Delivering an authentic Japanese flavor interwoven with over 330 years of history.

Ever since our founding in 1688, Shibanuma Soy Sauce has flavored the food culture of Japan by producing delicious soy sauce through an authentic wooden-barrel brewing method.

The *umami* of our soy sauce (a flavor characteristic of Japanese cuisine) is created during the brewing process by a variety of microorganisms that inhabit a facility which is over 330 years old. This inimitable production method is a close-guarded secret that has been passed down through 18 generations of the Shibanuma family. Relish the quintessence of Japanese cuisine through the many products we offer.

While we hold history and tradition in the highest regard, we are always seeking new business opportunities as we actively expand into foreign markets and provide consultation and other services. So please, let us know about the challenges you are facing. We can propose the optimal lution based on our extensive knowledge and experience.

MANUFACTURING AND CONSULTING

OUR UNIQUE SELLING POINT

CONSULTATION SERVICES THAT ONLY A MANUFACTURER CAN PROVIDE





A WORLDWIDE NETWORK

In 2010, we began exporting our products to Australia; we now deliver our products to over 40 countries around the world. We support our customers no matter where they are located by flexibly meeting their particular needs, such as developing a custom flavor of soy sauce that matches the cuisine of their countries or designing and labeling



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Scan this QR code to view



SHIBANUMA SOY SAUCE ESTABLISHED IN 1688



OUR PRODUCTS

INSPIRING YOUR BUSINESS



The perception of soy sauce in Europe has changed.

– Mr. Christophe, Head chef, The peninsula Paris, France

FOR COMMERCIAL USE

Our Soy sauce comes in large-volume sizes and is used in places such as restaurants, bars, and central kitchens. We also offer a popular 1,000-L size which is used in processing plants around the world.

Available sizes: 1,000-L container, 18-L B1B or can, 9-L can, 1.8-L plastic or glass bottle, 1-L plastic or glass bottle

Koikuchi is a standard soy sauce that is especially popular in eastern Japan (Tokyo-Hokkaido). It has a salt content of 17–18%. Over 90% of the soy sauce use Japan and the rest of the world is of the *Koikuchi* type.

- **Usukuchi Soy Sauce**Usukuchi soy sauce has a light color and is popular in western Japan (Osaka and Kyoto). Because it has such a light color, it can be used when you don't want to change the color of a dish's raw ingredients. It has a salt content of about 18-19%.

- **Cluten-Free Tamari Soy Sauce**No wheat is used in the production of our Gluten-Free Tamari Soy Sauce. It features a dark color and an extremely rich taste. This soy sauce is quite popular in places like Europe and Australia due to the expansion of the gluten-free market. In Japan, it is most popular in the Chubu area (Aichi).

thiro (white) soy sauce contains more wheat but less soybeans. It is lighter in color nan typical soy sauce. Sanuki udon and other dishes can be prepared simply by adding soup stock to shiro soy sauce.

- Genen (Low-Sodium) Soy Sauce

This soy sauce has half the salt content of the koikuchi variety. It has gained

ational popularity as people around the world become more health-conscious.

and aroma. Because it is not heated, it still contains enzymes which can be used to soften meat or fish pickled in the sauce. This product is highly recommended for enjoying simple dishes such as sashimi and sushi.

- Koikuchi and Low-Sodium Soy Sauce for the Middle East

These soy sauces contain 0.03% alcohol or less, so they comply with the strict alcohol regulations found in the Middle East. They possess the genuine flavor of authentic

This soy sauce is JAS-certified organic. There is high demand for this sauce in places like Europe and Australia due to increasing interest in organic products.

SEASONING, SAUCE, AND DRESSING

Anyone can create an authentic Japanese menu simply by utilizing these products. And by including them as part of recipes in multiple locations, you can easily ensure that taste will remain consistent across all stores.

Available sizes: 1,000-L container, 18-L BIB or can, 9-L can, 1.8-L plastic or glass bottle, 1-L plastic or glass bottle

Sauces	
- Teriyaki	
- Yakitori	

SACHETS

Sachets of soy sauce are often attached to orders from places like takeout sushi restaurants and small supermar ket vendors. Many types of soy sauce can be used for this purpose, including authentic koikuchi sauce as well as soy

stock. We can make a private brand for you by printing your company logo on the sachets (minimum

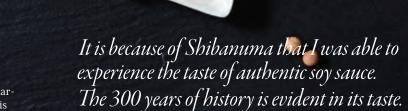


- Shiho (soy sauce containing soup stock) 5 g Label: Japanese and Engli - Koikuchi Soy Sauce 5 mL Label: English Material: aluminum









— Mr. Jose, Head chef, Sushi jose, Sweden

RETAIL PRODUCTS

Retail products can be exported from Japan. Enjoy the authentic taste of Japan.

- Ohitachi 100 mL, 500 mL - Shiho 150 mL, 500 mL, 1 I Stay-Fresh Bottle Shiho 200 mL, 450 mL



se products available will allow to the needs of a wide range



OTHERS

We can propose a number of different packaging solutions that serve various purposes, such as our soy sauce and wasabi Dispen Pak* products—the first of their kind ever to be developed.

* Allows the user to dispense just the right amount of soy sauce and wasabi without getting his or her hands dirty.

Product list

- Dispen Pak (4.5 mL of soy sauce and 1 g of wasabi) Blister Pack (koikuchi soy sauce) 23 g





PRIVATE BRAND DEVELOPMENT

ACCELERATING YOUR STRATEGIES

DEVELOPING PRIVATE BRANDS THAT MEET YOUR NEEDS

We are actively involved in the development of private brands that meet the needs of our customers, as evidenced by our many success stories from

We can draw upon our deep product line and large variety of container sizes, shapes, and materials to propose a solution that precisely fits your purpose. Feel free to contact us anytime.

Container line up

Other containers besides the ones below are also available. Please contact us for more information



















3, 5, 7.5, 10, 15 ml











Some private brands we've developed

