

#### **FEATURES**

- Material is very light and durable which makes ABS particularly suitable for tools
- Minimal warping
- Reliable bed adhesion
- Highly durable and more flexible than PLA
- Offers good heat resistance and smooth finish
- Prone to cracking and delamination
- Adheres best to polyamide tape

# RS PRO 1.75mm White ABS 3D Printer Filament, 1kg

RS Stock No.: 832-0315



RS Professionally Approved Products bring to you professional quality parts across all product categories. Our product range has been tested by engineers and provides a comparable quality to the leading brands without paying a premium price.



### **Product Description**

This ABS (Acrylonitrile Butadiene Styrene) from our high-quality own brand RS PRO is a durable impact-resistant filament which is ideal for 3D printing of solid printed products. RS PRO ABS filament is specifically formulated to minimize warping and ensure consistent interlayer adhesion.

#### **General Specifications**

Printing Technology	FDM
Printing Material	ABS
Machine Specific	No
Colour	White
For Use With	Common Desktop 3D Printers
Material Type	ABS
Applications	Visual and functional prototyping and short-run manufacturing.

#### **Mechanical Specifications**

Diameter	1.75mm
Weight	1kg
Specific gravity	1,24 g/cc
MFI	8,0 g/10 min
Tensile strength	44 MPa
Elongation at break	160% (MD) / 100% (TD)
Tensile Modulus	2000 MPa
Impact strength	36 KJ/m²
Tolerance	± 0.05mm
Roundness	≥ 95%



## **Operation Environment Specifications**

Printing Temperature	220 °C -270°C
Melting Temperature	245°C ± 10 °C
Vicat Softening Temperature	± 103°C
Heat Deflection Temperature	± 90 °C -110°C
Storage Temperature	15 °C -25°C

## Approvals

Compliance/Certifications	ASTM D1238, ASTM D792,ASTM D638,IS0 306, IS0 527, IS0 792, IS0 180/A, IS0 294,2011/65/EU and
	2015/863

