



Australian Government
Department of Agriculture,
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OFFICIAL

Ethyl formate fumigation methodology

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Acknowledgement of Country

We acknowledge the Traditional Custodians of Australia and their continuing connection to land and sea, waters, environment and community. We pay our respects to the Traditional Custodians of the lands we live and work on, their culture, and their Elders past and present.

Purpose

This methodology sets out the minimum requirements for treatment providers performing ethyl formate fumigations on import and export consignments for Quarantine and Pre-Shipment (QPS) purposes. Compliance auditing of treatment providers is performed against the requirements in this methodology to gain assurance QPS treatments are performed effectively.

Treatment providers required to perform fumigations in accordance with this methodology must have the:

- equipment
- facilities
- trained personnel and
- administrative procedures necessary to comply with these requirements.

Importing jurisdictions may impose more stringent treatment requirements to address specific biosecurity risks. In such cases, those additional requirements, referred to in this document as import conditions, take precedence over the requirements of this methodology and must be complied with to the satisfaction of the relevant authority of the importing jurisdiction.

General

All requirements in this methodology must be performed to ensure:

- target pests are killed
- the people performing the treatment remain safe and are not harmed
- all people in the area around the treatment area remain safe and are not harmed
- the goods or commodities being treated are not damaged or adversely affected.

Use and handling of ethyl formate must not contravene any instructions on the product label, safety data sheet, local regulations or relevant licence requirements.

How to use this document

This document outlines the minimum set of requirements for performing ethyl formate fumigation treatments.

The [Guide to packaging suitability for performing QPS treatments](#) provide information that may assist in meeting packaging requirements.

It is important treatment providers and compliance auditors understand the purpose of the requirements of this methodology, the outcomes they are intended to achieve and the circumstances in which they apply.

The technical terms used in this methodology are defined in the glossary. For all terms not defined in the glossary, refer to the definition used by the [Macquarie Dictionary](#).

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1 Fumigator readiness

Note: Prior to fumigation, the fumigator must ensure they have trained personnel, suitable equipment, and a suitable site to conduct fumigations.

1.1 Fumigation personnel

- 1.1.1 The fumigator-in-charge must ensure the requirements of this methodology are complied with.
- 1.1.2 The fumigator-in-charge must comply with the treatment schedule, as set by the relevant authority, for the goods being treated.

1.2 Fumigation equipment

- 1.2.1 The equipment used for performing a fumigation must be fit for purpose and in good working order.
- 1.2.2 Electronic instruments used to measure temperature, measure gas concentration, or to detect the presence of gases, must be calibrated and serviced in accordance with the manufacturer's instructions. If the manufacturer's instructions do not specify calibration frequency, equipment must be calibrated every 12 months.
- 1.2.3 Gas concentration measuring instruments must be fitted with any filters as specified by the manufacturer to suit the circumstances of the fumigation.
- 1.2.4 Equipment must be used in accordance with the manufacturer's instruction manual.
- 1.2.5 temperature monitoring instruments must be accurate to within $\pm 1^{\circ}\text{C}$.

1.3 Site suitability

- 1.3.1 The fumigation site must:
 - a) allow for safe ventilation; and
 - b) be on a flat and even surface; and
 - c) be well ventilated; and
 - d) have power available, either via mains or a generator.

2 Safety

Note: Local jurisdictions may have safety legislation and regulations that govern the safe performance of a fumigation. The requirements contained in Section 2 may differ from the local laws, the fumigator-in-charge must comply with the laws relevant to where the fumigation is being performed.

2.1 Safety considerations

Note: Pure ethyl formate is explosive between 2.8% (lower explosive limit) and 16.0% (upper explosive limit) in a normal atmosphere. Maintain a safe distance between ethyl formate and potential ignition sources. For safe storage and disposal of ethyl formate, refer to the product label.

- 2.1.1 If a fumigation is performed in a jurisdiction that does not have legislation or local regulations for the safe performance of a fumigation section [2 Safety](#) applies.
- 2.1.2 Ethyl formate must be handled in a manner consistent with instructions on the product label, safety data sheet or relevant licence requirements.

2.2 Risk assessment

- 2.2.1 Before commencing fumigation, a risk assessment must be carried out to identify the risk of ethyl formate exposure to:
 - a) fumigation personnel; and
 - b) people in the vicinity; and
 - c) occupants of surrounding buildings.
- 2.2.2 Before commencing fumigation, safety measures must be put in place to minimise all the risks identified in the risk assessment. These safety measures must minimise the risk of ethyl formate exposure to:
 - a) fumigation personnel; and
 - b) people in the vicinity; and
 - c) occupants of surrounding buildings.

2.3 Personal protective equipment (PPE)

- 2.3.1 Respiratory protection equipment must be worn, at all times, by any person coming into contact with ethyl formate at levels at or above the Threshold Limit Value (TLV) of 100ppm.
- 2.3.2 Full-face respirators must be:
 - a) operated in accordance with the manufacturer's instructions; and
 - b) fitted with a gas filter canister suitable for use with ethyl formate and replaced in accordance with the manufacturer's instructions; and
 - c) maintained in accordance with the manufacturer's instructions, with all valves clean and intact; and
 - d) able to form an airtight seal against the face of the fumigator.
- 2.3.3 Self-contained breathing apparatus must be:
 - a) operated in accordance with the manufacturer's instructions; and
 - b) used only by properly trained personnel; and
 - c) maintained in good working order and in accordance with the manufacturer's instructions.

3 Consignment suitability

3.1 Target of fumigation

Note: The fumigator-in-charge must determine if the consignment and target of fumigation is suitable for fumigation with ethyl formate. To be considered suitable, consignments must meet the requirements of section [3 Consignment suitability](#).

- 3.1.1 The fumigator must record the target of fumigation on the record of fumigation (see section [12 Documentation](#)).
- 3.1.2 If the consignment is not suitable for fumigation, remedial action must be taken to make the consignment suitable prior to fumigation. If the consignment cannot be made suitable, the consignment must not be fumigated with ethyl formate.
- 3.1.3 If the target of fumigation includes the exterior of a sea container, the fumigation must be performed as a sheeted enclosure in accordance with section [4.2 Sheeted enclosures](#) or otherwise made suitable for fumigation.
- 3.1.4 If the target of fumigation is inside a sea container, and the sea container is not sufficiently gas tight (in accordance with Section [4.1 All Enclosures](#)), the fumigation must be performed as a sheeted enclosure in accordance with section [4.2 Sheeted enclosures](#) or otherwise made suitable for fumigation.
- 3.1.5 If the target of fumigation is a vehicle or machine with an internal cabin, the cabin must be opened or exposed to ensure even gas distribution in one of the following ways:
 - a) one door ajar
 - b) two doors ajar
 - c) cabin windows open, or
 - d) boot open (sedans: back seats folded).

3.2 Impermeable packaging, wrappings and surface coatings

- 3.2.1 The target of fumigation must not be covered by impermeable packaging, wrapping or surface coatings that impede ethyl formate distribution.
- 3.2.2 Impermeable packaging and wrappings that impede ethyl formate distribution or impede ethyl formate penetration into the target of fumigation must be removed, opened, slashed or made pervious prior to fumigation in accordance with the specifications set out at 3.2.3 and 3.2.4.
- 3.2.3 To be considered pervious, wrappings must have at least:

- a) 4 holes of 6 mm diameter per 100 mm x 100 mm surface area, or
 - b) 5 holes of 5 mm diameter per 100 mm x 100 mm surface area, or
 - c) 6 pinholes per 10 mm x 10 mm surface area.
- 3.2.4 Pervious wrappings must be in a single layer, so the perforations are not blocked by the wrapping overlapping itself.
- 3.2.5 If penetration into the target of fumigation is required, the target of fumigation must not be coated in materials that may impede penetration of ethyl formate into the target of fumigation (for example: lacquers, paints, waxes, natural oils, veneers or plastic wraps).

4 Fumigation enclosures

4.1 All enclosures

- 4.1.1 All fumigation enclosures must be:
- a) sufficiently gas-tight to retain the ethyl formate for the duration of the exposure period; and
 - b) prepared to safely inject and ventilate ethyl formate; and
 - c) sealed to minimise ethyl formate; and
 - d) prepared to ensure even ethyl formate distribution throughout the enclosure and the target of fumigation; and
 - e) monitored for temperature if applicable.
- 4.1.2 Each individual enclosure is a separate fumigation and must be recorded on its own record of fumigation.

4.2 Sheeted enclosures

- 4.2.1 Section 4.2 requirements apply to sheeted enclosures.
- 4.2.2 Surfaces on which sheeted enclosures are constructed must be impermeable to ethyl formate or covered with a gas-proof sheet to make it impermeable.
- 4.2.3 Fumigation sheets must be weighed down to seal it against the surface and hold it securely in place. The seal must be:
- a) created using materials that can follow the contour of the surface; and
 - b) arranged so there are no gaps or breaks in the seal around the entire enclosure.
- 4.2.4 All sea containers fumigated in a sheeted enclosure must have at least one door fully open during the fumigation.
- 4.2.5 If multiple sea containers are fumigated in a sheeted enclosure the fumigation must be monitored in accordance with section [5.3 Gas concentration monitoring locations](#).

4.3 Fumigation chambers

4.3.1 Section 4.3 requirements apply to fumigation chambers.

4.3.2 A fumigation chamber must:

- a) be permanently sealed along all joins between the walls, ceiling and floor; and
- b) be gas-tight once the door is closed without the need to use tape, sealant, sand or water snakes or any other means; and
- c) not have anything, such as concentration sampling tubes, supply pipes or electrical leads, enter the chamber that will interfere with the seal; and
- d) have an inbuilt extraction system that actively removes ethyl formate from the enclosure; and
- e) pass a pressure test at least every six months in accordance with section [4.4 Pressure testing a fumigation chamber](#).

4.4 Pressure testing a fumigation chamber

4.4.1 Pressure testing must be performed with all concentration sampling tubes, supply pipes and electrical leads in place as they would be for fumigation.

4.4.2 To perform a pressure test, the pressure within the enclosure must be raised by 250 pascals (Pa) relative to atmospheric pressure. To pass the pressure test, it must take 10 seconds or more for the pressure in the enclosure to fall from 200 Pa to 100 Pa relative to atmospheric pressure.

4.4.3 If the pressure falls from 200 Pa to 100 Pa in less than 10 seconds, the enclosure has not passed the pressure test.

4.4.4 A record of the pressure test must be completed for every pressure test and kept for a minimum of two years.

4.4.5 All following information must be recorded on a record of pressure test:

- a) Location – the site address where the pressure test is performed.
- b) Chamber identification details.
- c) Time and date the pressure test is performed.
- d) The name and signature of the person who performed the pressure test.
- e) The time taken for the pressure in the enclosure to fall from 200 Pa to 100 Pa.

4.4.6 A record of pressure test must be completed accurately.

5 Preparing to fumigate

5.1 Gas concentration monitoring equipment

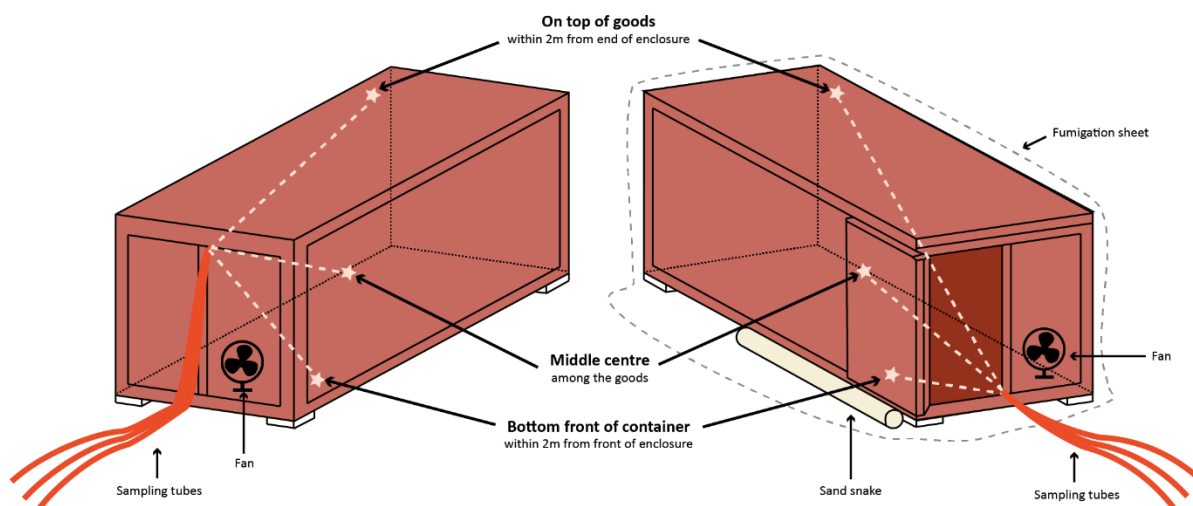
5.1.1 Gas concentration monitoring equipment used to monitor ethyl formate must be able to detect ethyl formate concentrations within the treatment dose range for all treatment schedules applied and be in good working order.

- 5.1.2 Gas concentration monitoring equipment used to monitor carbon dioxide must be able to detect carbon dioxide gas concentrations within the treatment dose range for all treatment schedules applied and be in good working order.
- 5.1.3 Gas concentration monitoring instrument must be operated, calibrated and serviced according to the manufacturer's instructions.
- 5.1.4 If using concentration sampling tubes that extend outside the enclosure, each concentration sampling tube must:
- be clearly identified according to their location within the enclosure; and
 - be free from kinks and blockages; and
 - be of a diameter suitable to fit the inlet of the concentration measuring instrument.
- 5.1.5 If gas concentration monitoring instruments are placed within the enclosure each instrument must:
- allow for readings to be read outside of the exclusion zone; and
 - be clearly identified according to their location within the enclosure.

5.2 Gas concentration monitoring locations

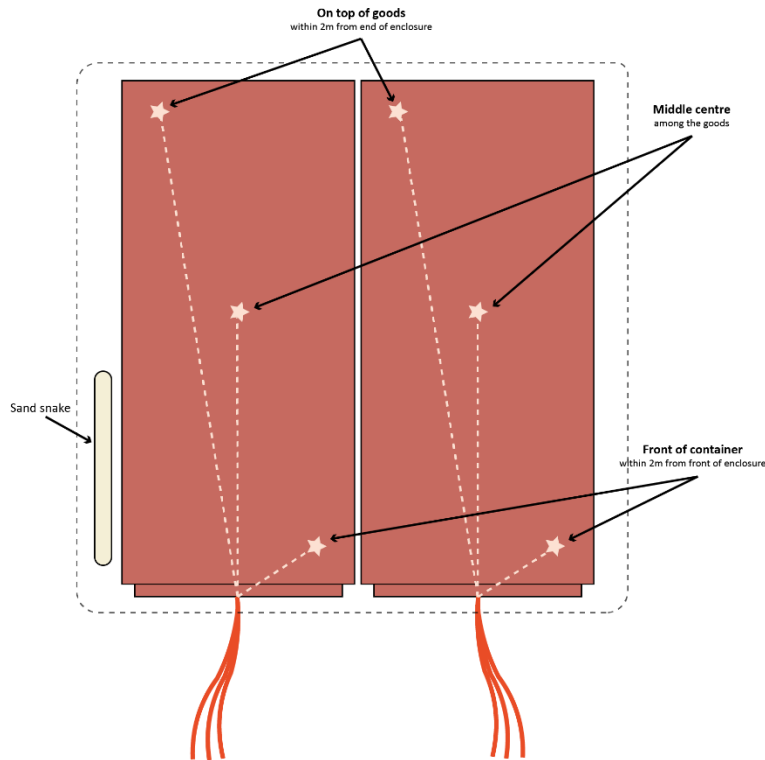
- 5.2.1 Enclosures less than 30 m³ in volume must have at least one gas concentration monitoring location. The monitoring location must be on the top-centre of the goods.
- 5.2.2 Enclosures equal to or greater than 30 m³ but less than 1000 m³ in volume must have at least three gas concentration monitoring locations. The monitoring locations must be:
- on top of the goods within 2 metres of the end of the enclosure; and
 - no more than 250 mm above the floor of the enclosure and within 2 metres of the opposite end from the top gas concentration monitoring location; and
 - in the middle centre of the enclosure among the goods and at least 2 metres from the other gas concentration monitoring locations.

Figure 1 Monitoring locations for a sheeted enclosure with one sea container



- 5.2.3 If a sheeted enclosure contains multiple sea containers, each sea container must have at least three gas concentration monitoring locations in accordance with requirement 5.2.2.

Figure 2 Monitoring locations for a sheeted enclosure with more than one sea container



- 5.2.4 Large enclosures equal to or greater than 1000m³ can be used as fumigation enclosures if they meet the enclosure requirements in 4.1.1.
- 5.2.5 Large enclosures must have a minimum of four gas concentration monitoring locations. The monitoring locations must be:
- within the goods closest to the bottom corner of the enclosure
 - within the goods closest to the top corner of the enclosure, opposite from the bottom gas concentration monitoring location,
 - within the goods closest to the middle centre of the enclosure, and
 - in the free airspace of the enclosure, in a corner not already monitored by the other locations.
- 5.2.6 If the enclosure is a large enclosure and monitoring lines can be placed within the goods, gas concentration readings must be taken from within the goods.
- 5.2.7 If the enclosure is a large enclosure and monitoring lines cannot be placed within the goods, gas concentration readings must be taken from the air space directly above or below the goods.
- 5.2.8 If the top layer of goods does not extend to the corner of the enclosure, then an extra gas monitoring location should be added to ensure the top layer is monitored.

5.3 Temperature monitoring instrument locations

- 5.3.1 Section 5.3 requirements apply to controlled temperature fumigations.
- 5.3.2 The temperature of the enclosure must be monitored with a digital thermometer in at least one location within the enclosure.
- 5.3.3 If heaters are used, the temperature monitoring instruments must be placed within the enclosure as far away as practical from the heat source.
- 5.3.4 Temperature monitoring instruments must:
 - a) allow for readings to be read outside of the exclusion zone; and
 - b) be identified.

5.4 Ethyl formate supply pipes

- 5.4.1 If a sheeted enclosure contains multiple sea containers, at least one supply pipe must be placed in each sea container.
- 5.4.2 For sheeted enclosure fumigations, the supply pipes must be left in position for the duration of the exposure period.
- 5.4.3 For large sized enclosures, at least one supply pipe must be placed in the enclosure.
- 5.4.4 Supply pipes left in place must be sealed once the ethyl formate has been injected.

5.5 Heaters and fans

Note: To assess the fan's ability to provide even gas distribution, evaluate the time it takes to reach equilibrium. Fans must be evenly distributed within the enclosure to ensure uniform gas distribution.

- 5.5.1 If fans are used to circulate the gas, a minimum of one fan must be used in each enclosure.
- 5.5.2 If fans are used to circulate the gas, fans must have an airflow rate that can circulate air throughout the entire enclosure.
- 5.5.3 If a single fan does not meet section 5.5.2, then multiple fans must be used.
- 5.5.4 Fumigators must document the fan specifications in fumigation records.
 - a) fan model
 - b) airflow rate, and
 - c) number of fans in enclosure.
- 5.5.5 Multiple sea containers fumigated in a single enclosure must have at least one fan placed in each container.
- 5.5.6 If heaters are used, they must be positioned in such a way to raise and maintain the air temperature throughout the entire enclosure above the treatment temperature used for the dose calculation.
- 5.5.7 All ignition sources must be removed, disabled, or relocated outside the fumigation enclosure.

6 Temperature prior to the fumigation

6.1 Ambient temperature fumigations

- 6.1.1 Section 6.1 requirements apply to ambient temperature fumigations.
- 6.1.2 A weather forecast for the location closest to the fumigation site must be obtained from a verifiable weather source to determine the forecast temperature during the fumigation exposure period.
- 6.1.3 The forecast minimum temperature must be sourced no earlier than the previous day of the start of the exposure period and a record of the source of the information must be retained with the fumigation documentation.
- 6.1.4 The forecast minimum temperature must be recorded on the record of fumigation.

Note: If the ambient temperature is forecast to be 10°C or lower the fumigation cannot be performed as an ambient temperature fumigation. The temperature of the enclosure will need to be raised and maintained meaning the controlled temperature fumigation requirements will apply.

6.2 Controlled temperature fumigations

- 6.2.1 Section 6.2 requirements apply to controlled temperature fumigations.
- 6.2.2 The minimum temperature within the enclosure during the exposure period must be predicted. This predicted temperature must be used to calculate the dose in accordance with section 8.2 Calculating the dose for ethyl formate with an inert carrier gas and section 8.3 Calculating the dose for ethyl formate and carbon dioxide.

7 Temperature during the exposure period

7.1 Ambient temperature fumigations

- 7.1.1 Section 7.1 requirements apply to ambient temperature fumigations.
- 7.1.2 The minimum ambient temperature must be obtained using:
 - a) a verifiable weather source, or
 - b) temperature monitoring equipment compliant with section [1.2 Fumigation equipment](#).
- 7.1.3 If the temperature falls below the minimum required at any point during the exposure period, the fumigation has failed.

Note: If the temperature obtained during the exposure period is equal to or below 10°C the fumigation has failed.

7.2 Controlled temperature fumigations

- 7.2.1 Section 7.2 requirements apply to controlled temperature fumigations.
- 7.2.2 The temperature within the enclosure must be monitored with a minimum of one temperature instrument.
- 7.2.3 The temperature within the enclosure must be monitored and recorded at least once every 15 minutes for the entirety of the exposure period. These records must be retained with the fumigation documentation.
- 7.2.4 The minimum temperature recorded within the enclosure during the exposure period must be recorded on the record of fumigation.

8 Performing the fumigation

8.1 Calculating the enclosure volume for dosing

- 8.1.1 If the fumigation is performed as a sheeted enclosure, the external dimensions of the enclosure must be measured prior to each fumigation and used to calculate the enclosure volume.
- 8.1.2 If the fumigation is performed in a fixed-sized enclosure, the internal dimensions or the manufacture's stated volume must be used to determine the enclosure volume.

8.2 Calculating the dose for ethyl formate with an inert carrier gas

- 8.2.1 If ethyl formate is applied in a pre-mixed cylinder, the weight of ethyl formate needed to achieve the prescribed concentration must be calculated by multiplying the dose rate by the volume of the enclosure and the percentage of the ethyl formate in the cylinder. The formula for calculating the dose of a pre-mixed cylinder is:

Dose (g) = Enclosure Volume (m³) x Dose Rate (g/m³) ÷ percentage of ethyl formate

- 8.2.2 Once the dose has been calculated, the injected dose must be rounded up to the next increment that can be accurately measured by the equipment used to dispense ethyl formate.

8.3 Calculating the dose for ethyl formate and carbon dioxide

- 8.3.1 If ethyl formate and carbon dioxide is applied in a pre-mixed cylinder, the weight of ethyl formate needed to achieve the prescribed concentration must be calculated by multiplying the dose rate by the volume of the enclosure and the percentage of the ethyl formate in the cylinder. The formula for calculating the dose of ethyl formate and carbon dioxide in a pre-mixed cylinder is:

Dose (g) = Enclosure Volume (m³) x Dose Rate (g/m³) ÷ percentage of ethyl formate

- 8.3.2 If ethyl formate and the carbon dioxide are mixed onsite, the weight of ethyl formate and carbon dioxide needed to achieve the prescribed concentration must be calculated by multiplying the dose rate by the volume of the enclosure and the ratio of the ethyl formate and the carbon dioxide. The formula for calculating the dose of ethyl formate and the carbon dioxide when mixing on-site is:

Ethyl Formate Dose (g) = Enclosure Volume (m³) x Ethyl Formate Dose Rate (g/m³)

Carbon Dioxide Dose (g) = Enclosure Volume (m³) x Carbon Dioxide Dose Rate (g/m³)

- 8.3.3 Once the dose has been calculated, the injected dose must be rounded up to the next increment that can be accurately measured by the equipment used to dispense ethyl formate and carbon dioxide.

8.4 Injecting ethyl formate into the fumigation enclosure

- 8.4.1 Ethyl formate must be applied to the fumigation enclosure using a system that will turn ethyl formate from liquid to gas.
- 8.4.2 Ethyl formate must be applied to the fumigation enclosure using a system that complies with the product label.
- 8.4.3 Where a vaporiser is used, it must maintain a water temperature of at least 95°C while the ethyl formate is being injected into the enclosure.
- 8.4.4 A fan(s), or alternate way of evenly distributing the gas, must be used while injecting ethyl formate into the enclosure.
- 8.4.5 The time ethyl formate injection is completed must be recorded on the record of fumigation.

8.5 Checking for leaks

- 8.5.1 During the injection of ethyl formate, the supply system must be checked for leaks. If a leak is detected the problem must be rectified before continuing to inject the dose.
- 8.5.2 The fumigation enclosure must be checked for leaks (unless the fumigation is being performed in a pressure tested enclosure). If leaks are detected, they must be rectified.

8.6 Even ethyl formate distribution

- 8.6.1 The ethyl formate must be evenly distributed throughout the enclosure. This is verified by equilibrium.
- 8.6.2 Equilibrium is achieved when the highest concentration reading is within 15% of the lowest concentration reading.
- 8.6.3 If the fumigation is an ethyl formate and carbon dioxide fumigation, equilibrium must be calculated separately for both ethyl formate and carbon dioxide.

Note: Equilibrium result is expressed as a percentage and is equal to the highest concentration reading minus the lowest concentration reading, then divided by the lowest concentration reading, then multiplied by 100. The calculation for equilibrium is pictured:

$$\text{Equilibrium \%} = \frac{\text{Highest reading} - \text{Lowest reading}}{\text{Lowest reading}} \times 100$$

- 8.6.4 If the result of this calculation is more than 15%, equilibrium has not been achieved and additional time is needed to allow the ethyl formate to further distribute throughout the enclosure.

Note: Once equilibrium has been achieved it is not required at any other time.

8.7 Exposure period

- 8.7.1 The fumigation exposure period must not start until:
- all concentration readings are equal to or above the standard, and
 - equilibrium has been achieved in accordance with section [8.6 Even ethyl formate distribution](#).
- 8.7.2 If additional ethyl formate is added to the enclosure before the start of the exposure period, the time the injection of additional ethyl formate is completed becomes the new injection time for determining the required start time concentration.
- 8.7.3 The elapsed time between the start time and the end time of the fumigation must not be less than the exposure period prescribed in the treatment schedule.
- 8.7.4 After the specified exposure period has elapsed, final concentration readings must be taken from all monitoring locations. The readings and the time they are taken must be recorded on the record of fumigation.
- 8.7.5 At the end of the exposure period all concentration readings must be equal to or above the concentration in the treatment schedule.

9 Monitoring the fumigation

9.1 Gas concentration monitoring

- 9.1.1 Fans used to circulate ethyl formate must be turned off before taking gas concentration readings.
- 9.1.2 Ethyl formate concentration readings must be taken from all gas concentration monitoring locations at the start of the exposure period and at the end of the exposure period.

If the fumigation is an ethyl formate and carbon dioxide fumigation, carbon dioxide concentration readings must also be taken from all gas concentration monitoring locations at the start of the exposure period and at the end of the exposure period.

- 9.1.3 All gas concentration readings must be recorded on the record of fumigation at the time they are taken. This includes readings taken prior to achieving start time or optional readings during the exposure period. Readings from additional concentration monitoring locations that are mandated by import conditions must also be recorded.
- 9.1.4 The time each set of concentration readings is taken must be recorded. If there is more than one reading in a set, the time the last reading is completed must be the time recorded.

Note: The ethyl formate concentration must not fall below 15 g/m³ at any point during the exposure period. Additional readings can be taken at any time during the exposure period to check concentrations are equal to or above the levels required for an effective treatment.

9.2 Gas concentration monitoring – multiple sea containers in a sheeted stack

- 9.2.1 Section 9.2 applies if:
- a) the fumigation enclosure is a sheeted enclosure with multiple sea containers, and
 - b) the target of the fumigation is contained wholly inside the sea containers.
- 9.2.2 The fumigator may fail one single container in the sheeted enclosure, and pass the remainder of the sea containers in that enclosure, if:
- a) concentration readings fall below the standard in one single container, and,
 - b) the enclosure is not, or cannot be, topped up in compliance with the topping up requirements, and
 - c) all other concentration readings in all other containers are above the standard for all other concentration readings during the exposure period.

10 Topping-up ethyl formate levels

10.1 Topping-up during the exposure period

- 10.1.1 Additional ethyl formate may be added to the enclosure at any time during the exposure period if:
- a) all the concentration readings are equal to or above the minimum concentration allowed in the treatment schedule, and
 - b) the treatment schedule allows top-ups.
- 10.1.2 Multiple top-ups are permitted during the exposure period.
- 10.1.3 Top ups are not permitted if the exposure period is 5 hours and 30 minutes or longer.

- 10.1.4 When the additional ethyl formate has circulated, a concentration reading must be taken from the monitoring location that had the lowest reading to verify that the ethyl formate is at or above the minimum ethyl formate concentration allowed in the treatment schedule.

If the fumigation is an ethyl formate and carbon dioxide fumigation, a concentration reading must also be taken from the monitoring location that had the lowest reading to verify that the carbon dioxide is at or above the minimum carbon dioxide concentration allowed in the treatment schedule.

- 10.1.5 Top-up details (amount, time and concentration readings) must be recorded on the record of fumigation.
- 10.1.6 If top-ups are performed, calculating equilibrium is not required.

11 Ventilating the fumigation enclosure

11.1 Threshold limit value (TLV)

- 11.1.1 The TLV is 100 parts per million (ppm) for ethyl formate unless a lower concentration is imposed by the relevant authorities in the jurisdiction where the fumigation takes place or the consignment destination.
- 11.1.2 The TLV is 5000 ppm for carbon dioxide unless a lower concentration is imposed by the relevant authorities in the jurisdiction where the fumigation takes place or the consignment destination.
- 11.1.3 The equipment used for measuring TLV must be able to measure the actual concentration, not just the presence of ethyl formate, to at least 100 ppm.
- 11.1.4 If stain tubes are used to detect ethyl formate, they must be used:
- a) in accordance with the manufacturer's instructions; and
 - b) in conjunction with the sampling pump specified by the manufacturer; and
 - c) before the expiry date.

11.2 Releasing ethyl formate from the enclosure

- 11.2.1 At the end of the exposure period, the ethyl formate must be fully ventilated from the enclosure in a controlled and safe manner.
- 11.2.2 A risk assessment must be performed to manage the ventilation process and ensure it is safe by considering:
- a) prevailing wind direction; and
 - b) location and proximity of unprotected personnel; and
- 11.2.3 Personnel who are not wearing PPE (in accordance with section [2.3 Personal protective equipment \(PPE\)](#)) are not permitted to enter areas where the ethyl formate concentration is above the TLV, until the fumigator-in-charge verifies the concentration in the area and throughout the enclosure is at or below the TLV.

- 11.2.4 The enclosure must be ventilated until the concentration of ethyl formate within the enclosure remains at or below the TLV.
- 11.2.5 If the consignment is fumigated in the sea container(s) that will be used to transport the goods, each container must be checked individually to verify concentration at or below the TLV.
- 11.2.6 If the consignment is fumigated in an un-sheeted sea container, the sea container must not be moved until the ethyl formate concentration inside the enclosure is at or below the TLV.
- 11.2.7 The TLV readings and the time they are taken must be recorded on the record of fumigation.

11.3 Releasing the consignment from the control of the fumigator-in-charge

- 11.3.1 Following a fumigation, the consignment can only be released from the control of the fumigator-in-charge once the following requirements have been met:
- a) the fumigation complies with the requirements of this methodology and the ethyl formate concentrations have been verified at or below the TLV, or
 - b) the fumigation has failed, and it is subsequently unsuitable for further fumigation with ethyl formate and the ethyl formate concentrations have been verified at or below the TLV.

12 Documentation

12.1 Retainment of fumigation documents

- 12.1.1 The treatment provider must keep a copy of all fumigation documentation for a minimum of two years.

12.2 Record of fumigation

- 12.2.1 A record of fumigation must be produced to demonstrate the fumigation complied with the requirements of this methodology.
- 12.2.2 The record of fumigation must be completed on the fumigation site as the tasks are performed.
- 12.2.3 The record of fumigation must be retained by the treatment provider for a minimum of two years.
- 12.2.4 False or misleading information must not be recorded on a record of fumigation.
- 12.2.5 At a minimum the record of fumigation must include:
- a) treatment provider identification
 - b) client name
 - c) start date and time of the fumigation

- d) location – the site address where the fumigation is performed
- e) a description of the consignment
- f) the target of fumigation
- g) consignment identification - container number(s), bill of lading, silo/shed number or other means to clearly identify the consignment
- h) a declaration that the consignment complies with the treatment schedule, import conditions, and all requirements of the Ethyl Formate Fumigation Methodology
- i) type of enclosure used
- j) enclosure volume
- k) the specified treatment schedule - dose rate, exposure period, and temperature
- l) dose rate used – the dose rate used for the fumigation
- m) calculated dose – dose rate used multiplied by the enclosure volume, expressed as weight of ethyl formate
- n) amount of ethyl formate applied - the actual volume of ethyl formate injected into the enclosure, expressed as weight of ethyl formate
- o) the time the ethyl formate injection into the enclosure is complete
- p) the ethyl formate concentration readings from each concentration monitoring location and the time they are taken
- q) result of the equilibrium calculation for ethyl formate
- r) serial number of the gas concentration monitoring device(s) used (minimum last 4 digits of the serial number)
- s) the ethyl formate TLV readings and the time and date they are taken
- t) the name and signature of the fumigator-in-charge
- u) initial or signature of the fumigator at each concentration reading stage and TLV reading.

12.2.6 If the fumigation is an ethyl formate and carbon dioxide fumigation, the record of fumigation must include:

- a) the amount of carbon dioxide applied - the actual volume of carbon dioxide injected into the enclosure, expressed as weight of carbon dioxide
- b) the carbon dioxide concentration readings from each concentration monitoring location and the time they are taken
- c) the result of the equilibrium calculation for carbon dioxide.

12.2.7 If the fumigation is an ambient temperature fumigation (section [6.1 Ambient temperature fumigations](#)), the forecast minimum temperature must be recorded on the record of fumigation.

12.2.8 If the fumigation is a controlled temperature fumigation (section [6.2 Controlled temperature fumigations](#)), the minimum temperature achieved within the enclosure must be recorded on the record of fumigation.

- 12.2.9 If additional fumigant is added to the fumigation (in accordance with section [10 Topping up the ethyl formate levels](#)), the top-up amount, time and concentration must be recorded on the record of fumigation.
- 12.2.10 If additional fumigant is added (in accordance with section [8.5 Exposure period](#)), the additional amount and time injected must be recorded on the record of fumigation.

Note: An example record of treatment is provided at [Appendix 1: Example record of fumigation](#).

12.3 Fumigation treatment certificate

- 12.3.1 A fumigation treatment certificate is issued once the fumigator-in-charge determines the fumigation has complied with requirements of this methodology.
- 12.3.2 False or misleading information must not be recorded on a fumigation treatment certificate.
- 12.3.3 At a minimum the fumigation treatment certificate must include:
- treatment provider's letterhead including name and physical address
 - treatment provider's identification (AEI if an AEI is required by the treatment scheme or import conditions)
 - certificate number
 - name of fumigant
 - target of fumigation
 - description
 - quantity
 - consignment link (such as container number, bill of lading, invoice number)
 - country or origin
 - port of loading
 - country of destination
 - date and time fumigation commenced
 - date and time fumigation completed
 - place of fumigation (site registration number if applicable)
 - type of enclosure used
 - treatment schedule [prescribed dose rate/ specified dose rate (g/m³)]
 - exposure period (hours)
 - forecast minimum temperature (°C) or minimum temperature achieved in the enclosure or commodity core temperature.
 - applied dose rate (g/m³)
 - final ethyl formate TLV reading (ppm)

- u) a declaration that the consignment complies with the treatment schedule, import conditions, and all requirements of the Ethyl Formate Fumigation Methodology
- v) the signature of the fumigator-in-charge and date of signing
- w) date the certificate is endorsed and issued.

Note: An example fumigation treatment certificate is provided at [Appendix 2: Example fumigation treatment certificate](#)

- 12.3.4 The treatment provider must make all fumigation documentation available on request, by the relevant authorities, for audit and registration purposes.
- 12.3.5 The fumigation treatment certificate must be clearly linked to the consignment.

Appendix 1: Example record of fumigation

[Insert your business logo or letterhead]

(Including address as it appears on the treatment provider list)

Record of fumigation – Ethyl formate fumigation										
Section A: Fumigator in charge										
Full Name						Accreditation number (if applicable)				
Section B: Job details										
Treatment provider ID								Client name/details		
Job identification number										
Location of fumigation						Description of consignment				
Street address						Target of fumigation				
Suburb/town/city										
Country Postcode										
Consignment identification/Container numbers										
Section C: Fumigation details										
Specified treatment schedule						Enclosure type (select one)				
Dose rate (g/m ³)			Exposure period (hrs)			<input type="checkbox"/> Sheeted enclosure <input type="checkbox"/> Fumigation chamber <input type="checkbox"/> Un-sheeted container(s) <input type="checkbox"/> Other _____				
Consignment suitability (Section 3 of the methodology)						Enclosure volume				
Was the consignment suitable for fumigation?						Length		Height		Width (m)
<input type="checkbox"/> Yes – consignment suitable <input type="checkbox"/> No – remedial action taken						Total volume		(m ³)		
If no, what action?						Dose				
Fumigation type (select one)						Dose rate used			(g/m ³)	
<input type="checkbox"/> Ambient temperature: Forecast min temp			°C/°F			Calculated dose			(g)	
<input type="checkbox"/> Controlled temperature: Min enclosure temp			°C/°F			Carbon dioxide <input type="checkbox"/> Yes <input type="checkbox"/> No			If yes: (g)	
Heaters used? <input type="checkbox"/> Yes <input type="checkbox"/> No						Amount ethyl formate applied			(g)	
Section D: Concentration readings by locations - Each reading must be initialised by the fumigator(s) who took the reading										
Serial number of monitoring device(s)										
	1	2	3	4	5	Equilibrium result (%)	Standard (g/m ³)	Date (dd/mm)	Time (hh:mm)	Fumigator/s initials
Time and date: Fumigant injection finished										
Start (EF)						%			am/pm	
						%			am/pm	
Start (CO ₂)						%			am/pm	
						%			am/pm	
End (EF)									am/pm	
									am/pm	
End (CO ₂)									am/pm	
									am/pm	
Time and date: Enclosure ventilation start										
Final TLV readings (all)						ppm	ppm	ppm	am/pm	
Top-up details										
Amount (g/m ³)				Time (hh:mm)				Concentration (g/m ³)		
Section E: Fumigator declaration - To be completed by the fumigator in charge named in Section A of this record										
I, the fumigator-in-charge declare that the fumigation was conducted in accordance with the treatment schedule and all the requirements in the Ethyl Formate Fumigation Methodology, and the information I have provided is true and correct.										
Signature				Date (dd/mm/yyyy)				Fumigation result (Pass/Fail)		
Government officer if supervised				Name				Signature		

Appendix 2: Example fumigation treatment certificate

[Insert your business logo or letterhead]

(Including address as it appears on the treatment provider list)

Date issued (dd/mm/yyyy) _____

Treatment certificate – Ethyl formate fumigation

Certificate number	Treatment provider ID number [Registration/AE/AA/ERE]
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Consignment details

Consignment link (container numbers if applicable)			
Seal numbers(s) (if applicable)			
Client name			
Client Address			
Commodity description			
Commodity country of origin		Commodity quantity	
Port of loading		Destination country	

Target of fumigation (pick all that apply)			Enclosure type (pick one)		
<input type="checkbox"/> Commodity	<input type="checkbox"/> Container	<input type="checkbox"/> Packaging	<input type="checkbox"/> Sheeted enclosure	<input type="checkbox"/> Fumigation chamber	<input type="checkbox"/> Un-sheeted container
<input type="checkbox"/> Other (provide details) _____			<input type="checkbox"/> Other (provide details) _____		

Treatment schedule (prescribed/specified treatment schedule)

Dose rate (g/m3)	Exposure period (hours)	Temperature (°C)
------------------	-------------------------	------------------

Fumigation details (treatment applied)

Applied dose (g/m3)	Exposure period (hours)	Temperature (°C)
Place of fumigation (Full address)		Street address
		Suburb/town/city
		Country
		Postcode
Date and time fumigation commenced (dd/mm/yyyy – HH:MM)		am/pm
Date and time fumigation completed (dd/mm/yyyy – HH:MM)		am/pm
Final TLV reading (ppm)		ppm

Declaration

I, the fumigator-in-charge declare:

- The fumigation certified was conducted in accordance with the treatment schedule, import conditions, and all the requirements in the Ethyl Formate Fumigation Methodology, and
- The information I have provided is true and correct.

Signature (sign your name)			
Full name			
Date (dd/mm/yyyy)		Accreditation number	

Additional Declarations



Glossary

Term	Definition
Ambient temperature	The air temperature of the surrounding area where the fumigation will be performed.
Ambient temperature fumigation	When the enclosure being fumigated is subject to environmental ambient temperatures or outdoors.
Commodity	The item or goods that are being exported or imported.
Concentration	The amount of ethyl formate present at a certain point in the fumigation enclosure, usually expressed as grams per cubic metre (g/m ³).
Concentration sampling tube	A small diameter tube used to draw a sample of gas/air mixture from within a fumigation enclosure to measure the ethyl formate concentration.
Consignment	Refers collectively to the commodity, any packing materials used and the mode of transport such as sea container.
Controlled temperature fumigation	When an artificial heat source is used to heat and maintain the temperature of an enclosure during a fumigation.
Dose	The amount of ethyl formate injected to a fumigation enclosure.
Dose rate	The prescribed concentration of ethyl formate to be used per unit of volume and the exposure period (temperature adjusted if applicable).
Enclosure	Any gas-tight space intended to contain sufficient concentrations of ethyl formate for a period of time. Common examples of fumigation enclosures used for QPS fumigations are (but not limited to) un-sheeted sea containers, semi-permanent or permanent structures, sheeted enclosures, silos and bunkers.
Equilibrium	An even distribution of ethyl formate throughout the enclosure.
Fit for purpose	Equipment that is suitable and appropriate for its intended use. That is, capable of measuring ethyl formate or temperature specifically and in the concentration or temperature ranges necessary to meet the requirements of this methodology.
Fumigant	A chemical, which at a particular temperature and pressure can exist in a gaseous state in sufficient concentration and for sufficient time to be lethal to insects and other pests.
Fumigation chamber	A gas-tight fumigation enclosure with an inbuilt extraction system. All requirements for fumigation chambers specified in section 4.3 Fumigation chambers .
Fumigation documentation	Documents and records associated with particular fumigations that is not a record of fumigation. May be hardcopy or softcopy.
Fumigation sheets	A sheet (or tarpaulin) used to create a sheeted enclosure that is made of material impermeable to ethyl formate.
Fumigator	An individual responsible for conducting fumigation activities under the supervision of the fumigator-in-charge.
Fumigator-in-charge	The licenced and/or accredited individual that is responsible for the conduct of the fumigation at the time specific fumigation activities are undertaken.
Gas concentration monitoring location	The specified location where gas must be drawn from for the purpose of determining the gas concentration at that location. This is location where concentration sampling tubes or gas concentration sampling equipment is placed.
Goods	Goods includes an animal, a plant, a sample or specimen, a pest, mail or any other article, substance or thing (including, but not limited to, any kind of moveable property).
Good working order	State of an item, system or equipment is deemed to be functioning properly, without significant defects or impairments that hinder its intended operations or performance.
Impermeable package and wrappings	Intact and solid plastic films and wrappings that prevent or impede gas exchange.

Term	Definition
Inert carrier gas	An inert gas used to stabilise or transport a chemical used for a fumigation, as specified in an APVMA-approved formulation.
Large enclosure	Any gas-tight space equal to or greater than 1000m ³ in volume that is intended to contain sufficient concentrations of ethyl formate for a period of time. Large enclosures can include one or more internal, gas-permeable separations running horizontally or vertically, either partially or fully across the space.
Manufacturer's instructions	Specific details on equipment produced by the equipment manufacturer. May include instruction manuals, operating instructions, conditions of use or calibration information.
Maximum top-up concentration	The concentration used to calculate the amount of ethyl formate to be added to the enclosure when topping-up.
Minimum top-up concentration	The absolute minimum concentration below which levels ethyl formate concentration must not be below to allow top-up at the end of the exposure period.
Pascal (Pa)	The standard international unit for pressure. Standard atmospheric pressure is 101.325 kPa.
Pest	Any animal, plant or other organism that may pose a threat to the community or the natural environment.
Quarantine pest	A pest of potential economic and/or environmental importance to an area where it is not yet present or is present but not widely distributed and is being officially controlled.
Quarantine and Pre-shipment (QPS)	<p>1) 'Quarantine applications', with respect to ethyl formate, are treatments to prevent the introduction, establishment and/or spread of quarantine pests (including diseases), or to ensure their official control, where:</p> <ul style="list-style-type: none"> a) Official control is that performed by, or authorised by, a national plant, animal or environmental protection or health authority. b) Quarantine pests are pests of potential importance to the areas endangered thereby and not yet present there, or present but not widely distributed and being officially controlled. <p>2) 'Pre-shipment applications' are those non-quarantine applications applied within 21 days prior to export to meet the official requirements of the importing country or existing official requirements of the exporting country.</p>
Record of fumigation	An official document or electronic record that records the information of section 12 to demonstrate the fumigation complied with requirements.
Relevant authority	The government department, ministry or agency responsible for animal and plant biosecurity in the importing or exporting jurisdiction.
Risk Assessment	An assessment performed and recorded according to any instructions on the product label, safety data sheet or jurisdictional licence requirements. In the absence of this, a visual inspection to meet the requirements of this methodology that the fumigator-in-charge can verbally describe.
Sheeted enclosure	An enclosure created under a gas-proof sheet that is covering/enclosing the commodities to be fumigated.
Sheeted stack	Any sheeted enclosure over free standing goods.
Sea container	Standardised transportation units that can be moved from one mode of transport to another without needing to unload the contents.
Standard concentration	The ethyl formate concentration below which the fumigation will not be effective unless additional fumigation is added to the enclosure to compensate.
Supply pipe	A supply pipe is a system used to deliver the fumigant from a source (such as a gas cylinder or fumigation system) to an enclosure.
Target of fumigation	The specific object or area that is intended to be treated through the fumigation process. The target of fumigation may be the commodity, packaging material, container, or conveyance or combination of these.
Threshold limit value (TLV)	TLV is the maximum concentration of ethyl formate that a person can be repeatedly exposed to in the workplace without harmful effects. This figure is based on an 8-hour day, 40-hour working week.

Term	Definition
Treatment	Application of a set of specified requirements intended to kill pests and diseases that may be associated with a consignment.
Treatment provider	An entity or company that is responsible for the effective conduct of a QPS treatment.
Treatment schedule	Specific treatment rates, exposure period and rules as imposed by the relevant authority – usually the importing jurisdiction.
Treatment temperature	The temperature at which the applied dose rate is calculated.
Vehicle	A machine, usually with wheels and an engine, used for transporting people or goods.
Verifiable weather source	Reliable source of weather data that can be independently confirmed and validated at audit.