

TABLE OF CONTENTS

FOREWORD		3
TABLE OF CONTENTS		4
1.	SCOPE OF THE STUDY	5
1.1	Background	5
1.2	Scope of the Study	5
1.3	Reference Fuel Cycles	6
2	THE PRINCIPLES OF RADIOLOGICAL PROTECTION	9
2.1	International Recommendations	9
2.2	Application of System of Protection for Practices	11
2.3	Regulatory Practice	14
2.4	The Environment	14
3.	FUEL CYCEL FACILITIES AND THEIR RADIOACTIVE DISCHARGES	16
3.1	Mining and Milling	16
3.2	Uranium Conversion, Enrichment and Fuel Fabrication	18
3.3	Power Generation	23
3.4	Interim Storage and Conditioning of Spent Fuel	24
3.5	Reprocessing, Vitrification and Interim Storage	26
3.6	Decommissioning and Dismantling of Nuclear Facilities	29
3.7	Disposal of Solid Waste	30
3.8	Transportation	31
4.	METHODOLOGY FOR DOSE ASSESSMENT	32
4.1	Introduction	32
4.2	Radiological Indicators	32
4.3	Methodology for Estimating Doses to Members of the Public from Discharges	33
4.4	The Methodology Used to Estimate Doses to Workers	35
5.	RADIOLOGICAL EFFECTS ON WORKERS	36
5.1	Mining and Milling	36
5.2	Conversion and Enrichment	36
5.3	Fuel Fabrication	38
5.4	Power Generation	38
5.5	Interim Storage and Conditioning of Spent Fuel	39
5.6	Reprocessing, Vitrification and Interim Storage	40
5.7	Disposal of Solid Waste	40
5.8	Transportation	40
6.	RADIOLOGICAL EFFECTS ON THE PUBLIC	42
6.1	Introduction	42
6.2	Mining and Milling	42
6.3	Fuel Fabrication	44
6.4	Power Production	44
6.5	Reprocessing, Vitrification and Interim Storage	45
6.6	Solid Waste Disposal	46

6.7	Summary of Results	48
7.	CONCLUSIONS	50
	LIST OF PARTICIPANTS	54
	REFERENCES	56
	ANNEX A – TECHNICAL SITE SPECIFIC INFORMATION	59
	ANNEX B – GENERIC DOSE ASSESSMENT OF THE NUCLEAR FUEL CYCLE	76

List of Figures

Figure 1	Reference fuel cycles and fuel flow charts adopted for the study	8
Figure 2	Change in the normalised dose in French reactors	38

List of Tables

Table 1	Recommended dose limits	13
Table 2	Typical activity concentrations in freshwater bodies close to uranium mining facilities	18
Table 3	Typical releases from Uranium conversion and enrichment processes	20
Table 4	Typical combined releases for conversion and enrichment normalised per 1Gwa	20
Table 5	Gaseous releases from ROMANS, 1997	21
Table 6	Liquid releases from ROMANS, 1997	21
Table 7	Gaseous releases from MELOX, 1997	22
Table 8	Liquid releases from MELOX, 1997	22
Table 9	Aerial and liquid discharges from fuel conversion, enrichment and fabrication	23
Table 10	Discharges from PWRs, normalised to reactor capacity	23
Table 11	Aerial and liquid discharges from a typical PWR	24
Table 12	Liquid releases from La Hague, 1997	28
Table 13	Gaseous releases from La Hague, 1997	29
Table 14	Critical group intake data	35
Table 15	Occupancy data	35
Table 16	Occupational exposures for Canadian facilities	36
Table 17	Occupational exposures for Australian mines	36
Table 18	Occupational doses at EURODIF in 1997	37
Table 19	Characteristics of Solid Waste Generation and Disposal	47
Table 20	Summary of doses from generic calculations	49
Table 21	Summary of estimated doses for major fuel cycle stages of each option	51