

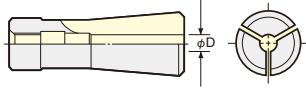
MINI-MINI COLLET (MPK/PMK/VMK COLLET)



STANDARD COLEET : MPK COLEET / PMK COLEET



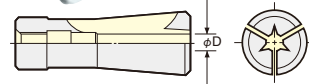
Explanation of the Code No.
PMK **8** - **2**
 • Symbol of PMK collet
 • Style No.
 • ID of Collet



FOR CENTRE THROUGH TOOL COOLANT : VMK Collet / VMK-J Collet



Explanation of the Code No.
VMK **12** - **6** **J**
 • Symbol of VMK collet
 • Style No.
 • ID of Collet
 Non: Without Jet Spread Groove
 J : With Jet Spread Groove



Jet Spread Groove (J Type)

Code No.	最少把握長
MPK 4- 1	6
- 1.5	8
- 2	10
- 2.5	12
- 3	16
- 3.5	16
- 4	16
-1/16	8
-3/32	10
- 1/8	16

Code No.	最少把握長
PMK 8- 2	10
- 2.2	10
- 2.4	12
- 2.6	12
- 2.8	12
- 3	16
- 3.2	16
- 3.4	16
- 3.6	16
- 3.8	16
- 4	20
- 4.2	20
- 4.4	20
- 4.6	22
- 4.8	22
- 5	22
- 5.2	22
- 5.4	22
- 5.6	22
- 5.8	22
- 6	22
- 6.2	22
- 6.4	22
- 6.6	22

Code No.	最少把握長
PMK 8- 6.8	22
- 7	22
- 7.2	22
- 7.4	22
- 7.6	22
- 7.8	22
- 8	22
- 1/8	16
-3/16	22
PMK 12- 4	19
- 5	22
- 6	30
- 8	31
- 10	31
- 12	31

Code No.	最少把握長
VMK 8 - 2	10
- 3	16
- 4	20
- 5	22
- 6	22
- 7	22
- 8	22
- 2J	10
- 3J	16
- 4J	20
- 5J	22
- 6J	22
- 7J	22
- 8J	22
- 1/8	15
- 3/16	22
- 1/4	22
- 5/16	22
- 3/8	22
- 1/8J	16
- 3/16J	22
- 1/4J	22
- 5/16J	22
- 3/8J	22

Code No.	最少把握長
VMK12- 4	19
- 5	22
- 6	30
- 8	31
- 10	31
- 12	31
- 4J	19
- 5J	22
- 6J	30
- 8J	31
- 10J	31
- 12J	31
- 3/16	22
- 1/4	30
- 5/16	31
- 3/8	31
- 7/16	31
- 1/2	31
- 3/16J	22
- 1/4J	30
- 5/16J	31
- 3/8J	31
- 7/16J	31
- 1/2J	31

★Please note the acceptable shank tolerance of **MPK** Collet is h6.
 ★Even the gripping range of **PMK** Collet is 0.2mm / dia. (e.g. **PMK8-2 : 1.8~2.0**) but the shank tolerance of **h6** highly recommended for precision machining.

★FOR Centre through tool Coolant type **MINI-MINI Chuck** :
 ★Standard **VMK** Collet is for the cutting tool with coolant hole.
 ★**VMK-J** Collet is for the cutting tool without Coolant hole.
 ★Please note the acceptable shank tolerance h6.
 ★**VMK8-2J** is Jet Spred Hole type.



VMK

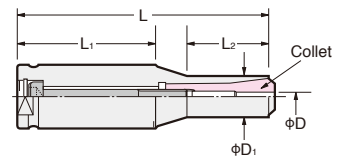
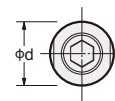


VMK-J

Straight Shank MINI-MINI CHUCK



K-MMC



Style	Code No.	Chucking Range ϕD	L	ϕD_1	L ₁	L ₂	Collet	Weight(kg)
16	K16-MMP 4- 70, 150	1~ 4	70, 150	15	50, 130	20	MPK 4	0.1, 0.2
20	K20-MMC 8-100	2~ 8	100	20	80	20	PMK 8 VMK 8	0.2
32	K32-MMC 8-122, 160	2~ 8	122, 160	20	67	40	PMK 8 VMK 8	0.5, 0.7
	K32-MMC12-170S	4~12	170	30	120	50	PMK12 VMK12	1.0

★Wrench is supplied as standard. Collet is available as an option.