



TSUKUBA DAIRY PRODUCTS CO.,LTD.



Address

[Head office]

1-3-20,Kitafuchu,Ishioka-shi,Ibaraki 315-0012 Japan
TEL : +81-299-24-2111 FAX : +81-299-22-3087

[Sales Head Office]

6-13-11,Sotokanda,Chiyoda-ku,Tokyo 101-0021 Japan
TEL : +81-3-5807-8150 FAX : +81-3-5807-8159

[Contact Us]

E-mail : overseas@tsukuba-milk.co.jp

<https://www.tsukuba-milk.co.jp/en>

GENERAL CATALOGUE

for Professional

Dairy and Plant-based products

Outline of our company

Company name : TSUKUBA DAIRY PRODUCTS CO.,LTD.
 Founded : December 12,1941
 Head office : 1-3-20,Kitafuchu,Ishioka-shi,Ibaraki,Japan
 The gross area : Ishioka plant 18,213 m³
 Tamari plant 28,252 m³



Head Office



Ishioka plant



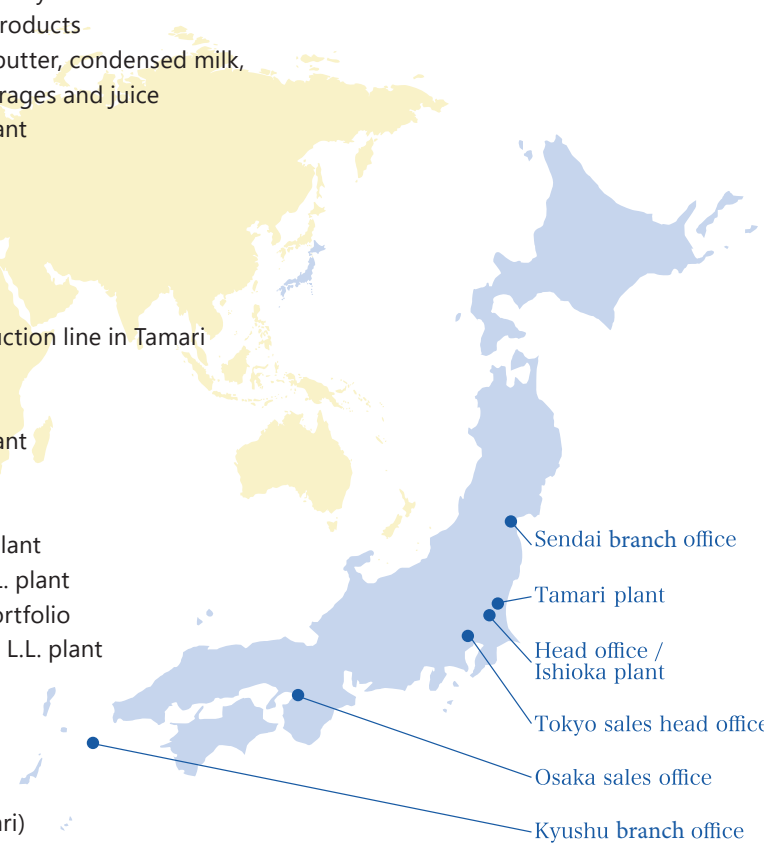
Tamari Plant



Sales Head Office

History

- 1941 Started fresh milk production in Ishioka city
- 1945 Shift to production and sales of dairy products
- Started production of powdered milk, butter, condensed milk, various dairy product,dairy based beverages and juice
- 1961 Expansion of Ishioka powdered milk plant
- 1967 Founded Tokyo sales office
- 1968 Founded Osaka sales office
- 1973 Started production in Tamari plant
- 1979 Founded Sendai sales office
- 1982 Install packing line in Tamari plant
- Install powdered milk and butter production line in Tamari
- 1988 Install L.L. products line in Tamari
- 1998 Install small spray drier in Ishioka plant
- Install back office building in Tamari plant
- 2001 Install nuts processing plant
- 2004 Install 2nd spray drier in Tamari plant
- 2008 Replacement of evaporator in Ishioka plant
- Replacement of aseptic filling line in L.L. plant
- 2009 Approval of ISO9001 for all products portfolio
- Replacement of sterilized equipment in L.L. plant
- 2010 Founded Kyushu branch office
- 2012 Approval of ISO22000・FSSC22000 (L.L. production line in Tamari plant)
- Approval of ISO22000・FSSC22000 (dairy products production line in Tamari)
- 2013 Founded Sales head office in Tokyo
- Ishioka plant "Spout bags", Condensed Milk" manufacturing equipment newly established.
- 2015 Tamari plant Added one 100t milk storage tank and increases milk storage capacity to 900t.
- Renamed Sendai Sales Office to "Sendai Branch Office."
- Obtained ISO22000 / FSSC22000 certification (Tamari plant No. 2 dryer / mixing line).
- 2017 Relocated the sales head office to 6-chome, Sotokanda, Chiyoda-ku
- 2018 Completed replacement work for new once-through boiler at Ishioka plant.
- 2020 Relocated the Head office from Izumicho, Ishioka City to "3-1-20 Kitafuchu, Ishioka City."
- The expansion work of the drainage facility of the Tamari plant has been completed.



Look for our high quality products.
 Our safe stable supply guarantees you peace of mind.

" We create people's feelings "
 " We contribute to your company "
 " Grow with our company "



P.6 Condensed Milk



P.7 Evaporated Milk Products/ Materials For Using At Coffee shops and For Confectionery



P.8 Fermented Milk (Sterilized) group



P.8 Modified Milk Powder



P.9 Caramel



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P.10 Powder Products



P.11 Almond Milk/Almond Milk Powder




We provided products and services able to contribute to customers' needs.

Production line as base of Tsukuba Dairy Products
To create much high quality products, we have been checking every process continuously.

Milk storage tanks

Total 900t of fresh milk can be stored in stainless tanks. We keep fresh milk as a raw material in suitable conditions.



Concentrated milk equipment

We evaporate milk gradually by using decompression evaporator. This is very important process for producing evaporated milk and powdered milk with rich milk flavor.



Condensed milk in tube package production line

This is the equipment of filling condensed milk into tube package. Automatically controlled system realized products' high quality and high efficiency of the production.



Dryer No.1

This is the equipment by which we spray concentrated milk at high temperature and produce powdered milk products. We also can spray vegetable fat and make a powdered vegetable fat. We can make various powdered products upon customers' request.




Powdered mix production line

This is the equipment to mix powdered skim milk, saccharide, other powdered materials and produce powdered mix products.



Dryer No. 2

This is a line that produces powdered oil. It is able to produce various products tailored to the needs of the clients.



We actively redefine the food business searching for the possibilities of "Foods".

Our business is not confined to the conventional dairy products business, rather we have turned out attention to the highly sought after health consciousness, the nature consciousness and the real thing consciousness prevailing at the current time in the healthy "nut", where we have created measures that cater to the needs of companies involved in the nuts business in order to assist them in products introductions and products quality.

Sterilization Equipments

We carry out strict checks by using a centralized management system which employs the latest technology sterilization equipments for LL products.




Almonds Cleaning Line

This is a line for eliminating impurities and foreign substances that are mixed with raw almonds. We conduct strict checks on raw materials by using shifters, color differentiation machines and x-ray equipments.



Color Sorter

This is a color soter with the latest accuracy that that uses high quality camera to detect impurities and foreign substances that are in the raw materials in split seconds. It forces foreign substances of the line by a high pressure air gun.



Almond Shell Removing Line

This is a line for removing Almond shells. We produce fresh shelled almonds on this line by first washing the almonds in water then by shelling the heated almonds as they roll on rubber rollers.



Visual Sorting Line

Nuts are visually classified and removed through a final process such as foreign substances, impurities, discoloration and skin residues etc.



Condensed Milk

Sweetened condensed milk

This product is concentrated fresh milk after adding sugar.



Packing: 24.5kg Can
Use for: Beverage,Bread,Confectionery,Frozen dessert,etc
Function: Adding milk flavor and sweet taste
Shelf life: 1 Year
Storage: Room temperature

Sweetened condensed milk

This sweetened condensed milk is filed in laminated tube or spout-bag, it is hygienic and available to use only necessary quantity.



Packing: 1kg×6 Spout bags per carton,
480g×12 laminated tube per carton
Use for: Bread,Confectionery,Fresh fruits, Crushed ice,
Coffee,Tea,etc
Function: Adding milk flavor and sweet taste
Shelf life: 1 Year
Storage: Room temperature

Delica Condense

This product is the composition-adjusted condensed milk with similar flavor with Sweetened condensed milk.

Packing: 24.5kg Can
Use for: Bread,Confectionery,Dessert,Chilled dessert, Ice cream,etc.
Function: Adding milk flavor and sweet taste
Shelf life: 10 Months
Storage: Room temperature

Condense A

This product is the composition-adjusted condensed milk using vegetable fat instead of milk fat.

Skim A

This product is the composition adjusted condensed milk with similar flavor with sweetened skim condensed milk.

Packing: 25.5kg Can
Use for: Bread,Confectionery,Dessert,
Chilled dessert, Ice cream,etc.
Function: Adding milk flavor and sweet taste
Shelf life: 10 Months
Storage: Room temperature

Product name	Packing	Solids-not-fat	Milk fat	Vegetable fat	Carbohydrate	Protein	Ash	Moisture	Energy (kcal)	Additive
Sweetened condensed milk	24.5kg Can	21.0%	8.3%	—	56.0%	7.8%	1.7%	26.2%	330	—
Sweetened Condensed milk	1kg×6 Spout bags per carton 480g×12 laminated tube per carton	21.0%	8.3%	—	56.0%	7.8%	1.7%	26.2%	330	—
Delica Condense	24.5kg Can	20.9%	8.3%	—	57.3%	6.5%	1.6%	26.3%	330	pH control chemicals, Flavor
Condense A	24.5kg Can	14.7%	5.9%	2.4%	57.4%	5.9%	1.2%	27.2%	328	—
Skim A	25.5kg Can	25.0%	0.3%	—	61.0%	8.5%	2.1%	28.1%	281	pH control chemicals, Flavor

Evaporated Milk Products

Evaporated milk

This product is concentrated fresh milk, canned and retort sterilized.



Packing: 10kg Aluminum laminated film bag per carton,
3kg×6 Can per carton
Use for: Coffee,Tea,Dessert,Bread,Confectionery,Soup,etc.
Function: Adding rich milk flavor
Shelf life: 1 Year
Storage: Room temperature

Cooking Chef

This product is specially developed for restaurants and coffee shop use, mainly made from fresh milk but including vegetables fat.



Packing: 411g×24 Can per carton
Use for: Coffee,Tea,Dessert, Confectionery
Function: Adding rich milk flavor
Shelf life: 1 Year
Storage: Room temperature

Product name	Packing	Solids-not-fat	Milk fat	Vegetable fat	Carbohydrate	Protein	Ash	Moisture	Energy (kcal)	Additive
Evaporated Milk	10kg Aluminum laminated film bag per carton 3kg×6 Can per carton	18.3%	8.1%	—	10.0%	6.8%	1.5%	73.6%	140	—
Cooking Chef	411g×24 Can per carton	14.8%	1.9%	6.1%	7.8%	5.8%	1.2%	76.8%	130	Emulsifier,Flavor,Casein sodium,pH control chemicals, Stabilizer(Polysaccharide thickener)

Materials For Using At Coffee shops and For Confectionery

Chocolate syrup

This product is syrup with beautiful chocolate color and rich bitter flavor. It's handy and sanitary bottle type.



Packing: 24kg can,
580g×12 Bottles per carton
Use for: Bread,Confectionery,Dessert,Topping sauce for desserts
Adding chocolate flavor
Function: 1 Year
Shelf life: Room temperature
Storage:

Product name	Packing	Solids-not-fat	Milk fat	Vegetable fat	Carbohydrate (Dietary fiber)	Protein	Ash	Moisture	Energy (kcal)	Additive
Chocolate syrup	24kg Can 580g×12 Bottles per carton	—	—	1.2%	60.0% (3.7%)	2.6%	1.1%	34.9%	256	Emulsifier,Flavor, Polysaccharide thickener

Fermented Milk (Sterilized) group

Yogurt Paste

This product is lactic fermented milk. It has good preservation stability since we added sugar in it.



Packing: 24kg Can,1kg×6 Spout bags per carton
Use for: Bread,Confectionery,Beverage,Dessert,Chocolate,Candy, Frozen dessert,etc.
Function: Adding yogurt flavor and sweet taste
Shelf life: 10 Months
Storage: Room temperature

Sour Base F3

This product is lactic fermented milk.



Packing: 20kg Can
Use for: Beverage,Dessert,Secret ingredient(a subtle flavor)
Function: Adding yogurt flavor
Shelf life: 6 Months
Storage: Room temperature

Fermented milk Paste

This product is concentrated lactic fermented milk with sweeteners. It has good preservation stability.



Packing: 26kg Can
Use for: Bread,Confectionery,Beverage,Dessert,Chocolate,Candy, Ice cream
Function: Adding yogurt flavor and sweet taste
Shelf life: 10 Months
Storage: Room temperature

Fermentation powder FD-R

This product is freeze dried fermented milk powder with saccharide.



Packing: 20kg Craft bag
Use for: Bread,Confectionery,Beverage,Dessert,Chocolate,Candy, Frozen dessert,etc
Function: Adding good yogurt flavor and sour taste
Shelf life: 1 Year
Storage: Room temperature

Product name	Packing	Solids-not-fat	Milk fat	Vegetable fat	Carbohydrate (Dietary fiber)	Protein	Ash	Moisture	Energy (kcal)	Acidity (Lactic acid)	Additive
Yogurt Paste	24kg Can	8.1%	3.1%	—	60.0%	3.0%	0.8%	33.1%	280	2.9~3.2%	Acidulant,Flavor, Sodium phosphate
	1kg×6 Spout bags per carton										
Sour Base F3	20kg Can	8.0%	2.1%	—	22.8% (0.4%)	2.9%	0.9%	71.3%	121	1.3~1.7%	Stabilizer(Pectin), Acidulant, Emulsifier
Fermented milk Paste	26kg Can	6.9%	0.8%	—	70.2%	2.6%	0.7%	25.7%	298	2.7~2.9%	Sorbitol, Acidulant
Fermentation powder FD-R	20kg Craft bag	29.0%	0.1%	—	90.7%	5.2%	1.2%	2.8%	385	6.2~6.9%	Acidulant,Sorbitol, Flavor

Modified Milk Powder

Neo SP-RS

This product is economical powdered skim milk premix for food processing use.

Packing: 25kg craft bag
Use for: Bread,Confectionery,Premix dessert, Processed food, Processed meat, Beverage
Function: Adding milk flavor
Shelf life: 1 Year
Storage: Room temperature

Neo SP-RV

This is the dairy product mixed with vegetable fat using for processed foods.

Neo SP-W

This modified whey milk powder, used as an economical raw material for processed foods.

Packing: 25kg craft bag
Use for: Bread,Confectionery, Premix Dessert, Processed food, Processed meat,Beverage
Function: Adding milk flavor
Shelf life: 1 Year
Storage: Room temperature

Neo SP-F

This is the economical powdered skim milk premix using for processed foods.

Packing: 25kg craft bag
Use for: Bread,Confectionery, Premix Dessert, Processed food, Processed meat,Beverage
Function: Adding milk flavor
Shelf life: 1 Year
Storage: Room temperature

Product name	Packing	Solids-not-fat	Milk fat	Vegetable fat	Carbohydrate	Protein	Ash	Moisture	Energy (kcal)	Additive
Neo SP-RS	25kg Craft bag	96.2%	1.2%	—	61.7%	24.5%	10.0%	2.6%	356	—
Neo SP-RV	25kg Craft bag	88.1%	1.1%	8.2%	57.5%	21.3%	9.3%	2.6%	399	—
Neo SP-W	25kg Craft bag	96.7%	1.2%	—	79.7%	12.3%	4.7%	2.1%	379	—
Neo SP-F	25kg Craft bag	59.2%	0.4%	—	85.5%	9.4%	2.6%	2.1%	383	Flavor

Caramel

Caramel milk

Milk caramel paste made with sweetened condense milk, which is "caramelized" by slow heat treatment.



Packing: 24.5kg Can,300g×24 Bottles per carton
Use for: Bread,Confectionery,Dessert,Frozen confectionery,Beverage,etc
Function: Adding caramel flavor
Shelf life: 24.5kg Can/1 Year, 300g×24 bottles per carton/10 Months
Storage: Room temperature

Bitter caramel N

Caramel paste with rich caramelized flavor and bitter taste.



Packing: 24.5kg Can,290g×24 Bottles per carton
Use for: Bread,Confectionery,Dessert,Frozen confectionery,Beverage,etc
Function: Adding caramel flavor
Shelf life: 24.5kg Can/1 Year, 290g×24 bottles per carton/10 Months
Storage: Room temperature

Caramel powder

Powdery product with a taste of the caramel milk.



Packing: 10kg Carton
Use for: Bread,Confectionery,Dessert,Beverage,etc
Function: Adding caramel flavor
Shelf life: 10 Months
Storage: Room temperature

Bitter caramel powder

Powdery product with a taste of the bitter caramel.



Packing: 10kg Carton
Use for: Bread,Confectionery,Dessert,Beverage,etc
Function: Adding caramel flavor
Shelf life: 10 Months
Storage: Room temperature

Product name	Packing	Solids-not-fat	Milk fat	Vegetable fat	Carbohydrate	Protein	Ash	Moisture	Energy (kcal)	Additive
Caramel milk	24.5kg Can	10.0%	4.0%	—	61.4%	3.7%	0.9%	29.9%	297	pH control chemicals, Emulsifier(soybean)
	300g×24 Bottles per carton									
Bitter caramel N	24.5kg Can	7.3%	1.1%	3.0%	62.6%	2.6%	0.7%	29.9%	299	pH control chemicals, Emulsifier
	290g×24 Bottles per carton									
Caramel powder	10kg Carton	49.4%	12.4%	—	63.5%	18.0%	4.1%	2.0%	438	—
Bitter caramel powder	10kg Carton	49.0%	12.5%	—	62.8%	18.1%	4.1%	2.5%	436	—

Soft Serve Ice Cream Premix Powder

White Rose

This product is a high grade type of pre-mixed powder with vanilla flavor can be used as a raw material for soft serve ice cream.



Packing: 900g×14 Bags per carton
Use for: Soft serve ice cream,Bread,Confectionery,Beverage
Function: Adding of Vanilla Flavor
Shelf life: 1 Year
Storage: Room temperature

Violet Rose

Economical soft serve ice cream premix powder (Vanilla flavor).



Soft mix-Special

Economical soft serve ice cream premix powder (Vanilla flavor).



Product name	Packing	Solids-not-fat	Milk fat	Vegetable fat	Carbohydrate (Dietary fiber)	Protein	Ash	Moisture	Energy (kcal)	Additive
White Rose	900g×14 Bags per carton	31.0%	6.3%	11.7%	70.0% (0.5%)	7.6%	2.0%	1.8%	477	Flavor,Stabilizer(Sodium alginate,Alginate,Polysaccharide thickener),Emulsifier
Violet Rose	900g×14 Bags per carton	24.5%	0.3%	15.8%	74.3% (0.6%)	5.6%	1.6%	1.6%	471	Flavor,Stabilizer(Sodium alginate, Alginate),Emulsifier
Soft mix-Special	900g×14 Bags per carton	28.0%	0.3%	16.7%	67.0% (1.1%)	10.8%	2.6%	1.8%	469	Stabilizer(Carboxymethyl cellulose, Polysaccharide thickener), Casein sodium,Flavor,Emulsifier, Coloring agent(Turmeric, Annatto)

Powder Products

Cheese Taste 80 NC

This cheese powder,80% of the raw material is natural cheddar cheese. Coloring agent free and it is superior in preservation stability.



Packing: 20kg Craft bag
Use for: Bread,Confectionery,Snack, processed foods,Soup,Spice,etc
Function: Adding cheese flavor
Shelf life: 10 Months
Storage: Room temperature

Cheese Taste 80 NS

The cheese powder,80% of the raw material is natural cheese with low salt contents.



Packing: 20kg Craft bag
Use for: Bread,Confectionery,Snack, Various dishes,Soup,Spice,etc
Function: Adding cheese flavor
Shelf life: 10 Months
Storage: Room temperature

Sweetened Condensed milk powder

Powdery product with a taste of the sweetened condense milk.



Packing: 10kg Carton
Use for: Bread,Confectionery,Dessert, Beverage,Chocolate,etc
Function: Adding milk flavor and sweet taste
Shelf life: 10 Months
Storage: Room temperature

Sour Cream powder

The powdery product with rich sour cream taste and fresh sour flavor.



Packing: 15kg Craft bag
Use for: Bread,Confectionery,Filling,Chocolate,etc
Function: Adding rich milk flavor
Shelf life: 1 Year
Storage: Room temperature

Butter powder (Used Fermented Butter)

A powder product made from fermented butter with a rich aroma of New Zealand.



Packing: 20kg Craft bag
Use for: Bread,Confectionery, Soup,Beverage, Dessert
Function: Adding butter flavor
Shelf life: 1 Year
Storage: Room temperature

Creamy Up powder

A milk-rich powder product with mellow cream flavor.



Packing: 15kg Craft bag
Use for: Bread,Confectionery, Soup, Flavoring processed foods.
Function: Adding rich milk flavor
Shelf life: 15 Months
Storage: Room temperature

New Creamy powder

This is powdered milk product mainly made from vegetables fat and cream and it has rich taste.



Packing: 15kg Craft bag
Use for: Bread,Confectionery,Pre-mixed products, Powdered seasoning, Various foods,etc
Function: Adding rich milk flavor
Shelf life: 10 Months
Storage: Room temperature

Product name	Packing	Solids-not-fat	Milk fat	Vegetable fat	Carbohydrate	Protein	Ash	Moisture	Energy (kcal)	Additive
Cheese Taste 80 NC	20kg Craft bag	58.3%	29.4%	5.5%	26.4%	23.5%	13.1%	2.1%	514	Emulsifier,Flavouring agent(Amino acid),Flavor
Cheese Taste 80 NS	20kg Craft bag	56.0%	31.0%	5.8%	27.7%	24.7%	8.5%	2.3%	541	Emulsifier,Flavouring agent(Amino acid),Flavor, Coloring agent(Carotene)
Sweetened Condensed milk powder	10kg Carton	48.4%	12.4%	—	62.5%	18.0%	4.1%	3.0%	434	—
Sour Cream powder	15kg Craft bag	43.0%	25.9%	—	71.0%	1.5%	0.3%	1.2%	524	Acidulant, Emulsifier
Butter powder (Used Fermented Butter)	20kg Craft bag	11.2%	50.0%	—	38.1%	9.5%	0.9%	1.5%	640	—
Creamy Up powder	15kg Craft bag	28.3%	70.1%	—	15.1%	11.2%	2.0%	1.6%	736	—
New Creamy powder	15kg Craft bag	28.0%	18.2%	50.4%	18.5%	9.2%	0.5%	1.9%	740	Emulsifier, Antioxidant(Vitamin E)

Almond Milk/Almond Milk Powder

Rich Almond Milk (made with fresh almonds)

This products contains 10% crushed almond. It is a refreshing liquids products with no adding flavors, color or sugar.



Packing: 1,000ml×12 Tetra Brick Aseptic pack per carton
Use for: Smoothie, Caffé latte,Beverage, Ice Cream, Dessert
Function: For vegetarian and vegan, getting natural almond nutrition
Shelf life: 1 Year
Storage: Room temperature

Rich Almond Milk (made with roasted almonds)

This product contains 10% crushed almonds. Made from light dry roasted almonds with a bitter taste. This is a perfect smooth spicy products.



Packing: 1,000ml×12 Tetra Brick Aseptic pack per carton
Use for: Beverages,Dessert,Meal
Function: For vegetarian and vegan, getting natural almond nutrition
Shelf life: 1 Year
Storage: Room temperature

Rich Almond Milk (made with brown sugar)

It is vegetable drink made from almonds (blanched almond). You can just drink it "deliciously". It will be mild when you added to coffee. You also can make latte art.



Packing: 1,000ml×12 Tetra Brick Aseptic pack per carton
Use for: Beverages, Caffé latte(art), Dessert
Function: For vegetarian and vegan, getting natural almond nutrition
Shelf life: 1 Year
Storage: Room temperature

Additive and Sugar -Free Rich Almond Milk 125ml

It is vegetable drink made from roasted almonds(blanched). pH adjusters and Thickeners-free.



Packing: 125ml×15 Tetra bricks pack per carton
Use for: Beverage,Dessert,etc
Function: For vegetarian and vegan, getting natural almond nutrition
Shelf life: 1 Year
Storage: Room temperature

Additive -Free Rich Almond Milk 125ml with Beet Sugar

It is Plant Based drink made from roasted almonds(blanched) and beet sugar. Flavor and Stabilizer-free. It is gentle sweetness.



Packing: 125ml×15 Tetra bricks pack per carton
Use for: Beverage,Dessert,etc
Function: For vegetarian and vegan, getting natural almond nutrition
Shelf life: 1 Year
Storage: Room temperature

Almond Milk Powder (Without Skin)

This product is fine almond powder made by blanched almonds. No additives are used.



Packing: 15kg Craft bag
Use for: Bread,Confectionery,Beverage, Pre-mixed products, Health food
Function: For vegetarian and vegan, getting natural almond nutrition
Shelf life: 1 Year
Storage: Room temperature

Product name	Packing	Fat	Carbohydrate (Dietary fiber)	Protein	Ash	Moisture	Energy (kcal)	VitaminE	Oleic acid	Cholesterol	Additive
Rich Almond Milk (made with fresh almonds)	1,000ml×12 Tetra Brick Aseptic pack per carton	5.4%	1.1% (0.8%)	2.7%	0.3%	90.5%	62	2.0mg	3.51g	—	pH control chemicals, Thickener(Gellan)
Rich Almond Milk (made with roasted almonds)	1,000ml×12 Tetra Brick Aseptic pack per carton	5.2%	1.3% (0.8%)	3.0%	0.3%	90.2%	62	2.3mg	3.26g	—	pH control chemicals, Thickener(Gellan)
Rich Almond Milk (made with brown sugar)	1,000ml×12 Tetra Brick Aseptic pack per carton	4.2%	4.8% (0.6%)	2.4%	0.4%	88.2%	65	1.8mg	2.95g	—	pH control chemicals, Emulsifier,Thickener(Gellan)
Additive and Sugar -free Rich Almond Milk 125ml	125ml×15 Tetra Brick Aseptic pack per carton	5.5%	1.1% (0.7%)	2.9%	0.3%	90.2%	64	2.2mg	3.30g	—	—
Additive -free Rich Almond Milk 125ml with Beet Sugar	125ml×15 Tetra Brick Aseptic pack per carton	5.3%	4.5% (0.8%)	2.2%	0.3%	87.7%	73	2.6mg	3.26g	—	—
Almond Milk Powder (Without Skin)	15kg Craft bag	56.3%	11.1% (8.1%)	28.4%	2.9%	1.3%	649	18.3mg	36.9g	—	—