionary statement(s) Disposal

P501

Dispose of contents/container in accordance with local regulations.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
112-24-3	NotSpec.	triethylenetetramine
90-72-2	NotSpec.	2,4,6-tris[(dimethylamino)methyl]phenol

SECTION 4 FIRST AID MEASURES

D

Description of first aid measu	ures
Eye Contact	If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: Immediately flush body and clothes with large amounts of water, using safety shower if available. Quickly remove all contaminated clothing, including footwear. Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. Transport to hospital, or doctor.
Inhalation	 If furnes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor. Inhalation of vapours or aerosols (mists, furnes) may cause lung oedema. Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs). As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. This must definitely be left to a doctor or person authorised by him/her. (ICSC13719)
Ingestion	 For advice, contact a Poisons Information Centre or a doctor at once. Urgent hospital treatment is likely to be needed. If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully.

▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.

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► Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

for corrosives:

BASIC TREATMENT

• Establish a patent airway with suction where necessary.

- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema .
- Monitor and treat, where necessary, for shock.
- Where eyes have been exposed, flush immediately with water and continue to irrigate with normal saline during transport to hospital.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Skin burns should be covered with dry, sterile bandages, following decontamination.
- ▶ DO NOT attempt neutralisation as exothermic reaction may occur.

ADVANCED TREATMENT

- F Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Fatart an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ▶ Consider endoscopy to evaluate oral injury.
- Consult a toxicologist as necessary.

BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	► Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result		
Advice for firefighters			
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Use fire fighting procedures suitable for surrounding area. 		
	 Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: 		
Fire/Explosion Hazard	, carbon dioxide (CO2)		

May emit corrosive fumes.

HAZCHEM

SECTION 6 ACCIDENTAL RELEASE MEASURES

2X

Personal precautions, protective equipment and emergency procedures

nitrogen oxides (NOx)

other pyrolysis products typical of burning organic material.

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills

Clean up all spills immediately.

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Avoid breathing vapours/ aerosols/ or dusts and avoid contact with skin and eyes.
 Control personal contact with the substance, by using protective equipment.
 Contain and absorb spill with sand, earth, inert material or vermiculite.
 Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material.
 Check regularly for spills and leaks.

 Clear area of personnel and move upwind.
 Alert Fire Brigade and tell them location and nature of hazard.
 Wear full body protective clothing with breathing apparatus.
 Prevent, by any means available, spillage from entering drains or water course.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling

- ▶ Avoid all personal contact, including inhalation.
- ▶ Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- ▶ WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material

Other information

- ► Store in original containers.
- ► Keep containers securely sealed.
- ► No smoking, naked lights or ignition sources.
- Store in a cool, dry, well-ventilated area.

Conditions for safe storage, including any incompatibilities

For low viscosity materials

- ▶ Drums and jerricans must be of the non-removable head type.
- ▶ Where a can is to be used as an inner package, the can must have a screwed enclosure.

For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):

- Suitable container

 Removable head packaging;
 - ► Cans with friction closures and
 - ► low pressure tubes and cartridges
 - may be used.

Storage incompatibility

- ► Avoid cross contamination between the two liquid parts of product (kit).
- If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur.
- ► This excess heat may generate toxic vapour
- ► Avoid reaction with oxidising agents
- Avoid strong acids, bases.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
triethylenetetramine	Triethylenetetramine	3 ppm	14 ppm	83 ppm
2,4,6- tris[(dimethylamino)methyl]phenol	Tris(dimethylaminomethyl)phenol, 2,4,6-	3.6 mg/m3	40 mg/m3	240 mg/m3
Ingredient	Original IDLH	Revised IDLH		
triethylenetetramine	Not Available	Not Available		
2,4,6- tris[(dimethylamino)methyl]phenol	Not Available	Not Available		

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

Personal protection











ersonal protection

Eye and face protection

- Chemical goggles
- Full face shield may be required for supplementary but never for primary protection of eyes.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.

Skin protection

See Hand protection below

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Hands/feet protection	 Wear chemical protective gloves, e.g. PVC. Wear safety footwear or safety gumboots, e.g. Rubber NOTE: The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.
Body protection	See Other protection below
Other protection	 Overalls. PVC Apron. PVC protective suit may be required if exposure severe. Eyewash unit.
Thermal hazards	Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

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Material	СРІ
BUTYL	С
NEOPRENE	С
NITRILE	С
PE/EVAL/PE	С
VITON	С

^{*} CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	AK-AUS / Class1 P2	-
up to 50	1000	-	AK-AUS / Class 1 P2
up to 50	5000	Airline *	-
up to 100	5000	-	AK-2 P2
up to 100	10000	-	AK-3 P2
100+			Airline**

* - Continuous Flow ** - Continuous-flow or positive pressure demand A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance Greyish black paste with slight odour; does not mix with water. Physical state Non Slump Paste Relative density (Water = 1) 1.9-2.0 Not Available Partition coefficient n-octanol / water water Not Available Not Available Not Available Decomposition temperature (°C) Not Available Not Available Decomposition temperature Not Available Revaporation rate Not Available Explosive properties Not Available Not Available Oxidising properties Not Available Not Available Surface Tension (dyn/cm or mN/m) Not Available Not Available Not Available Not Available Oxidising properties Not Available Not Available Oxidising properties Not Available Not				
Odour Not Available Partition coefficient n-octanol / water Not Available Odour threshold Not Available Auto-ignition temperature (°C) Not Available pH (as supplied) Not Applicable Decomposition temperature Not Available Melting point / freezing point (°C) Not Available Viscosity (cSt) Not Available Initial boiling point and boiling range (°C) Not Available Molecular weight (g/mol) Not Applicable Flash point (°C) >105 Taste Not Available Evaporation rate Not Available Explosive properties Not Available Flammability Not Applicable Oxidising properties Not Available Upper Explosive Limit (%) Not Available Surface Tension (dyn/cm or m/m/m) Not Available Lower Explosive Limit (%) Not Available Volatile Component (%vol) Not Available Vapour pressure (kPa) Not Available Gas group Not Available Solubility in water (g/L) Immiscible pH as a solution (1%) Not Applicable	Appearance	Greyish black paste with slight odour; does not mix with water.		
Odour Not Available water Not Available Odour threshold Not Available Auto-ignition temperature (°C) Not Available pH (as supplied) Not Applicable Decomposition temperature Not Available Melting point / freezing point (°C) Not Available Viscosity (cSt) Not Available Initial boiling point and boiling range (°C) Not Available Molecular weight (g/mol) Not Applicable Flash point (°C) >105 Taste Not Available Evaporation rate Not Available Explosive properties Not Available Flammability Not Applicable Oxidising properties Not Available Upper Explosive Limit (%) Not Available Surface Tension (dyn/cm or mN/m) Not Available Lower Explosive Limit (%) Not Available Volatile Component (%vol) Not Available Vapour pressure (kPa) Not Available Gas group Not Available Solubility in water (g/L) Immiscible pH as a solution (1%) Not Applicable	Physical state	Non Slump Paste	Relative density (Water = 1)	1.9-2.0
pH (as supplied) Melting point / freezing point (°C) Initial boiling point and boiling range (°C) Flash point (°C) Not Available Molecular weight (g/mot) Molecular weight (g/mot) Not Available Flash point (°C) Flammability Not Applicable Flammability Not Applicable Oxidising properties Not Available Upper Explosive Limit (%) Not Available Volatile Component (%vot) Not Available Vapour pressure (kPa) Not Available Invitable Not Available Plass a solution (1%) Not Available	Odour	Not Available		Not Available
Melting point / freezing point (°C) Not Available Viscosity (cSt) Not Available Initial boiling point and boiling range (°C) Not Available Molecular weight (g/mol) Not Applicable Flash point (°C) >105 Taste Not Available Evaporation rate Not Available Explosive properties Not Available Flammability Not Applicable Oxidising properties Not Available Upper Explosive Limit (%) Not Available Surface Tension (dyn/cm or mN/m) Not Available Lower Explosive Limit (%) Not Available Volatile Component (%vol) Not Available Vapour pressure (kPa) Not Available Gas group Not Available Solubility in water (g/L) Immiscible pH as a solution (1%) Not Applicable	Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
Initial boiling point and boiling range (°C) Not Available Not Available Flash point (°C) Not Available Flash point (°C) Not Available Not Available Evaporation rate Not Available Not Available Flammability Not Applicable Oxidising properties Not Available Not Available Not Available Surface Tension (dyn/cm or mN/m) Lower Explosive Limit (%) Not Available Volatile Component (%vol) Not Available Solubility in water (g/L) Immiscible Not Available Not Available PH as a solution (1%) Not Applicable	pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
range (°C) Not Available Molecular weight (g/mol) Not Applicable Flash point (°C) >105 Taste Not Available Evaporation rate Not Available Explosive properties Not Available Flammability Not Applicable Oxidising properties Not Available Upper Explosive Limit (%) Not Available Surface Tension (dyn/cm or mN/m) Lower Explosive Limit (%) Not Available Volatile Component (%vol) Not Available Vapour pressure (kPa) Not Available Gas group Not Available Solubility in water (g/L) Immiscible pH as a solution (1%) Not Applicable		Not Available	Viscosity (cSt)	Not Available
Evaporation rate Not Available Explosive properties Not Available Oxidising properties Not Available Oxidising properties Not Available Upper Explosive Limit (%) Not Available Surface Tension (dyn/cm or mN/m) Not Available Volatile Component (%vol) Not Available Vapour pressure (kPa) Not Available Gas group Not Available Solubility in water (g/L) Immiscible pH as a solution (1%) Not Applicable		Not Available	Molecular weight (g/mol)	Not Applicable
Flammability Not Applicable Oxidising properties Not Available Upper Explosive Limit (%) Not Available Surface Tension (dyn/cm or mN/m) Lower Explosive Limit (%) Not Available Volatile Component (%vol) Not Available Vapour pressure (kPa) Not Available Gas group Not Available Solubility in water (g/L) Immiscible pH as a solution (1%) Not Applicable	Flash point (°C)	>105	Taste	Not Available
Upper Explosive Limit (%) Not Available Surface Tension (dyn/cm or mN/m) Not Available Volatile Component (%vol) Not Available Vapour pressure (kPa) Not Available Gas group Not Available PH as a solution (1%) Not Applicable	Evaporation rate	Not Available	Explosive properties	Not Available
Upper Explosive Limit (%) Not Available MN/m) Not Available Lower Explosive Limit (%) Not Available Volatile Component (%vol) Not Available Vapour pressure (kPa) Not Available Gas group Not Available Solubility in water (g/L) Immiscible pH as a solution (1%) Not Applicable	Flammability	Not Applicable	Oxidising properties	Not Available
Vapour pressure (kPa) Not Available Gas group Not Available Solubility in water (g/L) Immiscible pH as a solution (1%) Not Applicable	Upper Explosive Limit (%)	Not Available		Not Available
Solubility in water (g/L) Immiscible pH as a solution (1%) Not Applicable	Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
	Vapour pressure (kPa)	Not Available	Gas group	Not Available
Vapour density (Air = 1) Not Available VOC g/L Not Available	Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Applicable
	Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity See section 7

^{*} Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

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Chemical stability	Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	Inhaling corrosive bases may irritate the respiratory tract. Symptoms include cough, choking, pain and damage to the mucous membrane.
Ingestion	The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion. Accidental ingestion of the material may be damaging to the health of the individual.
Skin Contact	Skin contact with the material may be harmful; systemic effects may result following absorption. The material can produce chemical burns following direct contact with the skin. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. If applied to the eyes, this material causes severe eye damage.
Chronic	Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. There is limited evidence that, skin contact with this product is more likely to cause a sensitisation reaction in some persons compared to the general population.

	TOXICITY	IRRITATION
ARDEX RA 242 - Epoxy Putty (Part	Dermal (None) LD50: 1100 mg/kg* ^[2]	Not Available
В)	Inhalation (None) LC50: >20 mg/l*[2]	
	Oral (None) LD50: 3700 mg/kg* ^[2]	
	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 805 mg/kg ^[2]	Eye (rabbit):20 mg/24 h - moderate
triethylenetetramine	Oral (rat) LD50: 2500 mg/kg ^[2]	Eye (rabbit); 49 mg - SEVERE
		Skin (rabbit): 490 mg open SEVERE
		Skin (rabbit): 5 mg/24 SEVERE
	TOXICITY	IRRITATION
2,4,6- tris[(dimethylamino)methyl]phenol	dermal (rat) LD50: 1280 mg/kg ^[2]	Eye (rabbit): 0.05 mg/24h - SEVERE
	Inhalation (rat) LC50: >0.125 mg/l/1hr.] ^[2]	Skin (rabbit): 2 mg/24h - SEVERE
	Oral (rat) LD50: 1200 mg/kg ^[2]	

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

The following information refers to contact allergens as a group and may not be specific to this product.

Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions.

Ethyleneamines are very reactive and can cause chemical burns, skin rashes and asthma-like symptoms. It is readily absorbed through the skin and may cause eye blindness and irreparable damage. As such, they require careful handling. In general, the low-molecular weight polyamines have been positive in the Ames assay (for genetic damage); however, this is probably due to their ability to chelate copper.

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.

TRIETHYLENETETRAMINE

For alkyl polyamines:

The alkyl polyamines cluster consists of two terminal primary and at least one secondary amine groups and are derivatives of low molecular weight ethylenediamine, propylenediamine or hexanediamine. Toxicity depends on route of exposure. Cluster members have been shown to cause skin irritation or sensitisation, eye irritation and genetic defects, but have not been shown to cause cancer.

Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. Triethylenetetramine is a severe irritant to skin and eyes and may induce skin sensitisation. Acute exposure to saturated vapour via inhalation was tolerated without impairment but exposure to aerosol may lead to reversible irritations of the mucous membranes in the airways. Studies done on experimental animals showed that it does not cause cancer or foetal developmental defects.

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	Exposure to the material for prolonged periods may cause physical defects in the developing embryo (teratogenesis).			
Acute Toxicity	✓	Carcinogenicity	0	
Skin Irritation/Corrosion	✓	Reproductivity	0	
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	0	
Respiratory or Skin sensitisation	0	STOT - Repeated Exposure	0	
Mutagenicity	0	Aspiration Hazard	0	

Legend:

X - Data available but does not fill the criteria for classification

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– Data available to make classification

Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
ARDEX RA 242 - Epoxy Putty (Part B)	Not Available	Not Available	Not Available	Not Available	Not Available
	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	180mg/L	1
triethylenetetramine	EC50	48	Crustacea	31.1mg/L	1
	EC50	72	Algae or other aquatic plants	2.5mg/L	1
	NOEC	72	Algae or other aquatic plants	<2.5mg/L	1
0.4.0	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
2,4,6- tris[(dimethylamino)methyl]phenol	Not Available	Not Available	Not Available	Not Available	Not Available

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Prevent, by any means available, spillage from entering drains or water courses.

DO NOT discharge into sewer or waterways

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
triethylenetetramine	LOW	LOW
2,4,6- tris[(dimethylamino)methyl]phenol	HIGH	HIGH

Bioaccumulative potential

•	
Ingredient	Bioaccumulation
triethylenetetramine	LOW (LogKOW = -2.6464)
2,4,6- tris[(dimethylamino)methyl]phenol	LOW (LogKOW = 0.773)

Mobility in soil

Ingredient	Mobility
triethylenetetramine	LOW (KOC = 309.9)
2,4,6- tris[(dimethylamino)methyl]phenol	LOW (KOC = 15130)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

- ► Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

Otherwise:

▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.

- Product / Packaging disposal
 - ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.
 - Recycle wherever possible.
 - ► Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
 - ► Treat and neutralise at an approved treatment plant. Treatment should involve: Mixing or slurrying in water, Neutralisation followed by: burial in a land-fill

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- specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material)
- ► Decontaminate empty containers.

SECTION 14 TRANSPORT INFORMATION

Labels Required



Marine Pollutant	NO
HAZCHEM	2X

Land transport (ADG)

UN number	2259
UN proper shipping name	TRIETHYLENETETRAMINE
Transport hazard class(es)	Class 8 Subrisk Not Applicable
Packing group	П
Environmental hazard	Not Applicable
Special precautions for user	Special provisions Not Applicable Limited quantity 1 L

Air transport (ICAO-IATA / DGR)

• •	•	
UN number	2259	
UN proper shipping name	Triethylenetetramine	
Transport hazard class(es)	ICAO/IATA Class 8 ICAO / IATA Subrisk Not Applicable ERG Code 8L	
Packing group	П	
Environmental hazard	Not Applicable	
Special precautions for user	Special provisions Cargo Only Packing Instructions Cargo Only Maximum Qty / Pack	Not Applicable 855 30 L
	Passenger and Cargo Packing Instructions	851
	Passenger and Cargo Maximum Qty / Pack	1L
	Passenger and Cargo Limited Quantity Packing Instructions	Y840
	Passenger and Cargo Limited Maximum Qty / Pack	0.5 L

Sea transport (IMDG-Code / GGVSee)

UN number	2259
UN proper shipping name	TRIETHYLENETETRAMINE
Transport hazard class(es)	IMDG Class 8 IMDG Subrisk Not Applicable
Packing group	
Environmental hazard	Not Applicable
Special precautions for user	EMS Number F-A , S-B Special provisions Not Applicable Limited Quantities 1 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

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ARDEX RA 242 - Epoxy Putty (Part B)

TRIETHYLENETETRAMINE(112-24-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists Australia Inventory of Chemical Substances (AICS)

2,4,6-TRIS[(DIMETHYLAMINO)METHYL]PHENOL(90-72-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists Australia Inventory of Chemical Substances (AICS)

National Inventory	Status
Australia - AICS	Υ
Canada - DSL	Y
Canada - NDSL	N (2,4,6-tris[(dimethylamino)methyl]phenol; triethylenetetramine)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Υ
Japan - ENCS	Y
Korea - KECI	Υ
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL: No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection

OTV: Odour Threshold Value BCF: BioConcentration Factors

BEI: Biological Exposure Index

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