



REVIEW ON NANOSPONGES AS A NOVEL DRUG DELIVERY CARRIER

Nabiji Saqlain Mushtaque*, Dharashive V. M., Dr. Sameer Shafi, Saberi Bilal Ahmed and Altaf Mulla

Shivlingeshwar College of Pharmacy, Almala, Tq. Ausa Dist. Latur.

***Corresponding Author: Nabiji Saqlain Mushtaque**

Shivlingeshwar College of Pharmacy, Almala, Tq. Ausa Dist. Latur.

Article Received on 22/04/2023

Article Revised on 12/05/2023

Article Accepted on 01/06/2023

ABSTRACT

Recent advances in technology demonstrate the magnified attention that's currently being turned to the super a molecular assembly of straightforward elements for therapeutic and diagnostic functions. This review contains detail concerning materials used in synthesis of nanosponges, completely different ways of preparation, characterization and applications. Targeted drug delivery to specific sites is that the vital drawback that is being moon-faced by the medical researchers. The new developed colloidal system referred to as nanosponge has potential to beat these issues. Nanosponges are novel category of hyper cross linked compound primarily based mixture structures consisting of solid nanoparticles with mixture sizes and nanosized cavities. They enhance stability, cut back aspect effects and modify drug unleash. The outer surface is usually porous, allowing sustain unleash of drug to specific sites, forestall drug and macromolecule degradation. Nanosponges are little sponges with a size of a few virus, which may be full of a good type of medication. These small sponges will flow into round the body till they encounter the precise target website and stick on the surface and start to unleash the drug in a very controlled and predictable manner as a result of that, the drug is free at the precise target website rather than current throughout the body it'll be simpler for a selected given dose. To variable the portion of cross-linkers and polymers, the nanosponge particles is created larger or smaller size.

KEYWORDS:-Nanosponges, Therapeutic, Diagnostic, Medication, Targeted drug delivery, etc.

INTRODUCTION

Nanosponge technology may be a newer and rising technology that uses the targeted drug delivery system to unleash the drug in a very controlled manner to the targeted website. Nano sponges square measure category of materials created of little sponge like structure with slim cavity of few nano meter, with a mean diameter below 1 μ m. They cross-link the segments of polyester to create a spherical form that has several cavities wherever the drug will be hold on. Those slim cavities will be full of totally different form of substance. These square measure able to carry each hydrophilic and lipotropic drug substances and thereby increasing the solubility of poorly water soluble drug substance.

This technology is taken into account to be a completely unique approach that offers controlled drug delivery system for topical use. It with efficiency offers the defense of ingredients with reduced facet effects, improved stability, magnified class and increased formulation flexibility. Nanosponges square measure form of encapsulating nanoparticles that encapsulate the drug molecule among the core by totally different technique of association and it will be classified into encapsulating nanoparticle, complexing nanoparticles,

conjugating nanoparticles. once examination with alternative nanoparticle, nanosponges square measure insoluble in water and organic solvents.

Nanosponges square measure principally in solid kind and it can even be developed as oral, parenteral, topical or inhalation dose kind. Proteins, peptides, genes, anti-cancer agents and biomolecules are wide studied victimization the nanoparticulate system that helps to lower unsought effects and to extend the effectiveness. When orally administrating, these is also distributed among a matrix of excipients, diluents and lubricants and anti-caking agents that square measure a lot of appropriate for the formulation of either capsule or pill. Saline or alternative solution or just mixture with sterile water will be used for canal administrations.

Composition of Nanosponges

Polymer: The selection of compound will influence the formation on with the performance of Nano sponges. The cavity size should be suitable to include the actual drug molecule. The polymer choice is predicated upon the specified unleash and drug to be boxed. The choosen compound ought to have the property to attach with specific ligands.

Cross linking agent

The cross linking agent choice may be applied relying upon the structure of compound and therefore the drug that is to be formulated. The various examples embody diphenyl carbonate, methylene chloride, diaryl carbonates, diisocyanates.

Drug substance

1. Mass between 100-400 Daltons.
2. Drug molecule consists of but 5 condensed rings.
3. Solubility in water is a smaller amount than ten mg/ml.
4. Freezing point of substance is below 250°C.

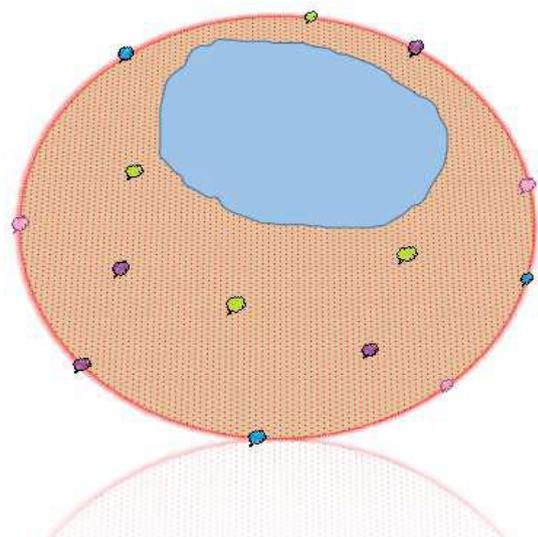


Fig 1: Structure of a nanosponge showing the capacity of drug loading.

Advantages of Nanosponges

1. Targeted site-specific drug delivery.
2. Nanosponge systems are non-irritating, nonmutagenic, non-allergenic, and non-toxic.
3. Increase liquid solubility of the poorly water-soluble drug.
4. Improved stability, augmented magnificence, and enhanced formulation flexibility.
5. These formulations are stable over big selection of pH (1-11) and temperature (up to 130° C).
6. As a result of their small pore size(0.25µm), bacteria cannot penetrate the nanosponges..
7. It minimizes the irritation and it provides higher tolerance that ends up in improved patient compliance.
8. This technology offers denial of wide variety of ingredients and reduced aspect effects.
9. Scale back dosing frequency.
10. They need higher thermal, physical and chemical stability.
11. Give extended unharness up to twelve hrs.

Disadvantages of Nanosponges

1. Nanosponges have the capability of encapsulating tiny molecules, not appropriate for larger molecules.
2. Dose marketing could occur at times.

3. The at the most disadvantage of nanosponges is their ability to incorporate solely tiny molecules.
4. Depend upon loading capacities of drug molecules.
5. The loading capability of nanosponges depends principally on degree of crystallization that may be para crystalline or crystalline. Para crystalline nanosponges will show totally different loading capacities compare to crystalline forms.
6. Larger the dimensions will increase pore diameter that ends up in quicker dissolution rate poignant management unharness of formulation because of poor defence potency of drug.
7. Nanosponges swell up-to-date with water, that affects there nano size additionally as there unharness rate.

Methods of preparation**1- Nano sponges made of hyper cross-linked β -cyclodextrins**

Nano sponges square measure made of materials that produces a non-porous molecules that square measure carriers known as cyclodextrins for drug unharness. These cyclodextrins square measure a hyper-cross-linking agents that forms a various networks in nano networks, or is even a spherical formed with several networks of supermolecule channels, pores etc. These cross linkers stabilizes the sponge with specific surface charge density, body and pore sizes supported the molecules contained in them. The cross linkers facilitate to retain the nano sponges at completely different acidic and even neutral pH scale.

2- Emulsion solvent methodology

The main polymers utilized in this methodology square measure alkyl polysaccharide and polyvinyl alcohol in varied proportions. The dispersed particles is made by adding alkyl polysaccharide and also the offered drug that is dissolved in 20ml of methylene chloride. The drop wise addition of continuous part is by ready by dissolving polyvinyl alcohol in one hundred fifty milliliter of H₂O. Then the mixture is allowed to stir for 1000 rpm for concerning a pair of hrs. The obtained nano sponges square measure collected, filtered and dried in kitchen appliance for around one day and keep in desiccators.

3- Solvent used methodology

The on top of used chemical compound is used alongside some appropriate polar aprotic solvent like dimethyl formamide, dimethylsulfoxide and blend proportionately. Then to the present mixture, cross-linkers offered square measure further with a quantitative relation of 4:16. A temperature is maintained from 10°C for reaction of polymers for two days. Most of the carbonyl cross linkers (dimethyl carbonate and carbonyl diimidazole) square measure used. once the reaction is complete the merchandise unbroken to chill at temperature, then add the mixture with H₂O for ill and filtered underneath air kitchen appliance and purification is completed by soxhchlet equipment further with fermentation alcohol

for any extraction. once more opt for drying underneath vacuum and pulverized automatically to urge a same white powder.

4- Ultrasound-assisted synthesis

In this procedure Nano sponges is obtained by mistreatment polymers with carbonyl cross linkers within the absence of solvent and unbroken for sonication. These developed Nano sponges can have uniform spherical dimension .Mix the chemical compound and also the cross-linker in a very decent amount and is taken in a very flask. The flask is stuffed with water and heats it to 90°C for ultrasonication. The mixture is unbroken for five hours for continuous sonication. Then the mixture is cooled and washed the merchandise with H₂O and allowed to purify it with soxhlet extractor mistreatment fermentation alcohol. the ultimate product obtained is dried at 25°C and whitish powder is collected and store from humidness.

5-Loading of Drug into Nanosponges

To obtain the particle size but five hundred nm, nanosponges should be pre-treated. To get this vary, the nanosponges are dissolved or suspended in water. The suspended nanosponges are sonicated smartly to stop the accumulation. The suspension is centrifuged to supply a colloidal fraction. The supernatant is separated and also the sample is dried employing a freeze drier. An binary compound suspension of nanosponges is ready. An excess quantity of drug is added to the suspension and unceasingly stirred for the certain amount of your time for the complexation to occur. After the complexation has taken place, the uncomplexed drug is separated from the complexed drug by mistreatment activity. The solid crystals of the nanosponges are obtained by mistreatment a freeze drier or by evaporating the solvent. This solid crystal structure of nanosponges incorporates a crucial rule out complexation of the drug. The drug loading capacities of paracrystalline nanosponges is lesser in comparison to crystalline nanosponges. The drug loading takes place as a mechanical mixture in frail crystalline nanosponges.

Mechanism of drug release from Nanosponges

The sponge particles have an open structure and also the active drug moiety moves in and out from the sponge particles into the vehicle till equilibrium is maintained. Just in case of topical delivery, once the finished indefinite quantity type is applied on to the skin, the active drug that is already gift within the vehicle are absorbed into the skin, depleting the vehicle, which can become unsaturated thus heavy the equilibrium. This can begin a flow of the active drug from the sponge particles into the vehicle and from it into the skin till the vehicle is either dried or absorbed. Even at that time the sponge particles can get maintained on the surface of horny layer which can still bit by bit unharness the active to the skin, providing sustained unharness of the drug overtime.

How nanosponges are better than other vascular system

Liposomes, niosomes, ufasomes, bilosomes, ethosomes, transferosomes and nanosponge are a number of the mixture drug delivery systems that are nanometric in size. A number of these sac systems possess some stability issues once compare to nanosponges. Whereas, oxidisation of sterol and phospholipids ends up in the formulation instability in liposomes, chemical reaction of encapsulated drug is seen in niosomes, transferosomes are with chemicals unstable thanks to their predisposition to aerobic degradation. These are a number of the common issues related to sac systems. Nanosponges are novel category of hyper-crosslinked chemical compound primarily based mixture structures consisting of solid nanoparticles with mixture sizes and nanosized cavities. They're composed of polymers, cross linkers and surfactants. Nanosponges are with chemicals and physically stable and increase the bioavailability of dose kind, modify drug release and cut back side-effects.

Factors influencing the formulation of Nanosponges

1- Nature of compound

The compound employed in the preparation of nanosponges will influence its formation and may conjointly have an effect on the preformulation. The size of the cavity of a nanosponge ought to be large enough to entrap a drug molecule of a selected size into it for complexation.

2- Nature of medicine

To be complicated with nanosponges, the drug molecules ought to have some specific characteristics as mentioned below.

1. The MW of the drug molecule ought to be in vary ranging from 100-400 daltons.
2. Structure of drug molecule mustn't contains additional than five condensed ring.
3. The solubility of the drug in water ought to be factors influencing to the formulation of nanosponges.

3- Nature of compound

The compound employed in the preparation of nanosponges will influence its formation and may conjointly have an effect on the preformulation. The size of the cavity of a nanosponge ought to be large enough to entrap a drug molecule of a selected size into it for complexation.

Characterization of Nanosponges

1- Solubility studies

The most extensively used approach to study inclusion complexation is that the part solubility method that isdescribed by Higuchi and Connors, which examines the result of a nanosponge, on the solubility of drug. Inclusion complexes may be atechnique by which may confirm the solubility and bioavailability of the drug. This system is the most popularly approached technique for analysis of the inclusion complexes of nanosponges.

Degree of completion are often studied by the plot of part solubility. Solubility studies are managed to access the pH of the drug, solubilization define and to estimate the factors affecting drug solubility.

2- Microscopic studies

Scanning electron microscopy (SEM) and transmission electron microscopy (TEM) are often used to review the microscopic options of the drug, nanosponges and also the product. Inclusion complicated formation is nominative by the distinction within the crystallization state and also the product ascertained beneath an lepton microscope.

3- Zeta potential determination

Zeta potential may be a live of surface charge. It's measured by victimisation a further electrode within the molecular size equipment. Zeta potential is explained because the distinction of potential between 2 layers (dispersion medium and immobile layer) of fluid fastened up with distributed particles. letter potential is that the crucial key indicator for the soundness of the mixture dispersion. By adding another conductor on zeta size instrumentation or particle snatcher, the letter potential are often famed. Higher the worth of letter potential of a mixture dispersion, the additional its stability.

4- Natural philosophy method

If any changes happen in drug molecules or particles undergoes some changes before the thermal degradation of nanosponges, it can be nominative by the thermochemical methodology. The changes of drug particles are often melting, oxidation, evaporation and decomposition and polymeric changes. The changes within the drug molecules/particles indicate the formation of a good complicated.

5- Particle size and polydispersity

Particles size is regulated by the procedure of dynamic lightweight scattering victimisation 90Plus particle size determinant computer code. Dynamic lightweight scattering (DLS) is nominative as a method accustomed notice the size distribution profile of nanoparticles. In the end, the final diameter of the particles and polydispersity index (PDI) are often found.

6- Thin layer chromatography (TLC)

TLC are often outlined as a method that is used to differentiate the non-volatile or evaporative mixture. In Thin Layer Chromatography, the Rf values of a drug molecule diminishes to considerable extent and this assists in recognising the complicated formation between the drug and nanosponge.

7- Infra-Red spectroscopy

Infra-Red spectrometry is employed to gauge the interaction between nanosponges and also the drug molecules within the solid state. Nanosponge bands often modification moderately upon advanced formation and if

the fraction of the guest molecules boxed in the advanced is a smaller amount than twenty fifth, bands that may be selected to the enclosed a part of the guest molecules square measure well disguised by the bands of the spectrum of nanosponges. The technique isn't usually appropriate to grasp the inclusion complexes and is a smaller amount elucidative than the other methods.

8- Fourier Remodel Infrared (FTIR) Analysis

Fourier remodel infrared analysis have done to substantiate the chance of interaction of chemical bonds between drug and chemical compound. Samples were examined within the vary from 400- 4000 cm⁻¹ and carbon reference. The detector was ejected fastidiously by clean dry inert gas to extend the amplitude and reducing moisture.

9- X-ray diffractometry and single crystal X-ray structure analysis

Powder X-ray diffractometry is wont to notice inclusion complexation within the solid state. when the drug molecule is liquid since liquid have no optical phenomenon pattern of their own, after the diffraction pattern of a recently shaped substance clearly differs from that of uncomplexed nanosponge. This distinction of diffraction pattern designates the advanced formation. A optical phenomenon pattern of a physical mixture is typically the total of these of every component, whereas the optical phenomenon pattern of complexes is seemingly completely different from every constituent and cause a "new" solid section with distinct diffractograms. optical phenomenon peaks for a mixture of compounds square measure practical in determining the chemical decomposition and complex formation. The advanced formation of drug with nanosponges changes the optical phenomenon patterns and also modifies the crystalline nature of the drug. The complex formation results in the sharpening/polishing of the present peaks, arrival of a couple of new peaks and shifting of sure peaks.

10- Single crystal X-ray structure analysis

It may be wont to observe the elaborate inclusion structure and mode of interaction. The interaction between the host and guest molecules can be pinpointed and also the precise geometrical relationship will be established. In-Vitro drug unharness study: The release of the drug from the optimized nanosponge formulation will be studied victimisation multicompartiment rotating cell with qualitative analysis membrane victimisation Franz Diffusion cell with a diffusional space of two.26 cm². The donor section consists of drug-loaded nanosponge advanced in distilled water. The receptor section additionally contains the same medium. The receptor section is withdrawn completely when mounted time intervals, suitably diluted with water then analysed by UV photometer.

11- Drug release kinetics

To investigate the mechanism of drug release from the Nanosponge {the unharness\the discharge} information was analysed victimisation Zero order, initial order, Higuchi, Korsemeyer-Peppas, Hixon Crowell, Kopcha and Makoid-Banakar models.

Applications of Nanosponges

Due to their biocompatibility and flexibility, nanosponges have many applications relating the pharmaceutical field. Nanosponges is used as excipients in preparation of tablets, capsules, pellets, granules, suspension, solid dispersion or topical dose forms.

1- Nanosponges as a sustained delivery system

Acyclovir is one in all the wide used antiviral agents for the treatment of herpes simplex viral infection. Its absorption in the stinker is slow and incomplete and extremely variable. The in vitro unharness profile of the medication from differing types of nano sponges showed sustained unharness of the drug. The percentage unharness of medication from carb-nanosponges and nanosponges once the three h of administration were regarding twenty second and 70%. The drug wasn't adsorbate on the nanosponge surface since no initial burst impact wasn't discovered.

2- Nanosponges in solubility improvement

Itraconazole could be a BCS category category drug that encompasses a dissolution rate restricted poor bioavailability. therefore the appliance of nanosponges improved the solubility of the drug over 27- fold. The solubility was found to be exceeded to 55fold, when copolyvidonum was other as a Supporting part. Either by masking the hydrophobic teams of Sporanox, by increasing the wetting 'of the drug or by decreasing the crystallinity of the drug nanosponges improve the solubility of the drug.

3- Nanosponges in drug delivery

Nanosponges is developed by completely different dose kind like topical, parenteral, aerosol, pill and capsules. Telmisartan (TEL) could be a could be a drug with dissolution rate restricted bioavailability. TEL was incorporated in nanosponge formulation. The saturation solubility and vitro dissolution of β -CD advanced of TEL was compared with plain TEL and also the nanosponge complexes of TEL. the best solubility and in vitro drug unharness was discovered in inclusion complexes prepared from nanosponge and NaHCO_3 . Paclitaxel is Associate in Nursing anticancer drug with poor water solubility. β - CD based mostly nanosponges ar another to classical formulation in cremophor as a result of cremophor reduces the paclitaxel tissue penetration. The biological impact of paclitaxel in vitro is extremely enhanced by nanosponge formulation. Econazole nitrate is Associate in Nursing antifungal agent used for skin infections and fungal infection. Adsorption isn't vital once econazole is applied to skin. Thus econazole nitrate

nanosponges is created up by solvent diffusion technique and loaded as colloidal gel kind.

4- Nanosponges enzyme inhibitor

Nanosponges are wide used for helpful the enzyme. CD-NS show abundant higher inclusion constants as compared to CD and is appropriate to support for accelerator immobilization. they assist to preserve the chemical process proficiency and stability of the immobilized enzymes. Enzyme immobilization is very important for accelerator utilization and facilitates the separation and recovery of the fashioned product along with its increased thermal and operational stability of the biocatalysts. Boscolo et al. conjointly studied regarding the high chemical process performance of some genus *Pseudomonas fluorescens* lipases adsorbate on cyclodextrin – based mostly nanosponge. Lipases ar wide used for catalyzing the reaction of triacylglycerols and trans esterification reactions that ar concerned during a variety of industrial applications.

5- Nanosponges for macromolecule delivery

A major barrier within the macromolecule formulation development is that the maintenance of the first macromolecule structure each throughout the formulation method and upon future storage. Swaminathan et al studied regarding new swellable cyclodextrin based mostly poly nanosponges. Through water uptake studies they discovered terribly good swelling capability stable for seventy two hrs. Bovine albumen was used as a model macromolecule and is incorporated into the prepared nanosponge. increased swelling property at the side of increased stability of macromolecule was discovered. At physiological pH, the lactone ring release and develops inactive carboxylate kind. The fusion of camptothecin in nanosponges lead to a chronic unharness profile in a vigorous kind that hinders the reaction of the lactone kind and ensuing enhanced stability.

6- Nanosponges as protecting agent from lightweight or degradation

The Gamma-oryzanol is encapsulated within the variety of nanosponge that shows a decent protection from the photodegradation. Gamma oryzanol could be a ferulic acid mixture which could be a natural inhibitor and principally accustomed stabilize the food and pharmaceutical raw materials. Its application is limited attributable to its high instability and photodegradation.

7- Nanosponges as a carrier for accelerator

Nanosponges act as carrier for the delivery of enzymes, vaccines, proteins and antibodies for identification purpose. Proteins and alternative supermolecule are adsorbate and encapsulated in cyclodextrin nanosponge.

8- Nanosponges as gas delivery system:-

The deficiency of adequate chemical element provide named drive, is related to numerous pathologies from inflammation to cancer. Cavalli et al developed a

nanosponge formulation for chemical element delivery through a topical application. Safety of nanosponge was studied in *vero* cells. chemical element penetration through a silicone membrane was studied employing a CD –NS colloidal gel combination system. Trotta *et al.* according CD-NS ready using carbonildiimidazole cross –linker for encapsulation of 1- methylcyclopropene, chemical element and greenhouse gas.

Challenges in Nanosponges development

1. Increase in compound concentration decreases share of drug unharness and rate of permeation.
2. Increase in drug and compound magnitude relation decreases particle size of nanosponges upto some extent, there when particle size will be accrued because of compound – compound interaction overruling drug compound interaction.
3. Increase in wetter concentration will increase particle size and decreases share demurrer potency of nanosponges.
4. High stirring rate effects sensible yield and swelling magnitude relation of nanosponges.
5. By increasing the number of cross linking agent, viscosity and porousness of formulation are going to be accrued any leading to less demurrer potency.
6. Increase in wetter concentration decreases demurrer efficiency of the formulation because of too little compound concentration.

CONCLUSION

Nanosponges have been recognized as drug delivery system to encapsulate or accumulate for both hydrophilic and lipophilic drug by forming a complex. They can effectively deliver the drug in a controlled manner at a target site. Nanosponges can be incorporate into topical preparation such as lotions, cream, ointments etc. And liquid or powder form. The advantage of this technology offers targeting the drug to specific site reduces side effects, improve stability, and improve formulation flexibility and better patient compliance. Nanosponges can also offer application in other areas such as cosmetics, biomedicine, bioremediation process, agro chemistry, and catalysis etc.

ACKNOWLEDGEMENT

The authors are thankful to principal, Dharashive V. M. for providing encouragement and valuable guidance throughout the review work. Also I would like to thanks my supervisor, for all his help, guidance and assistance throughout course of the work.

REFERENCES

1. Bolmal VB, Manv FX, Rajkumar K, Palla SS, Paladugu A and Reddy KR. (2013). Recent advances in nanosponges as drug delivery systems. *International Journal of Pharmaceutical Sciences and nanotechnology*, 6(1): 1934-1944.
2. Aldawsari HM, Bader Eldwin, SM Labibgs and El-Kmel. (2015). Design and formulation of topical hydrogel integrating lemongrass loaded nanosphere

with an enhanced antifungal effect *in vitro* / *in vivo* evaluation. *International Journal of Nanomedicine*, 10: 893-902.

3. Jenny A, Merima P, Albert F, FracesioT. (2011). Role of β - cyclodextrin nanosponges in propylene photo oxidation. *Carbohydrate Polymers*, 86(1): 127-135.
4. Suchita G. Waghmare, Rasika R. Nikhade, Dr. Satish and B. Kosalge. (2017). Nanosponges: novel approach for controlled release drug delivery system. *International Journal of Pharmacy and Pharmaceutical research*, 9(3): 101-116.
5. Ajay V, Preetam N, Rajendra M, Swati T. Nanosponges: A Benefication For Novel Drug Delivery. *Int JPharm Tech Res*, 2014; 6(1): 11-20.
6. Singh D, Soni GC, Prajapati SK. Recent advances in nanosponges as drug delivery system: a review. *Eur J Pharm Med Res*, 2016; 3: 364-71.
7. Sharma R, Roderick B and Pathak K. (2011). Evaluation of kinetics and mechanism of drug release from econazole nitrate nanosponges loaded carbopol Hydrogel. *Indian Journal of Pharmaceutical Education and Research*, 45(1): 25-31.
8. Aritomi H, Yamasaki Y, Yamada K, Honda H and Khoshi M. (1996). Development of sustained release formulation of chlorpheniramine maleate using powder coated microsponges prepared by dry impact blending method. *Journal of Pharmaceutical Science and Technology*, 56(1): 49-52.
9. Kilicarslan M and Baykara T. (2003). The effect of the drug/polymer ratio on the properties of Verapamil HCl loaded microspheres. *International Journal of Pharmaceutics*, 252(1-2): 99–109.
10. Barkai A, Pathak V and Benita S. (1990). Polyacrylate microspheres for oral controlled release of nifedipine formulation, design and process optimization. *Drug Development and Industrial Pharmacy*, 16(13): 2057-2075.
11. Ujjwalnautiya, Meenakshi Jassal, Jyotsana Kundlas. Nanosponges: As originated form for targeted drug delivery. *International journal of recent advances in pharmaceutical research*, 2015; 5(2): 75-81.
12. Allen, TM., Ahmed, I., Lopes De Menezes DE and Moase EH. *Biochem. Soc. Trans*, 1995; 23: 1073.
13. Eki, S., T., Jingquan, L., Zhongfan, J., Cyrille, B., Thomas, PD. Biodegradable Star Polymers Functionalized With Cyclodextrin Inclusion Complexes. *Macromolecules*, 2009; 10(9): 2699–2707.
14. Trotta F, Zanetti M, Cavalli R. Cyclodextrinbased nanosponges as drug carriers. *Beilstein J Org Chem*, 2012; 8: 2091–9.
15. Shankar S, Linda P, Loredana S, Francesco T, Pradeep V, Dino A, Michele T, Gianpaolo Z, Roberta C. Cyclodextrin-based nanosponges encapsulating camptothecin: Physicochemical characterization, stability and cytotoxicity. *Eur J Pharm Biopharm*, 2010; 74: 193-201.

16. Ramnik S, Nitin B, Jyotsana M, Horemats SN. Characterization of Cyclodextrin Inclusion complexes –A Review. *J Pharm Sci Tech*, 2010; 2(3): 171-183.
17. Farooq SA, Saini V. Application of novel drug delivery system in the pharmacotherapy of hyperlipidemia. *J Chem Pharm Sci*, 2013; 6: 138-46.
18. Trotta F, Dianzani C, Caldera F, Mognetti B, Cavalli R. The application of nanosponges to cancer drug delivery. *Expert Opinion Drug Delivery*, 2014; 11: 931-41.
19. Renuka S, Kamla P: Polymeric Nanosponges as an alternative carrier for improved retention of econazole nitrate onto the skin through topical hydrogel formulation *Pharm Dev Technol*, 2011; 16(4): 367-376.
20. Swaminathan S, Pastoro L, Serpe L, Trotta F, Vavia P, Aquilano D, Trotta M, Zara G and Cavalli R. (2010). Cyclodextrin –based nanosponges encapsulating camptothecin: Physicochemical characterization, stability and cytotoxicity. *European Journal of Pharmaceutics and Biopharmaceutics*, 74(2): 193-201.
21. Ramnik S, Nitin B, Jyotsana M and Horemats SN. (2010). Characterization of cyclodextrin inclusion complexes- A Review. *Journal of Pharmaceutical Sciences and Technology*, 2(3): 171-183.
22. Rajeswari C, Alka A, Javed A and Khar RK. (2005). Cyclodextrin in the drug delivery: an update review. *American Association of Pharmaceutical Scientists*, 6(2): E329-E357.
23. Selvamuthukumar S, Anandam S, Kannan K and Manavalan R. (2012). Nanosponge; A novel class of drug delivery system –review. *Journal of Pharmacy and Pharmaceutical sciences*, 15(1): 103-111.
24. Shastrulagari S and Samskruthi KP. (2015). Nanosponge: novel emerging drug delivery system- a review. *International Journal of Pharmaceutical Sciences and Research*, 6(2): 1000-12.
25. Moura FC and Lago RM. (2009). Catalytic growth of carbon nanotubes and nanofibres on Vermiculite to produce floatable hydrophobic “Nanosponges” for oil spill remediation. *Applied Catalysis B*, 90(3-4): 436-40.
26. S. Eki, T. Lei, L. Jingquan, J. Zhongfan, B. Cyrille, and P.D. Thomas. (2009). Biodegradable star polymers functionalized with β -Cyclodextrin Inclusion Complexes. *Bio macromolecule*, 10(9): 2699-2707.
27. V.A. Davankov, M.M. Ilyin, M.P. Tsyurupu, G.I. Timofeeva and L.V. Dubrovina. (1996). From dissolved polystyrene coil to intramolecularly- hyper cross linked nanosponges. *Macromolecule*, 29(26): 8398-8403.
28. Swaminathan S, Trotta F and Tumbiolo S. (2013). Structural evidence of differential forms of nanosponges of beta –cyclodextrin. *Journal of Inclusion Phenomena and Macrocyclic chemistry*, 76(1-2), 201-211.
29. Cavali R, Akhter AK, Bisazza A, Giustetto P and Trotta F. (2010). Nanosponge Formulations as oxygen Delivery systems. *International Journal of Pharmaceutics*, 402(1-20): 254-7.
30. Moya –Ortega MD, Alvarez LC, Concherio A and Loftsson T. (2012). Cyclodextrin –based nanogels for pharmaceutical and biomedical applications. *International Journal of Pharmaceutics*, 428(1): 152-163
31. J Ansari KA, Vavia PR, Trotta F and Cavalli R. (2011). Cyclodextrin –based nanosponges for delivery of resveratrol: in vitro characterization, stability, and cytotoxicity and permeation study. *AAPS Pharm sci Tech*, 12(1): 279-286.
32. D.Lemboa, S Swaminathan and M. Donalisoa. (2013). Encapsulation of acyclovir in new carboxylated cyclodextrin based nanosponges improves the agent antiviral efficacy. *International Journal of Pharmaceutics*, 443(1-2): 262-272.
33. Mognetti B, Barberis A, Marino S and Trotta F. (2012). In vitro enhancement of anticancer activity of paclitaxel by a cremophor free cyclodextrin-based nanosponge formulations. *Journal of Inclusion Phenomena and Macro cyclic Chemistry*, 74(1-4): 201-210.
34. Tejashri G, Amrita B and Darshana J. (2013). Cyclodextrin based nanosponges for pharmaceutical use. a review. *Acta Pharma*, 63(3): 335-358.
35. Boscolo B, Trotta F and Ghibaudi E. (2010). High catalytic performance of pseudomonas fluorescence lipase desorbed on a new type of cyclodextrin based nanosponges. *Journal of Molecular Catalysis B Enzymatic*, 62: 155-161
36. Swaminthan S, Cavalli R, Trotaa F and Ferti (2010). In vitro release modulation and conformational stabilization of a model protein using swellable polyamidoamine nanosponges of cyclodextrin. *Journal of Inclusion Phenomena and Macro cyclic Chemistry*, 68(1-2): 183-191.
37. Rosalba M, Roberta C, Piergiorgio P, Roberto F, Leigh E and Chiara D. (2011). Antitumor activity of nanosponges –encapsulated camptothecin in human prostate tumors, 71(8): 4431-4431.
38. Guo L, Gao G, Liu X and Liu F. (2008). Preparation and characterization of TiO₂ nanosponges. *Materials Chemistry and Physics*, 111(2-3): 322-325.
39. Lee CL, Wu CC, Chiou HP, Syu CM, Huang CH and Yang CC. (2011). Mesoporous platinum nanosponges as electrocatalysts for the oxygen reduction reaction in an acidic electrolyte. *International Journal of Hydrogen Energy*, 36(11): 6433-6440.