



Next Level Measured Quality Olives



1 ____Who we are



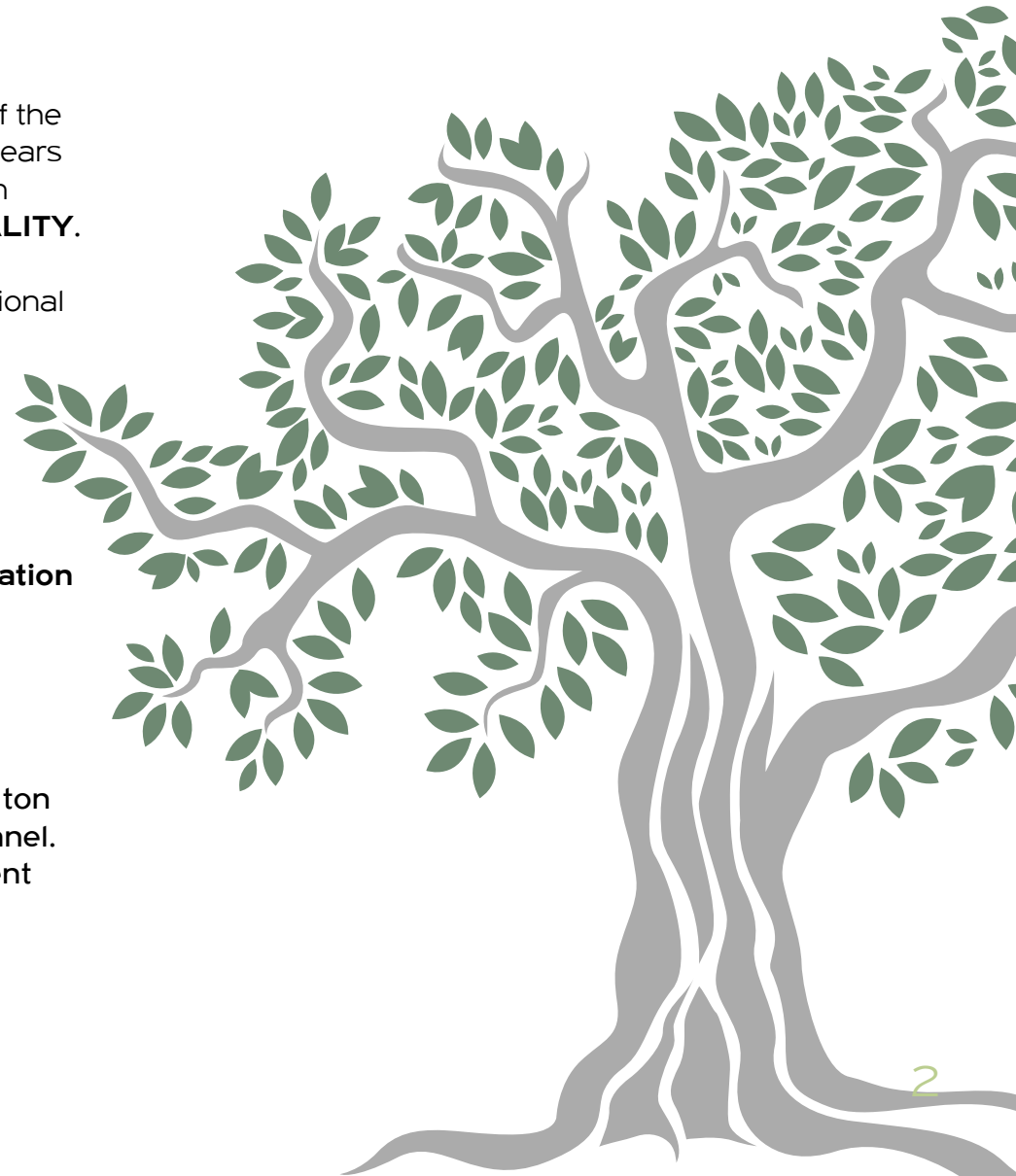
Siouras Company was founded in 1926 with the exclusive purpose of the production of excellent Quality Greek Table Olives. With almost 100 years of uninterrupted processing of the finest Greek table olives, today can confirm we are fully prepared to offer **NEXT LEVEL MEASURED QUALITY**.

Measured Quality in our Sourcing Partnership with Greece's Traditional Olive Farmers & Their Regional Olive Groves.

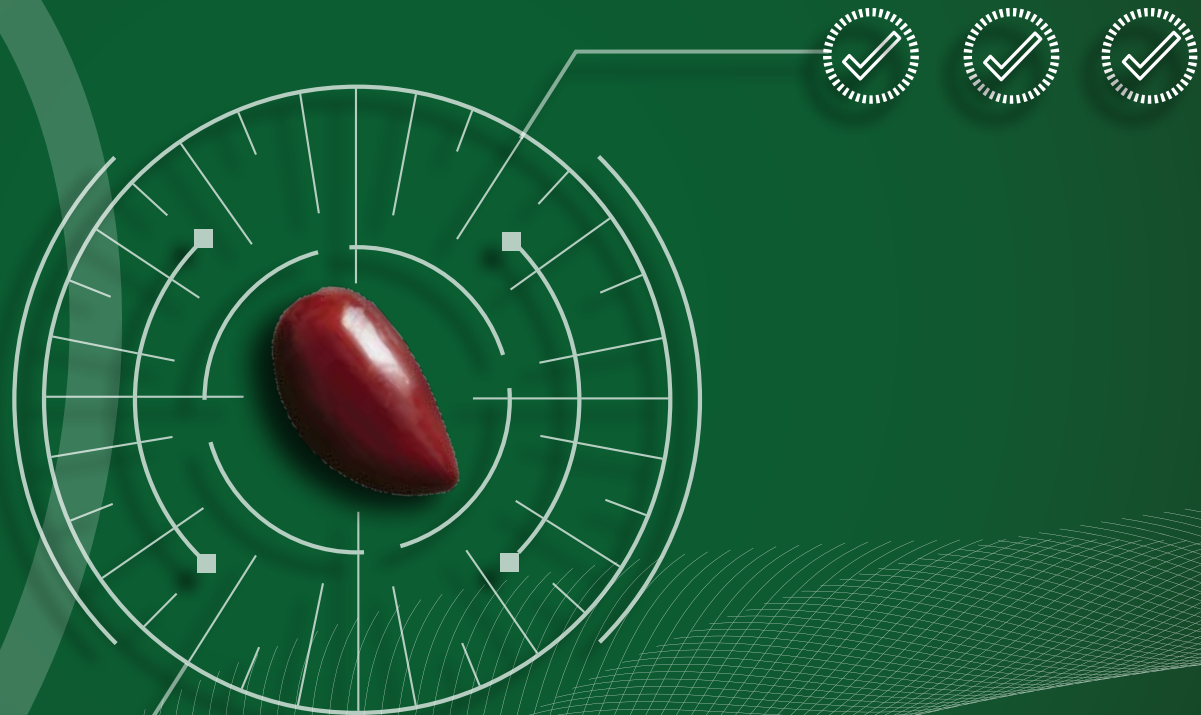
Measured Quality in our Olive Management & Selection during each year's Harvesting: end of summer for Halkikdiki Variety / Autumn for the Conservolea -Amfissa Variety / early Winter for the Kalamata Variety.

Measured Quality in our QC Processing & Olive Production Calibration for our Complete Range of Packaging: Metal Tins / Plastic Kegs / Transparent PET / Glass & Pouches.

Today's 3rd generation management focuses on balancing tradition-experience with state-of-the-art technology-processing. 15,000 sq. mt. fully owned factory production site, provides 2000 ton underground storage capacity and employs 80 fully trained personnel. Siouras now processes over 10,000 tons selected - curled - excellent Greek table olives.



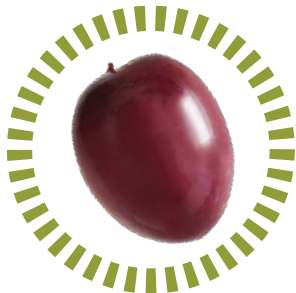
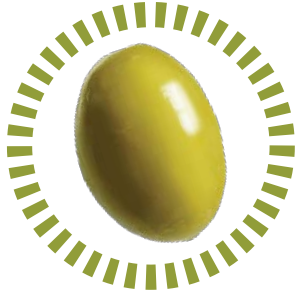
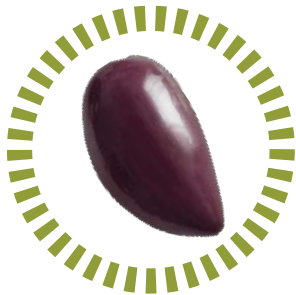
Quality Control



Measured Quality

2___Quality, Food Safety and Reliability

NEXT LEVEL MEASURED QUALITY



We invest in production facilities focused on food safety.
Our factory has been built to conform to state-of-the art food safety requirements.



We invest in product development and detail to insure excellent quality and traceability.
Under full and rigorous HACCP regulations our day-to-day production is monitored and documented to the source – day/hour of lots produced.



CERTIFICATIONS AND PROCEDURES

HACCP PLAN

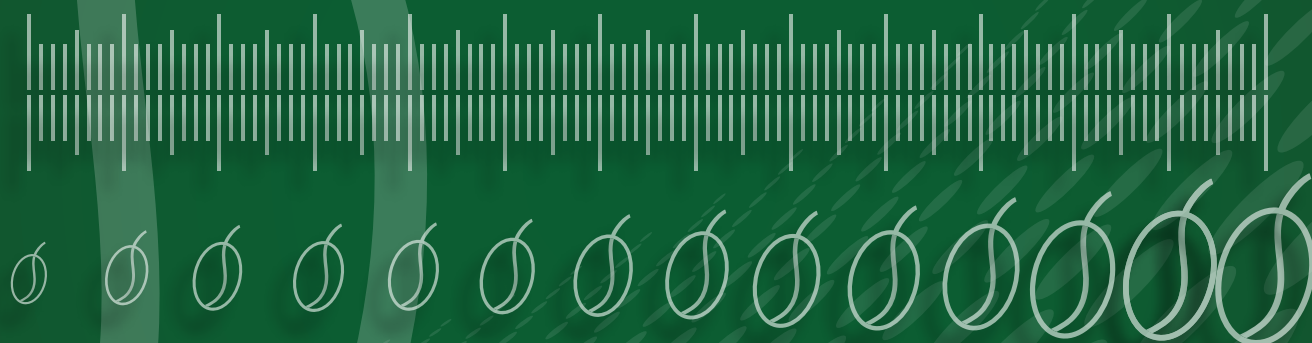
- CCP'S CONTROL
- BRC CERTIFIED LEVEL A
- IFS CERTIFIED TOP GRADE
- ISO 9001
- ISO 22000 FSSC
- ORGANIC CERTIFIED
- KOSHER CERTIFIED

KEY QUALITY CONTROL PROCEDURES:

- GLASS BREAKAGE POLICY
- WATER PURIFICATION/SANITATION
- TRACEABILITY ALL RAW MATERIALS
AND PACKAGING
- PRODUCT ANALYSIS CONSTANT
- RECALL POLICY

Olive Varieties

MEASURED QUALITY



3___Olive Varieties [KALAMATA OLIVES]

[KALAMATA OLIVES] This unique type of Greek olive derives its name from the region where it was originally grown. However, now it grows in many places in Greece and becomes the second most important variety produced in Greece. The characteristics are its oblong shape, a beautiful purple & black color that is obtained on the tree, and its rich flavor with a hard texture.

They are processed by natural fermentation and are packed with brine, red vinegar and olive oil.

Kalamata Whole - Pitted and Sliced make this fruit famous world wide.

> WHOLE



> PITTED
















> BABY



> SLICED



Available calibers

|  | QTY OLIVES per Kg | SIZE NAME |
|---|-------------------------|-------------------|
|  | 111-120 | SUPER COLOSSAL |
|  | 121-140 | COLOSSAL |
|  | 141-160 | GIANTS |
|  | 161-180 | EXTRA JUMBO |
|  | 181-200 | JUMBO |
|  | 201-230 | EXTRA LARGE |
|  | 231-260 | LARGE |
|  | 261-290 | SUPERIOR |
|  | 291-320 | BRILLIANT |
|  | 321-350 | FINE |
|  | 351-380 | BULLETS |
|  | 381-420 | BABY |

3___Olive Varieties [HALKIDIKI OLIVES]

[GREEN OLIVES] Greek Green Olives are the “Halkidiki” variety, famous for its long shape fruit. This olive is well known for its “green” fresh taste, unique to Greece, enabling its use in many marinated product solutions. Their large size and firm texture make this olive perfect for stuffing with pimento paste, natural pimento, garlic, almond, and many other creative stuffing (orange, capers, etc)

> WHOLE



> PITTED



> SLICED



* ALSO IN CERTIFIED ORGANIC

> STUFFED WITH ALMOND



> STUFFED WITH GARLIC



> STUFFED WITH PIMENTO



[PROCESSED BLACK OLIVES] This type of olive is very famous in many countries. The jet-black uniform color is technically obtained after a chemical process on the green olive fruit. The whole process follows the highest quality and safety standards and the final product is sterilized and packed in metals tins / cans or glass jars for maximum food safety.

> WHOLE BLACK




> PITTED BLACK



> SLICED BLACK



Available calibers

|  QTY OLIVES per Kg | SIZE NAME |
|---|---------------------|
| 81-90 | SUPER SUPER MAMOUTH |
| 91-100 | SUPER MAMOUTH |
| 101-110 | MAMOUTH |
| 111-120 | SUPER COLOSSAL |
| 121-140 | COLOSSAL |
| 141-160 | GIANTS |
| 161-180 | EXTRA JUMBO |
| 181-200 | JUMBO |
| 201-230 | EXTRA LARGE |
| 231-260 | LARGE |
| 261-290 | SUPERIOR |
| 291-320 | BRILLIANT |
| 321-350 | FINE |
| 351-380 | BULLETS |

3___Olive Varieties [CONSERVOLEA]

[CONSERVOLEA or AMFISSA or VOLOS OLIVES]

This traditional and most important Greek olive has been grown and harvested for many many years, everywhere in Greece, but mostly in the central Peloponnese. Conservolea is uniquely harvested in 2 phases: First phase (mid-Sept to mid-Oct) the ripe green fruit is selectively hand picked. In the Second phase, the remaining olives are allowed to ripen on the tree and harvested in November to reach their famous round natural deep violet black color and characteristic taste.
















> WHOLE BLACK NATURAL



> WHOLE GREEN



Available calibers

|  | QTY OLIVES per Kg | SIZE NAME |
|---|-------------------------|------------------------|
|  | 81-90 | SUPER SUPER MAMOUTH |
|  | 91-100 | SUPER MAMOUTH |
|  | 101-110 | MAMOUTH |
|  | 111-120 | SUPER COLOSSAL |
|  | 121-140 | COLOSSAL |
|  | 141-160 | GIANTS |
|  | 161-180 | EXTRA JUMBO |
|  | 181-200 | JUMBO |
|  | 201-230 | EXTRA LARGE |
|  | 231-260 | LARGE |
|  | 261-290 | SUPERIOR |
|  | 291-320 | BRILLIANT |
|  | 321-350 | FINE |
|  | 351-380 | BULLETS |

3___Olive Varieties [GOURMET]

[THROUMBES (or Thrumpa) THASSOS OLIVES]:

when fully black ripe on the tree, they are harvested mainly on the island of Thassos, known by some “olive-alla-grec” as they are dry served olives (no brine). Immediately after hand-picking, the fruit is treated in layered dry salt to reach this characteristic wrinkled black texture and soft bitter taste.

> THROUMBES THASSOS



[THROUMBES (or Thrumpa) HALKIDIKIS OLIVES]:

the second dry olive (no brine) and vac-packed, come from the Halkidiki region of Greece. Green Halkidiki olives are selectively allowed to ripen on the tree, when brown/black, they are hand-picked for salt-layered processing. This variety permits much larger sizes than Thassos olives, but the taste is just as “meaty” and wrinkled slight-bitter.

> THROUMBES HALKIDIKIS



[ROYALS]: are the largest Greek olives (60/90 caliber), a variety all by itself (known as “fat & donkey” olives in Greece) mostly from South-Astros area of Greece. Their size requires a very long natural maturation (4 months); to bring this mouth-full olive to its unique sweet and firm taste.

> ROYAL OLIVES



3___Olive Varieties [GOURMET]

[GREEN CRACKED (OR STONE CRACKED)]: mostly Halkidik variety, taken right off the tree harvest time and immediately stone cracked (Sicilian-style-slowly), are then fermented in brine, but are sweet for everyone by next March. Big Halkidiki calibers 81/90 to 121/140 are commonly selected.

[NAFPLION]: a green variety grown mostly in central Peloponnese, for both table serving or olive oil processing, its naturally small caliber (known as Syrian-style) permits attractive pricing and use in olive marinating - served with lemon slices, fennel, and pepperoncino.

[OLIVE PASTE-TAPENADE] From the Green olives and the Kalamata olives we produce an excellent gourmet olive paste-tapenade for sandwiches or antipasti.

> GREEN CRACKED



> GREEN NAFPLION



> OLIVE PASTE



SIOURAS TRADE CHANNELS

MEASURED QUALITY

INDUSTRIAL
& PRIVATE
LABEL
[4A]

FOOD
SERVICE &
WHOLE SALE
[4B]

RETAIL
[4C]

4A___Industrial & Private Label

01___GLASS

Private label Production
Siouras Facilities
(pasteurization and sterilization)



| | | | | | | | | | |
|----------------|---------|---------|-------------|---------|---------|---------|---------|---------|---------|
| Capacity | 210 ml | 370 ml | 370 ml tall | 500 ml | 720 ml | 1000 ml | 395 ml | 580 ml | 720 ml |
| Drained Weight | 100 grm | 190 grm | 190 grm | 300 grm | 400 grm | 600 grm | 220 grm | 300 grm | 300 grm |

02___BARRELS

for International
Shipments
(selected olives in brine
for industrial re-packing)



* available in private label using black/red/green/blue color kegs

| | | | | | | |
|----------------|----------|----------|--------|---------|---------|--------|
| Capacity | 1,6 Lt * | 3,3 Lt * | 8 Lt * | 19 Lt * | 19 Lt * | 220 Lt |
| Drained Weight | 1 kg | 2 kg | 5 kg | 13 kg | 13 kg | 150 kg |

4B___Food Service & Wholesale [METAL TINS]

01___ STERILIZED & PASTEURIZED TINS



A10 – A12 (1.56 kg -2.5 kg DR WT)

02___ STERILIZED & PASTEURIZED TINS without Lids



9 Lt (4 - 5 kg DR WT)

03___ NON PASTEURIZED TINS with Lids



20 Lt (10-13 kg DR WT)

04___ NON PASTEURIZED TINS with Lids



20 Lt (10-13 kg DR WT)

4B___ Food Service & Wholesale [PLASTIC KEGS]

01___ NON PASTEURIZED KEGS



1 - 1.6 Lt (0.5 - 1 kg DR WT)



3.3 Lt (1.5 - 2 kg DR WT)

02___ NON PASTEURIZED KEGS



8 Lt (4 - 5 kg DR WT)



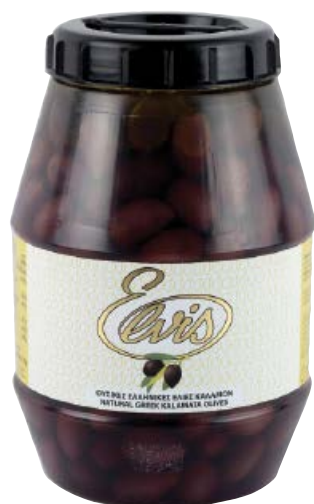
19 Lt (10 - 13 kg DR WT)

4B___Food Service & Wholesale [PLASTIC KEGS]



01___NON PASTEURIZED TRANSLUCENT KEGS

3.3 Lt (1.5 - 2 kg DR WT)



KALAMATA



HALKIDIKI



AMFISSA



SLICES KALAMATA



SLICES GREEN



ROYALS



4B___Food Service & Wholesale [PLASTIC PET]

01___NON PASTEURIZED TRANSPARENT PET (handle in Lid)



3 - 5 Lt (2 - 3 kg DR WT)

(inner seal)



1 - 1,5 Lt (0,5 - 1 kg DR WT)



02___NON PASTEURIZED TRANSPARENT PET



1 Lt (0,5 kg DR WT) 1,5 Lt (1 kg DR WT) 3 Lt (2 kg DR WT)

4B___ Food Service & Wholesale [GLASS, POUCHES, PAILS]

01___ PASTEURIZED GLASS



1 - 3.87 Lt (500g - 2.6 kg DR WT)



02___ NON PASTEURIZED VAC-PACK POUCHES



2-5 kg DR WT

03___ NON PASTEURIZED PAILS



3 - 8.6 Lt (2-5 kg DR WT)

4B___Food Service & Wholesale [VEGETABLES & PASTE]



01___ OLIVE PASTE



970 grm

970 grm

2 kg

2 kg

02___MACEDONIAN MILD/HOT PEPPERS (all calibers)



7 kg

7 kg

03___ GARLIC, SUNDRIED TOMATOS & BELL PEPPERS



ALSO IN VINELEAVES
& GIARDINIERA-MIXED
PICKLES



2 kg

2 kg

2,6 kg

4B___Food Service & Wholesale [OIL]

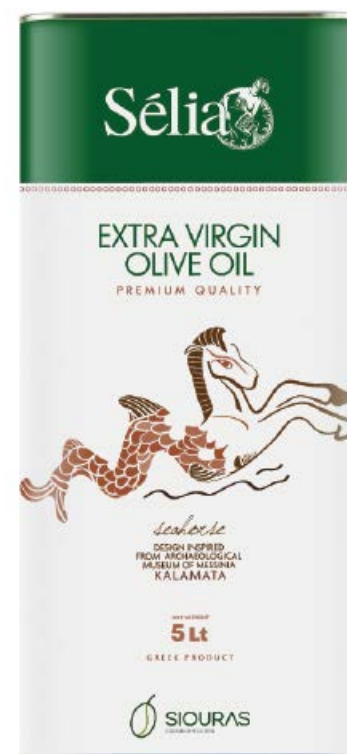
01___EXTRA VIRGIN OLIVE OIL – POMACE OIL – AND BLENDED OILS



6 CUPS – 20 ml



5 Lt



5 Lt



5 Lt



4C___Retail [**PREMIUM OLIVES IN GLASS**]

NEW



01___BRANDING PREMIUM SUPER CALIBER OLIVES

ELVIS KALAMATA

ELVIS brings you the biggest and best KALAMATA - COLOSSAL OLIVES with A DROP OF EXTRA VIRGIN OLIVE OIL



DR WT 190 grm

AGRIA CONSERVOLEA

AGRIA selects the biggest and best CONSERVOLEA - S. COLOSSAL OLIVES



DR WT 190 grm

APOLLO HALKIDIKI

APOLLO is the biggest and best HALKIDIKI - MAMMOTH OLIVES



DR WT 190 grm

4C___Retail [OLIVES IN GLASS]

01___GLASS QUALITY

SILVER HIGH LINE



GIANT HALKIDIKI



GIANT HALKIDIKI



ORGANIC KALAMATA



COUNTRY MIX



ORGANIC HALKIDIKI



COLOSSAL AMFISSA

+ HERO
COCTAIL
OLIVES

DR WT 130/160 grm

02___GLASS STANDARD



BLACK NATURAL



KALAMATA WHOLE & PITTED



BLACK PROCESSED



FULL RANGE –
STUFFED/PITTED/
SLICED OLIVES



DR WT 400 grm

DR WT 170/190 grm

4C___Retail [OLIVES IN TINS & POUCHES]

01___EASY-OPEN METAL TINS



DR WT 250 grm

02___SNACK PACK POUCHES



DR WT 125 grm & 250 grm





4C___Retail [PASTE, VEGETABLES & OIL]

01___ PASTE IN JARS



KALAMATA

GREEN

DR WT PASTE 125 grm

02___ VEGETABLES IN JARS



CAPERS

MIX PICKLES

ROASTED BELL PEPPERS

MILD PEPPERS

VINE LEAVES

DR WT 110 grm

250 grm

350 grm

250 grm

240 grm

03___ OIL



250 ml/500 ml/750 ml/1 Lt



Origin & Exports

MEASURED QUALITY



5___OLIVES ORIGIN



CONSERVOLIA
AMFISSA

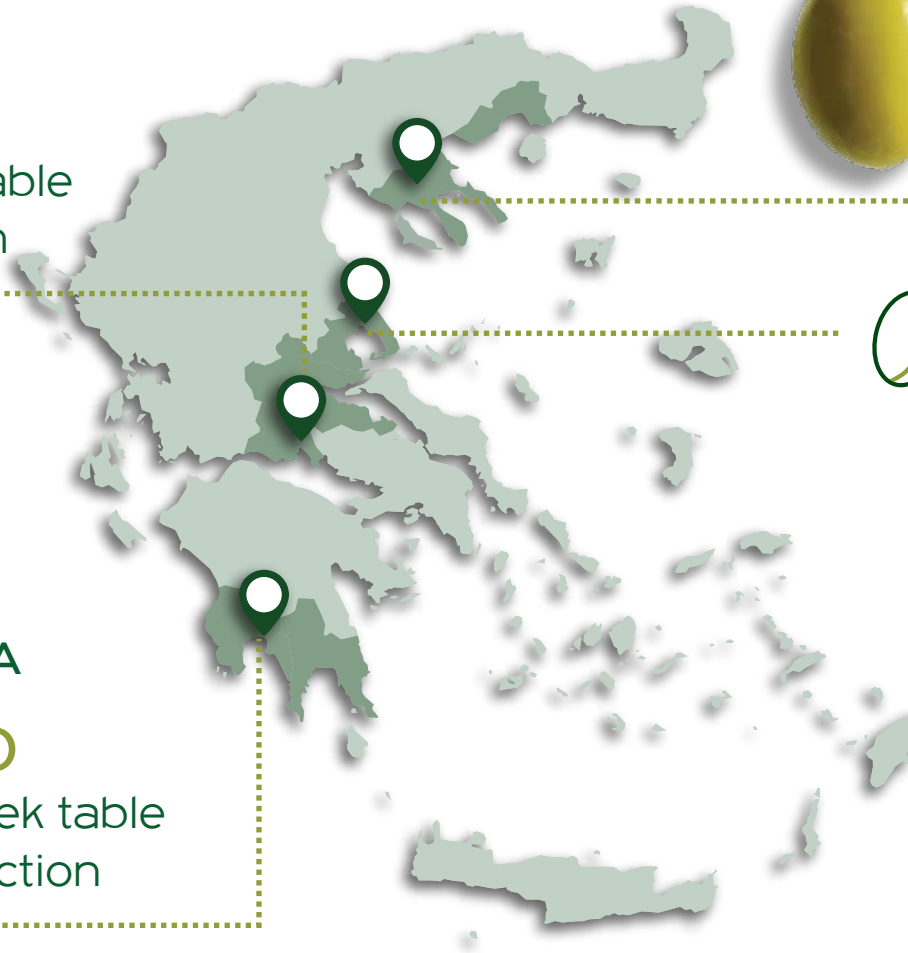
30%

of total Greek table
olive production



HALKIDIKI
40%

of total Greek table
olive production



SIOURAS
ESTABLISHED 1926

VOLOS
HEADQUARTERS
& FACILITIES



KALAMATA

30%

of total Greek table
olive production

6__EXPORTS



SIOURAS WORLDWIDE MEASURED SALES FOR ALL GREEK VARIETIES OLIVES

We export more than 10.000 tons
to more than 40 countries

- 50% to USA market
- 30 % to European market
- 20 % to Asia & Africa market





SIOURAS SA
A' Industrial Area, Volos
38500, Greece

Tel: +3024210 91400-9
www.souras.gr
www.virtualsouras.gr

siourasv@otenet.gr
info@siouras.gr
sales@siouras.gr