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# ADVANCE DRUG DELIVERY SYSTEM AND MODERN TECHNIQUES

Shubham Porte<sup>1\*</sup>, Kaushalesh Kumar Sahu<sup>2</sup>, Vinayak Kaushik<sup>3</sup>, Geetanjali Sahu<sup>4</sup>

School of Pharmacy Chouksey, Engineering College Bilaspur (C.G.), India.



\*Corresponding Author: Shubham Porte

School of Pharmacy Chouksey, Engineering College Bilaspur (C.G.), India.

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#### **ABSTRACT**

This article provides an overview of the current state of advanced drug delivery systems and their potential to improve human health. We discuss the applications of these systems in various diseases, including cancer, diabetes, and neurological disorders, and also explore their potential to optimise drug delivery system design and performance. Advance drug delivery systems have revolutionized the way medications are administered, offering improved efficacy, reduced side effects, and enhanced patient compliance. This review highlights modern techniques in drug delivery, including nanotechnology, targeted delivery, and controlled release systems. We discuss the principles, applications, and benefits of these advanced systems, as well as their potential to transform the treatment of various diseases. Recent advancements in biomaterials, microfabrication, and computational modelling have enabled the development of sophisticated drug delivery systems that can respond to specific physiological cues, release drugs in a controlled manner, and target specific cells or tissues. Some type of drug delivery system that uses vesicles, which are small, fluid-filled sacs or bubbles, to encapsulate and deliver drugs. Vesicles can be made from various materials, including lipids, polymers, and proteins. This review highlights the latest advancements in advanced drug delivery systems, including stimuli-responsive systems, targeted delivery, and personalized medicine.

**KEYPOINTS:** ADDS, MT, MN, HPMC, PVP, PVA.

#### INTRODUCTION

Conventional drug delivery methods are marred by severe disadvantages like poor bioavailability, systemic toxicity, and ineffective tissue targeting, which make traditional drug delivery systems less potent in modern therapeutic regimens. To address such limitations, new drug delivery systems, centred on lipidic, proteic, and polymeric nanoparticles, have been developed to enhance drug stability, regulate release processes, and improve biodistribution. Material sciences have provided means to engineer biocompatible and multi-purpose drug carriers, some of which have been tested in clinical trials, with increased efficacy and reduced side effects. [1,2]

New technologies in drug delivery have shown immense potential in oncology, and various innovations have already begun to impact cancer therapies; many more await realisation. Rational design of anticancer delivery systems holds the potential to overcome limitations of conventional dosage forms. [3] Specifically, targeted drug delivery enhances therapeutic effectiveness by confining the drug to the target site, minimising exposure to nearby normal tissues. Effective distribution within the tumour mass is also essential; inefficient delivery provides residual tumour cells that sustain tumour regrowth and drug resistance. [4]

A Drug Delivery System (DDS) is a specialised device or formulation intended to guide the administration of therapeutic products into the body and their efficacy and safety profiles. This is done through strictly controlling the rate, timing, and site of drug release. Serves as a key interface between patient and drug, the DDS plays a pivotal role in maximising pharmacologic effects and reducing side effects. <sup>[5]</sup>

In the last several decades, tremendous progress in pharmaceutical sciences has resulted in the creation of more advanced delivery platforms. Some of these are, but not limited to, nanoparticles, microparticles, transdermal systems, inhalation products, subcutaneous implants, and antibody-drug conjugates. These innovations are designed to break through the barriers of traditional drug delivery approaches by enhancing bioavailability, targeting particular tissues, and allowing controlled or sustained release profiles. [6]

In spite of the intensified pace of DDS research and the spread of new technologies, translation to the clinic and marketplace of initial-stage discoveries is still an urgent challenge. Translating these systems from laboratory success to practical use is critical in order to unlock their

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complete the rapeutic value and maintain long-term interest and investment in the discipline.  $^{[7]}$ 

Classification of Advance drug delivery systems

| Category                       | Sub-Category  | Description  |
|--------------------------------|---|--|
| Particulate Drug Delivery      | Polymeric Nanoparticle <sup>[8]</sup>                     | Spherical particles (10–1000 nm) made from biodegradable polymers (e.g., PLGA, chitosan). Offer high drug-loading capacity, controlled release, and tunable surface characteristics; used for targeting skin diseases, pulmonary infections, and ocular conditions. [8]  |
|                                | Lipid-Based Nanoparticle <sup>[9]</sup>                   | SLNs are sub-200 nm particles with a solid lipid core;<br>NLCs combine solid and liquid lipids for improved drug<br>encapsulation and stability. Both enhance bioavailability,<br>enable controlled release, and protect labile drugs from<br>degradation. <sup>[10]</sup>   |
|                                | Dendrimers  | Highly branched, monodisperse macromolecules (1–10 nm) with multiple surface functionalities. [11] Facilitate precise drug conjugation or encapsulation; show promise for targeted delivery and reduced systemic toxicity [12]   |
|                                | Polymeric Micelles  | assembled amphiphilic block copolymers (10–100 nm) forming a hydrophobic core and hydrophilic shell. Useful for solubilising poorly water-soluble drugs, prolonged circulation, and passive tumour targeting via the Enhanced Permeability and Retention (EPR) effect <sup>[13]</sup>  |
| 2. Vesicular Delivery System   | Liposomes   | Phospholipid bilayer vesicles (50–200 nm) that encapsulate hydrophilic drugs in the aqueous core and hydrophobic drugs within the lipid bilayer. Provide biocompatibility, reduced toxicity, and the ability to modify surfaces with ligands for active targeting <sup>[14]</sup>  |
|                                | Niosomes  | Nonionic surfactant—based vesicles (50–300 nm) similar to liposomes, but with improved stability and lower production cost. Enhance drug permeation through biological barriers and are used for topical, oral, and parenteral routes <sup>[15]</sup>  |
|                                | Ethosomes / Transfersomes                                 | Ultra-deformable lipid vesicles (50–300 nm) containing high ethanol content (ethosomes) or edge activators (transfersomes) to enhance skin permeability. Particularly effective for transdermal delivery of small molecules and peptides <sup>[13]</sup>   |
|                                | Invasomes   | Phospholipid vesicles containing ethanol and terpene-based permeation enhancers (80–200 nm). Designed to overcome the stratum corneum barrier for improved transdermal delivery, showing enhanced skin penetration and controlled drug release   |
| 3. Inorganic Nanomaterials     | Carbon nanotubes (CNTs) /<br>Graphene Oxides (GO)         | CNTs (1–100 nm diameter) and GO nanosheets offer high surface area, ease of functionalization, and intrinsic optical properties. Employed in tumour targeting (e.g., lung cancer) via the EPR effect, and as carriers for chemotherapeutics (e.g., doxorubicin conjugation) to enhance intracellular delivery and photothermal therapy <sup>[15]</sup> |
| 4. Macroscopic Delivery System | Transdermal Patches (e.g.,<br>Micropatch, Invasome-based) | Patches comprising a drug reservoir, a rate-controlling membrane, an adhesive layer, and a backing. Provide steady systemic delivery through skin, bypass first-pass metabolism, improve patient compliance; invasome-based patches further enhance permeation via terpenes and ethanol <sup>[16]</sup>  |
|                                | Implants (Biodegradable Polymer)                          | Subcutaneous or intramuscular rods/discs (e.g., PLGA implants) that provide sustained release over months. Used for hormonal therapies, local cancer treatment, and chronic pain management; reduces dosing frequency and maintains  |

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|   |   | steady plasma levels <sup>[17]</sup>   |
|---|---|--|
|   | Oral Control Release System                     | Osmotic-pump-based tablet systems (OROS®) are designed for zero-order release; maintain predictable plasma concentrations over 24 hours. Improve therapeutic efficacy for drugs requiring tight control (e.g., cardiovascular agents) and reduce side effects [17]   |
|   | Implantable convection-<br>enhanced Delivery    | Direct infusion of therapeutic agents into the brain interstitium via pressure gradient; bypasses—brain barrier for glioblastoma treatment. Allows distribution over a larger volume; still under clinical investigation due to challenges with catheter placement and adverse events  |
| 5. Stimuli Responses System                   | pH-responsive carriers                          | Polymers or lipids engineered to undergo conformational change or degradation at acidic pH (e.g., tumour microenvironment pH 5.0–6.5). Enable targeted release in cancerous tissues or endosomal compartments; examples include pH-sensitive hydrogels, micelles, and nanoparticles <sup>[18]</sup>  |
|   | Redox-responsive carrier                        | Systems containing disulfide linkages that are cleaved by high intracellular glutathione (GSH) levels (especially in tumour cells). Upon entering the reductive cytosol, carriers disassemble and release payload; widely applied in polymeric micelles and nanoparticle platforms for anticancer agents <sup>[18]</sup>   |
|   | Temperature-Sensitive (thermo-responsive system | Carriers (hydrogels, NPs, liposomes) that undergo a phase change or increased permeability at mild hyperthermia (≥40 °C). [19]   |
|   | Enzyme-responsive carriers                      | Smart carriers with linkers or coatings cleaved by disease-associated enzymes (e.g., MMPs in tumours, phospholipases in inflamed tissue). [20]   |
| 6. Physical / Device-Based<br>Delivery System | Microneedle                                     | Solid MN + Patch: Create microchannels, then apply drug patch (e.g., DNA vaccines).  Coated MN: Microparticle or liquid coating on MN surface (e.g., influenza antigen).  Hollow MN: Microfluidic injection into dermis (e.g., insulin delivery).  Dissolving MN: Fabricated from dissolvable polymers (e.g., hyaluronic acid, PVA) carrying vaccines, peptides, or biopharmaceuticals; upon insertion, needles dissolve, releasing cargo (e.g., COVID-19 vaccine candidates).  Stimuli-Responsive MN: pH- or enzyme-responsive materials integrate with MN (e.g., MMP-sensitive hydrogel MN for tumour therapy) for on-demand release <sup>[21]</sup> |
|   | Nasal spray / Intranasal device                 | Standard Metered-Dose Sprays: Deliver solution or suspension into the nasal cavity (e.g., sumatriptan nasal spray for migraines).  Bi-Directional Devices: Breath-actuated to target olfactory/cerebrospinal ducts, minimising lung deposition (e.g., for CNS therapeutics).  Spray-Freeze-Dried (SFD) Powders: Rapid dispersal in the nasal cavity (e.g., intranasal insulin powders).  Smart Hydrogel Sprays: Thermosensitive or mucoadhesive formulations that gel in the nasal cavity to prolong residence (e.g., allergic rhinitis treatments).   |

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|  | Nanoparticle-Enabled Nasal Devices: Lock nucleic acid vaccines in NPs for intranasal immunisation against respiratory viruses. [22]                                      |
|--|--|
|  | Programmable Micro-Infusion Pumps (e.g., iPRECIO®): Refillable, programmable, implantable for precise PK/PD studies (e.g., rat models of infusion).                      |
| Programmable / Implantable<br>Pumps (Micropumps &<br>Osmostic Pumps) | MEMS-Based Micropumps: Piezoelectric, electroosmotic, or peristaltic micropumps integrate with microfluidics for on-demand dosing (e.g., inner ear gentamicin delivery). |
|  | <b>Implantable Smart Pumps:</b> Wireless control to adjust infusion rate (e.g., insulin delivery in diabetic models). [23]   |

**Particulate Drug Delivery** - It is a type of drug delivery system that comprises small devices or nanoscale carriers to deliver the desired compound into the system. These generally range from 1-1000 $\mu$ m micro or 1-1000nm nanoscale, respectively. These carriers are Polymeric Nanoparticle, Dendrimers, Polymeric Micelles, Metal Organic Framework and Nanocrystals; they can be designed in a different material depending on the drug characteristics and delivery site. [24] It provides several benefits over traditional drug delivery systems, such as Improved Solubility, Control and sustained release, Targeted Delivery and Bypassing of Barriers. [25]

### **Application of Particulate Drug Delivery System**

Cancer Therapy – Doxorubicin and Paclitaxel (Taxane class of drug highly active agent used in the treatment of Breast Cancer), these are loaded with micelles to improve solubility and reduce hypersensitivity. [26]

Central Nervous System disorders – Controlled release and minimum dose frequency can maintain therapeutic levels in brain tissues. Rivastigmine (a Cholinesterase inhibitor class of drug) loaded with nanoparticles results in improved brain uptake in Alzheimer's Patients. [27]

- Ocular Drug Delivery - Intraocular Injections deliver sustained release of drug in anterior and posterior eye segments in diseases such as glaucoma, macular degeneration and uveitis. Triamcinolone loaded with PLGA [poly (lactic-co-glycolic acid)] showed sustained release of retinal drug, which results in reduced inflammation.  $^{[28]}$ 

- Pulmonary Drug Delivery For localised treatment with minimal systemic exposure of drug macroparticles and nanoparticles are inhaled in dry form, which are then deposited in the deep lungs. siRNA (small interfering RNA) can be efficiently delivered by inhalable PLGA microparticles for lung cancer cells, which further leads to gene silencing and tumour suppression. [29]
- Vaccine Delivery Biodegradable Polymeric Nanoparticle, such as PLGA and Chitosan, protect the antigen and stimulates humoral and cellular immunity, e.g. the mRNA vaccine developed by Pfizer/BioNTech and Moderna used this technique, lipid Nanoparticle as a delivery system for the mRNA into the host cell, the mRNA strand was protected by lipid Nanoparticle encapsulation. [30]

Vesicular Delivery System – The delivery systems which utilizes vesicles (It is a small mainly formed by membrane and filled with liquids) to deliver drug into the systems, in which drug is encapsulated within a vesicle that is spherical structure, microscopic can be designed to encapsulate various nature of drugs such as hydrophilic (water soluble), Lipophilic (fat soluble) and Amphipathic (it is both water loving and water repelling in nature). These systems are specifically used to assess drug efficacy, bioavailability and targeted delivery. [31][32]

Types of Vesicular Drug Delivery Systems

A. Lipid-Based Vesicular Systems

| Vesicular System                  | Composition/Structure           | Mechanism of Action              | Application                     |
|-----------------------------------|---------------------------------|----------------------------------|---------------------------------|
| Liposomes <sup>[33]</sup>         | Phospholipid bilayer-forming    | Hydrophilic drug in the core /   | Cancer therapy (Doxil)          |
| Liposomes                         | vesicle with aqueous core       | lipophilic in the bilayer        | Antifungal (AmBisome)           |
|                                   | Non-Ionic                       | Hydrophilic drug in core /       | Transdermal/Topical gels        |
| Niosomes <sup>[34]</sup>          | Surfactants + Cholesterol /     | Lipophilic drug in Bilyer        | (ketoconazole)                  |
|                                   | Surfactant-based vesicle        | Elpophine drug in Briyer         | Gene Delivery System            |
|                                   |                                 | Ethanol fluidises skin lipids    |                                 |
|                                   |                                 | (stratum corneum) and increases  | Antiviral (Acyclovir) Hormone   |
| Ethosomes <sup>[35]</sup>         | Phospholipid + Ethanol (20-40%) | vesicle flexibility to penetrate | Peptide Transdermal delivery of |
|                                   |                                 | deeper layers; enhances          | analgesics (difunisal)          |
|                                   |                                 | transdermal flux.                |                                 |
| Tranferosomes <sup>[36][37]</sup> | Phospholipids + edge activators | Ultra-deformable vesicles that   | Transdermal insulin, anti-      |

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|                           | (sodium deoxycholate, Tween 80)   | squeeze through skin intercellular<br>pathways (<50 nm) without<br>rupturing; enhanced permeation<br>and deeper tissue delivery                          | inflammatories (diclofenac)   |
|---------------------------|---|--|---|
| Ufasomes <sup>[38]</sup>  | Unsaturated fatty acids (oleic acid) at physiological pH form closed bilayer vesicles               | Form vesicles at physiological pH;<br>pH-sensitive release and<br>biocompatible lipid interaction<br>enhance drug entrapment and skin<br>uptake          | Topical NSAID delivery (ibuprofen)  |
| Bilosomes <sup>[39]</sup> | Lipid vesicles with incorporated bile salts (e.g., sodium deoxycholate), sometimes with surfactants | Bile salts stabilise vesicles in the<br>GI tract and promote uptake via<br>Peyer's patches; enhance oral<br>delivery and mucosal immunogenic<br>response | Oral vaccines (hepatitis B antigen) - Oral peptide/protein delivery (insulin) |

B. Non-Lipid-Based Vesicular Drug Delivery System

| Vesicular<br>System                         | Composition/Structure  | Mechanism of Action   | Application  |
|---|--|---|--|
| Polymersomes <sup>[40]</sup>                | Self-assembled vesicles from<br>amphiphilic block copolymers<br>[PEG-b-PDPA (poly (ethylene glycol)-<br>block-poly(2-(diisopropylamino)ethyl<br>methacrylate) and PEG-b-PLA (Poly<br>(ethylene glycol)-block-poly(D,L-lactic<br>acid)] | Encapsulate hydrophilic cargo in the aqueous lumen and hydrophobic drugs within the membrane, stimuli-responsive (pH, redox, temp) disassembly triggers payload release, then PEG corona limits clearance | Cancer therapy<br>(co-delivery of siRNA<br>+ chemotherapeutics)  |
| PICsomes <sup>[41]</sup>                    | Polyion complex vesicles assembled from PEG-b-PAsp and P(Asp-AP)   | Encapsulate enzymes/proteins in an aqueous core, release triggered by intracellular conditions or enzyme activity   | Therapeutic enzyme delivery (e.g., L-asparaginase with prolonged half-life)  |
| Theranostic<br>Polymersomes <sup>[42]</sup> | Polymersomes embedded with inorganic nanoparticles (magnetic iron oxide, gold nanorods)  | Multimodal delivery: MR imaging contrast + magnetically or photothermally triggered drug release (doxorubicin)  | Combined cancer imaging and therapy (guided chemotherapeutics via magnetic or photothermal triggers)                           |
| Aquasomes <sup>[43]</sup>                   | Tri-layered nanoparticles: ceramic core (e.g., silica), oligomer coat, and drug adsorbed as a surface layer  | Stabilise and preserve bioactive molecules on the surface; protect proteins from denaturation; release via desorption or biodegradation.  | Delivery of antigenic proteins, insulin, and haemoglobin is useful for oral and injectable vaccines or sensitive biomolecules. |

C. Amphipathic Vesicle System

| Vesicular System   | Composition/Structure  | Mechanism of Action   | Application   |
|--|--|---|---|
| Peptide Amphiphile<br>Vesicles <sup>[44]</sup>             | Peptide-based amphiphiles (TAT-peptide with disulfide bridges) self-assembled into vesicles  | GSH-responsive disulfide bonds trigger cargo release in reductive intracellular environments.   | Anticancer drug delivery—<br>sustained release in tumour<br>cells   |
| Protein-Polymer<br>Amphipathic<br>Vesicles <sup>[45]</sup> | Amphipathic peptides (ApoA1 mimetic L4F) fused to elastin-like polypeptides form ~50 nm unilamellar vesicles                                       | Amphiphilic assembly into vesicles, inherent bioactivity of peptide, stable circulation, uptake by target cells                                       | Anti-inflammatory and<br>anti-fibrotic activity in liver<br>stellate cells; potential for<br>therapeutic protein delivery |
| Polymersome <sup>[46]</sup>                                | Amphiphilic block copolymers (e.g., PEG-b-PDPA, PEG-b-PLA) self-assemble into bilayer vesicles with a hydrophilic shell and a hydrophobic membrane | Encapsulation of hydrophilic and hydrophobic drugs - stimuli (pH/redox/temperature)- responsive disassembly - surface functionalization for targeting | Cancer therapy (co-delivery of chemotherapeutics and siRNA), intracellular protein/peptide delivery                       |
| Polymeric Chitosan<br>Amphiphiles <sup>[47]</sup>          | Glycol-chitosan chemically modified with fatty-acid chains (~11–16   | Amphiphilic self-assembly, mucoadhesive and membrane,   | Oral/intranasal delivery of gut-labile molecules  |

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|  | mol% %) forms unilamellar vesicles   | permeating properties - entrap  | (bleomycin)   |
|--|--|---|---|
|  | alongside cholesterol  | hydrophilic drugs via gradient  |   |
|  |  | loading.  |   |
| Hybrid Amphiphilic<br>Vesicles <sup>[48]</sup> | Hybrid vesicles combining peptides, polymers, and macrocycles (leucine-zipper peptides + polymersomes) | Heat- or stimuli-triggered vesicle<br>disruption; amphiphilic peptide<br>domains confer thermosensitivity<br>and cargo release upon heating | Thermo-responsive cancer<br>drug delivery (doxorubicin<br>release under<br>hyperthermia) with targeted<br>uptake via peptide ligands) |

Inorganic Nanoparticle Drug Delivery - An inorganic nanoparticle is the combination of one or two different types of inorganic material with the same or different properties, together with a physical or chemical method to exert different properties. Inorganic Nanomaterials lie in the scale of 1-100nm and comprise inorganic materials

like Metal, Metal Oxides, Gold nanoparticles (AuNPs), Mesoporous silica, carbon-based nanoparticles (CNTs) and Magnetic nanoparticles. All these give diverse properties, robust functionality capability. [49][50] and theranostic

| Nanoparticle           | Properties                                      | Mechanism of Action   | Application   |
|------------------------|---|---|---|
| AuNPs                  | Highly stable                                   | Coated AuNPs are conjugated with drug molecules via thiol linkage or adsorbed onto them.  | Cancer therapy, Imaging radiolabel Disease markers delivery <sup>[51]</sup> |
| Mesoporous Silica      | High surface area,<br>Uniform tunable pore size | Drugs are loaded into the pores, then it was capped with stimuli-sensitive materials.   | Cancer drug delivery (doxorubicin, paclitaxel)                              |
| CNTs                   | High aspect ratio, planar surface area          | Drugs are loaded via noncovalent interactions between the pi bonds $(\pi - \pi)^{[52]}$   | Delivery of siRNA,<br>Tissue Engineering                                    |
| Magnetic (Iron Oxides) | Superparamagnetic iron oxide cores              | Loaded drugs are targeted to the site<br>by an external magnetic field.<br>Release can also be triggered by<br>local stimuli or a magnetic field. | Magnetically guided site-specific therapies [53]                            |

Macroscopic Delivery System - It is an approach to a drug delivery system in which a drug can be delivered using larger-scale systems or structures to deliver it to the targeted site. These systems and structures can vary

in various forms, such as implants, patches, injections, or it can be as simple as oral tablets. This delivery system aims to deliver the drug to the specific target site, improve bioavailability and show controlled release.

Table – Comparative analysis of Scales of Drug Delivery.

| Properties           | Macroscopic Systems                    | Microscopic Systems                     | Nanoscopic Systems                  |
|----------------------|--|---|-------------------------------------|
| Size Range           | > 100 µm to cm scale                   | 1 μm - 1000 μm                          | 1 nm - 1000 nm                      |
| Surface Area: Volume | Low                                    | Intermediate                            | High                                |
| Administrative Route | Oral (tablets), Implantation           | Parenteral (injectable microparticles), | Parenteral (IV injection), Oral,    |
| Administrative Route | (implants, stents), Topical (patches). | Oral (microcapsules), Inhalation.       | Topical.                            |
|                      | Prolonged, predictable, and often      | Good for depot injections, can          | Enhanced tissue penetration,        |
| Advantages           | zero-order release over long           | improve solubility and protect drugs    | cellular uptake, targeted delivery, |
|                      | durations.                             | from degradation.                       | and delivery of biologics. [54]     |

Table – Macroscopic drug delivery systems

| Systems                         | Structure  | Mechanism of Action  | Application  |
|---------------------------------|--|--|--|
|                                 | Multiple Layer Polymer –   |  | Hormone replacement  |
| Transdermal Patches [55][56]    | Drug Reservoir or Matrix,  | Control Diffusion via  | therapy, Nicotine  |
| Transdermar Fatches             | Rate controlling and   | membranes into the skin  | Replacement therapy and  |
|                                 | Adhesive   |  | Cardiovascular drugs   |
| Biodegradable implants [56][57] | Rods and discs are made up of biodegradable polymers then which are then implanted subcutaneously and intramuscularly. | Drugs released via<br>erosion and diffusion<br>methods by polymers | Contraceptives, Chronic pain management therapies, orthopaedic surgeries and cancer therapies. |
| Osmotic Pumps implantable [58]  | Semipermeable  | Drug Release initiates   | Administration of  |

|  | membranes and osmotic  | via osmotic pressure  | Chemotherapy drugs and   |
|--|--|---|--|
|  | engines (Alzet,  | (zero-order drug release)                                       | Chronic pain therapy   |
|  | SynchroMed)  |   |  |
| Programmable Infusion Pump / MEMS (Micro-Electro-Mechanical Systems) <sup>[59][60]</sup> Electronic or Mechanical implants, Pumps and Reservoirs (peristatic, piezoelectric and piezoactuated) |  | Electronically Programmed Systems and Dose-Controlled Infusions | Insulin delivery in type-1 diabetes, chemotherapy, and ocular infusion |
| Convection-Enhanced Delivery (CED) <sup>[61][62]</sup>   | Catheter systems that deliver a drug into the brain tissue by pressure | Pressure-driven infusion that distributes the drug into tissues | Glioblastoma therapy   |

Stimuli Responsive Drug Delivery System (SRDDS) – SRDDS is a type of advanced formulation which are engineered to release the drugs or compounds in a precise spatiotemporal manner in response to any specific physiological or biological triggers, which can be internal or external. This smart approach to drug delivery enables many options in the field of controlled drug release, site-specific and on-demand release of therapeutics. By minimising off-target exposures and improving synchronised delivery, this system can have improved efficacy and safety. [63][64][65]

**Internal Stimuli Response System** – These systems respond to physiological and biochemical factors that are inherent to the body or which is uniquely characteristic of a pathological environment. These are mainly included changes in the pH levels, fluctuation in redox potential, specific or general enzyme activities and changes in the concentration of any biomolecules or biofluids. [64][66][67]

**External Stimuli Response System** – They are activated by external triggers or applications, mostly non-invasive energy sources, triggers such as temperature, light, application of magnetism and exposure to sounds. [63][68]

Table – Comparison between Internal and External Stimuli.

| Properties               | Internal Stimuli   | External Stimuli  |
|--------------------------|--|---|
| Control                  | Drug release is determined by the body's                                       | Drug release controlled by externally   |
| Control                  | internal response or triggers  | applied triggers and applications   |
| Mechanism of response    | Responds to biological triggers such as pH, enzymes, and concentration         | Responds to physical energies such as heat, light, magnetic, sound, and temperature |
| Spatiotemporal Precision | Spatially precise  | High precision  |
| Drug distribution        | Easily distributed requires no external hardware or activation.                | It requires external factors for activation; thus, distribution depends.            |
| Applications             | Used in chronic diseases where continuous and adaptive management is required. | Acute and localised treatment where precise time and duration are necessary.        |

Table - Types of Stimuli-responsive systems.

| Table – Types of Sumun-responsive systems. |   |   |  |
|--|---|---|--|
| Type                                       | System  | Mechanism of action   | Applications   |
| pH-Responsive                              | pH-sensitive micelles, Super-porous PEG-PLGA                              | Material swells or degrades under specific pH conditions, such as – 5-6.8 in tumour, 6 in endosomes.  | Targeted chemotherapy, gastroretentive formulations <sup>[69]</sup>                            |
| Redox Responsive                           | Disulfide-linked polymers (PEG-PDPA                                       | The difference in redox potential between normal and target cells. Intracellular Glutathiones (GSH) cleave disulfide bonds that cause vesicle rupture, resulting in rapid drug release. | Enhanced tumour selectivity,<br>High intracellular doxorubicin<br>delivery <sup>[70][71]</sup> |
| Temperature<br>Responsive                  | PNIPAM [Poly(N-isopropylacrylamide)] based hydrogel,<br>Magnetic Hydrogel | Polymers with a lower critical solution temperature (LCST) between 37-42°C can change from soluble to gel or even deformed when heated, by inducing magnet nanoparticle                 | In-situ forming gel <sup>[72]</sup>  |
| Enzyme Responsive                          | MMP-sensitive polymer nanocarrier   | It is triggered by enzyme-<br>catalysed reactions; it binds to a  | Controlled site-specific release in tumours or   |

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|                      |   | initiates a certain chemical<br>reaction in the polymer or<br>nanocarriers, leading to the | wounds <sup>[73]</sup>                  |
|----------------------|---|--|---|
|                      |   | release of drugs.  |   |
|                      |   | These systems are designed to  |   |
| Dual / Multi Stimuli | Hubrid polymer penegomposites that                                | release certain drugs in sequence  | Improve tumour uptake and               |
| System System        | Hybrid polymer nanocomposites that are responsive to pH and redox | or series, with one trigger  | cytotoxicity through                    |
| System               | are responsive to pri and redox                                   | releasing one drug while other   | coordinated release <sup>[74][75]</sup> |
|                      |   | stimuli trigger the second drug  |   |

## Physical / Device-based drug delivery system

In this system, physical forces or devices are used to deliver the medication or other therapeutic substances into the body. These systems are relying on the physical mechanism, an external energy source and integrated mechanical devices to achieve control, targeted, site-specific or on-demand release of the drug into the body. By overcoming the limits of traditional medications like tablets, capsules, ointments, and other liquid dosage forms, these systems primarily focus on the active manipulation of the pharmacokinetic and

pharmacodynamic profile of the drug, maximising the therapeutic activity and reducing the adverse effects of drugs.<sup>[76]</sup>

A. Microneedle (MN) Array – These are used for transdermal drug delivery system which consist of 100-1000  $\mu m$  in length that are pierce the outmost layer of the skin (stratum corneum) but are short enough to stimulate nerve endings that are usually located in deeper section of the skin, through this drug can bypass skin physiological barrier. [77][78]

| Type of MN              | Structure / Material   | Delivery Mechanism   | Application  |
|-------------------------|--|--|--|
| Solid MNs               | Rigid and sharp, Needles are made up of silicon metals                           | It first punctures the skin, and then drugs are applied externally via formulations.   | Transdermal vaccination,<br>Collagen induction therapy <sup>[78][79]</sup>       |
| Coated MNs              | Core – Solid (metal or polymer) Coating – a thin layer of drug or formulation    | When the MNs penetrate the skin surface, the coated drug gets dissolved into the tissues.  | Vaccine Delivery (Influenza),<br>Insulin, Multi-drug patches <sup>[79][80]</sup> |
| Hollow MNs              | Internal lumen (5-70µm) Made up of silicon, polymer and metal                    | Liquid content inside the hollow space was dispersed into the skin once applied.   | High dose delivery, Insulin, therapeutic proteins <sup>[81][82]</sup>            |
| Dissolving MNs          | Water-soluble, bio-degradable polymers (PVA, PVP and Hyaluronic)                 | MNs were dissolved into the skin when injected, releasing the drugs  | Wound Healing, Cosmetic, Cancer treatment <sup>[79][81]</sup>                    |
| Hydrogel Forming<br>MNs | Crosslinked Polymers (chitosan, PVA) swell when hydrated by interstitial fluids. | When contacting interstitial fluids, the hydrogel swells and opens a pathway for drugs or formulations that are released into circulation. | Sustained delivery of macromolecules, Biosensors, Wound Healing <sup>[83]</sup>  |

B. Implantable / Programmable pumps – Implantable devices are advanced medical instruments that are surgically implanted in the body. They are used to deliver a specific amount of drug and formulations, monitor various vital stats, monitor health and condition of the body or enhance specific body functions through custom physicochemical changes. [84][85][86]

Programmable implantable infusion pumps (PIIPs) – These are used to deliver precise and controlled doses of formulation and drugs into the body. These are mainly used to deliver medication for diabetes patients and conditions such as pain, hormone and other therapeutic uses. Examples are SynchroMed and PROMETRA

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Active Implantable Medical Devices (AIMDs) – These are the devices implanted into the body to monitor various physiological changes and vitals. These are externally powered for energy or require in-time updates.

- Pacemaker for maintaining heart rhythm<sup>[87]</sup>

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- Neurostimulators they trigger brain cells by stimulating a specific electrical signal to the targeted cell for the treatment of brain disorders [87]
- Implantable Cardioverter defibrillator Monitors heart rhythm and can deliver an electrical impulse in specific conditions<sup>[87]</sup>

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| Pumps                  | Delivery Method                  | Application              | Products                               |
|------------------------|----------------------------------|--------------------------|--|
| Electromechanical Pump | Continuous bolus or programmable | Chemotherapy.            | SynchroMed (Medtronic) <sup>[88]</sup> |
|                        | pulsatile infusion               | Pain Management therapy, | Infusor (Baxter)                       |

| ou ou ou ou | pulsatile infusion | Pain Management therapy, | Infusor (Baxter) |
|-------------|--------------------|--------------------------|------------------|
|             |                    |                          |                  |
|             |                    |                          |                  |

|                          |                                      | Hormone therapy  | Crono P (Cane)                          |
|--------------------------|--------------------------------------|--|---|
| Osmotic Pumps            | Controlled release with adjustable   | Cancer, Diabetes,  | DUROS (Alza/Intarcia) <sup>[88]</sup>   |
|                          | interval time                        | Cardiovascular condition   | Viadur                                  |
| Micro-Electro-Mechanical | Scheduled release of precise doses   | Osteoporosis, Vaccination,   | MicroCHIPS implants <sup>[89][90]</sup> |
| Pumps                    |                                      | Neurological diseases  |   |
| Infusion Dumms           | Subcutaneous or Intrathecal infusion | Insulin therapy, Antibiotics,  | Omnipod DASH (Insulet)                  |
| Infusion Pumps           | Subcutaneous of intrathecal infusion | Cancer, Diabetes, Cardiovascular condition Osteoporosis, Vaccination, Neurological diseases Insulin therapy, Antibiotics | t: slim X2 pump <sup>[91]</sup>         |
| Smart Pumps              | Feedback-regulated controlled-       | Diabetes management,   | Medtronic MiniMed 780G, iLet            |
| Smart Fumps              | release infusion                     | Personalized medicine  | Bionic Pancreas <sup>[92]</sup>         |

- C. Intranasal Device-Based Delivery System These are the system that deliver medication or formulation directly into the nasal cavity, these are designed to optimize drug deposition, absorption, and bioavailability all across the nasal mucosa. [93]
- 1. Standard Metered Spray It is a device that are designed to deliver a precise and consistent amount of formulation and liquid medication with every actuation, this liquid formulation is forced through a meter valve, which creates droplets comprise a size 25-200μL. Examples are Fluticasone, mometasone nasal spray for rhinitis and congestion.[93]
- 2. Bidirectional (Breath powered Device) It works by exhaled breath to deliver the aerosols into the deeper section, posterior regions such as the olfactory cleft. When the patient exhaled into the mouthpiece, their soft palates close at the same time aerosols are delivered across the nasal passage into the bidirectional flow, preventing medication from going into the lungs and throat. Examples are OptiNose Xhance, Onzetra Xsail. [94]
- 3. Spray Freeze Dried Powdered Device These devices are used to deliver lyophilized or freeze-dried powder into the nasal cavities, the fine droplets of nasal spray is freeze dried then sublimating these droplets into solvents to produce powders, which is porous spherical particles that has larger surface area, these particles show enhanced stability (Physical and Chemical) compared to conventional aerosols, reducing the half life and deliver enhance effects. These are activated by the patient's breath or in contact with the mucosa in the posterior regions. Examples are the Delivery of monoclonal antibodies (anti-SARS-CoV-2 mAb)<sup>[95]</sup>
- 4. Smart Hydrogel Spray Smart Hydrogels are biomaterials (polymers) that are activated in certain stimuli or biochemical changes in the environment, like they can change their properties according to changes in pH, temperature, and concentration. It can swell or contract when the physiological changes occur, with the ability to adhere to the nasal mucosa, which will help to increase the time of contact from the nasal line with the drug, giving enhanced and prolonged effects. [96]

#### **CONCLUSION**

In conclusion, advanced drug delivery systems and modern techniques have transformed the pharmaceutical landscape, offering improved therapeutic outcomes, enhanced patient compliance, and reduced side effects. The integration of cutting-edge technologies, including nanotechnology, biomaterials, and 3D printing, has enabled the development of targeted, controlled, and personalized drug delivery systems. As research continues to evolve, these advancements hold great promise for improving human health and addressing unmet medical needs. Advanced drug delivery systems and modern techniques have revolutionized the field of pharmaceuticals, enabling targeted, controlled, and efficient delivery of therapeutic agents. The integration of nanotechnology, biomaterials, and other cutting-edge technologies has improved the efficacy and safety of drug delivery systems. As research continues to advance, we can expect the development of even more sophisticated and personalised drug delivery systems. These systems will likely play a critical role in improving patient outcomes and transforming the treatment of various diseases.

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