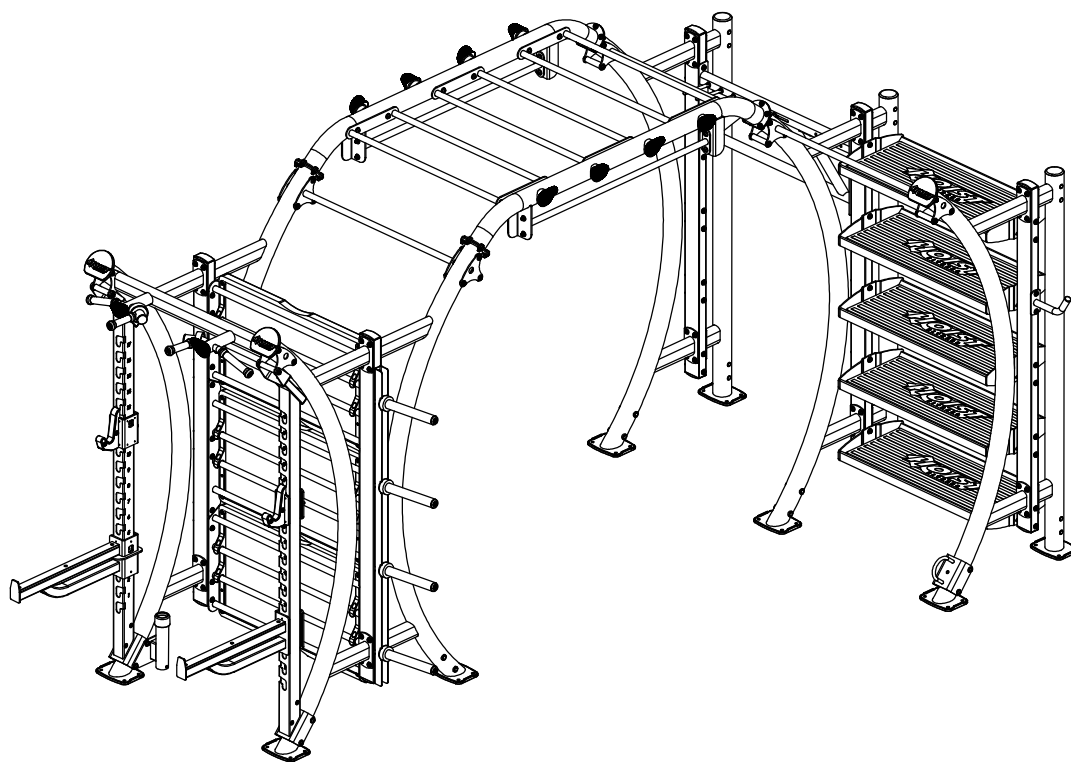


OWNER'S MANUAL



PERFORMANCE SERIES



****WARNING!****

TO PREVENT POSSIBLE TIPPING, BOLT THIS UNIT TO THE EXERCISE FLOOR USING MINIMUM 4 - 1/2" LONG BOLTS. FAILURE TO DO SO MAY RESULT IN SERIOUS INJURY OR DEATH.

MANUAL REVISION DATE

JUNE 10, 2024

Customer Service

(800) 548-5438

(858) 578-7676

Fax

(858) 578-9558



www.facebook.com/hoistfitness

OWNER'S MANUAL

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OWNER'S MANUAL

INSTRUCTIONS

Before beginning assembly please take the time to read instructions thoroughly. Please use the various lists in this manual to make sure that all parts have been included in your shipment. When ordering, use part number and description from the lists. Use only HOIST replacement parts when servicing. Failure to do so will void your warranty and could result in personal injury.

HOIST equipment is designed to provide the smoothest, most effective exercise motion possible. After assembly, you should check all functions to ensure correct operation. If you experience problems, first recheck the assembly instructions to locate any possible errors made during assembly. If you are unable to correct the problem, call your authorized HOIST dealer. Be sure to have your serial number and this manual when calling. When all parts have been accounted for, continue on.

TOOLS REQUIRED

Ratchet Wrench

1/2", 9/16" and 3/4" Sockets

Adjustable Wrench

Rubber Mallet

Tape Measure

Level

SAE Hex Key Wrench Set

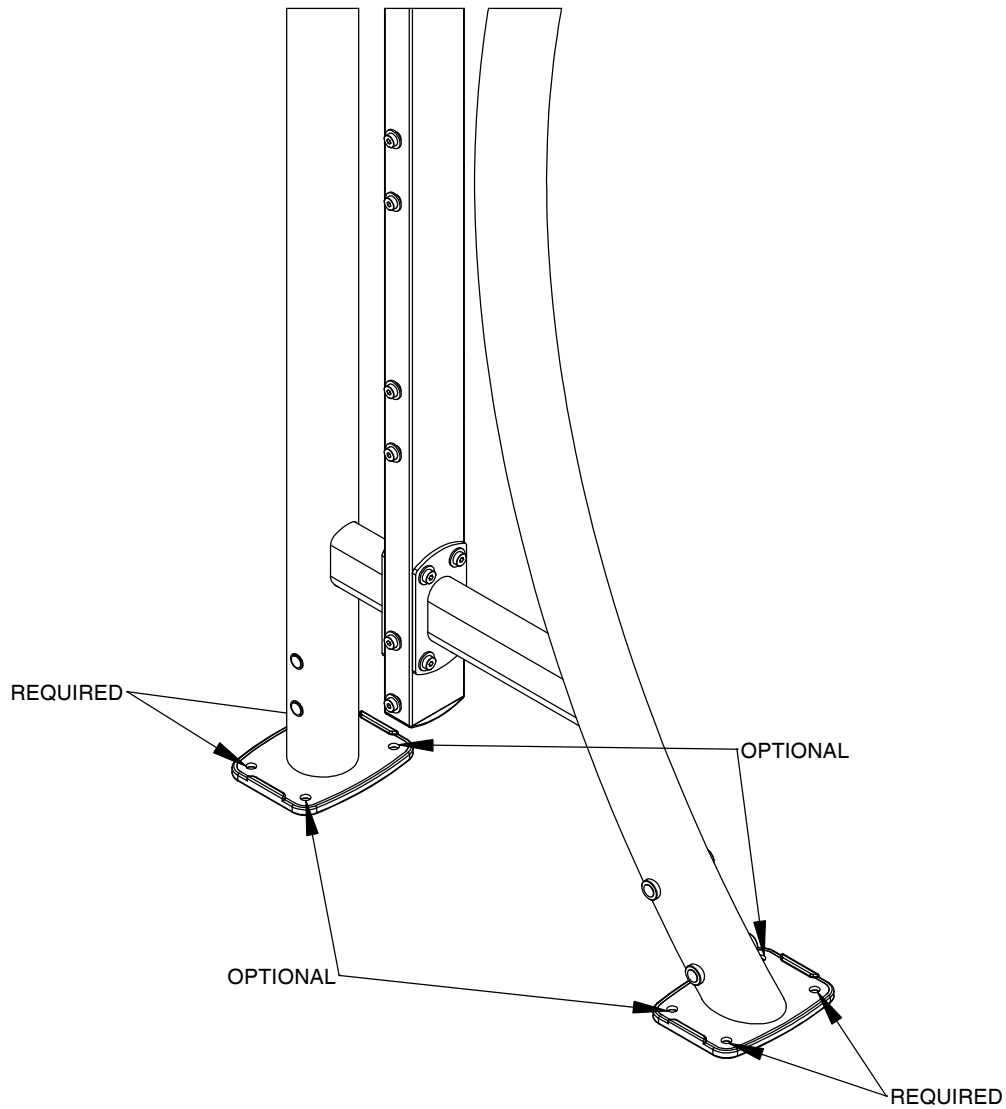
Two People

OWNER'S MANUAL

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OWNER'S MANUAL

FLOOR ANCHOR INSTRUCTIONS

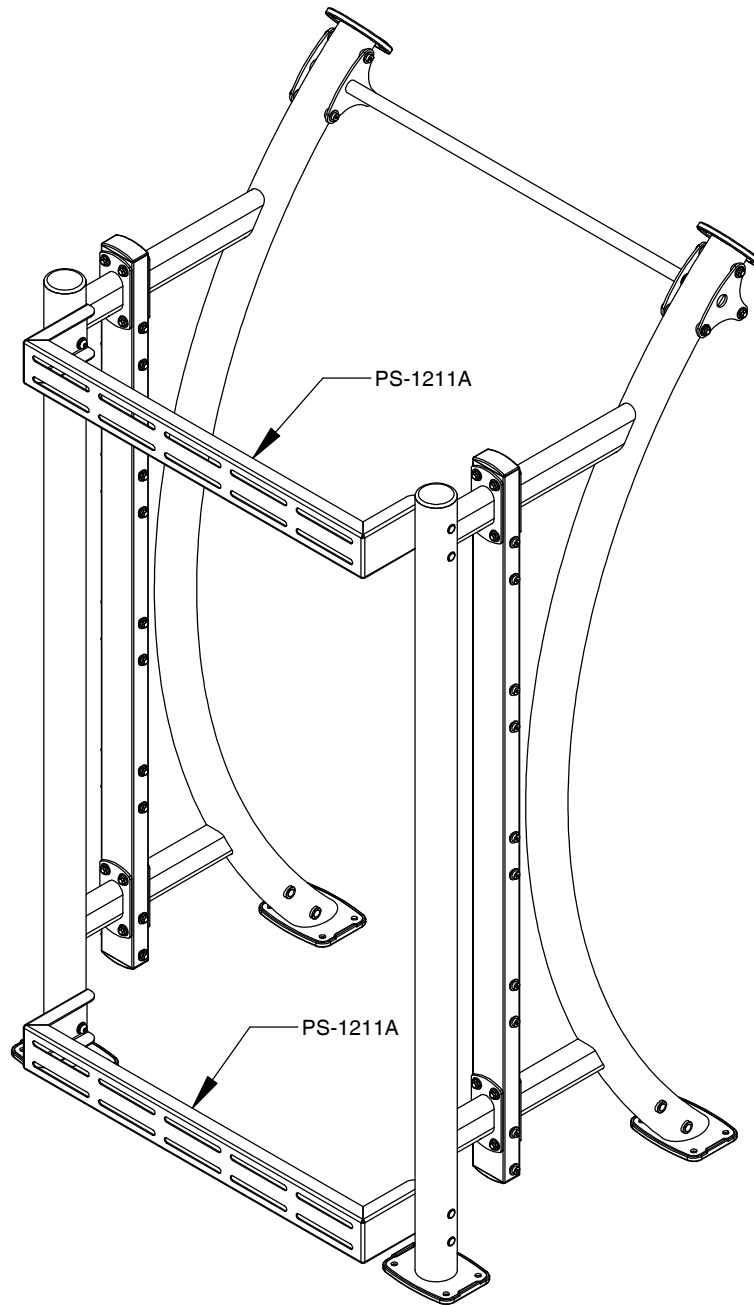


IMPORTANT

PERFORMANCE SERIES UNITS ARE REQUIRED TO BE BOLTED TO THE FLOOR USING MINIMUM 4 - 1/2" LONG BOLTS. EACH UPRIGHT ASSEMBLY PROVIDES EIGHT ANCHORING LOCATIONS. THE FRONT AND REAR MOST TWO HOLES REQUIRE BOLTS AS SHOWN ABOVE. IF IT IS NOT POSSIBLE TO USE THE REQUIRED LENGTH BOLT, USE ALL EIGHT ANCHORING LOCATIONS.

OWNER'S MANUAL

WALL MOUNT ASSEMBLY



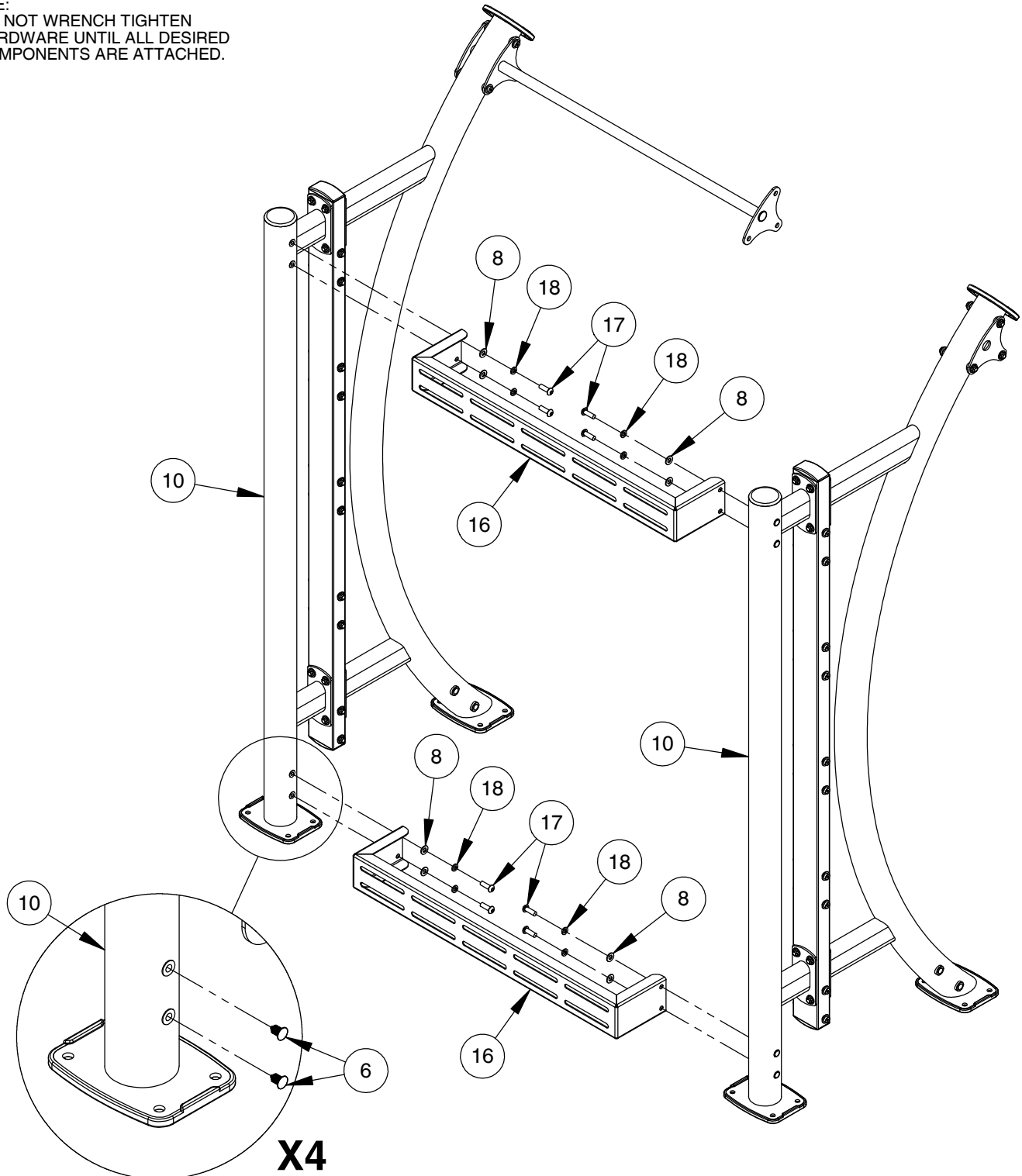
IMPORTANT

IF UNIT CANNOT BE BOLTED TO THE FLOOR, TWO WALL MOUNT BRACKETS MUST BE USED PER ELEMENT. IN ORDER TO SECURELY FASTEN UNIT TO A WALL, A MINIMUM OF FOUR 3/8 X 2 - 1/2" LONG LAG BOLTS MUST BE USED PER WALL MOUNT BRACKET (FOR STANDARD 16" ON CENTER WOOD STUD CONSTRUCTION). DEPENDING ON YOUR WALL CONSTRUCTION, ADDITIONAL HARDWARE AND/OR ANCHORS MUST BE USED. HARDWARE REQUIRED TO MOUNT TO WALL NOT INCLUDED.

OWNER'S MANUAL

WALL MOUNT ASSEMBLY PS-1211A

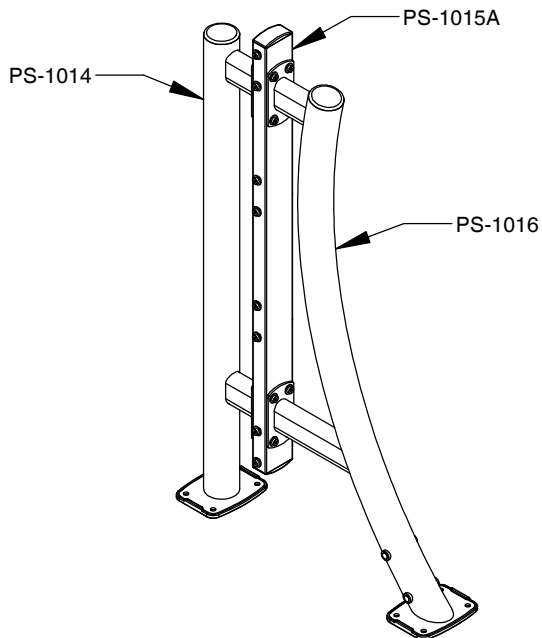
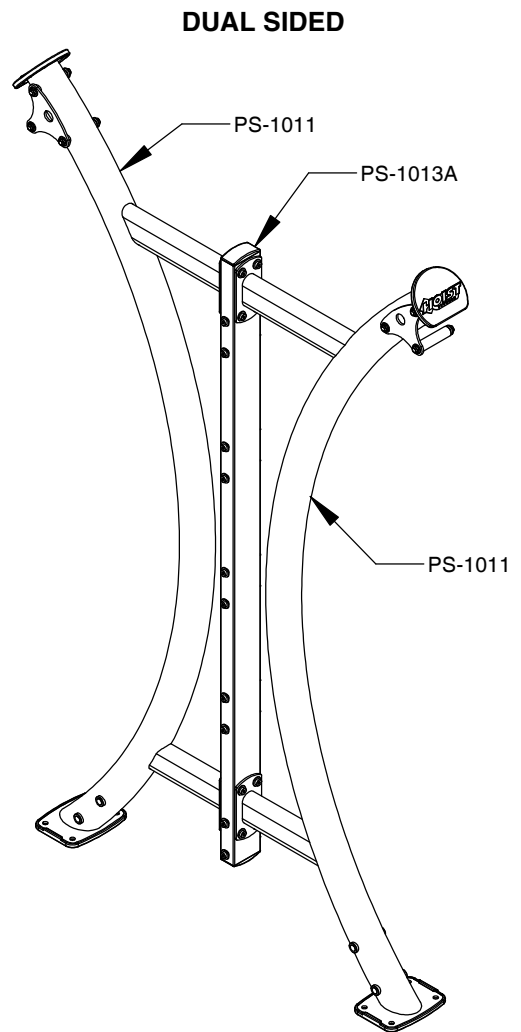
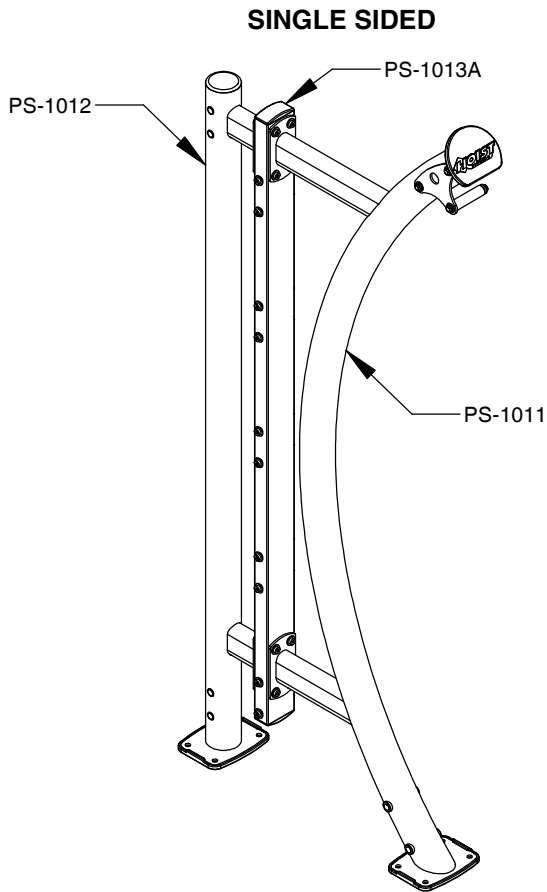
NOTE:
- DO NOT WRENCH TIGHTEN
HARDWARE UNTIL ALL DESIRED
COMPONENTS ARE ATTACHED.



PRIOR TO ASSEMBLY,
REMOVE PINETREE PLUGS (6).

OWNER'S MANUAL

UPRIGHT ASSEMBLY

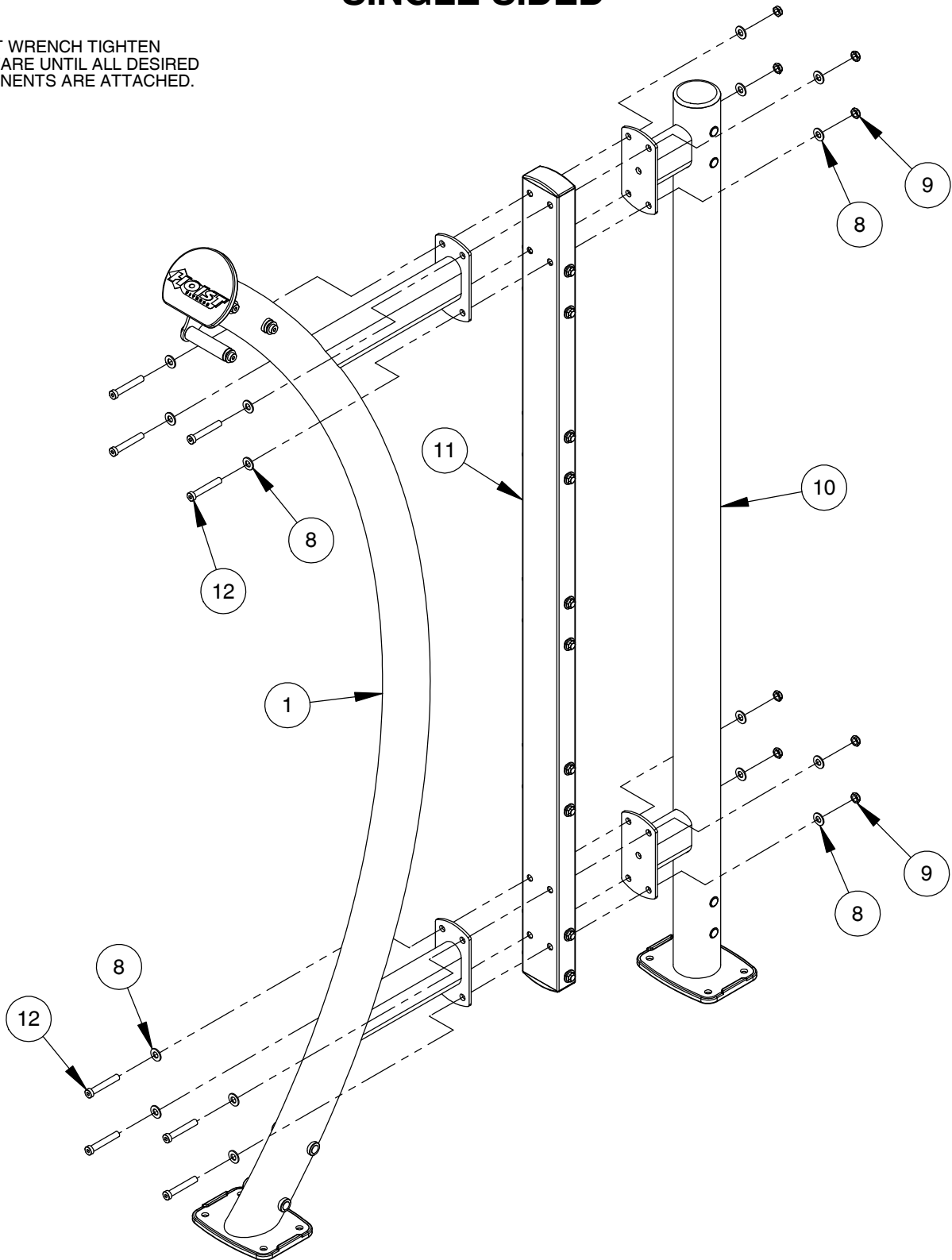


NOTE:
THE FOLLOWING ASSEMBLY STEPS AND
ASSEMBLY CONFIGURATIONS SHOWN
ABOVE CAN ALSO BE USED FOR THE
ASSEMBLY OF PS-1014, PS-1015A, AND
PS-1016 (SHOWN TO THE LEFT).

OWNER'S MANUAL

UPRIGHT ASSEMBLY SINGLE SIDED

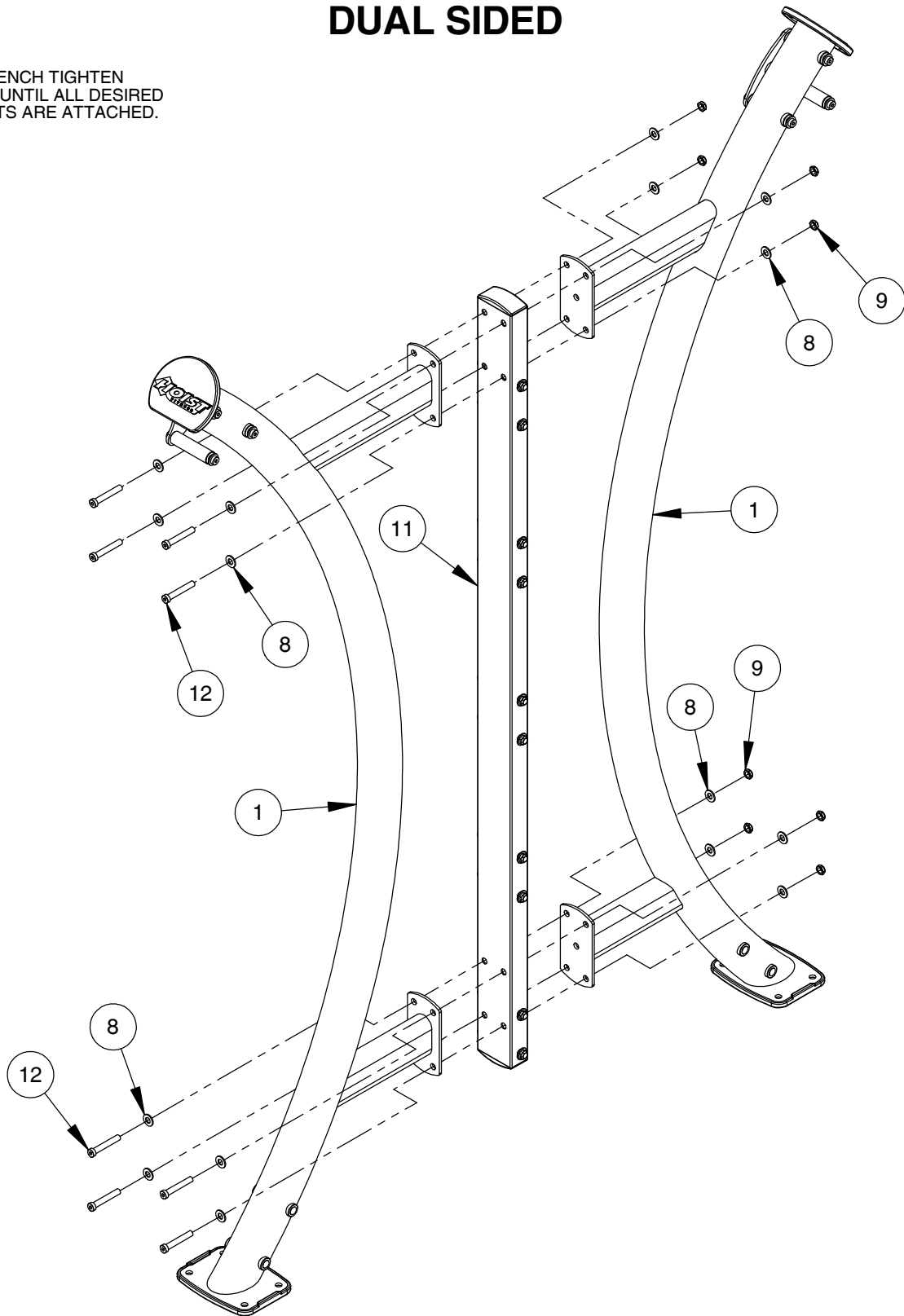
NOTE:
- DO NOT WRENCH TIGHTEN
HARDWARE UNTIL ALL DESIRED
COMPONENTS ARE ATTACHED.



OWNER'S MANUAL

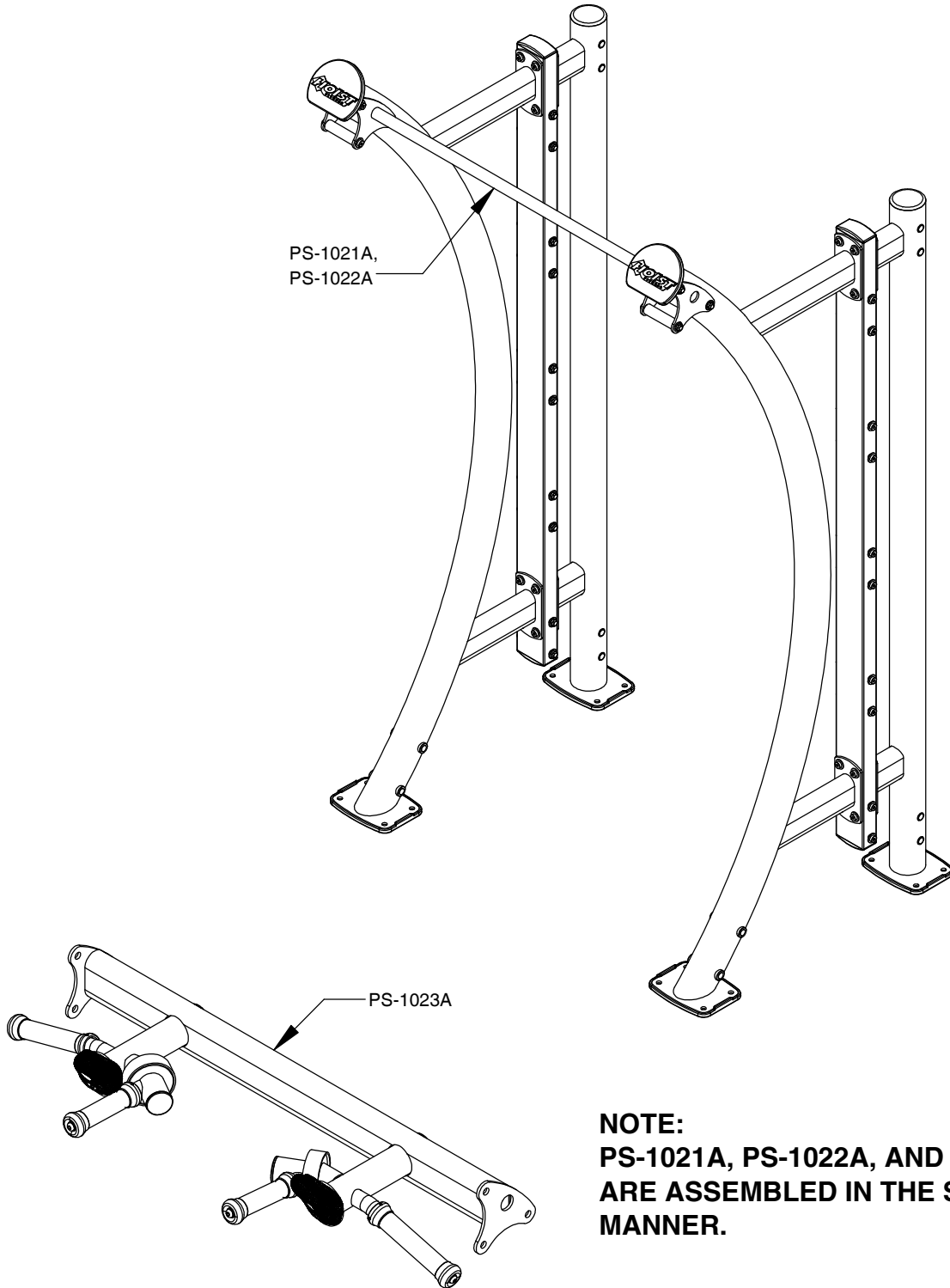
UPRIGHT ASSEMBLY DUAL SIDED

NOTE:
- DO NOT WRENCH TIGHTEN
HARDWARE UNTIL ALL DESIRED
COMPONENTS ARE ATTACHED.



OWNER'S MANUAL

CROSSBAR ASSEMBLY



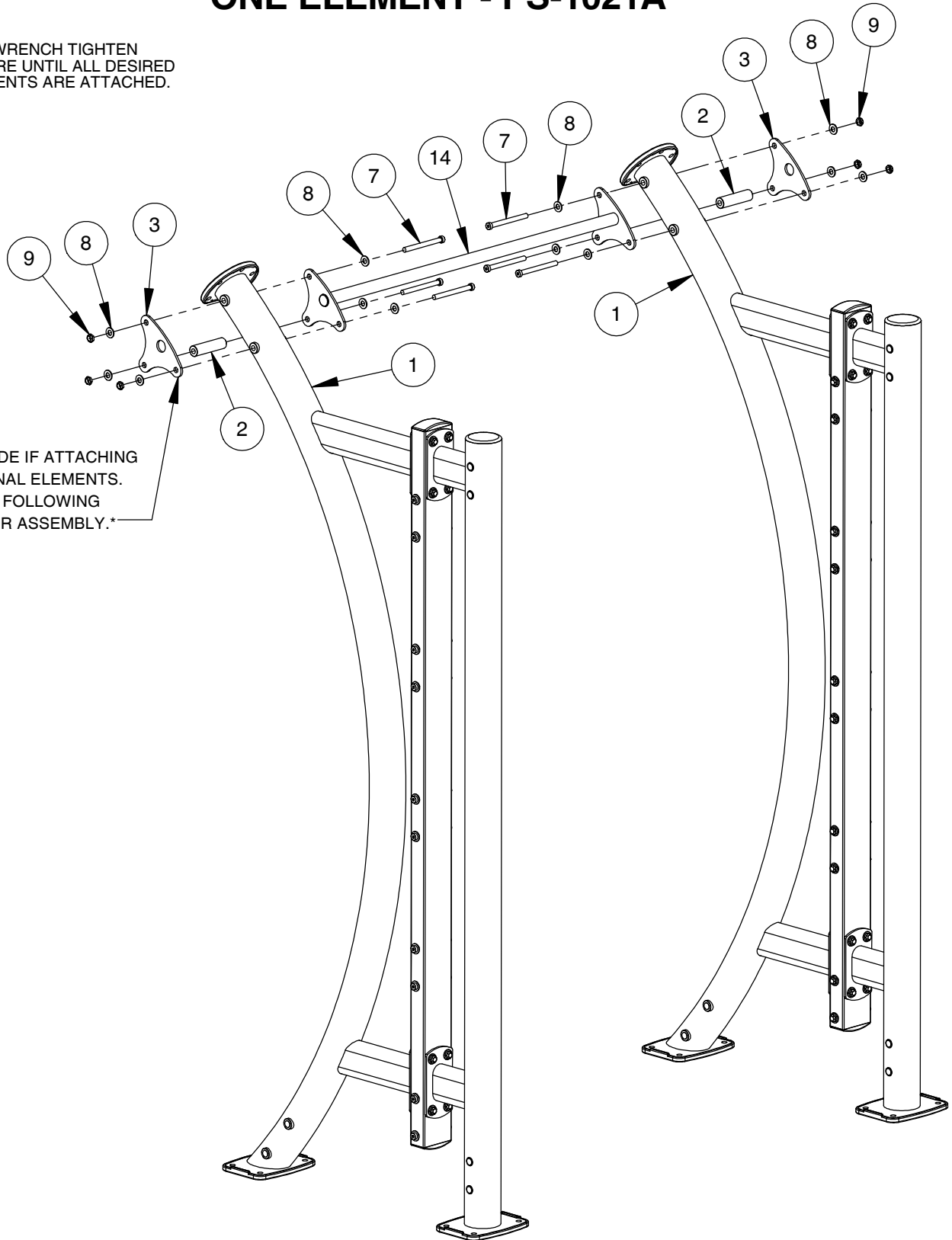
NOTE:
PS-1021A, PS-1022A, AND PS-1023A
ARE ASSEMBLED IN THE SAME
MANNER.

OWNER'S MANUAL

CROSSBAR ASSEMBLY ONE ELEMENT - PS-1021A

NOTE:
- DO NOT WRENCH TIGHTEN
HARDWARE UNTIL ALL DESIRED
COMPONENTS ARE ATTACHED.

*SET ASIDE IF ATTACHING
ADDITIONAL ELEMENTS.
SEE THE FOLLOWING
PAGE FOR ASSEMBLY.*

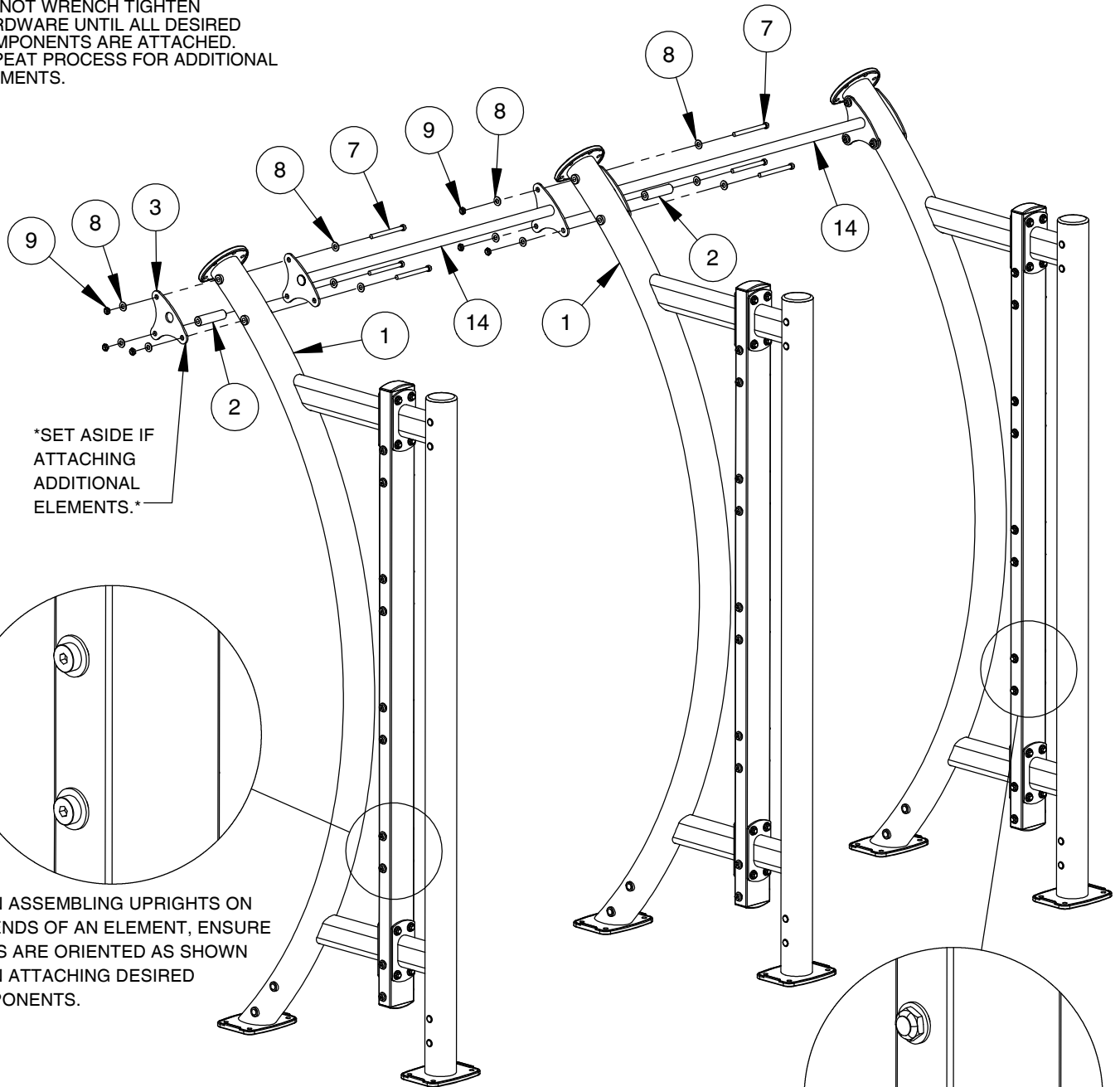


OWNER'S MANUAL

CROSSBAR ASSEMBLY ATTACHING ADDITIONAL ELEMENTS

NOTE:

- DO NOT WRENCH TIGHTEN HARDWARE UNTIL ALL DESIRED COMPONENTS ARE ATTACHED.
- REPEAT PROCESS FOR ADDITIONAL ELEMENTS.



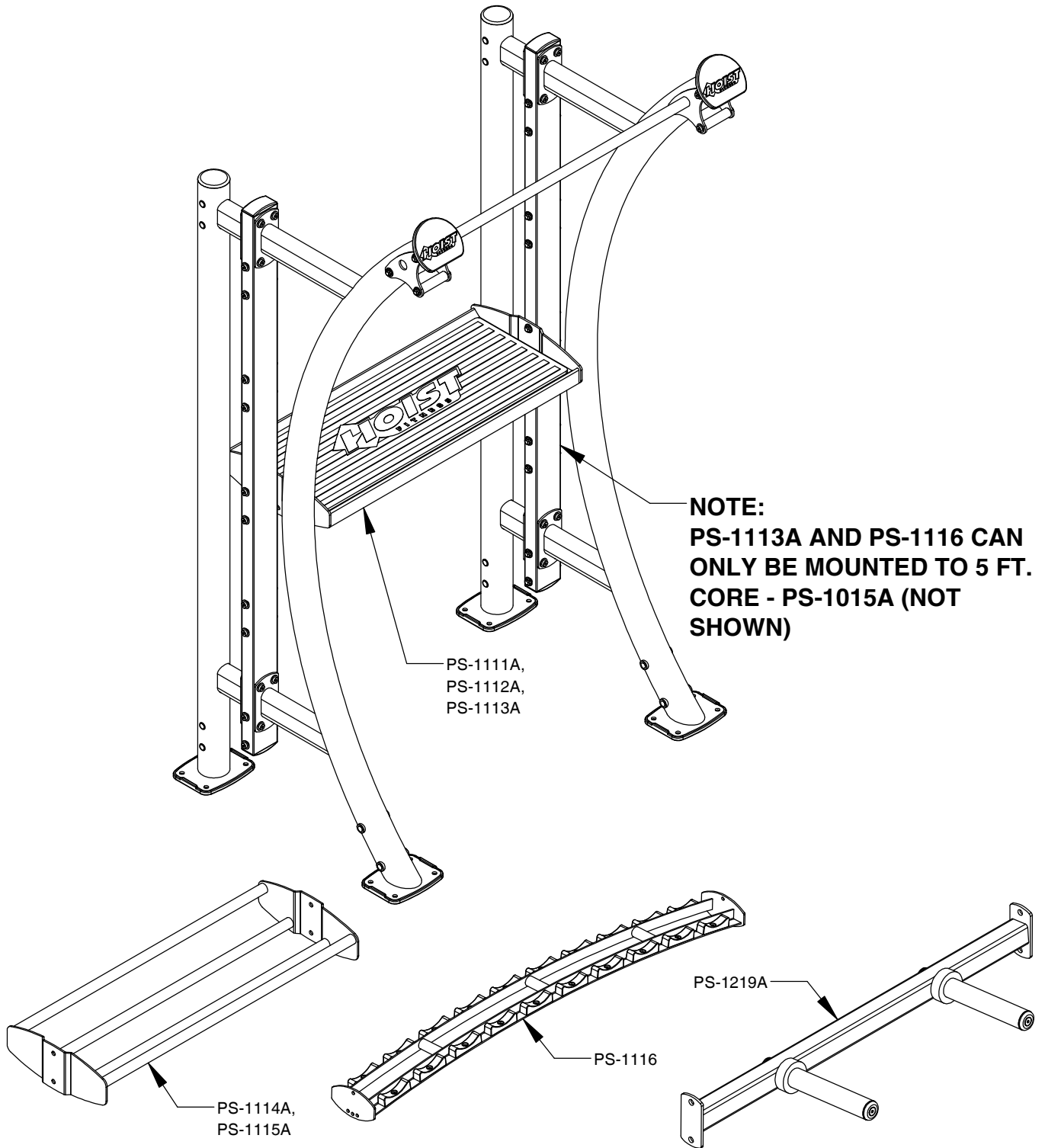
SET ASIDE IF ATTACHING ADDITIONAL ELEMENTS.

WHEN ASSEMBLING UPRIGHTS ON THE ENDS OF AN ELEMENT, ENSURE BOLTS ARE ORIENTED AS SHOWN WHEN ATTACHING DESIRED COMPONENTS.

WHEN ASSEMBLING UPRIGHTS ON THE ENDS OF AN ELEMENT, ENSURE BOLTS ARE ORIENTED AS SHOWN WHEN ATTACHING DESIRED COMPONENTS.

OWNER'S MANUAL

CENTER MOUNT COMPONENT ASSEMBLY

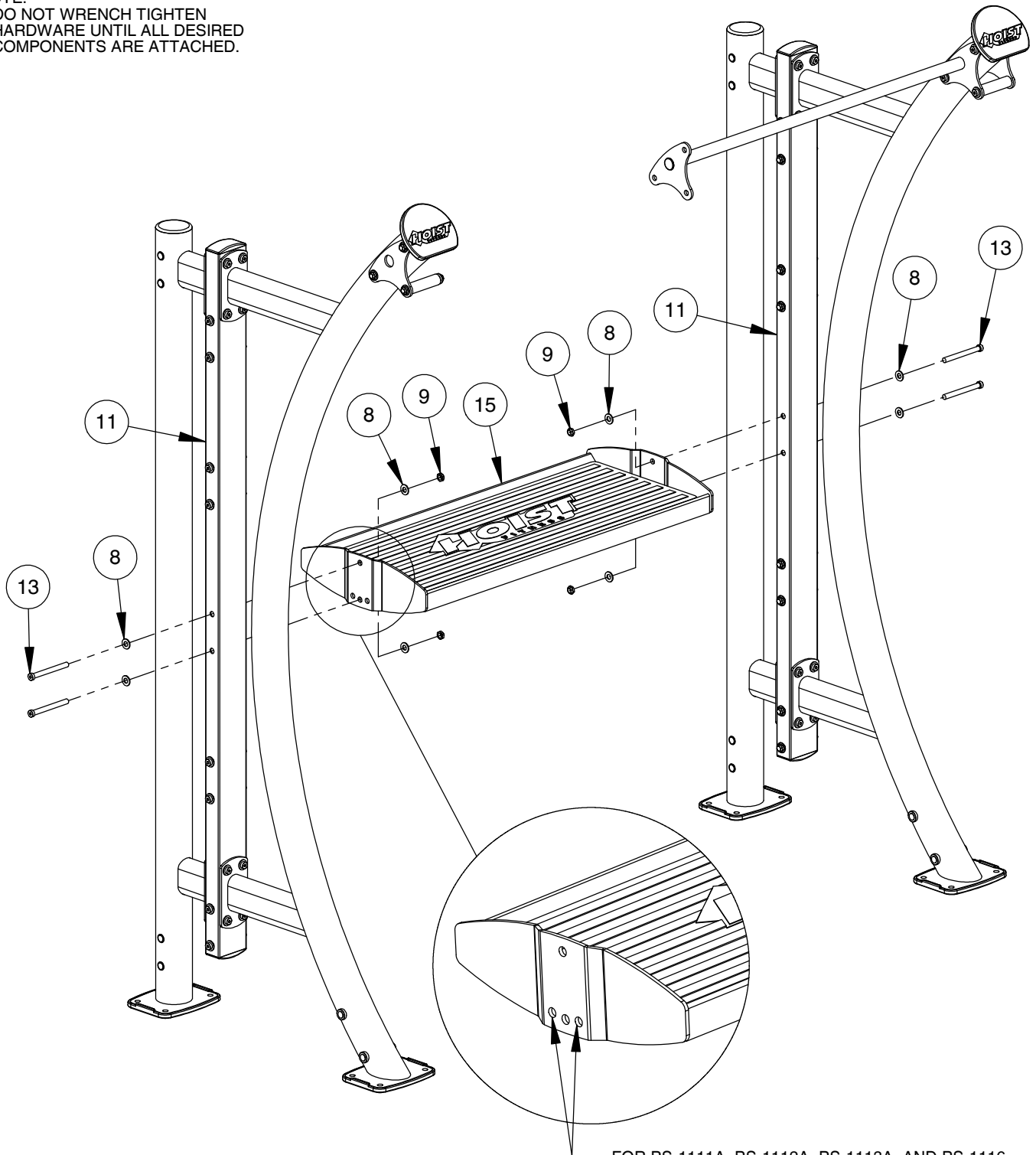


NOTE:
PS-1111A, PS-1112A, PS-1113A, PS-1114A, PS-1115A, PS-1116,
AND PS-1219A ARE ASSEMBLED IN THE SAME MANNER.

OWNER'S MANUAL

CENTER MOUNT COMPONENT ASSEMBLY PS-1111A

NOTE:
- DO NOT WRENCH TIGHTEN
HARDWARE UNTIL ALL DESIRED
COMPONENTS ARE ATTACHED.

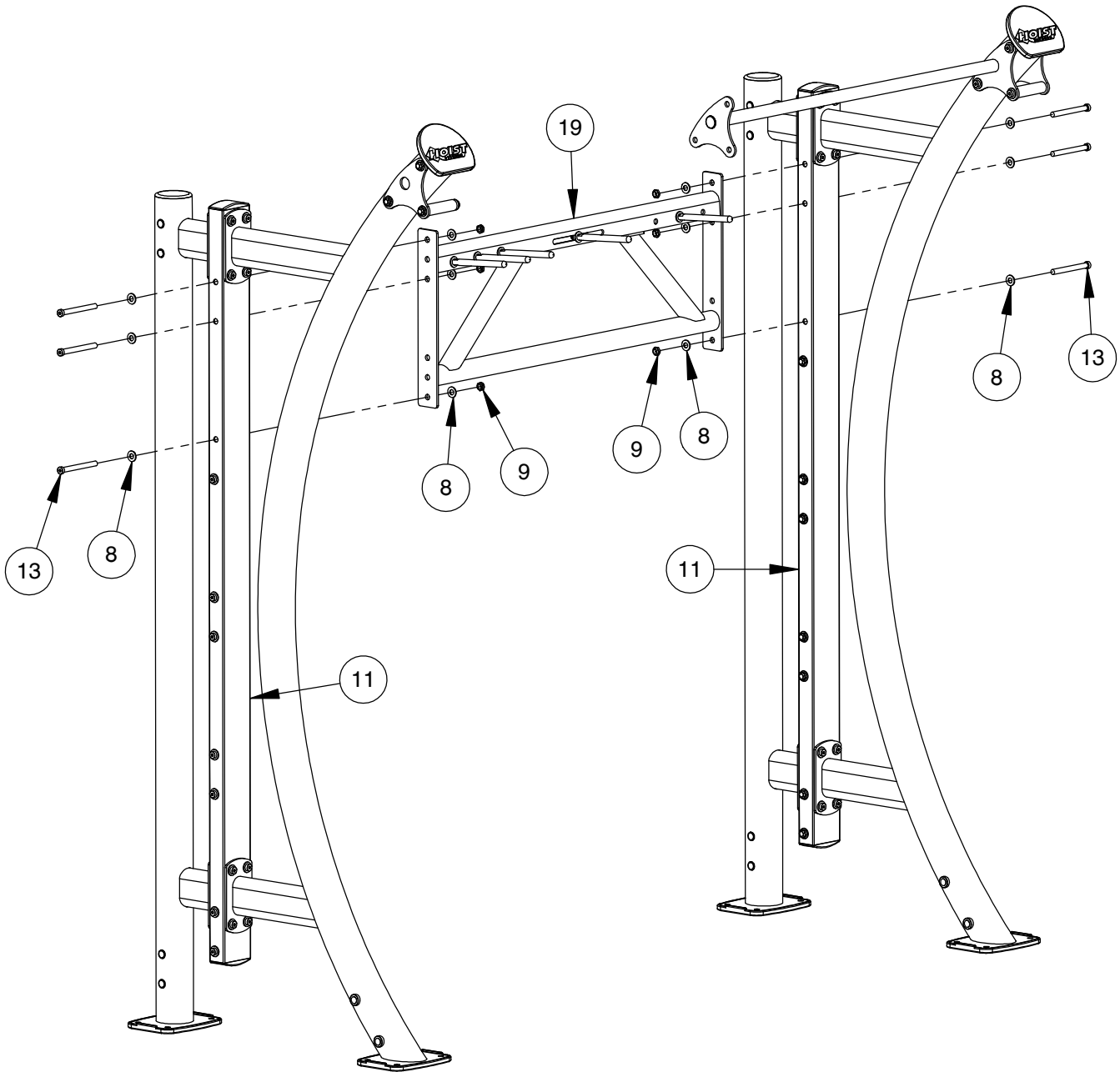


FOR PS-1111A, PS-1112A, PS-1113A, AND PS-1116
THESE ADDITIONAL HOLES CAN BE USED TO
ANGLE THE SHELVES IF DESIRED.

OWNER'S MANUAL

CENTER MOUNT COMPONENT ASSEMBLY PS-1213A

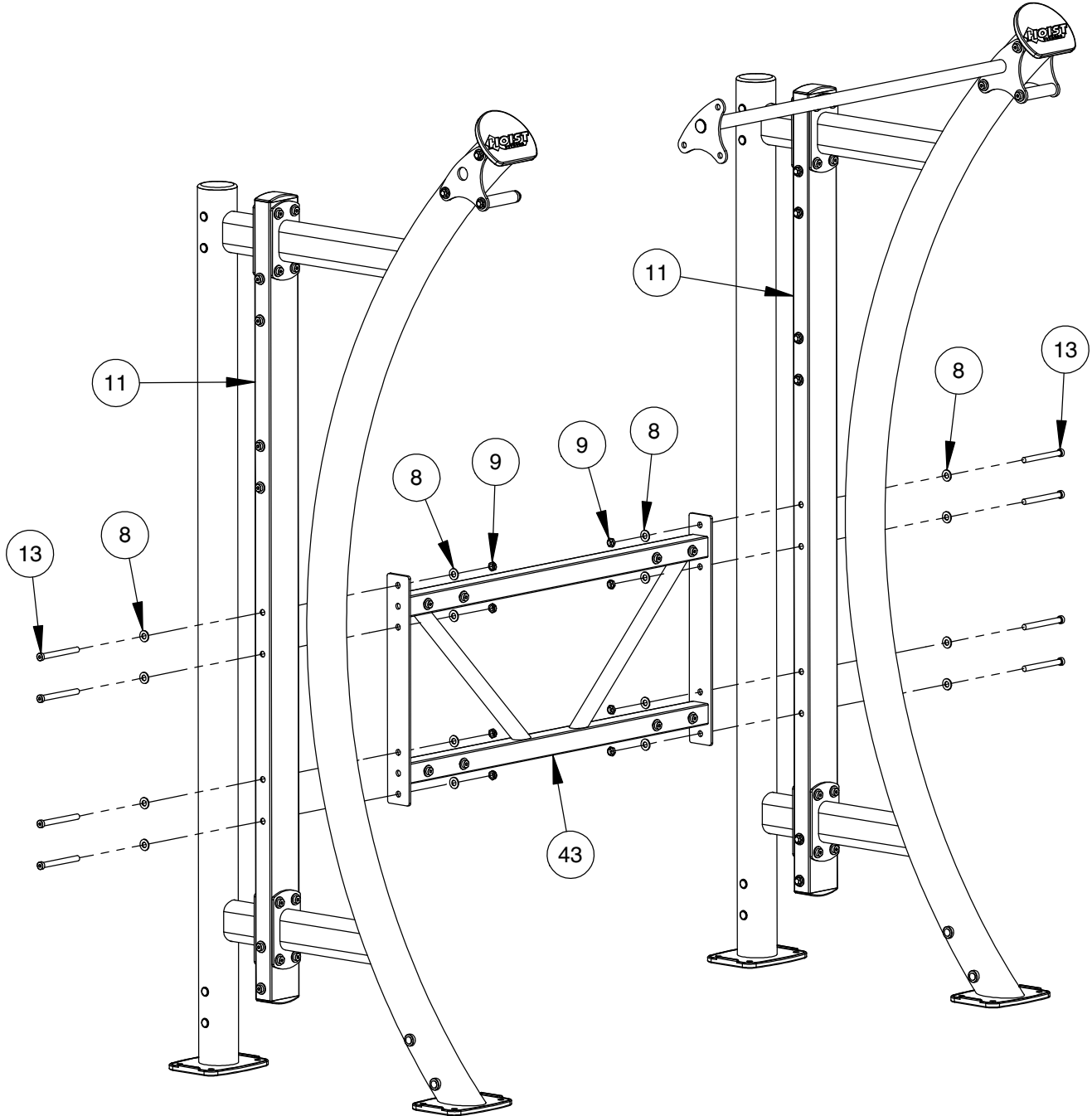
NOTE:
- DO NOT WRENCH TIGHTEN
HARDWARE UNTIL ALL DESIRED
COMPONENTS ARE ATTACHED.



OWNER'S MANUAL

CENTER MOUNT COMPONENT ASSEMBLY PS-1233

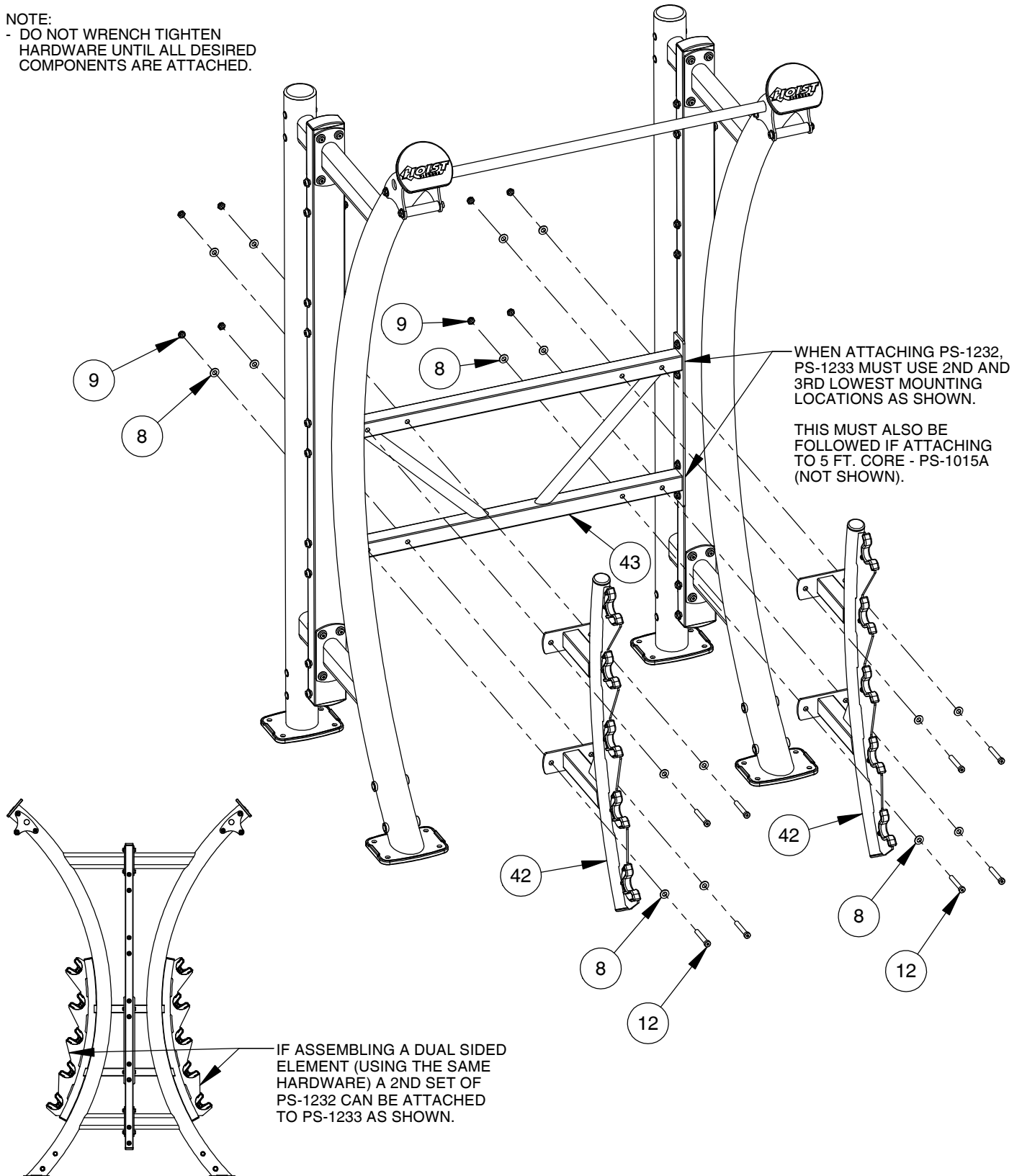
NOTE:
- DO NOT WRENCH TIGHTEN
HARDWARE UNTIL ALL DESIRED
COMPONENTS ARE ATTACHED.



OWNER'S MANUAL

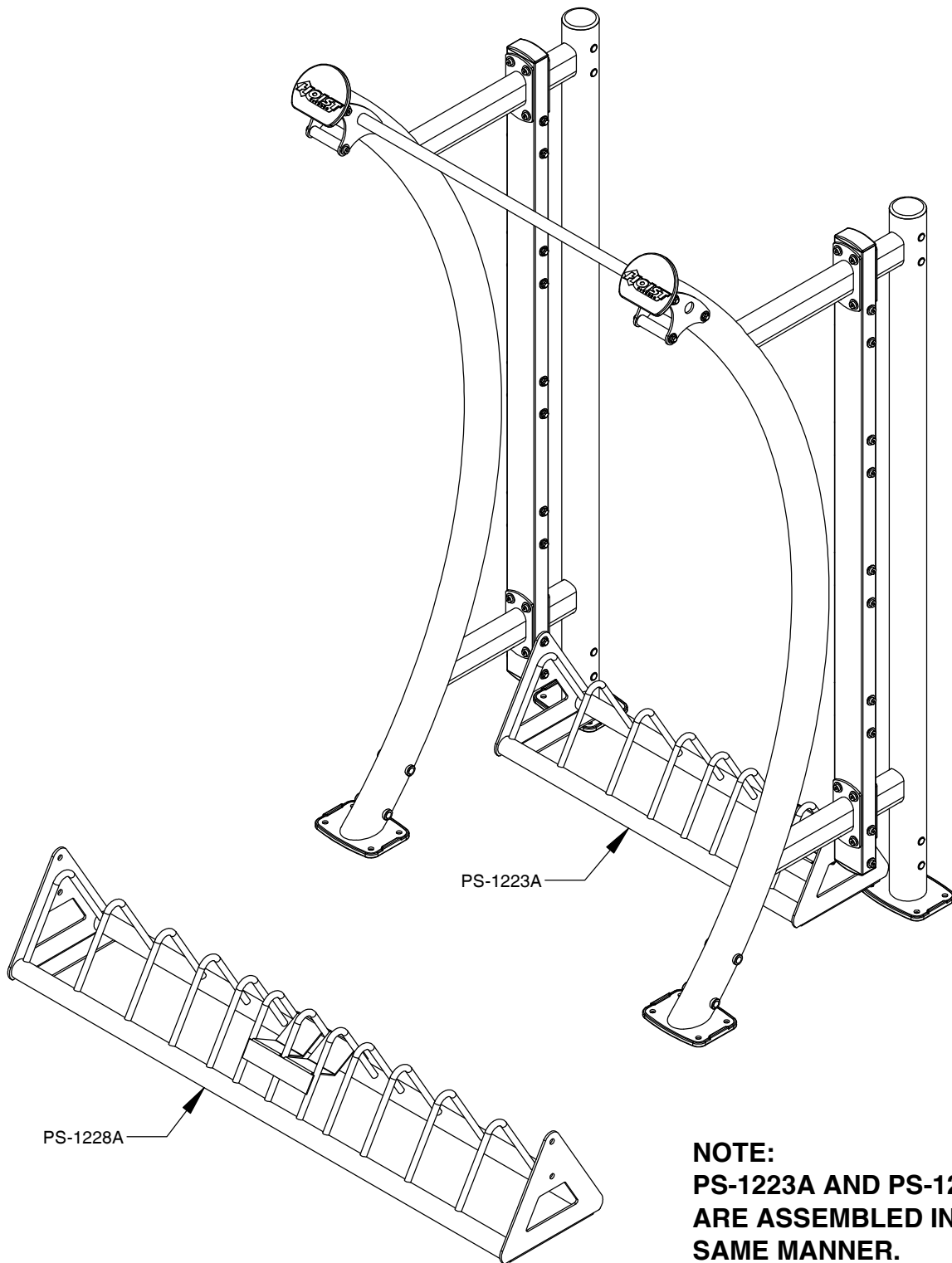
CENTER MOUNT COMPONENT ASSEMBLY PS-1232

NOTE:
- DO NOT WRENCH TIGHTEN
HARDWARE UNTIL ALL DESIRED
COMPONENTS ARE ATTACHED.



OWNER'S MANUAL

CENTER MOUNT COMPONENT ASSEMBLY

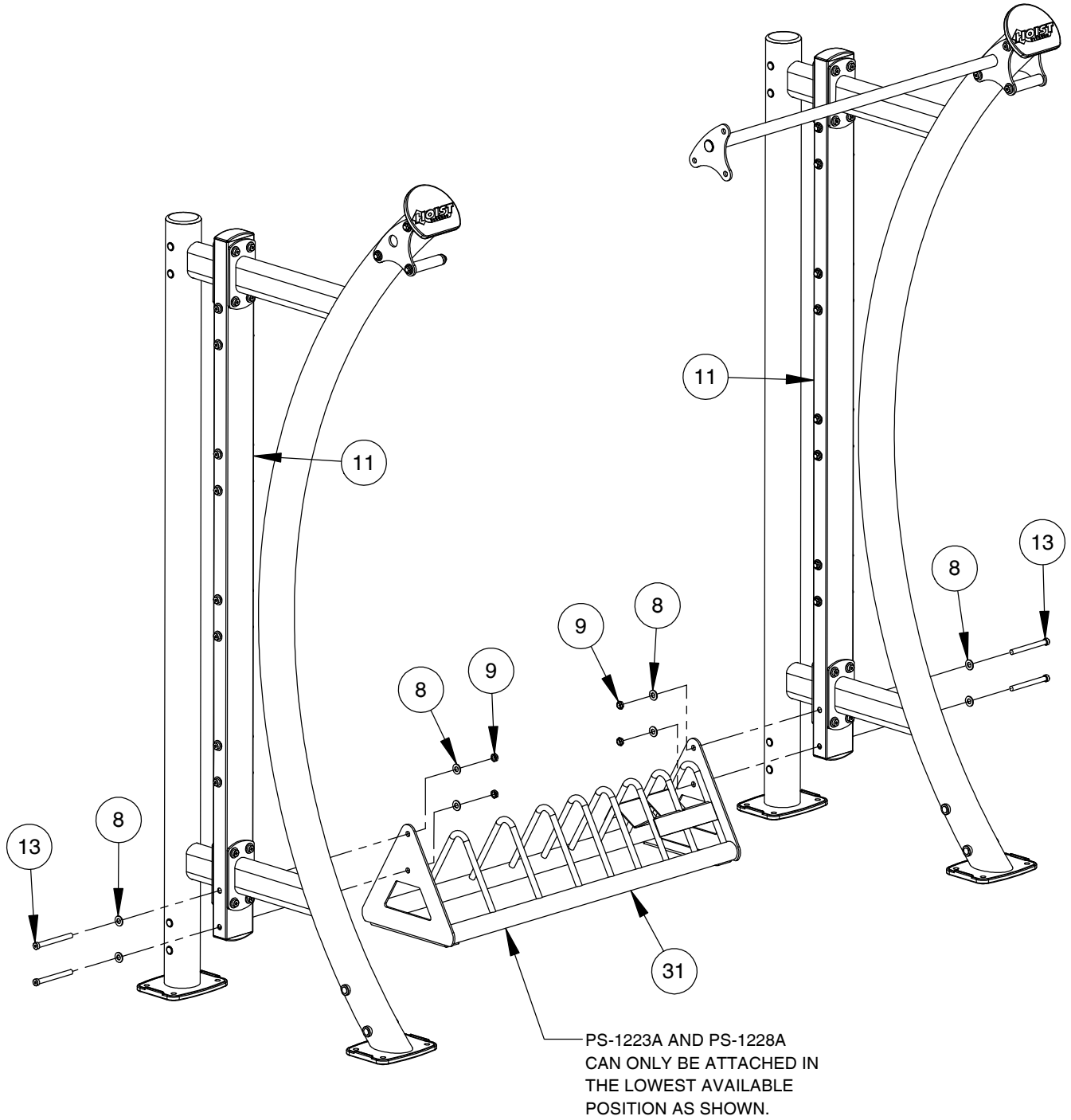


NOTE:
PS-1223A AND PS-1228A
ARE ASSEMBLED IN THE
SAME MANNER.

OWNER'S MANUAL

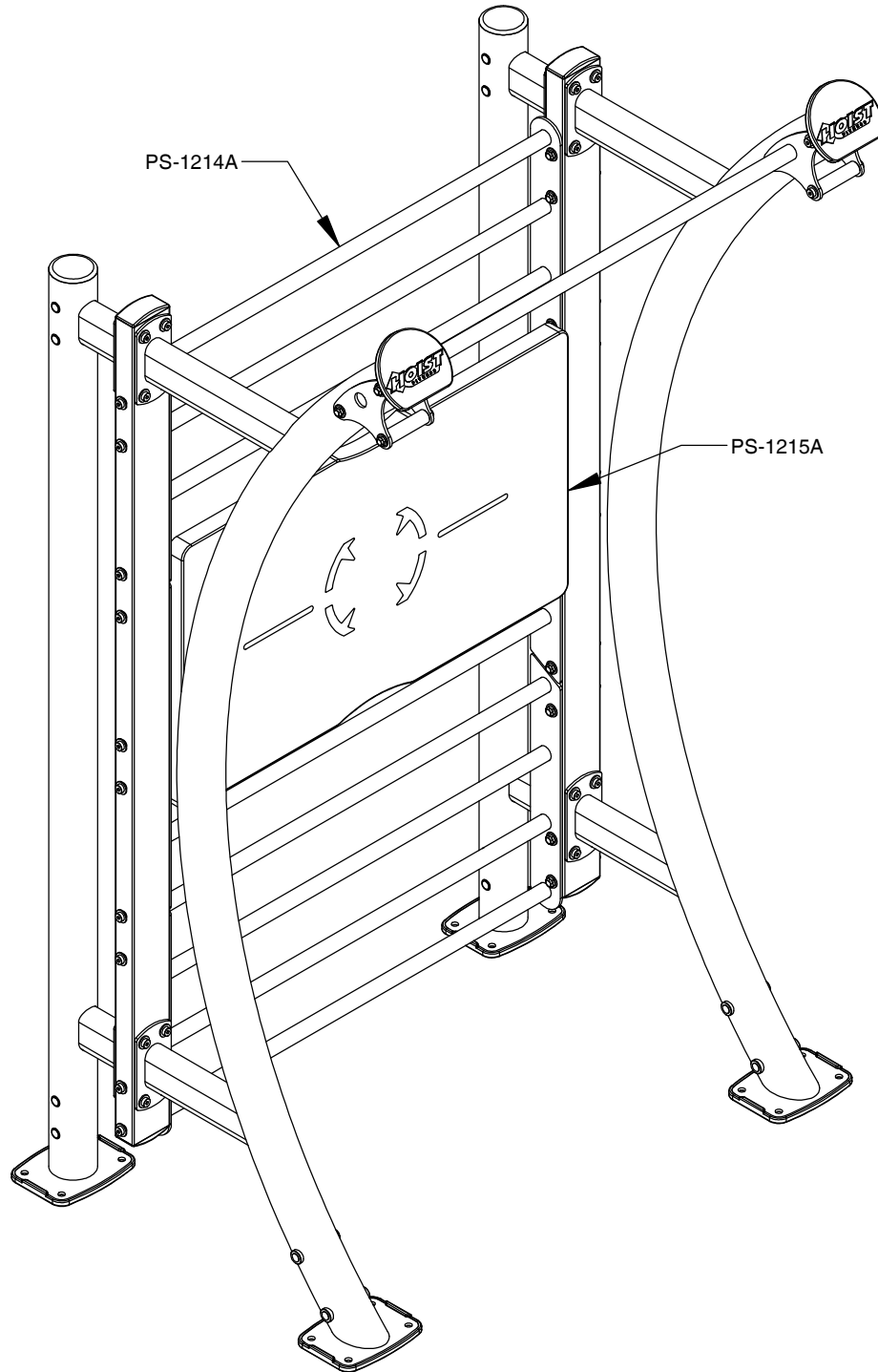
CENTER MOUNT COMPONENT ASSEMBLY PS-1223A

NOTE:
- DO NOT WRENCH TIGHTEN
HARDWARE UNTIL ALL DESIRED
COMPONENTS ARE ATTACHED.



OWNER'S MANUAL

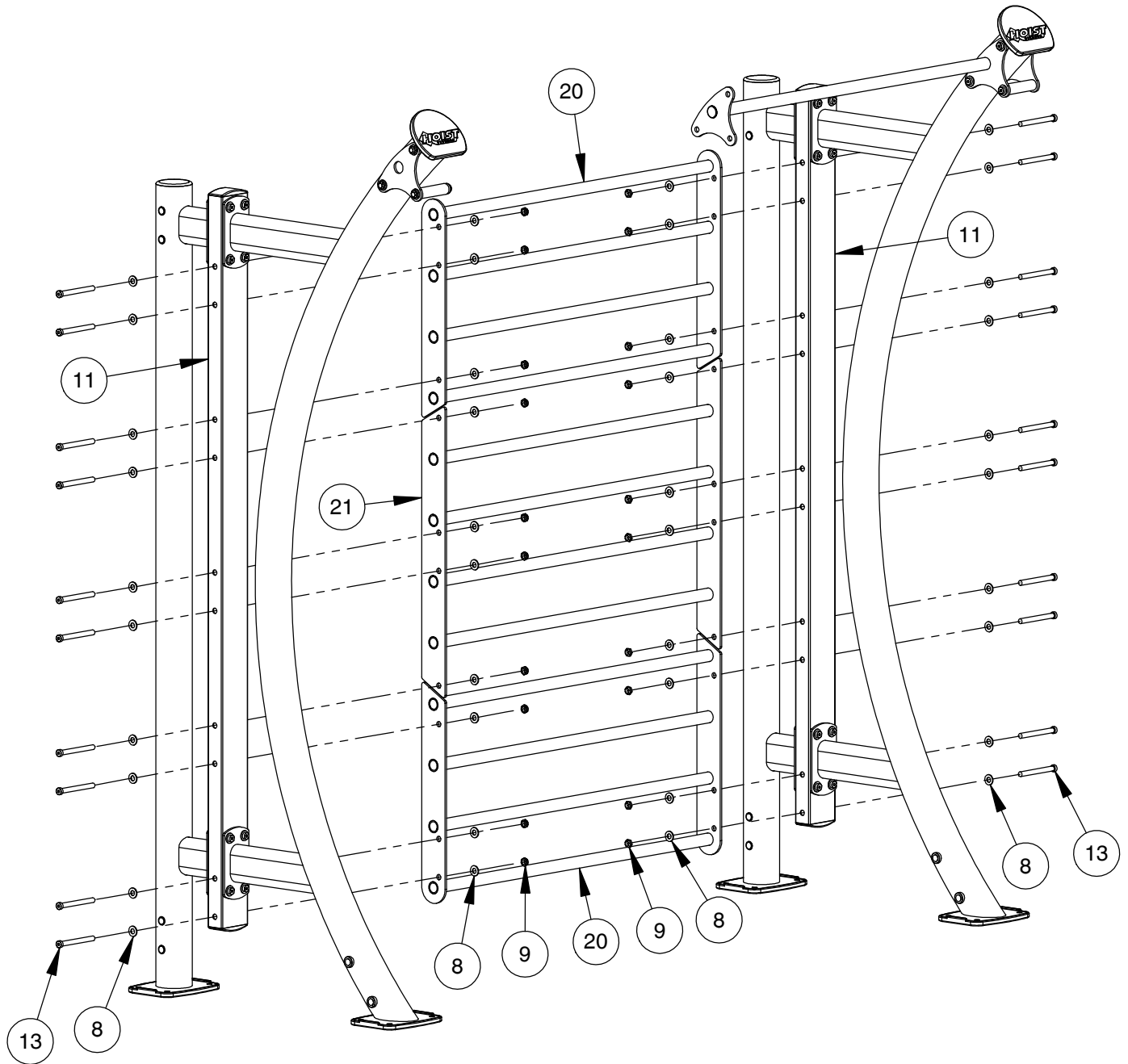
CENTER MOUNT COMPONENT ASSEMBLY



OWNER'S MANUAL

CENTER MOUNT COMPONENT ASSEMBLY PS-1214A

NOTE:
- DO NOT WRENCH TIGHTEN
HARDWARE UNTIL ALL DESIRED
COMPONENTS ARE ATTACHED.

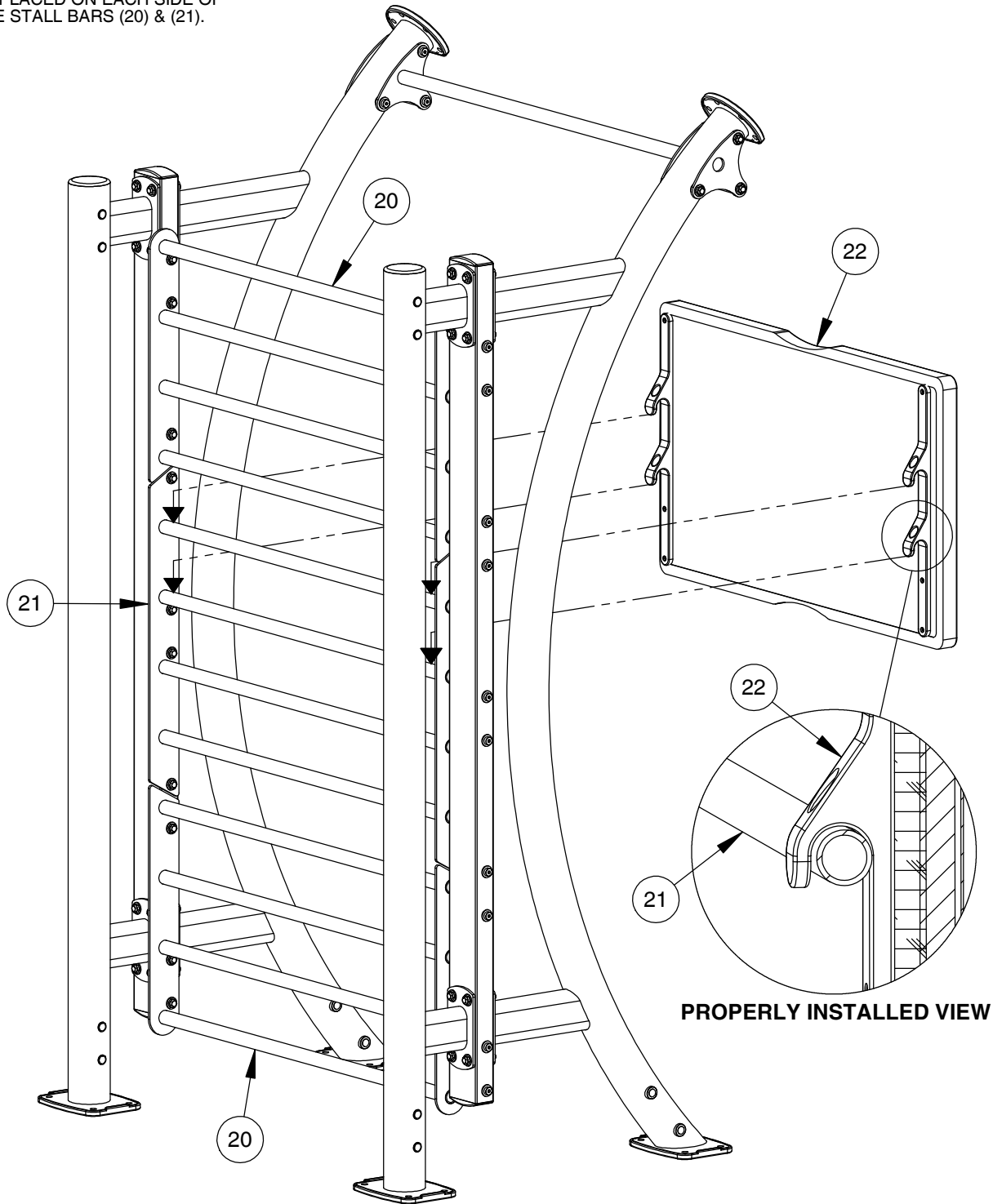


OWNER'S MANUAL

CENTER MOUNT COMPONENT ASSEMBLY PS-1215A

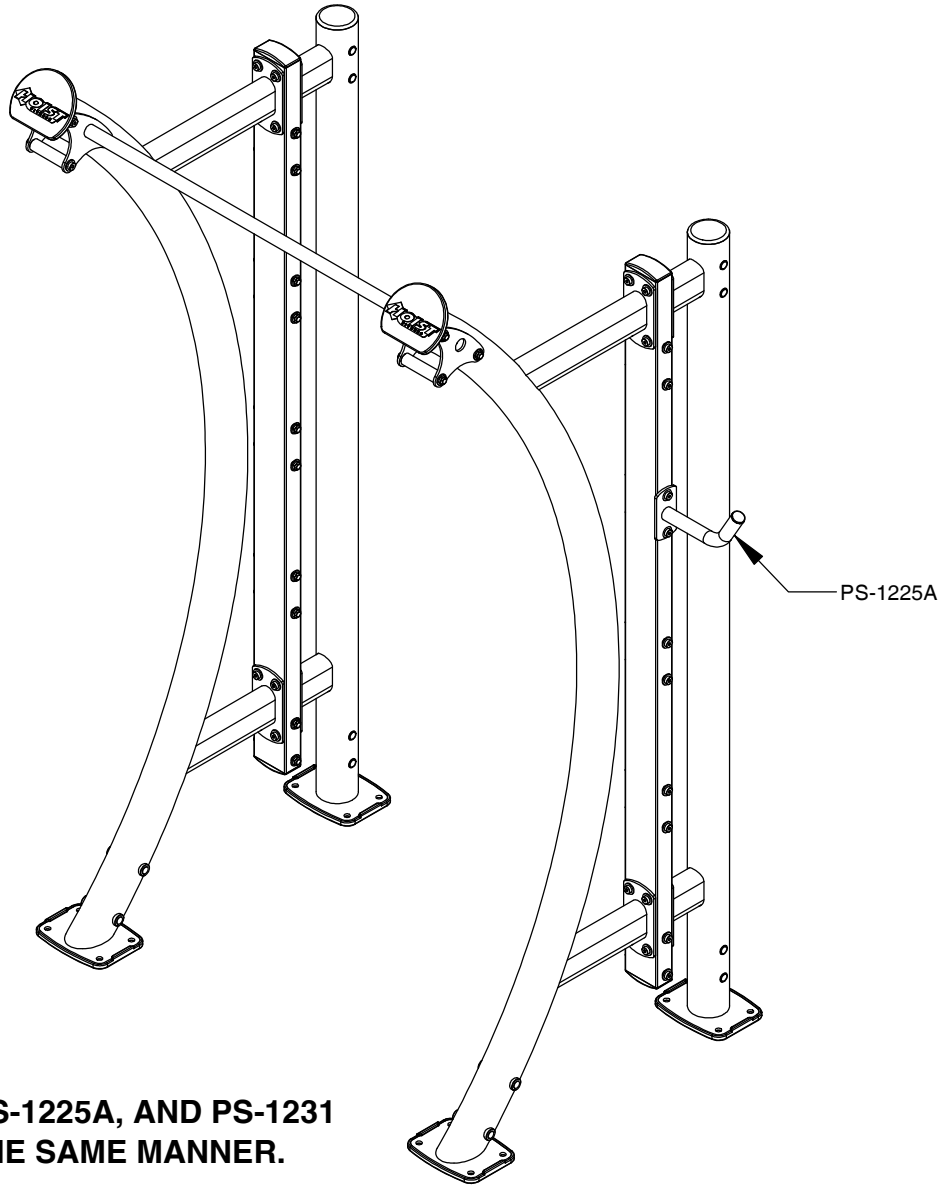
NOTE:

- UP TO 3 WALL TARGETS (22) CAN BE PLACED ON EACH SIDE OF THE STALL BARS (20) & (21).

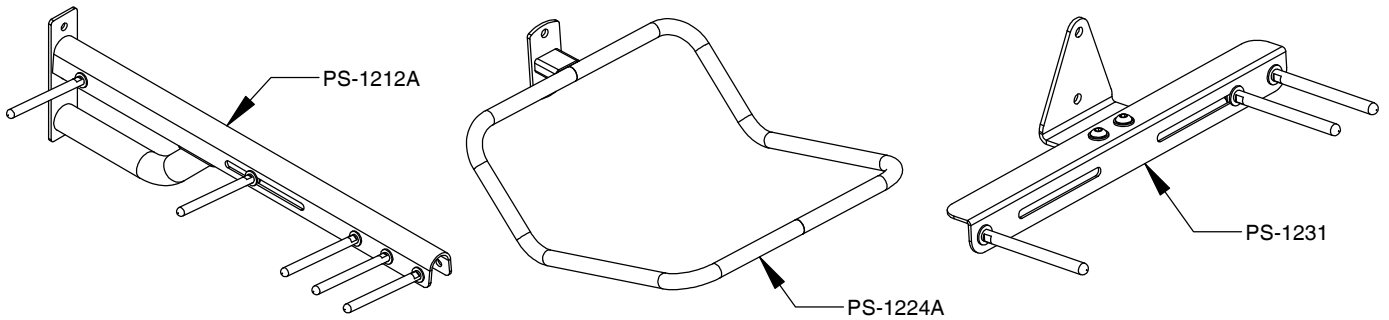


OWNER'S MANUAL

SIDE MOUNT COMPONENT ASSEMBLY



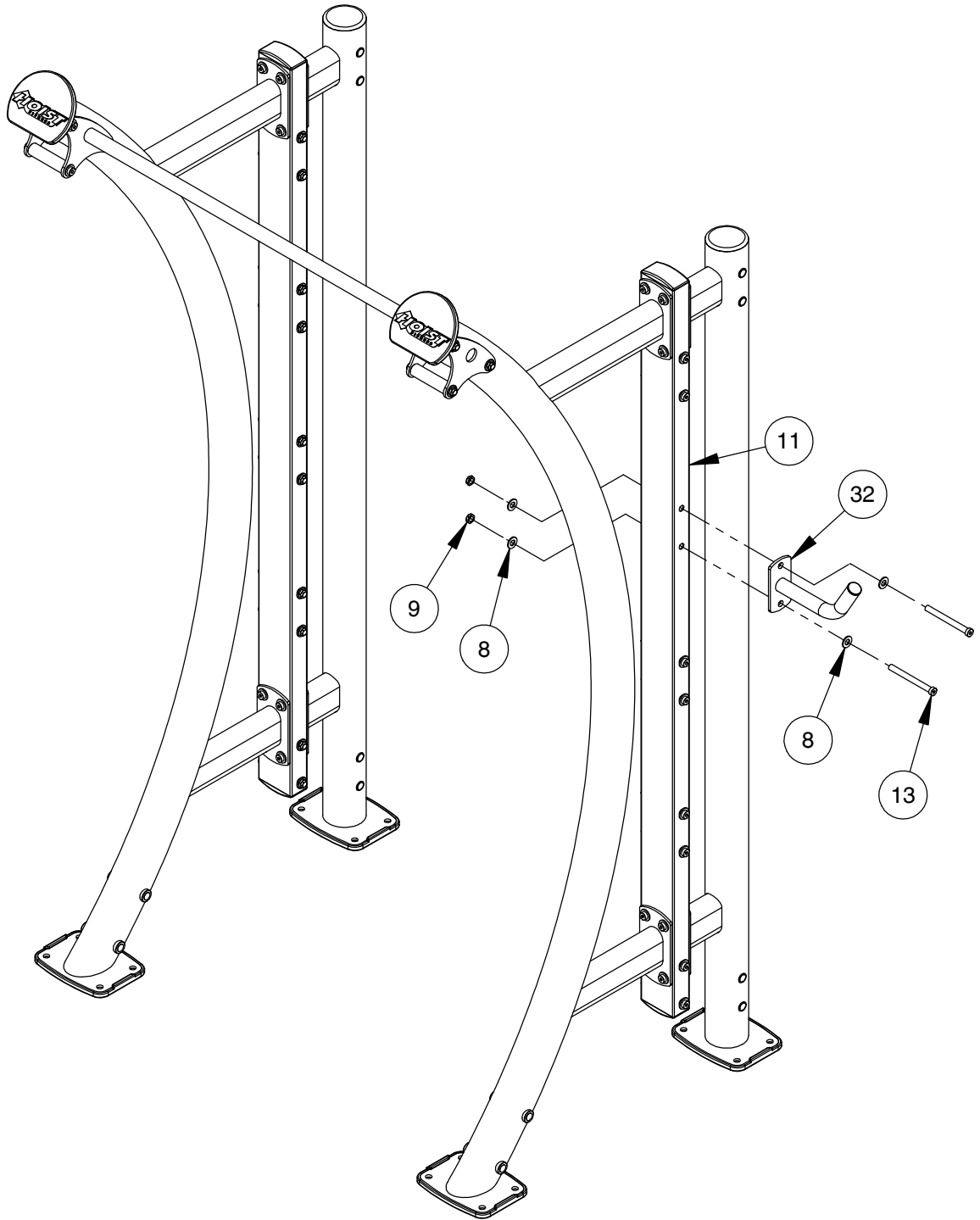
NOTE:
PS-1212A, PS-1224A, PS-1225A, AND PS-1231
ARE ASSEMBLED IN THE SAME MANNER.



OWNER'S MANUAL

SIDE MOUNT COMPONENT ASSEMBLY PS-1225A

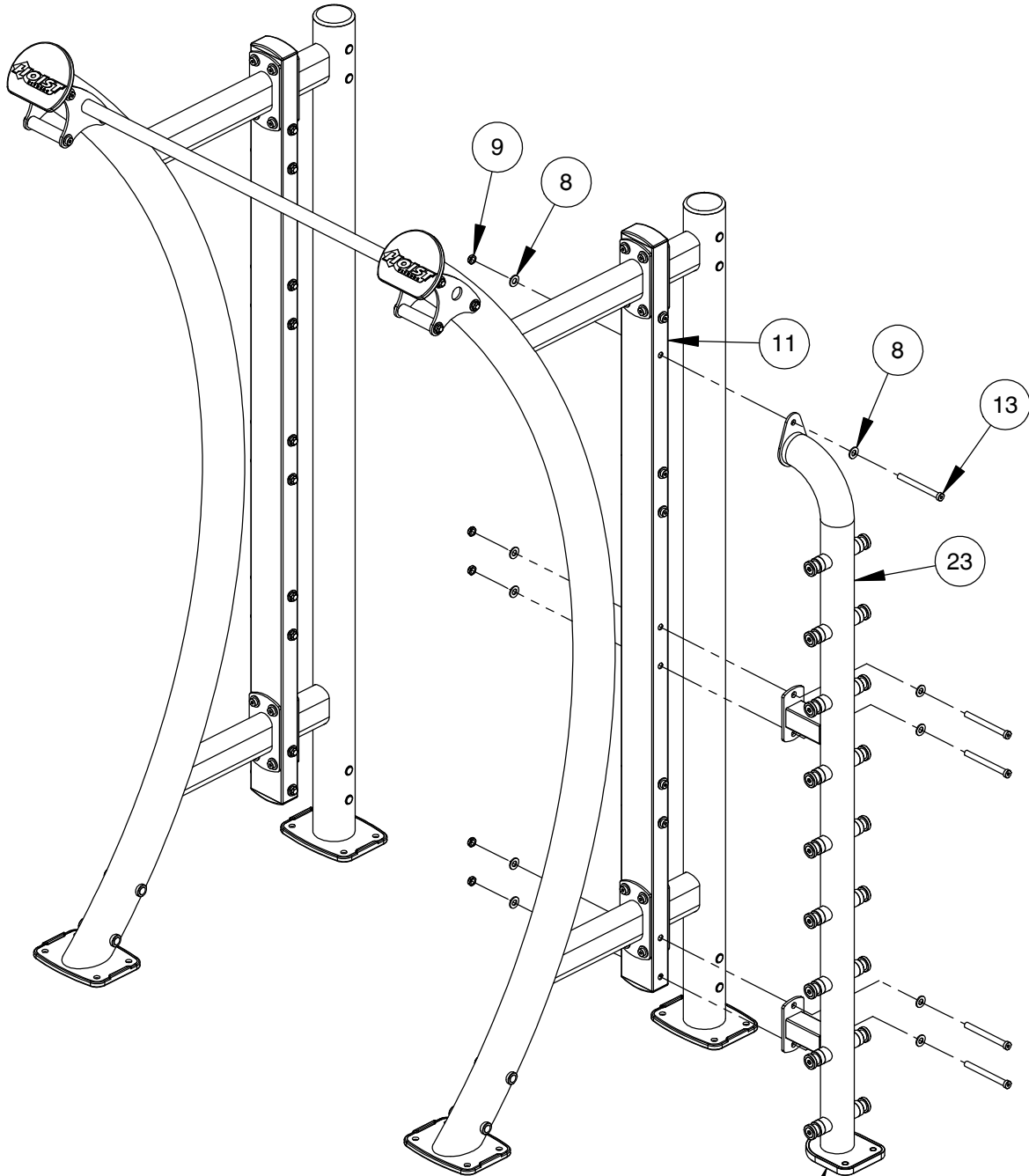
NOTE:
- DO NOT WRENCH TIGHTEN
HARDWARE UNTIL ALL DESIRED
COMPONENTS ARE ATTACHED.



OWNER'S MANUAL

SIDE MOUNT COMPONENT ASSEMBLY PS-1217A

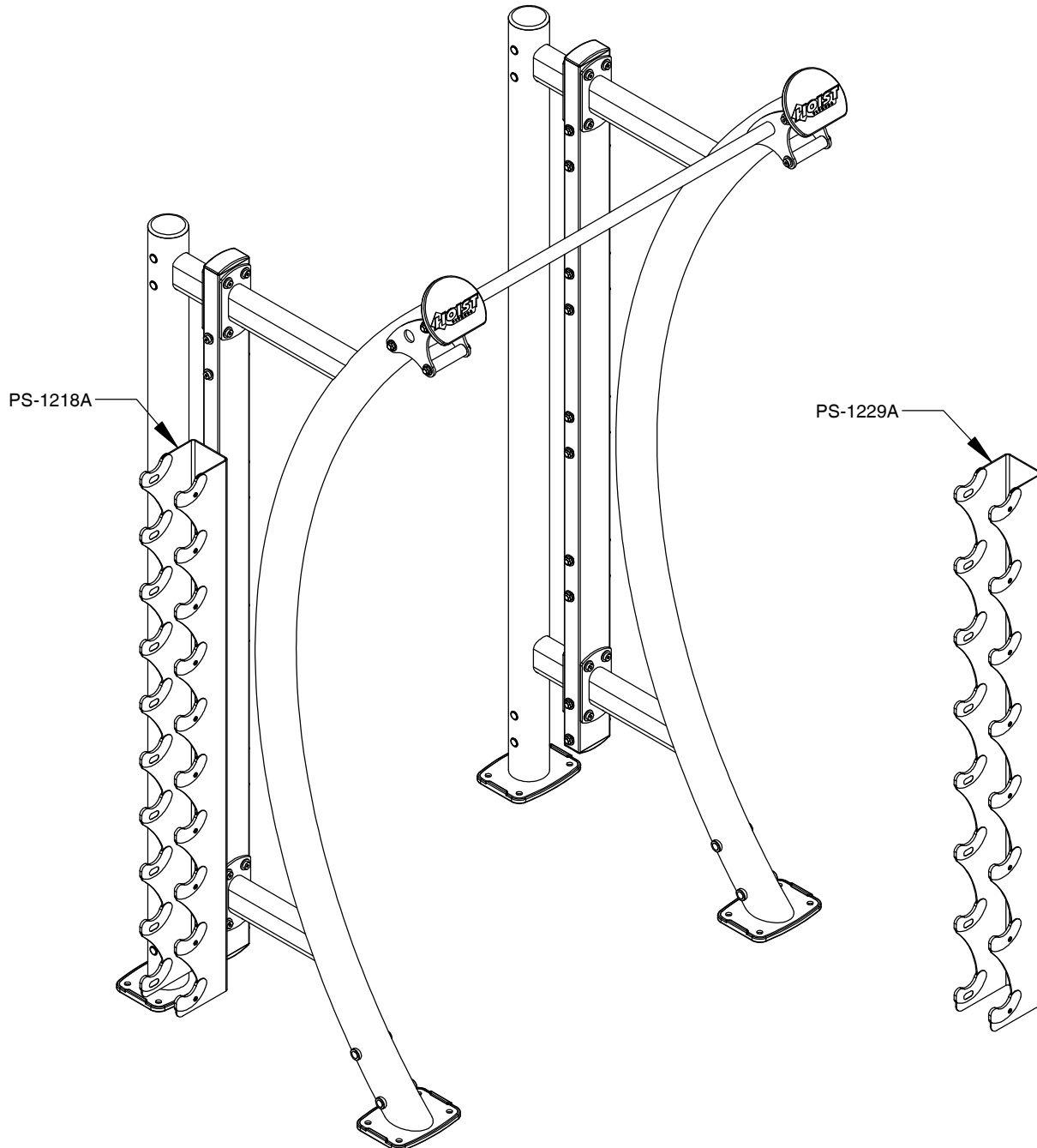
NOTE:
- DO NOT WRENCH TIGHTEN
HARDWARE UNTIL ALL DESIRED
COMPONENTS ARE ATTACHED.



PS-1217A CAN ONLY BE
MOUNTED ON THE END OF
AN ELEMENT AS SHOWN.

OWNER'S MANUAL

SIDE MOUNT COMPONENT ASSEMBLY

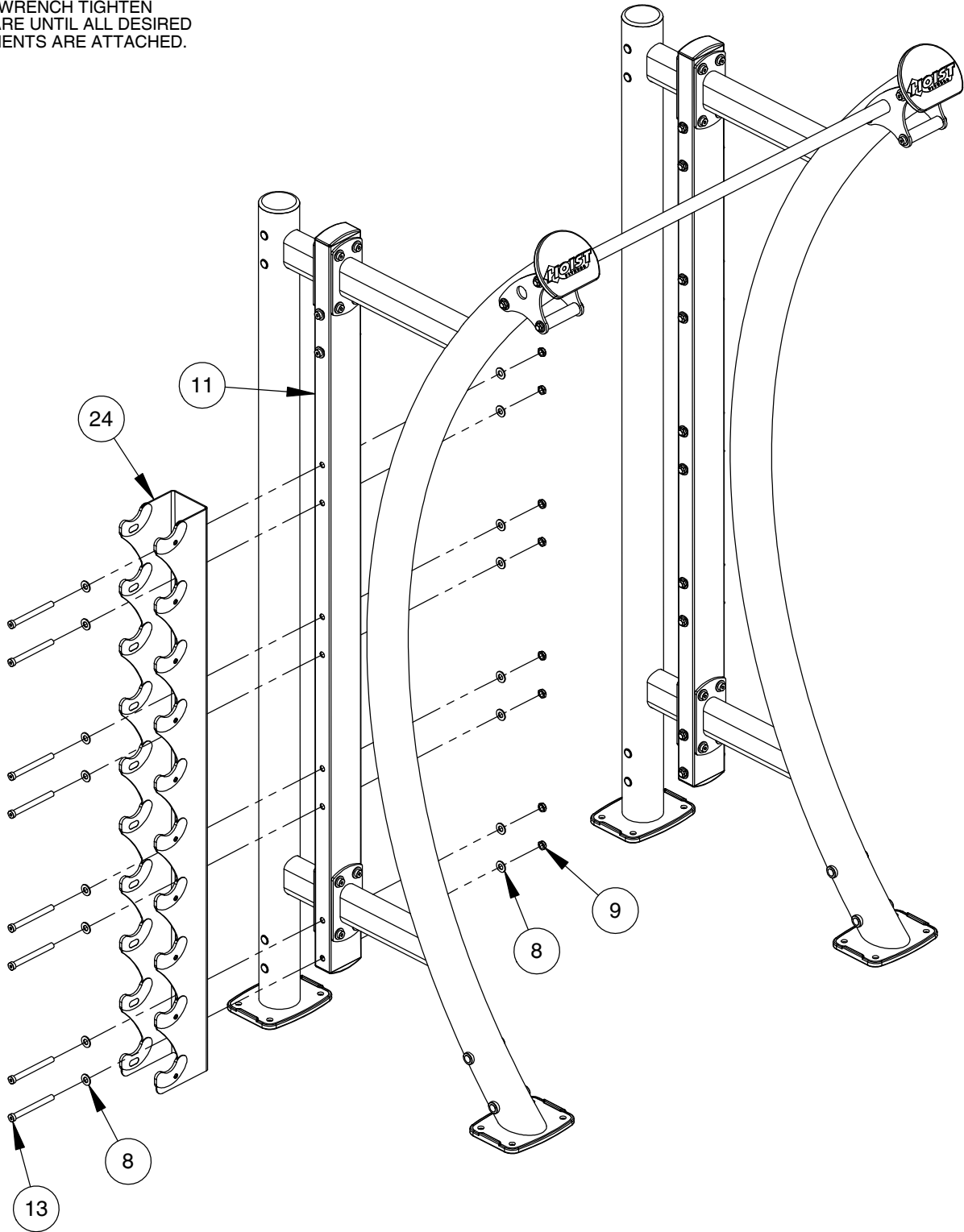


NOTE:
PS-1218A AND PS-1229A ARE ASSEMBLED IN THE SAME MANNER.

OWNER'S MANUAL

SIDE MOUNT COMPONENT ASSEMBLY PS-1218A

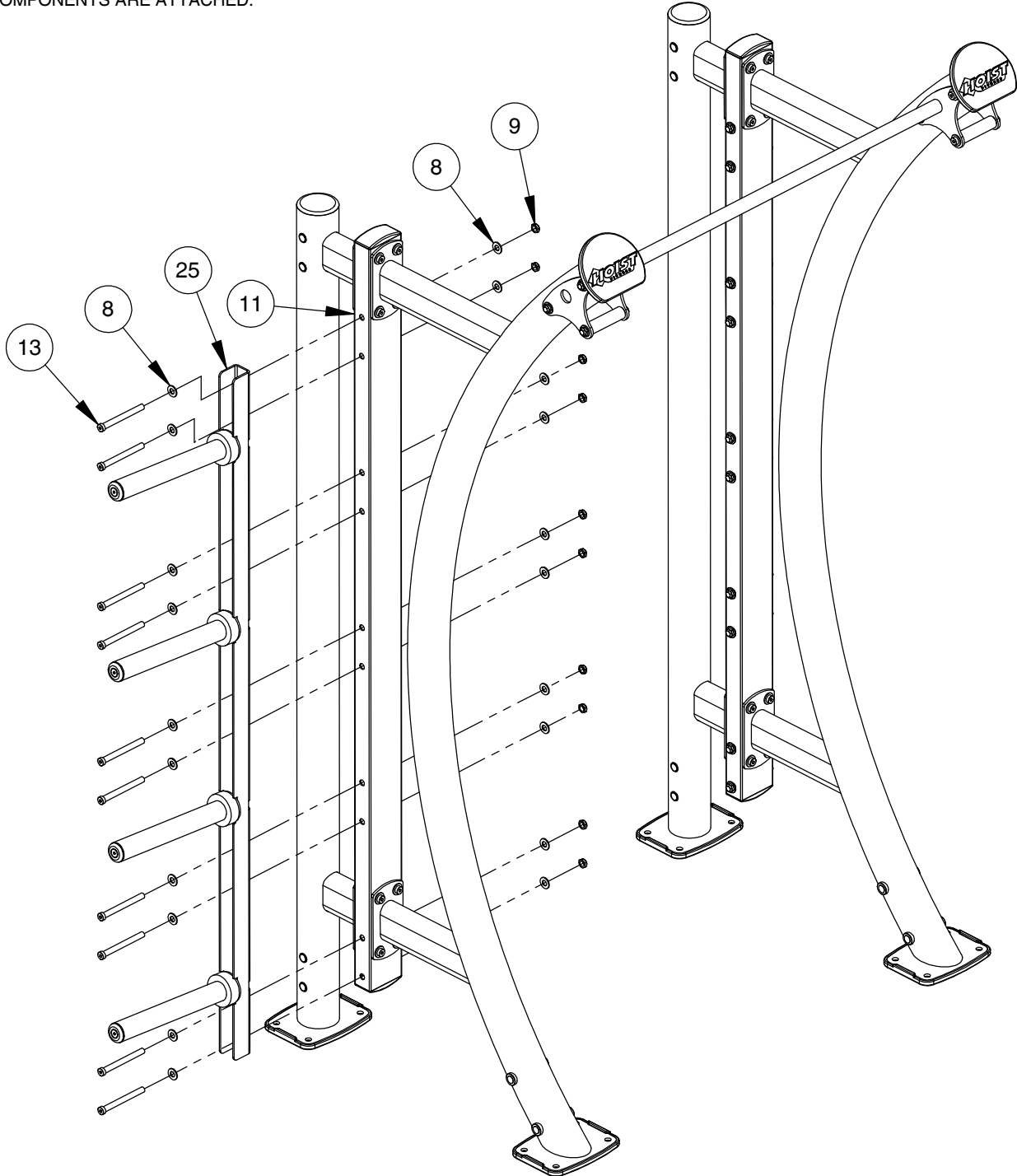
NOTE:
- DO NOT WRENCH TIGHTEN
HARDWARE UNTIL ALL DESIRED
COMPONENTS ARE ATTACHED.



OWNER'S MANUAL

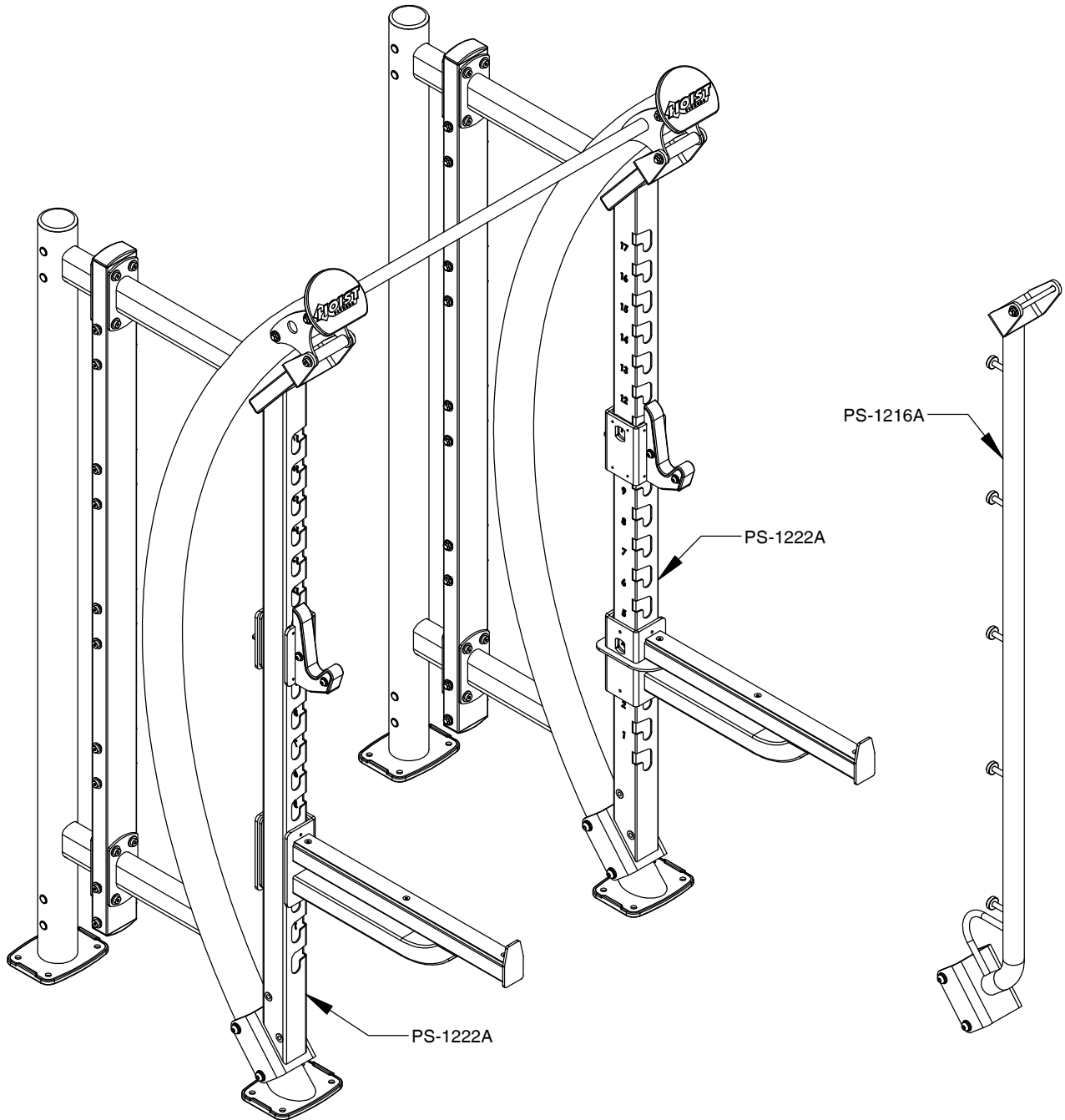
SIDE MOUNT COMPONENT ASSEMBLY PS-1220A

NOTE:
- DO NOT WRENCH TIGHTEN
HARDWARE UNTIL ALL DESIRED
COMPONENTS ARE ATTACHED.



OWNER'S MANUAL

FRONT MOUNT COMPONENT ASSEMBLY



NOTE:
PS-1216A AND PS-1222A ARE ASSEMBLED IN THE SAME MANNER.

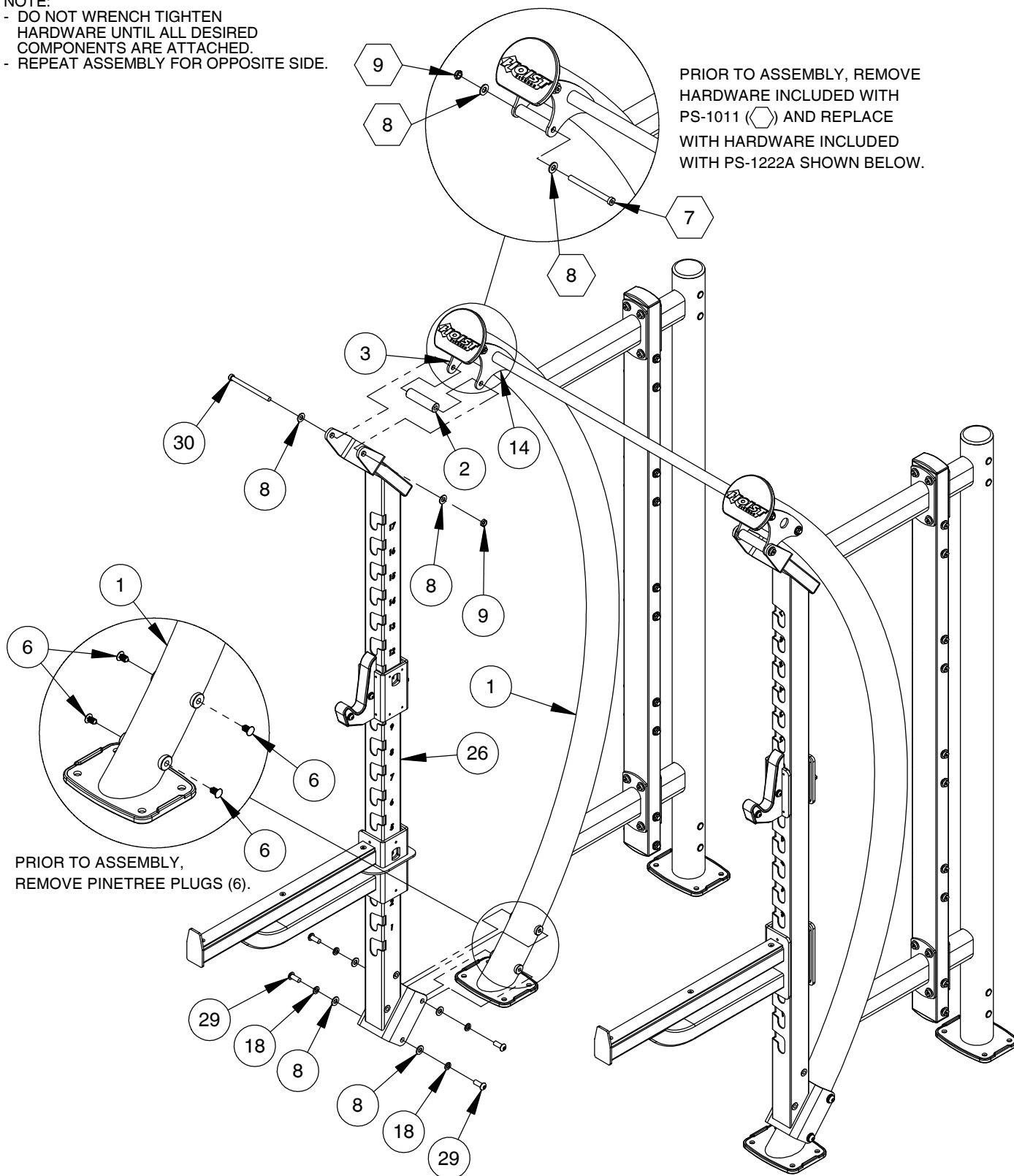
OWNER'S MANUAL

FRONT MOUNT COMPONENT ASSEMBLY PS-1222A

NOTE:

- DO NOT WRENCH TIGHTEN HARDWARE UNTIL ALL DESIRED COMPONENTS ARE ATTACHED.
- REPEAT ASSEMBLY FOR OPPOSITE SIDE.

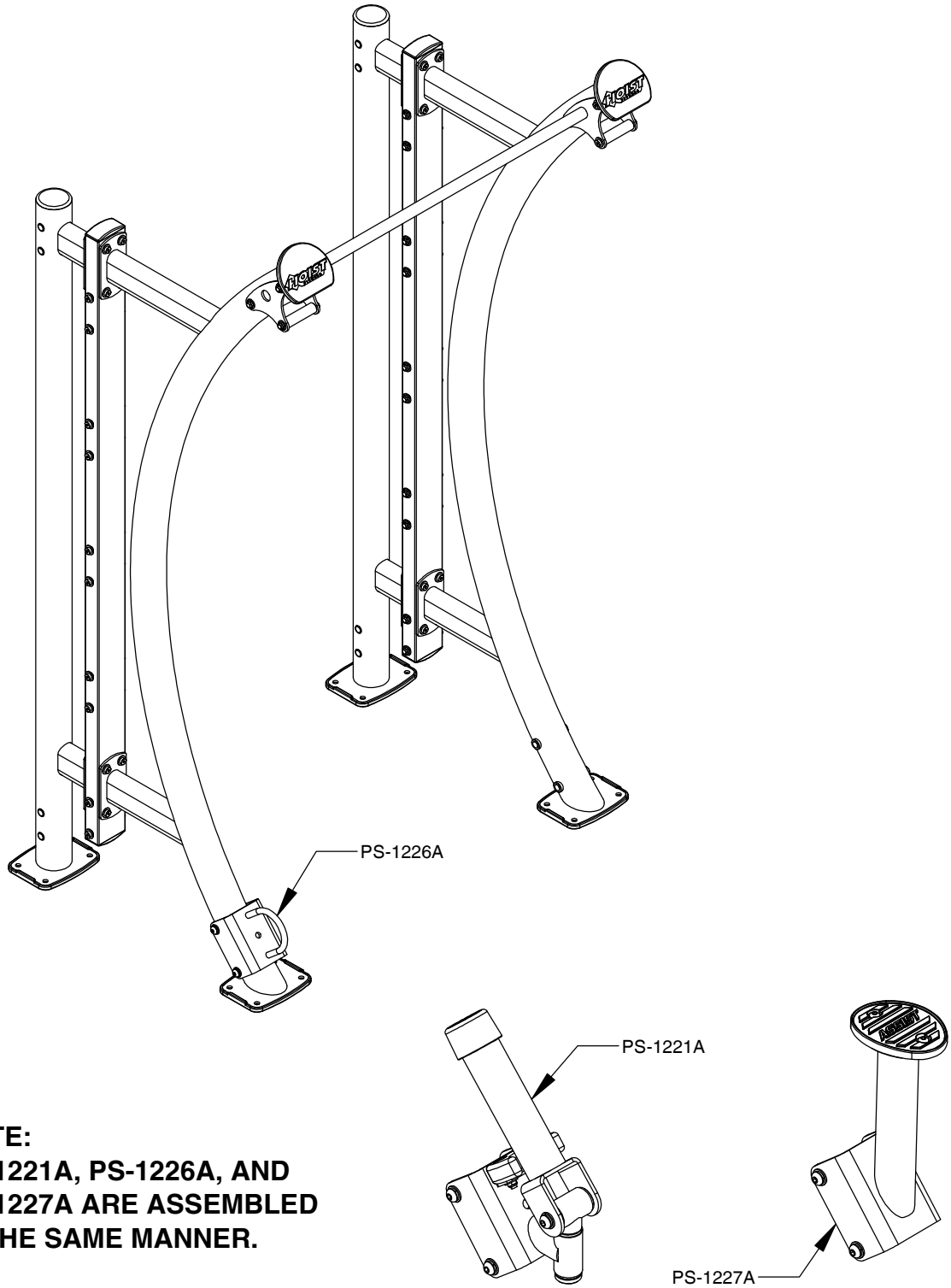
PRIOR TO ASSEMBLY, REMOVE HARDWARE INCLUDED WITH PS-1011 (⬡) AND REPLACE WITH HARDWARE INCLUDED WITH PS-1222A SHOWN BELOW.



PRIOR TO ASSEMBLY,
REMOVE PINETREE PLUGS (6).

OWNER'S MANUAL

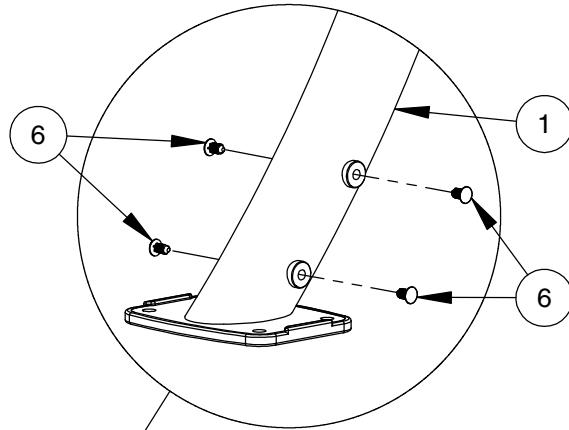
LOW MOUNT COMPONENT ASSEMBLY



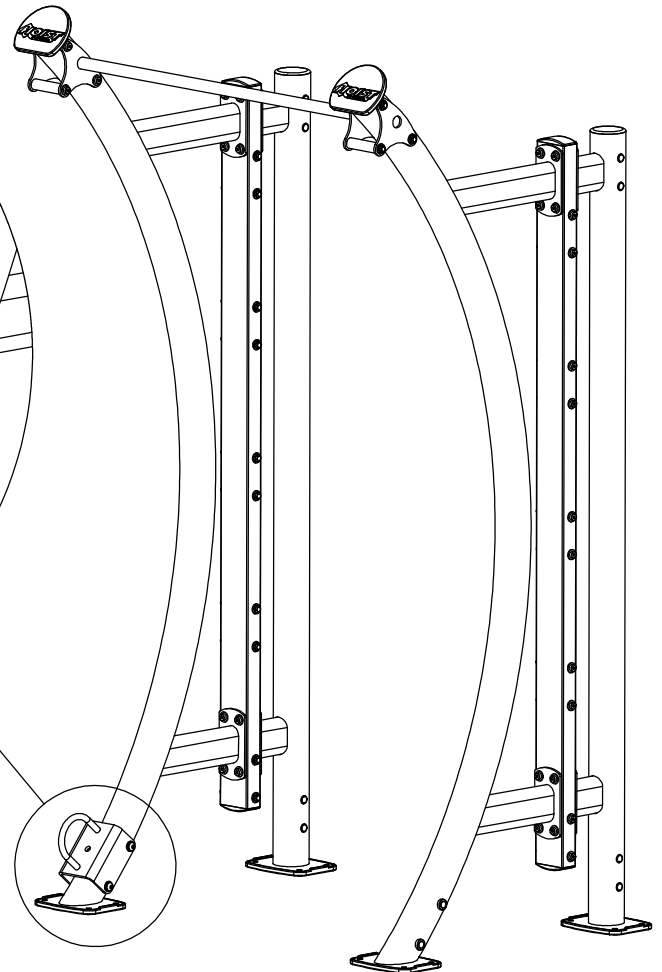
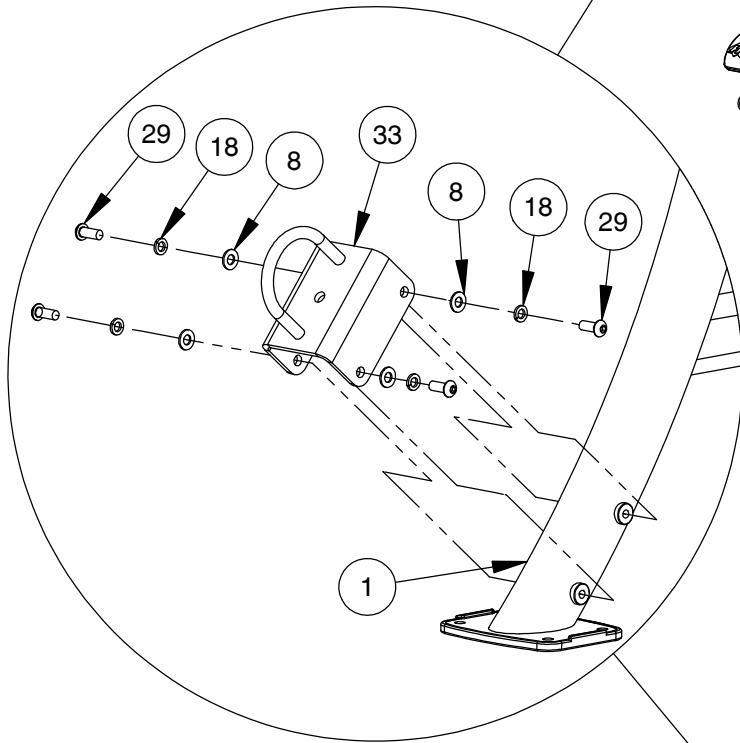
OWNER'S MANUAL

LOW MOUNT COMPONENT ASSEMBLY PS-1226A

NOTE:
- DO NOT WRENCH TIGHTEN
HARDWARE UNTIL ALL DESIRED
COMPONENTS ARE ATTACHED.



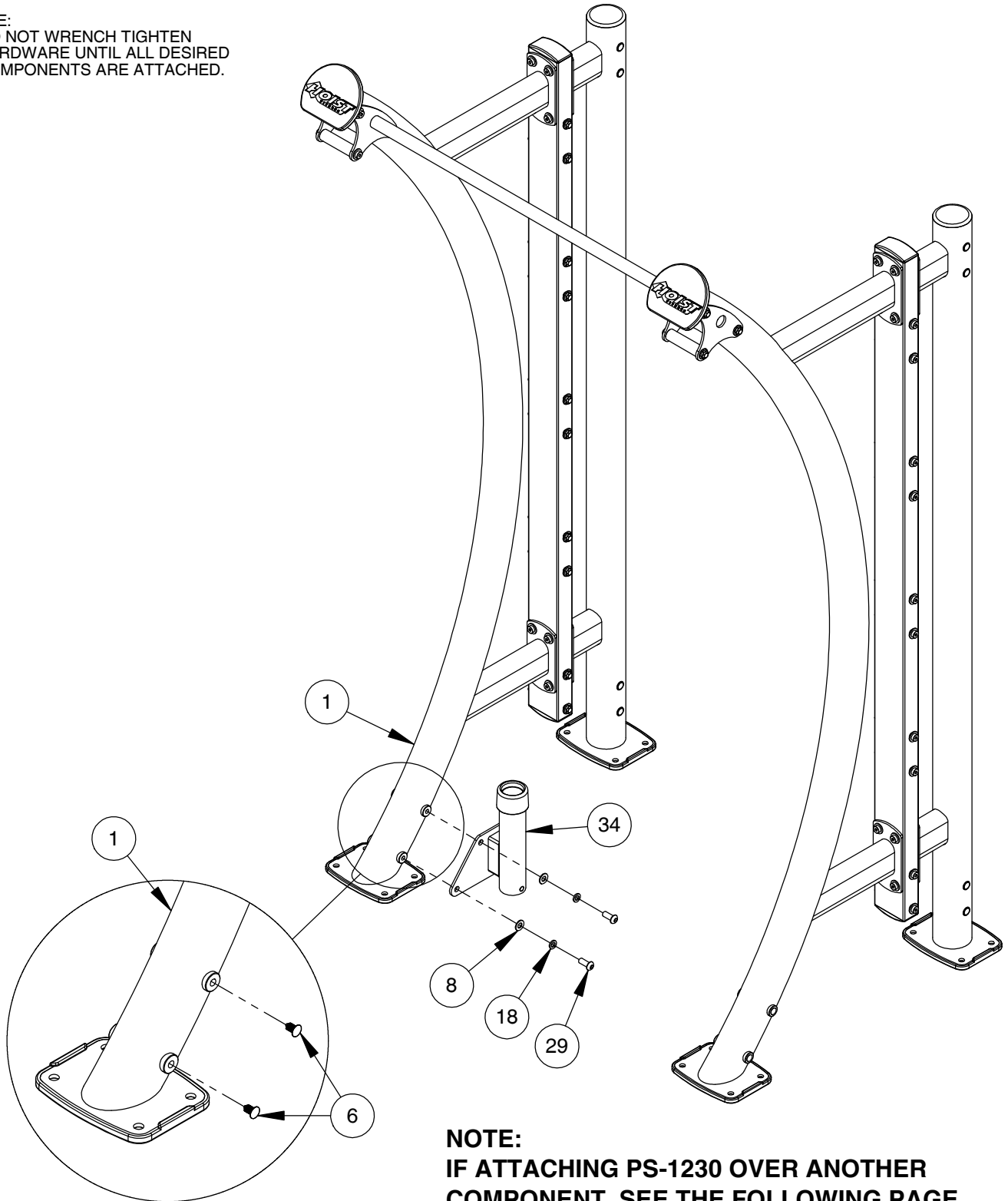
PRIOR TO ASSEMBLY,
REMOVE PINETREE PLUGS (6).



OWNER'S MANUAL

LOW MOUNT COMPONENT ASSEMBLY PS-1230

NOTE:
- DO NOT WRENCH TIGHTEN
HARDWARE UNTIL ALL DESIRED
COMPONENTS ARE ATTACHED.



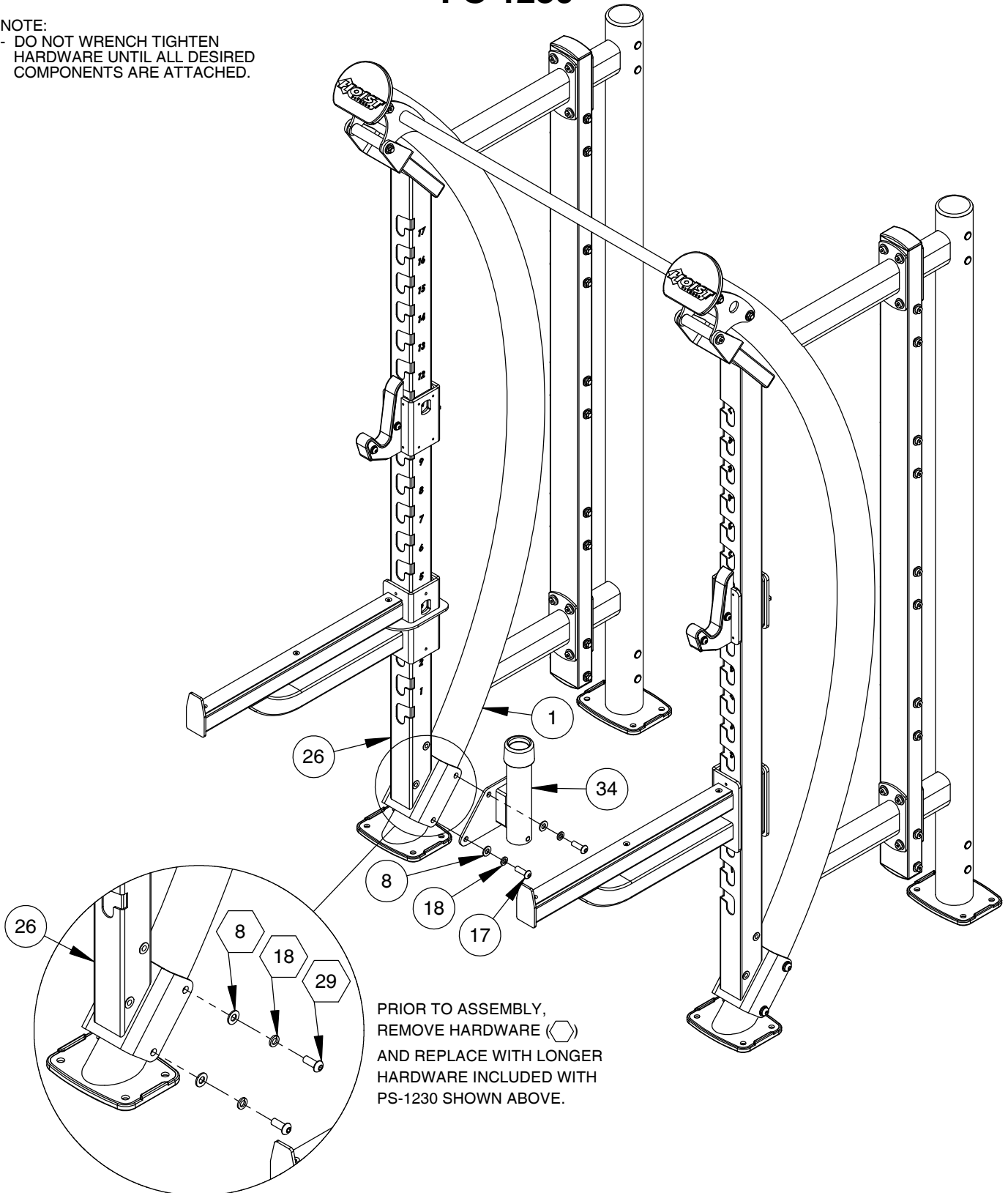
PRIOR TO ASSEMBLY,
REMOVE PINETREE PLUGS (6).

NOTE:
IF ATTACHING PS-1230 OVER ANOTHER
COMPONENT, SEE THE FOLLOWING PAGE.

OWNER'S MANUAL

LOW MOUNT COMPONENT ASSEMBLY PS-1230

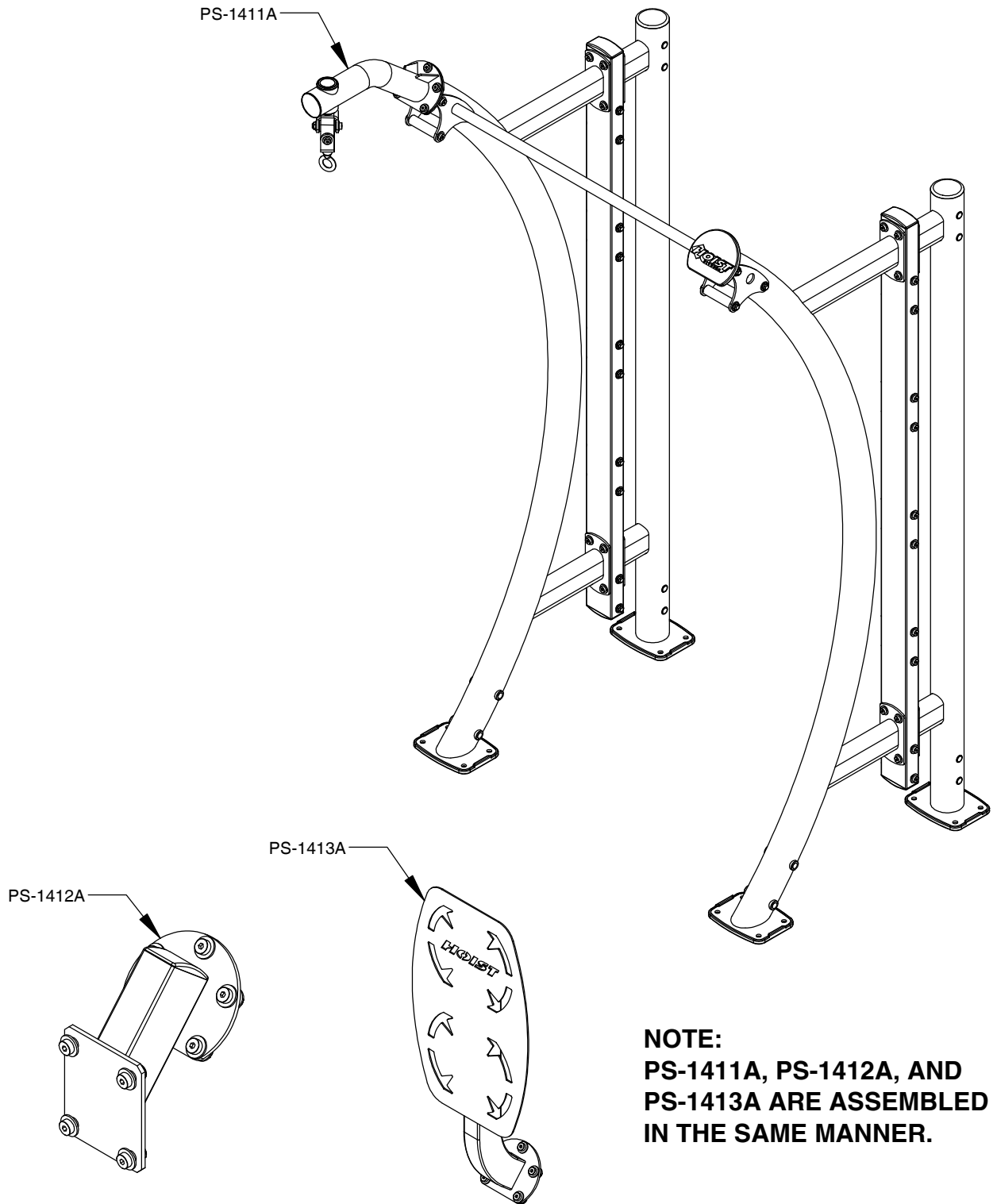
NOTE:
- DO NOT WRENCH TIGHTEN
HARDWARE UNTIL ALL DESIRED
COMPONENTS ARE ATTACHED.



PRIOR TO ASSEMBLY,
REMOVE HARDWARE (⬡)
AND REPLACE WITH LONGER
HARDWARE INCLUDED WITH
PS-1230 SHOWN ABOVE.

OWNER'S MANUAL

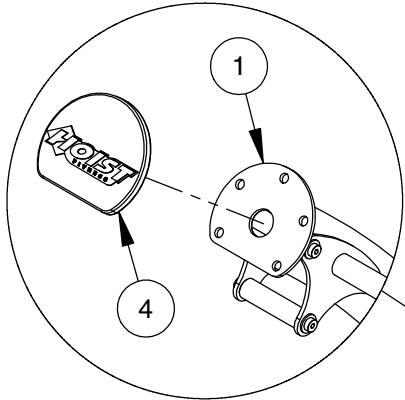
HIGH MOUNT COMPONENT ASSEMBLY



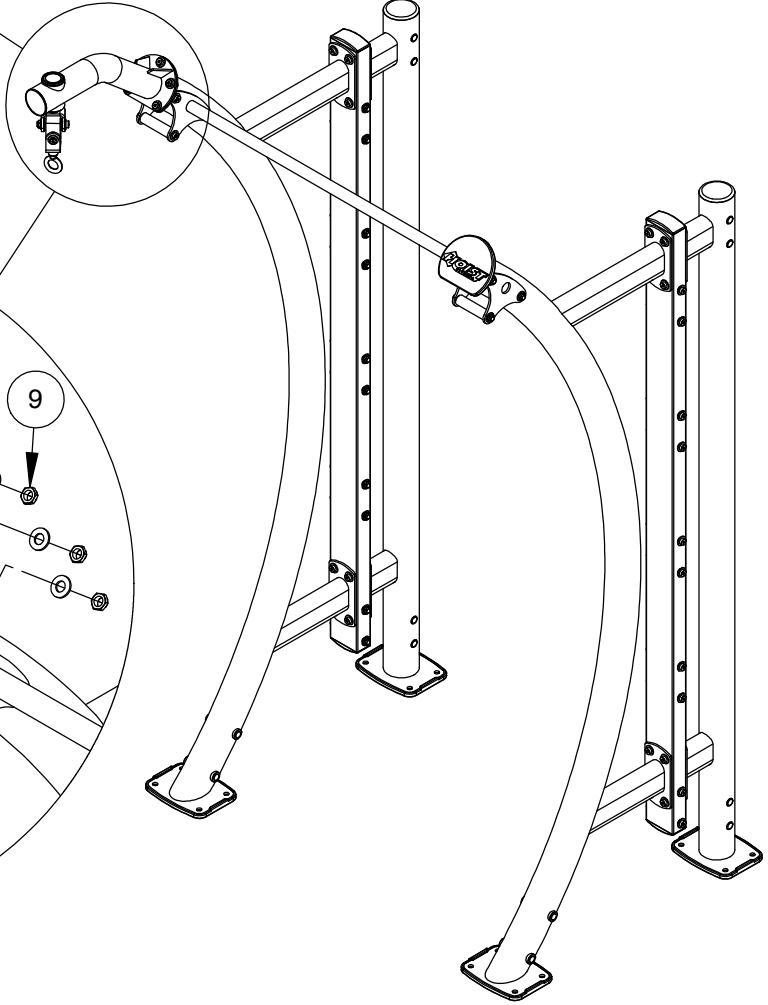
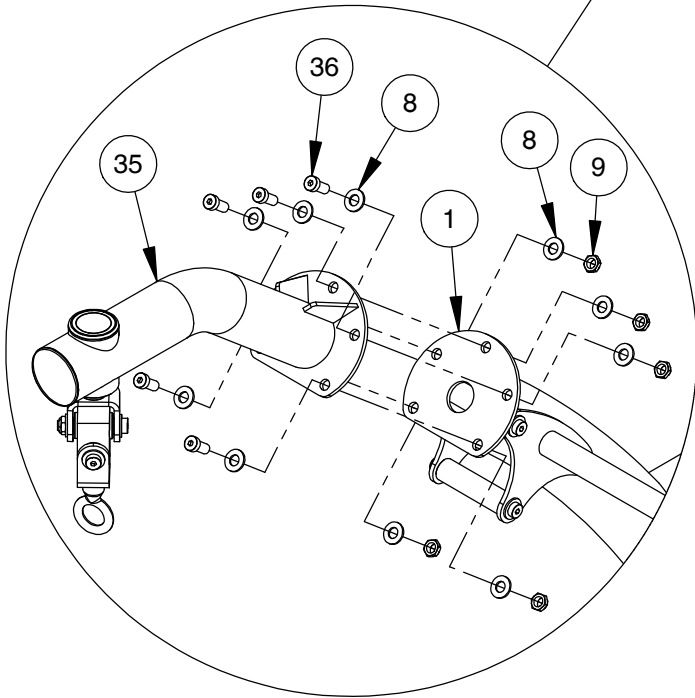
OWNER'S MANUAL

HIGH MOUNT COMPONENT ASSEMBLY PS-1411A

NOTE:
- DO NOT WRENCH TIGHTEN
HARDWARE UNTIL ALL DESIRED
COMPONENTS ARE ATTACHED.



PRIOR TO ASSEMBLY,
REMOVE FLANGE CAP (4).

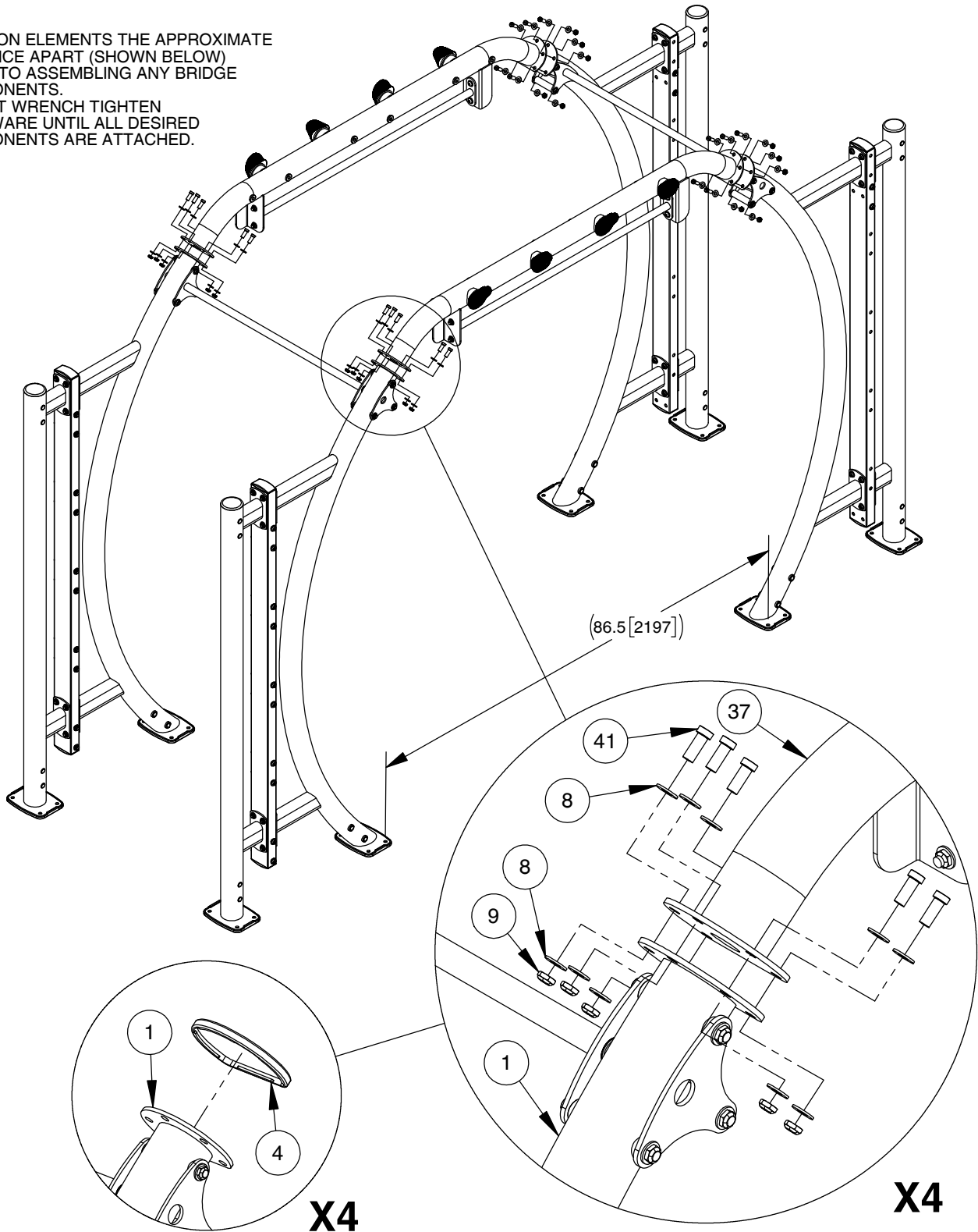


OWNER'S MANUAL

BRIDGE ASSEMBLY PS-1511

NOTE:

- POSITION ELEMENTS THE APPROXIMATE DISTANCE APART (SHOWN BELOW) PRIOR TO ASSEMBLING ANY BRIDGE COMPONENTS.
- DO NOT WRENCH TIGHTEN HARDWARE UNTIL ALL DESIRED COMPONENTS ARE ATTACHED.

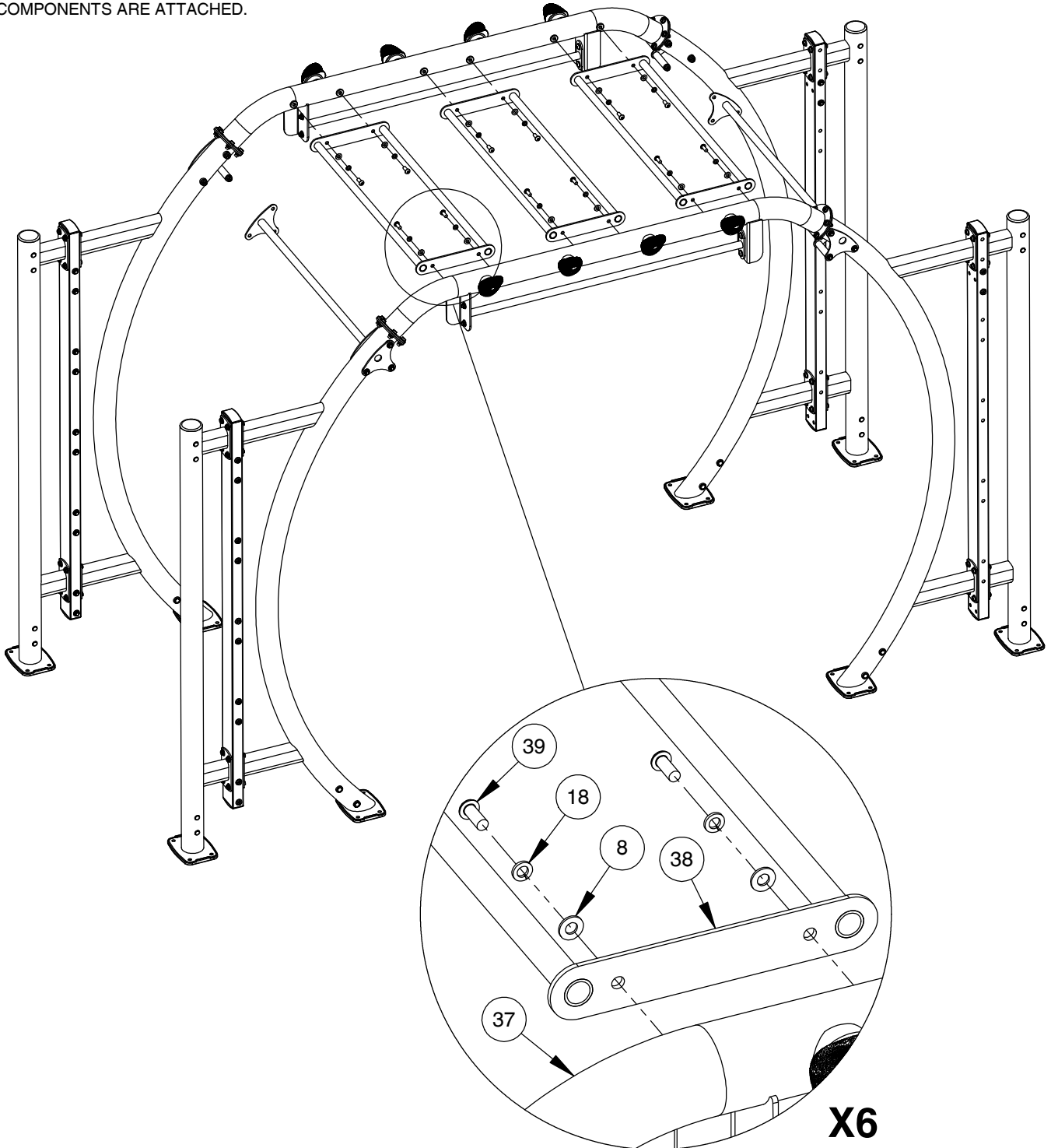


PRIOR TO ASSEMBLY,
REMOVE FLANGE CAPS (4).

OWNER'S MANUAL

BRIDGE ASSEMBLY PS-1511

NOTE:
- DO NOT WRENCH TIGHTEN
HARDWARE UNTIL ALL DESIRED
COMPONENTS ARE ATTACHED.



OWNER'S MANUAL

PART LIST

NOTE: SOME OF THESE PARTS MAY COME PRE-INSTALLED

ITEM NO.	PART NUMBER	DESCRIPTION
1	026-01X4219	8 FOOT CURVED UPRIGHT
2	026-01M2258	SPACER
3	026-01P7278	END PLATE
4	026-01PL2986	FLANGE CAP
5	026-01PL2987	FOOT PLATE COVER
6	016-0203006	PINETREE PLUG
7	011-0116124	1/2"-13UNC X 5.25" LOW HEAD SHCS (Ni)
8	013-1002006	1/2" X 27mm SAE FLAT WASHER (Ni)
9	012-0504002	1/2"-13 UNC THIN NYLOCK NUT (Ni)
10	026-01X4220	7 FOOT STRAIGHT UPRIGHT
11	026-01T7611	UPRIGHT CORE
12	011-0116115	1/2"-13UNC X 3.00" LOW HEAD SHCS (Ni)
13	011-0116123	1/2"-13UNC X 5.00" LOW HEAD SHCS (Ni)
14	PS-1021A	4 FOOT UPPER CONNECTOR
15	PS-1111A	4 FOOT FLAT SHELF
16	026-01P7281	WALL MOUNT BRKT.
17	011-0701147	1/2"-13UNC X 1.50" BHCS (Ni) W/ DRI-LOC PATCH
18	013-1006004	1/2" SPLIT LOCK WASHER (Ni)
19	PS-1213A	4 FOOT CENTER ACCESSORY RACK
20	026-01X4260	STALL BAR ASSEMBLY - 1
21	026-01X4261	STALL BAR ASSEMBLY - 2
22	PS-1215A	WALL TARGET PAD
23	PS-1217A	DIP/PLYO STATION
24	PS-1218A	5-PAIR VERTICAL DUMBBELL RACK
25	PS-1220A	SIDE MOUNT PLATE RACK
26	026-01X4280	LEFT UPRIGHT
27	026-01X4281	RIGHT UPRIGHT
28	013-1006003	3/8" SPLIT LOCK WASHER (Ni)
29	011-0701157	1/2"-13UNC X 1.25" BHCS (Ni) W/ DRI-LOC PATCH
30	011-0116127	1/2"-13UNC X 6.00" LOW HEAD SHCS (Ni)
31	PS-1223A	4 FOOT BOOKSHELF BUMPER PLATE RACK
32	PS-1225A	ACCESSORY HOOK
33	026-01X4272	BATTLE ROPE ANCHOR MOUNT
34	026-01X4309	BARBELL BRACKET
35	026-01X4263	HEAVY BAG MOUNT

OWNER'S MANUAL

PART LIST CONTINUED

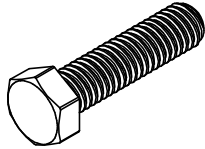
NOTE: SOME OF THESE PARTS MAY COME PRE-INSTALLED

ITEM NO.	PART NUMBER	DESCRIPTION
36	011-0116107	1/2"-13UNC X 1.00" LOW HEAD SHCS (Ni)
37	026-01X4267	7 FT. BRIDGE SIDE FRAME
38	026-01X4268	BRIDGE RUNG ASSEMBLY
39	011-0701048	1/2"-13UNC X 1.25" BHCS (Ni)
41	011-0116108	1/2"-13UNC X 1.25" LOW HEAD SHCS (Ni)
42	PS-1232	SINGLE-SIDED BARBELL RACK
43	026-01X4324	CENTER FRAME ASSY

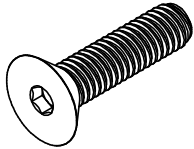
OWNER'S MANUAL

ABBREVIATIONS

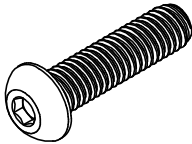
BZ = Black Zinc
Ni = Nickel Plated
SS = Stainless Steel
WZ = White Zinc



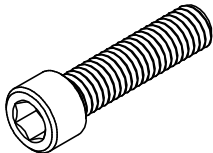
HHB = Hex Head Bolt



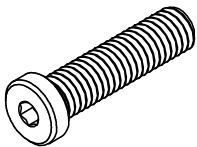
FHCS = Flat Head Cap Screw



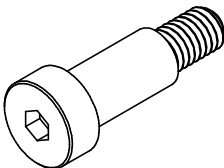
BHCS = Button Head Cap Screw



SHCS = Socket Head Cap Screw



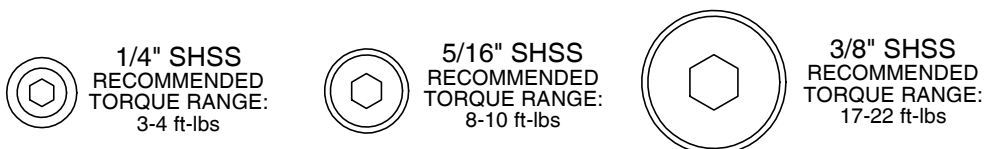
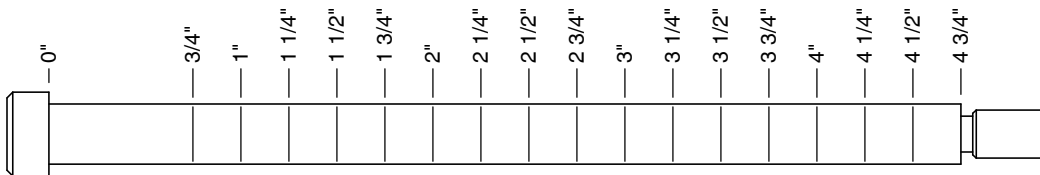
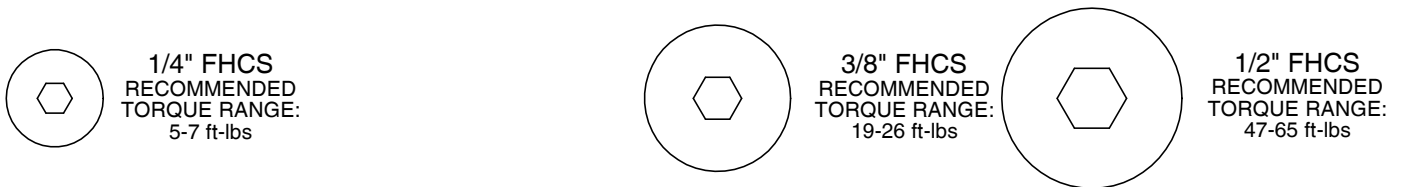
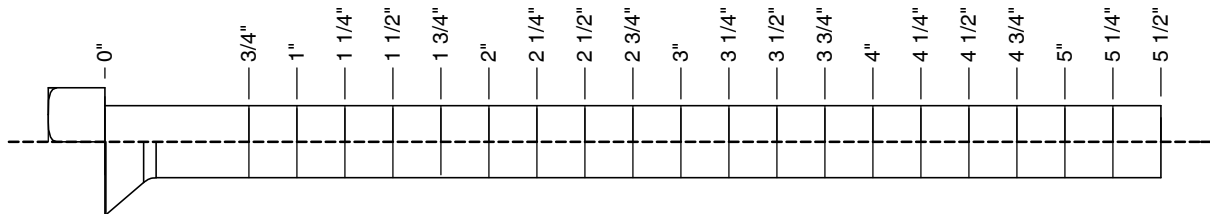
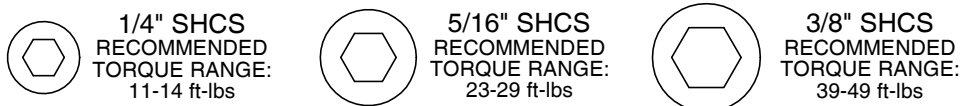
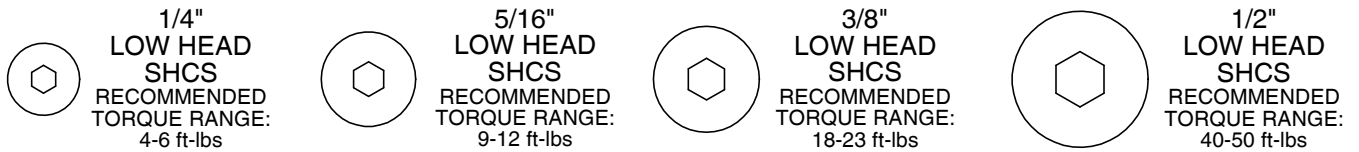
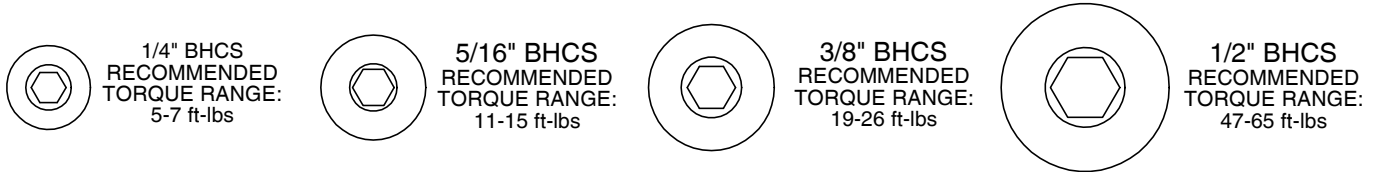
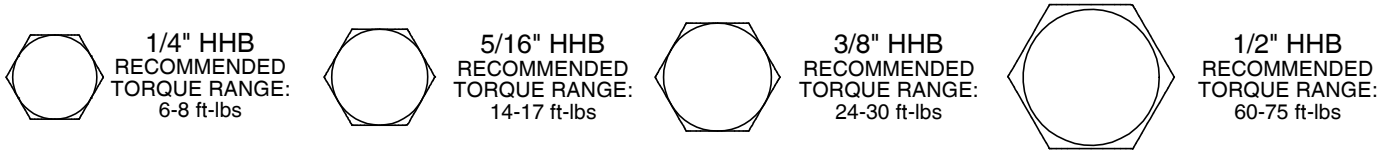
Low Head SHCS = Low Head Socket
Head Cap Screw



SHSS = Socket Head Shoulder Screw

OWNER'S MANUAL

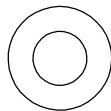
BOLT SIZING CHART



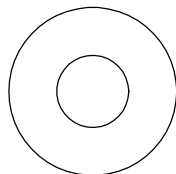
OWNER'S MANUAL

WASHER SIZING CHART

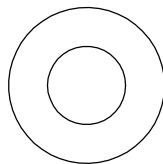
013-0002003
1/4"
FLAT WASHER
SMALL, SAE, 13mm



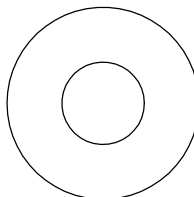
013-0102004
5/16"
FLAT WASHER
LARGE, USS, 22mm



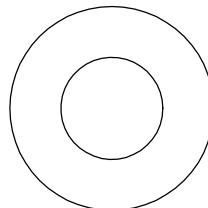
013-0002004
3/8"
FLAT WASHER
SMALL, SAE, 21mm



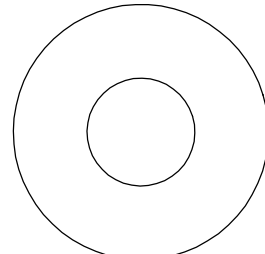
013-0402005
3/8"
FLAT WASHER
LARGE, USS, 25mm



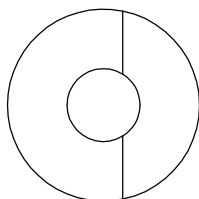
013-0102003
1/2"
FLAT WASHER
SMALL, SAE, 27mm



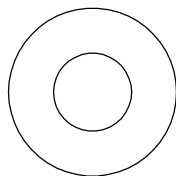
013-0102026
1/2"
FLAT WASHER
LARGE, USS, 34mm



013-0102028
3/8"
CURVED WASHER



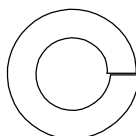
013-0402007
3/8"
FLAT WASHER
22mm O.D.



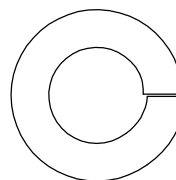
013-0102019
1/4"
LOCK WASHER



013-0102020
3/8"
LOCK WASHER



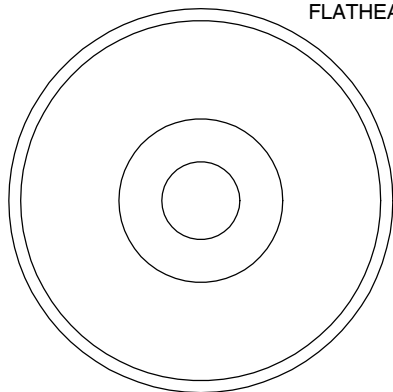
013-0102018
1/2"
LOCK WASHER



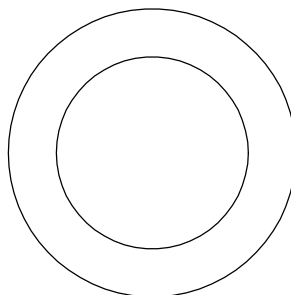
014-0018001
1/2" LONG
SPACER



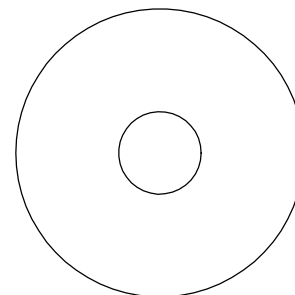
026-01M0238
2" ALUMINUM
FLATHEAD CAP



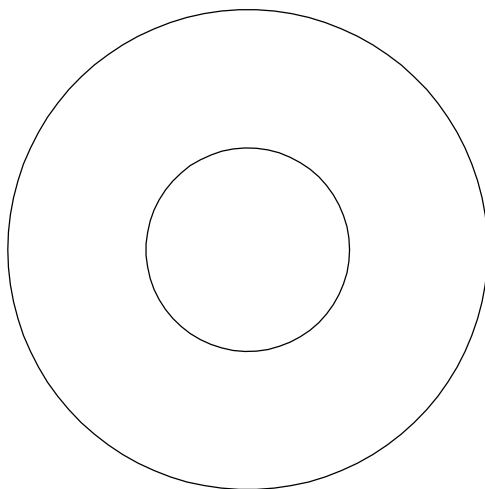
016-0009003
1" SHIM WASHER



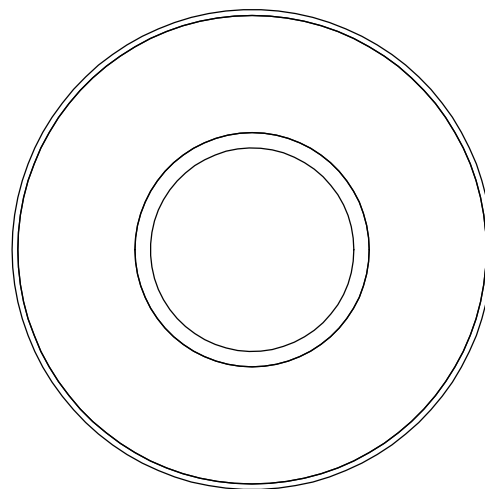
013-0003002
3/8" FENDER WASHER



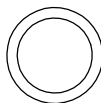
013-0003004
1 1/16"
FENDER WASHER



026-01PL151
PLASTIC 1 1/16"
FENDER WASHER



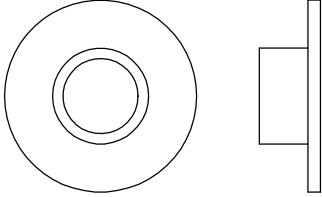
014-0018002
1" LONG
SPACER



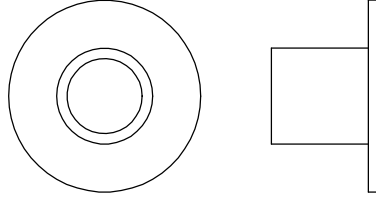
OWNER'S MANUAL

WASHER SIZING CHART (CONTINUED)

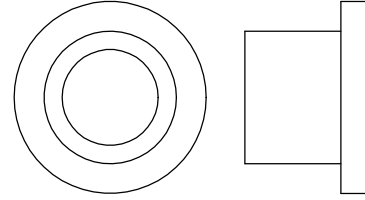
026-01M0211
1/4" LONG
FLANGED SPACER



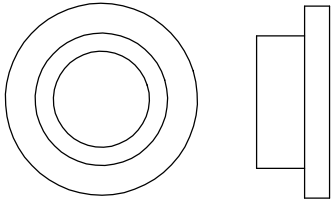
026-01M0198
1/2" LONG
FLANGED SPACER



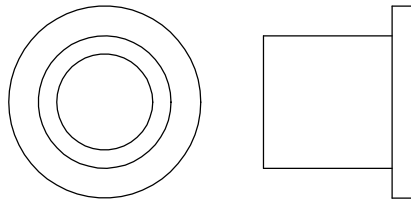
026-01M0760
1/2" LONG HEAVY
FLANGED SPACER



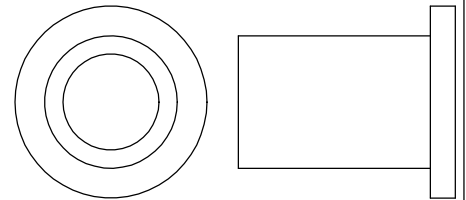
026-01M211T
1/4" LONG HEAVY
FLANGED SPACER



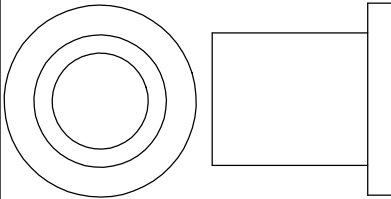
026-01M0532
11/16" LONG HEAVY
FLANGED SPACER



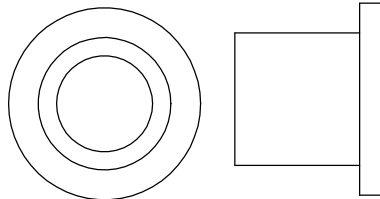
026-01M0551
1" LONG HEAVY
FLANGED SPACER



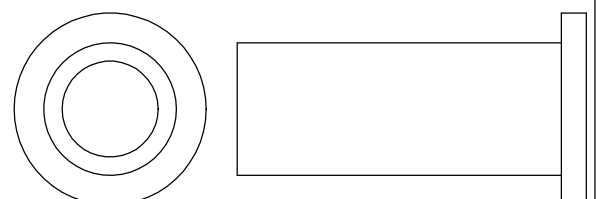
026-01M0788
.81" LONG HEAVY
FLANGED SPACER



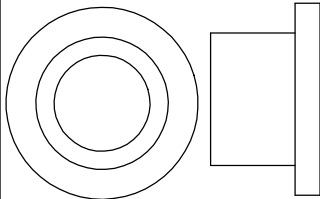
026-01M0780
.65" LONG HEAVY
FLANGED SPACER



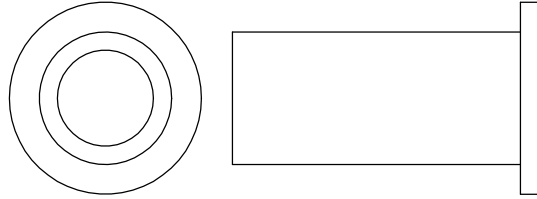
026-01M0761
1 11/16" LONG HEAVY
FLANGED SPACER



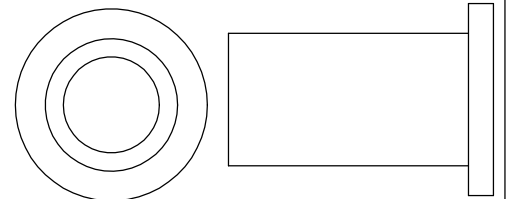
026-01M0789
.44" LONG HEAVY
FLANGED SPACER



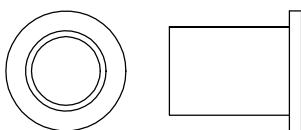
026-01M0762
1 1/2" LONG HEAVY
FLANGED SPACER



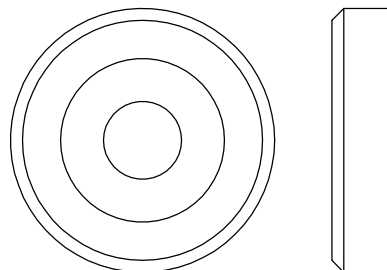
026-01M0768
1 1/4" LONG HEAVY
FLANGED SPACER



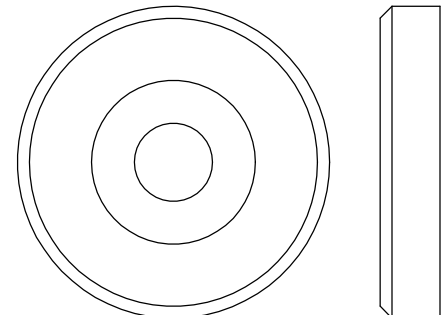
026-01M0600
.625" LONG
FLANGED SPACER



026-01M0240
1 3/8" ALUMINUM
FLATHEAD CAP



026-01M0239
1 5/8" ALUMINUM
FLATHEAD CAP



OWNER'S MANUAL

MAINTENANCE SCHEDULE

ROUTINE	COMMERCIAL / LIGHT COMMERCIAL MAINTENANCE	HOME MAINTENANCE	LATEST DATE ENTRY																	
Inspect; Links, Pull Pins, Snap Locks, Swivels, Weight Stack Pins	DAILY	WEEKLY																		
Clean; Upholstery	DAILY	WEEKLY																		
Inspect; Cables or Belts and their tension	DAILY	WEEKLY																		
Inspect; Accessory Bars, and Handles	WEEKLY	3 MONTHS																		
Inspect; All Decals	WEEKLY	3 MONTHS																		
Inspect; All Nuts and Bolts, Tighten if needed	WEEKLY	3 MONTHS																		
Inspect; Anti-Skid Surface	WEEKLY	3 MONTHS																		
Clean & Lubricate; Guide Rods with a Teflon (PTFE) based lubricant (Superlube)	MONTHLY	3 MONTHS																		
Lubricate; Seat Sleeves, Turcite Bushings, Linear Bearing	MONTHLY	3 MONTHS																		
Clean and Wax; All Glossy Finishes	6 MONTHS	YEARLY																		
Repack with Grease; Linear Bearings	6 MONTHS	YEARLY																		
Replace; Cables, Belts and Connecting Parts	YEARLY	3 YEARS																		

*Your equipment comes with a commercial maintenance decal.
For personal, in home use, please follow the home maintenance schedule listed above.*

Never use ammonia, acid-based, or petroleum-based solvents on any portion of the machine as it may damage the finish.

OWNER'S MANUAL

HOIST FITNESS SYSTEMS GENERAL MAINTENANCE INFORMATION

Links, Pull-Pins, Snap Hooks, Swivels, Weight Stack Pins:

- *Check all pieces for signs of visible wear or damage.
- *Check springs in snap hooks and pull-pins for proper tension and alignment.
- *If the spring sticks or has lost its rigidity, replace it immediately.

Upholstery:

- *To ensure prolonged upholstery life and proper hygiene, all upholstered pads should be wiped down with a damp cloth after every workout.
- *Periodically take the time to use a mild soap or an approved vinyl upholstery cleaner to deter the onset of cracking or drying. Avoid using any abrasive cleaners or cleaners not intended for use on vinyl.
- *Replace ripped or worn upholstery immediately.
- *Keep sharp or pointed objects clear of all upholstery.

Decals:

- *Inspect and familiarize yourself with any safety warnings or other user information posted on each decal.

Nuts and Bolts:

- *Inspect all nuts and bolts for any loosening and tighten if needed.
- *Go through a re-tightening sequence periodically to ensure that all hardware is tensioned properly.

Anti-Skid Surfaces:

- *These surfaces are designed to supply secure footing and need to be replaced if they appear worn or become slippery.

Belts and Cables:

- *Hoist uses only high quality belt, and mil-spec cables.
- *Visually inspect the belts and cables for fraying, cracking, peeling or discoloration.
- *While the machine is not in use, carefully run your fingers along the belt or cable to feel for thinning or bulging areas.
- *Replace belts and cables immediately at the first signs of damage or wear. Do not use equipment until belts or cables have been replaced.

Belt and Cable Tension:

- *Referring to the Owners Manual, when belts or cables are used check all bolts attachments to be sure they are properly attached.
- *Check slack in cables and re-adjust cable tension if needed.

Seat Sleeves, Guide Rods:

- *Wipe down adjusting tubes with a dust free rag before applying lubricant.
- *Lubricate seat sleeves and Guide Rods with a Silicon or Teflon based lubricant spray.

Linear Bearings:

- *Referring to the Owners Manual carefully disassemble the bearing from its housing and place a finger full of light grease (lithium, super lube, etc.) into the inside of the bearing. Using your finger, press the grease into the ball-bearings and their tracks. repeat until the ball-bearing tracks are full of grease. Insert the shaft back into the bearing and wipe off excess grease.

PLEASE KEEP THIS FOR YOUR RECORDS

OWNER'S MANUAL

HOIST FITNESS SYSTEMS **LIMITED LIFETIME WARRANTY**

Hoist Fitness Systems warrants this product to the **original purchaser** to be free from defects in workmanship and/or materials under normal use or service. If at any time a component part is defective, Hoist Fitness Systems shall repair or replace it (at Hoist Fitness Systems option) within a reasonable period of time. This warranty does not cover costs of removal, transportation or reinstallation. This warranty shall not apply if the defect was caused by misuse, neglect or normal wear and tear.

WARRANTY CLAIMS. All claims require: Model number, Serial number, Date of installation, and any information supporting the existence of the alleged defect.

To complete Warranty Registration visit:
www.HOISTFITNESS.com
and click on the Warranty Registration link

Starting from the original date of purchase, this warranty covers the following:

COMMERCIAL USE: All malfunctions of upholstery, grips, and coatings that occur up to one year; all malfunctions of belts or cables up to one year; all malfunctions of pulleys, bearings, or bushings that occur up to three years. The frame and body components are warranted for ten years, with structural moving parts warranted for five years.

LIGHT COMMERCIAL USE: All malfunctions of upholstery, grips, and coatings that occur up to one year; all malfunctions of belts or cables up to one year; all malfunctions of pulleys, bearings, or bushings that occur up to three years. The frame and body components are warranted for ten years, with structural moving parts warranted for five years.

HOME USE: All malfunctions of grips, paint, and chrome that occur up to ten years; all malfunctions of electronic components, belts, cables, or upholstery that occur up to ten years; all malfunctions of pulleys, bearings, or bushings that occur up to ten years. The frame and all welded components are warranted for the life of the product.

PLEASE NOTE THAT NOT ALL HOIST PRODUCTS ARE MADE FOR COMMERCIAL USE. Refer to the instructions page of your owner's manual or consult with you fitness product dealer to establish if a product is made for commercial use or not. Using a non-commercial product in a commercial setting can result in serious injury or death! Hoist Fitness Systems sole responsibility shall be to repair or replace the component within the terms stated above. Hoist Fitness Systems shall not be liable for any loss or damage of any kind including any incidental or consequential damages resulting, directly or indirectly from any warranty expressed or implied or any other failure of this product.

LIGHT COMMERCIAL USE: Our Light Commercial warranty applies to facilities that **DO NOT** charge monthly membership dues and where the equipment would be used by **no more than 50** people per day. Examples of Light Commercial facilities include hotels, apartment complexes, personal training studios, fire stations, police stations, etc., that meet the criteria stated above.

WHAT IS NOT COVERED BY THIS WARRANTY: Hoist's sole obligation under this warranty is limited to either repair or replacement of parts, subject to the additions below. This warranty neither assumes nor authorizes any person to assume obligations other than expressly covered by this warranty.

NO CONSEQUENTIAL DAMAGES: Hoist is not responsible for economic loss; profit loss; or special, indirect, or consequential damages.

WARRANTY IS NOT TRANSFERABLE: This warranty is not assignable and applies only in favor of the original purchaser/user to whom delivered. Any such assignment or transfer shall void the warranties herein made and shall void all warranties, expressed, implied or statutory, except the one (1) and five (5) year warranties described above. These warranties are exclusive and in lieu of all other warranties, including implied warranty and merchantability or fitness for a particular purpose. There are no warranties which extend beyond the description on the face hereof.

TRANSPORTATION COSTS: Hoist will accept parts covered under this warranty freight collect, provided that shipment has received prior approval. Hoist is not responsible for any other transportation costs but will ship freight collect parts either repaired or replaced under these warranties.

Hoist Fitness Systems
11900 Community Rd.
Poway, CA. 92064
(800)548-5438

PLEASE KEEP THIS FOR YOUR RECORDS