

orasgroup

EPD®
THE INTERNATIONAL EPD® SYSTEM



Environmental Product Declaration

In accordance with ISO 14025 and EN 15804:2012+A2:2019/AC:2021 for:

Shower faucet

EPD of multiple products, based on average results
Products included are listed in Appendix 1.

from

Oras Group

| | |
|--------------------------|---|
| Programme: | The International EPD® System, www.environdec.com |
| Programme operator: | EPD International AB |
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An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com



General information

| Programme information | |
|-----------------------|---|
| Programme | The International EPD® System |
| Address | EPD International AB Box 210 60 SE-100 31 Stockholm Sweden |
| Website | www.environdec.com |
| E-mail | info@environdec.com |

| Accountabilities for PCR, LCA and independent, third-party verification | |
|---|--|
| Product Category Rules (PCR) | <p>CEN standard EN 15804 serves as the Core Product Category Rules (PCR)</p> <p>Product Category Rules (PCR): Construction products, 2019:14, version 1.11, UN CPC 42911 - Sinks, washbasins, baths and other sanitary ware and parts thereof, of iron, steel, copper or aluminium.</p> <p>PCR review was conducted by: The Technical Committee of the International EPD® System. Chair of the PCR review: Claudia A. Peña. The review panel may be contacted via info@environdec.com.</p> |
| Life Cycle Assessment (LCA) | <p>LCA accountability: Ida Leiviskä, Analyst & Minttu Valjakka, Environmental consultant. Organization: Ecobio Oy.</p> |
| Third-party verification | <p>Independent third-party verification of the declaration and data, according to ISO 14025:2006, via:</p> <p><input checked="" type="checkbox"/> EPD verification by individual verifier</p> <p>Third-party verifier: Hannu Karppi, Ramboll Finland Oy</p>  <p>Approved by: The International EPD® System</p> |
| <p>Procedure for follow-up of data during EPD validity involves third party verifier: <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No</p> | |

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but from different programmes may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804. For further information about comparability, see EN 15804 and ISO 14025.

Company information

| | |
|---|---|
| Owner of the EPD | Oras Group |
| Contact | Phone: +358 2 83 161 Email: info@orasgroup.com www.orasgroup.com |
| Description of the organisation | <p>Oras Group is a significant European provider of sanitary fittings: the market leader in the Nordics and a leading company in Continental Europe. The company's mission is to create the smartest water experiences for everyone and its vision is to become the Perfect Flow Company. The Group has two strong brands, Oras and Hansa. Oras Group is owned by Oras Invest, a family company, and an industrial owner.</p> <p>The domicile of Oras Ltd, the parent company of the Group, is located in Rauma, Finland, and the Group has three manufacturing sites: Kralovice (Czech Republic), Olesno (Poland) and Rauma (Finland). The Group operates with its own staff in 15 markets. Oras Group's net sales were 200.2 million euros in 2024 and the company employed 1 109 people.</p> |
| Product-related or management system-related certifications | Designation according to standard EN 1111 |
| Management system related certifications | ISO 9001:2015 ISO14001:2015 ISO 45001: 2018 ISO 50001:2018 |
| Name and location of production sites | Oras Group Rauma production site Isometsäntie 2, FI 26101 Rauma, Finland |

Product information

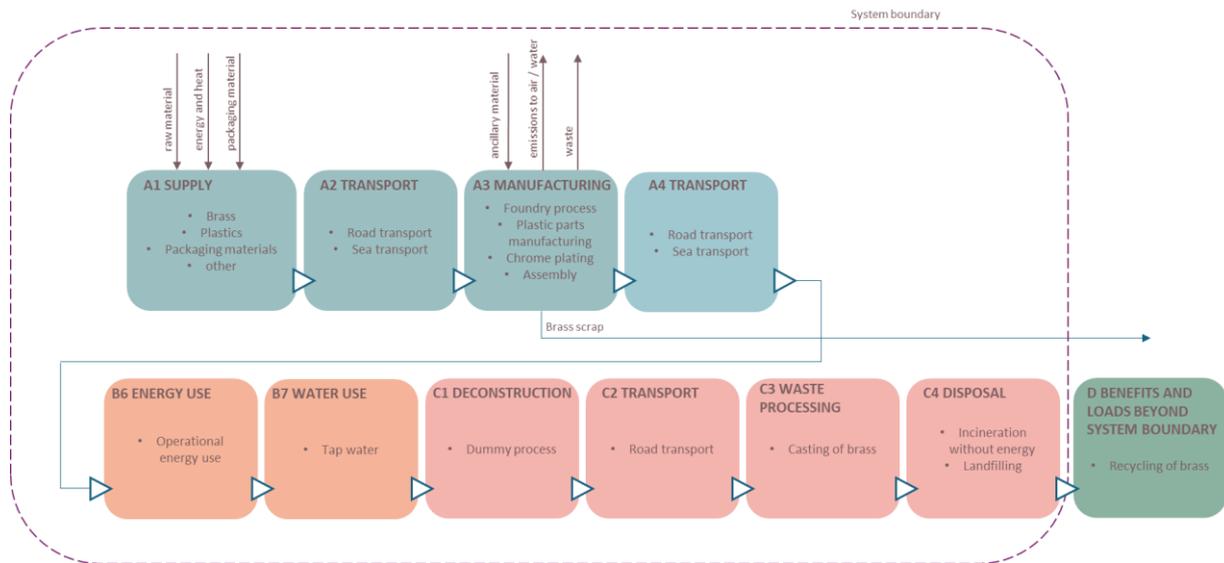
| | |
|------------------------|---|
| Product name | Shower faucet |
| Product identification | Thermostatic mixing valve for shower, vertical mounted, two hole exposed, according to EN 1111 |
| Product description | Oras Group products are manufactured in our own European factories by focusing into sustainable energy sources, highly efficient processes and minimized material usage and waste. Faucets include built-in features for water flow and temperature limitation to ensure sustainable product life cycle with efficient use of energy. |
| UN CPC code | 42911 - Sinks, washbasins, baths and other sanitary ware and parts thereof, of iron, steel, copper or aluminium |
| Geographical scope | Europe |

LCA information

| | |
|----------------------------------|--|
| Functional unit / declared unit | 1 kg of Shower faucet |
| Estimated service life | The estimated service life for shower faucet is 10 years. The technical service life for shower faucet is 15 years. |
| Time representativeness | The data was collected covering production year 2020, which is considered to represent average production year for shower faucets. The material declarations used as a basis for modelling the raw material supply are compiled in 2022. |
| Databases and LCA software | Ecoinvent 3.10 and SimaPro (Version 10.1). |
| Description of system boundaries | Cradle to gate with options, modules C1–C4, module D and with optional modules (A1–A3 + C + D and additional modules). The additional modules are A4 and B7. |



System diagram



| | |
|--|---|
| LCA practitioner | Ecobio Oy, www.ecobio.fi |
| Allocation | Co-product allocation was applied for the brass scrap that is produced from the foundry process. Economic co-product allocation was applied based on the hierarchy presented for co-product allocation on the EN 15804:2012+A2:2019/AC:2021. |
| Electricity used in module A3 | <p>The electricity used in module A3 accounts for more than 30 % of the total energy consumption in modules A1-A3. Therefore, the used energy sources for electricity production and climate change impact of the electricity mix are stated.</p> <p>The electricity is 100 % based on hydropower. GWP-GHG impact of the used electricity mix is 5,4 g CO₂-eq/kWh.</p> |
| Information about scenarios and additional technical information | The scenario for operational water use is described on chapter "Additional Information". |

Modules declared

Geographical scope, share of specific data (in GWP-GHG indicator) and data variation:

| | Product stage | | | Construction process stage | | Use stage | | | | | | | End of life stage | | | | Resource recovery stage | |
|----------------------|---------------------|-----------|---------------|----------------------------|---------------------------|-----------|-------------|--------|-------------|---------------|------------------------|-----------------------|----------------------------|-----------|------------------|----------|------------------------------------|---|
| | Raw material supply | Transport | Manufacturing | Transport | Construction installation | Use | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | De-construction demolition | Transport | Waste processing | Disposal | Reuse-Recovery-Recycling-potential | |
| Module | A1 | A2 | A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D | |
| Modules declared | x | x | x | x | MND | MND | MND | MND | MND | MND | MND | x | x | x | x | x | x | |
| Geography | EU27 | EU27 | EU27 | EU27 | - | - | - | - | - | - | - | EU27 | EU27 | EU27 | EU27 | EU27 | EU27 | |
| Specific data used | < 10 % | | | | | - | - | - | - | - | - | - | - | - | - | - | - | |
| Variation – products | < 10 % | | | | | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Variation – sites | 0 % | | | | | - | - | - | - | - | - | - | - | - | - | - | - | - |

Modules explained

| LCA Modules | |
|--|--|
| A1 Raw material supply This module contains the supply of raw materials including brass, stainless steel, plastics and other materials in smaller quantities. | C1 De-construction This module is assumed to not cause environmental impacts as the de-construction of overhead shower can be done with manual labour and does not require external energy sources. |
| A2 Transportation This module contains the transportation of raw materials and prefabricated components from suppliers to Oras Group's production facilities. Average transportation route covering all the relevant raw materials was developed as there is wide range of possible supply locations even for single raw materials and components. Transportation takes place by road and sea. | C2 Transport This module contains the transportation of product for waste processing to nearest waste processing facility. Transportation is done by road, and the distance is assumed to be 50 km. |
| A3 Manufacturing This module contains the relevant production processes for shower faucets. The most relevant processes are casting in foundry, production of plastic parts and chrome-plating of brass and plastic parts. Treatment of waste and wastewater are also included. The used electricity mix for manufacturing stage is stated on chapter "LCA Information". | C3 Waste processing This module contains the waste processing related to material recycling of brass. It is assumed that 90 % of the brass is headed for material recycling process, which includes casting of brass into brass ingots. |
| A4 Transport This module contains the transportation of the final product to warehouses from where further distribution takes place. The scenario does not included transportation to construction site. | C4 Disposal This module contains final disposal of materials that are not headed for material or energy recovery. Stainless steel, plastic components, rubber components, packaging materials of the final product and 10 % of brass are assumed to be headed for incineration without energy recovery. Other components in smaller quantities are assumed to be headed to landfill. |
| B6 Operational energy use This module contains the energy generation related to the use of shower faucets. The scenario for operational energy use is described more precisely on chapter "Additional Information". | D Benefits and loads beyond system boundary This module contains the benefits related to material recycling of brass. Brass is recycled through casting process, and it is assumed to substitute virgin brass production from the market |
| B7 Operational water use This module contains the production, heating and wastewater treatment of tap water related to the use of shower faucet. The scenario for operational water use is described more precisely on chapter "Additional Information". | |

Content information

| Product components | Weight, kg | Post-consumer material, weight-% | Renewable material, weight-% |
|----------------------------------|------------|----------------------------------|---------------------------------------|
| Acrylonitrile butadiene styrene | 0,1197 | 0 % | 0 % |
| Aluminium oxide | 0,0028 | 0 % | 0 % |
| Brass | 0,7571 | 0 % | 0 % |
| Chromium | 0,0001 | 0 % | 0 % |
| Copper | 0,0102 | 0 % | 0 % |
| Ethylene propylene diene monomer | 0,0037 | 0 % | 0 % |
| Nitrile butadiene rubber | 0,0001 | 0 % | 0 % |
| Nickel | 0,0002 | 0 % | 0 % |
| Other | 0,0300 | 0 % | 0 % |
| Polyamide | 0,0006 | 0 % | 0 % |
| Polyoxymethylene | 0,0323 | 0 % | 0 % |
| Polypropylene | 0,0004 | 0 % | 0 % |
| Polyphenylene oxide | 0,0044 | 0 % | 0 % |
| Polyphenylene sulfide | 0,0158 | 0 % | 0 % |
| Polysulfone | 0,0110 | 0 % | 0 % |
| Silicone | 0,0004 | 0 % | 0 % |
| Stainless steel | 0,0111 | 0 % | 0 % |
| Thermoplastic elastomer | 0,0001 | 0 % | 0 % |
| TOTAL | 1,0000 | 0 % | 0 % |
| Packaging materials | Weight, kg | Weight-% (versus the product) | Biogenic material, kg C/declared unit |
| Cellulose fibre | 0,0058 | 0,58 % | 0,000 |
| Corrugated board | 0,0907 | 9,07 % | 0,043 |
| Paper | 0,0511 | 5,11 % | 0,029 |
| Polyethylene | 0,0003 | 0,03 % | 0,000 |
| Sharp tear | 0,0001 | 0,01 % | 0,000 |
| TOTAL | 0,1479 | 14,79 % | 0,072 |

The shower faucets do not contain substances which exceed the limits for registration with the European Chemicals Agency regarding the “Candidate List of Substances of Very High Concern for authorization”.

Environmental Information

Note: Environmental information for module B7 has been calculated with a reference flow of 1 l/min.

The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding threshold values, safety margins and/or risks.

Balancing for biogenic CO₂ associated with packaging is done in modules A1-A3 instead of A5. The results of modules A1-A3 shall not be used without considering the results of module C1-C4.

Potential environmental impact – mandatory indicators according to EN 15804

Results per 1 kg of Shower faucet

| Indicator | Unit | A1 | A2 | A3 | Tot.A1 -A3 | A4 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|----------------------|---|-----------|----------|-----------|---------------|----------|----------|---------------|----------|----------|----------|----------|---------------|
| GWP-fossil | kg CO2 eq. | 5,59E+00 | 2,90E-01 | 6,34E-01 | 6,52E+00 | 2,56E-01 | 1,57E+02 | 1,50E+01 | 0,00E+00 | 1,24E-02 | 1,15E-02 | 9,58E-01 | - 4,13E+00 |
| GWP-biogenic | kg CO2 eq. | -2,08E-01 | 3,03E-05 | 2,23E-01 | 1,57E-02 | 2,67E-05 | 3,59E+01 | 7,30E+00 | 0,00E+00 | 4,87E-05 | 8,24E-04 | 1,93E-01 | -1,10E-01 |
| GWP-luluc | kg CO2 eq. | 8,68E-03 | 1,07E-04 | 5,01E-03 | 1,38E-02 | 9,32E-05 | 2,90E-01 | 2,42E-02 | 0,00E+00 | 3,83E-06 | 1,86E-06 | 5,29E-06 | -7,64E-03 |
| GWP-total | kg CO2 eq. | 5,39E+00 | 2,90E-01 | 8,63E-01 | 6,55E+00 | 2,57E-01 | 1,93E+02 | 2,23E+01 | 0,00E+00 | 1,24E-02 | 1,23E-02 | 1,15E+00 | - 4,25E+00 |
| ODP | kg CFC 11 eq. | 3,15E-07 | 5,51E-08 | 7,33E-08 | 4,43E-07 | 4,85E-08 | 4,09E-06 | 1,86E-07 | 0,00E+00 | 2,41E-09 | 1,38E-09 | 4,25E-09 | -2,20E-07 |
| AP | mol H+ eq. | 3,16E-01 | 2,55E-03 | 3,02E-03 | 3,22E-01 | 2,74E-03 | 4,65E-01 | 8,46E-02 | 0,00E+00 | 4,26E-05 | 2,64E-05 | 1,84E-04 | -2,83E-01 |
| EP-freshwater | kg PO43- eq. | 2,50E-02 | 1,43E-05 | 2,66E-04 | 2,53E-02 | 1,19E-05 | 4,68E-03 | 2,89E-02 | 0,00E+00 | 8,05E-07 | 2,21E-06 | 3,84E-06 | -2,25E-02 |
| EP-freshwater | kg P eq. | 9,25E-03 | 5,29E-06 | 9,85E-05 | 9,36E-03 | 4,40E-06 | 1,73E-03 | 1,07E-02 | 0,00E+00 | 2,98E-07 | 8,16E-07 | 1,42E-06 | -8,34E-03 |
| EP-marine | kg N eq. | 1,67E-02 | 6,71E-04 | 1,05E-03 | 1,84E-02 | 7,16E-04 | 8,38E-02 | 4,69E-01 | 0,00E+00 | 1,24E-05 | 7,45E-06 | 1,03E-04 | -1,45E-02 |
| EP-terrestrial | mol N eq. | 2,26E-01 | 7,41E-03 | 8,34E-03 | 2,42E-01 | 7,92E-03 | 9,30E-01 | 2,16E-01 | 0,00E+00 | 1,35E-04 | 8,73E-05 | 8,46E-04 | -1,99E-01 |
| POCP | kg NMVOC eq. | 5,67E-02 | 1,82E-03 | 1,67E-03 | 6,02E-02 | 1,93E-03 | 4,23E-01 | 5,25E-02 | 0,00E+00 | 3,36E-05 | 2,06E-05 | 1,93E-04 | -4,96E-02 |
| ADP-minerals&metals* | kg Sb eq. | 7,78E-03 | 7,41E-07 | 4,35E-06 | 7,79E-03 | 6,16E-07 | 3,09E-04 | 8,12E-05 | 0,00E+00 | 4,88E-08 | 5,08E-08 | 1,00E-07 | -7,04E-03 |
| ADP-fossil* | MJ | 7,24E+01 | 3,60E+00 | 5,76E+00 | 8,18E+01 | 3,16E+00 | 2,48E+03 | 2,32E+02 | 0,00E+00 | 1,60E-01 | 1,77E-01 | 1,44E-01 | - 4,85E+01 |
| WDP* | m3 | 6,64E+00 | 9,58E-03 | -2,37E-01 | 6,42E+00 | 7,93E-03 | 3,47E+01 | - 1,54E+01 | 0,00E+00 | 5,13E-04 | 8,35E-04 | 5,78E-03 | - 4,88E+00 |
| Acronyms | GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption | | | | | | | | | | | | |

* Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

Potential environmental impact – additional mandatory and voluntary indicators

Results per 1 kg of Shower faucet

| Indicator | Unit | A1 | A2 | A3 | Tot.A1-A3 | A4 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|-----------|------------|----------|----------|----------|-----------|----------|----------|----------|----------|----------|----------|----------|-----------|
| GWP-GHG1 | kg CO2 eq. | 5,18E+00 | 2,45E-01 | 6,14E-01 | 6,04E+00 | 2,17E-01 | 1,54E+02 | 1,61E+01 | 0,00E+00 | 1,06E-02 | 1,10E-02 | 4,40E-01 | -3,83E+00 |

Use of resources

Results per 1 kg of Shower faucet

| Indicator | Unit | A1 | A2 | A3 | Tot.A1-A3 | A4 | B6 | B7 | C1 | C2 | C3 | C4 | D |
|-----------|------|----------|----------|----------|-----------|----------|----------|-----------|----------|----------|----------|----------|-----------|
| PERE | MJ | 1,52E+01 | 5,76E-02 | 2,72E+01 | 4,24E+01 | 3,81E-02 | 5,45E+02 | 3,98E+01 | 0,00E+00 | 2,70E-03 | 4,67E-02 | 1,13E-02 | -1,28E+01 |
| PERM | MJ | 4,05E+00 | 0,00E+00 | 4,05E+00 | 0,00E+00 | 0 | 0,00E+00 | 0,00E+00 | 0 | 0 | 0 | 0 | 0 |
| PERT | MJ | 1,92E+01 | 5,76E-02 | 2,31E+01 | 4,24E+01 | 3,81E-02 | 5,45E+02 | 3,98E+01 | 0,00E+00 | 2,70E-03 | 4,67E-02 | 1,13E-02 | -1,28E+01 |
| PENRE | MJ | 7,40E+01 | 3,86E+00 | 6,20E+00 | 8,41E+01 | 3,17E+00 | 2,48E+03 | 2,32E+02 | 0,00E+00 | 1,62E-01 | 1,95E-01 | 1,73E-01 | -6,12E+01 |
| PENRM | MJ. | 3,83E+00 | 0,00E+00 | 3,83E+00 | 0,00E+00 | 0 | 0,00E+00 | 0,00E+00 | 0 | 0 | 0 | 0 | 0 |
| PENRT | MJ | 7,79E+01 | 3,86E+00 | 2,37E+00 | 8,41E+01 | 3,17E+00 | 2,48E+03 | 2,32E+02 | 0,00E+00 | 1,62E-01 | 1,95E-01 | 1,73E-01 | -6,12E+01 |
| SM | kg | 0 | 0 | 0 | 0 | 0 | 0,00E+00 | 0,00E+00 | 0 | 0 | 0 | 0 | 0 |
| RSF | MJ | 0 | 0 | 0 | 0 | 0 | 0,00E+00 | 0,00E+00 | 0 | 0 | 0 | 0 | 0 |
| NRSF | MJ | 0 | 0 | 0 | 0 | 0 | 0,00E+00 | 0,00E+00 | 0 | 0 | 0 | 0 | 0 |
| FW | m3 | 1,56E-01 | 3,37E-04 | 1,03E-01 | 2,59E-01 | 2,82E-04 | 8,84E-01 | -3,46E-01 | 0,00E+00 | 1,90E-05 | 1,60E-04 | 2,97E-04 | -1,14E-01 |

Acronyms
 PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

¹ The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus almost equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.

Waste production and output flows

Note: Waste production and output flows for module B7 have been calculated with a reference flow of 1 l/min.

Waste production

| Results per 1 kg of Shower faucet | | | | | | | | | | | | | |
|-----------------------------------|------|----------|----------|----------|-----------|----------|----------|----------|----------|----------|----------|----------|-----------|
| Indicator | Unit | A1 | A2 | A3 | Tot.A1-A3 | A4 | B6 | B7 | C1 | C2 | C3 | C4 | D |
| Hazardous waste disposed | kg | 3,59E-02 | 8,22E-06 | 1,61E-05 | 3,59E-02 | 6,84E-06 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 4,29E-07 | 2,25E-07 | 4,52E-07 | -1,98E-03 |
| Non-hazardous waste disposed | kg | 1,87E+00 | 1,51E-01 | 2,73E-01 | 2,29E+00 | 1,22E-01 | 7,83E-02 | 3,27E-02 | 0,00E+00 | 6,78E-03 | 1,45E-02 | 1,40E-02 | -1,52E+00 |
| Radioactive waste disposed | kg | 2,09E-04 | 2,44E-05 | 2,16E-05 | 2,55E-04 | 2,15E-05 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 1,07E-06 | 7,65E-07 | 5,42E-07 | -1,79E-04 |

Output flows

| Results per 1 kg of Shower faucet | | | | | | | | | | | | | |
|-----------------------------------|------|----|----|------|-----------|----|----|----|----|----|------|----|---|
| Indicator | Unit | A1 | A2 | A3 | Tot.A1-A3 | A4 | B6 | B7 | C1 | C2 | C3 | C4 | D |
| Components for re-use | kg | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Material for recycling | kg | 0 | 0 | 0,07 | 0,07 | 0 | 0 | 0 | 0 | 0 | 0,71 | 0 | 0 |
| Materials for energy recovery | kg | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Exported energy, electricity | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Exported energy, thermal | MJ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |

Information on biogenic carbon content

| Results per 1 kg of Shower faucet | | |
|--------------------------------------|------|----------|
| BIOTIC CARBON CONTENT | Unit | QUANTITY |
| Biogenic carbon content in product | kg C | 0,0000 |
| Biogenic carbon content in packaging | kg C | 0,0720 |

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO₂.

Additional information

The scenario for module B7 “Operational water use” is based on Unified Water Label (UWL), which is a product label developed by European bathroom industry to demonstrate water and energy efficiency of bathroom products. The technical criteria of UWL correlates with existing European and National standards while establishing harmonised calculation criteria for bathroom products. The following parameters were applied when developing the scenario related to operational water use.

| Parameter | Amount | Unit |
|---------------------------|--------|----------------|
| Reference flow | 1 | l/min |
| Use cycles per day | 1 | use cycles/day |
| Length of use cycle | 7 | min |
| Use cycles per year | 365 | days |
| Cold water temperature | 15 | °C |
| Hot water temperature | 38 | °C |
| Heat coefficient of water | 4,18 | kJ/kgK |
| Density of water | 0,981 | kg/l |
| Length of the use stage | 10 | years |

Module B7 accounts for the water consumption during the use phase of the product. In this EPD, water use has been calculated based on a reference flow rate of 1 litre per minute (1 l/min). This reference scenario has been selected to enable product-specific scaling of the results. A typical flow for showers is approximately 8 l/min. The annual water consumption according to the parameters stated above is 2555 l. It is assumed that 90 % of the water consumption for shower faucet is hot water. This means that 2300 l of water is heated annually. 60,24 kWh of energy is consumed annually for the heating of water. The scenario for operational water use covers 10 years which is the reference service life of shower faucets. The energy profile for heating of water is based on Eurostat statistics describing disaggregated final energy consumption in households used for water heating in year 2018. The geographical coverage of the data is Europe (EU27). GWP-GHG impact of the used heat is 71 g CO₂-eq/kWh. The following values were applied when modelling the energy profile for heating of domestic water.

| Source of energy | Amount | Unit |
|-----------------------------|--------|------|
| Solid fossil fuels and peat | 1,21 | % |
| Natural gas | 32,89 | % |
| Liquefied natural gas | 2,48 | % |
| Oil and petroleum products | 9,15 | % |
| Other kerosene | 0,42 | % |
| Gas oil and diesel oil | 6,25 | % |
| Renewables and biofuels | 10,54 | % |
| Solar thermal | 4,03 | % |
| Ambient heat (heat pumps) | 1,06 | % |
| Primary solid biofuels | 5,34 | % |
| Biogases | 0,09 | % |
| Electricity | 16,23 | % |
| District heat | 10,31 | % |
| Total | 100,00 | % |

Operational water use scenario

The scenario for operational water use covers the water and energy consumption related to use of shower faucet by one person for 10 years according to the calculation parameters described in UWL methodology. The scenario presented in this EPD is an estimation of the potential environmental impacts related to the use stage of faucet product and the scenario aims to emphasize the significance of the use stage in relation to the products life cycle. In reality, the environmental impacts arising from the use stage of the product are very dependent on behavior of the user, nominal flow of the faucet product and energy sources used for heating of domestic water.

Differences versus previous versions

2024-07-01 Included product list updated.

2024-09-01 Included product list updated.

2025-02-13 Included product list updated. Geography for product stage updated.

2025-06-11 Balancing of biogenic carbon emissions. Module B7 Operational water use updated: reference flow of 1 l/min is used. Operational energy use moved under module B6. All other modules remain untouched including the LCA modelling and inventory data behind it and are not reverified in the update.

2025-12-10 Included product list updated.

References

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Ecobio LCA report – Faucet products. Oras Group. 2022.

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MEErP Preparatory Study on Taps and Showers. European Commission. 2014.

PCR 2019:14. Construction products. Version 1.11.

Taps & showers technical criteria. Unified Water Label. 2020.



Included products

| | | | |
|--------------|-------------------------------|--------------|-------------------------------|
| 49442103 | Bath and shower faucet | 7460X | Shower faucet |
| 09742183 | Bath and shower faucet | 7140GN | Shower faucet with spout |
| 1072 | Bath and shower faucet | 7140N | Bath and shower faucet |
| 0974218333 | Bath and shower faucet | 51852193 | Bath and shower faucet |
| 45692183 | Shower faucet, 45cc | 5445010733 | Shower faucet |
| 7460U-33 | Shower faucet | 7154N-33 | Bath and shower faucet, 160cc |
| 7460K-106 | Shower faucet | 7140GN-33 | Shower faucet with spout |
| 51860193 | Shower faucet | 5444220780 | Bath and shower faucet |
| 5445010780 | Shower faucet | 3963Y | Shower faucet |
| 5445010781 | Shower faucet | 51450163 | Shower faucet |
| 7466 | Shower faucet, 40cc | 3940Y | Bath and shower faucet |
| 5444220781 | Bath and shower faucet | 51442193 | Bath and shower faucet |
| 7140 | Bath and shower faucet | 514501640048 | Shower faucet |
| 7160 | Shower faucet | 187075 | Shower faucet |
| 7443 | Bath and shower faucet, 160cc | 3942HY | Bath and shower faucet |
| 7445 | Bath and shower faucet, 40cc | 3940HY | Bath and shower faucet |
| 7460 | Shower faucet | 3963HY | Shower faucet |
| 7460U | Shower faucet | 3970H | Shower faucet |
| 7461 | Shower faucet | 56452103 | Bath and shower faucet |
| 7462 | Bath and shower faucet | 56470103 | Shower faucet |
| 7462U | Bath and shower faucet | 1870G | Shower faucet |
| 7464 | Shower faucet, 160cc | 1871G | Bath and shower faucet |
| 7470X | Shower faucet | 1875G | Shower faucet |
| 7471 | Shower faucet | 5660 | Shower faucet |
| 7261 | Shower faucet | 5760 | Shower faucet |
| 7264 | Shower faucet | 08707100 | Shower faucet |
| 7267 | Shower faucet | 08806200 | Shower faucet |
| 7469 | Shower faucet | 08717100 | Bath and shower faucet |
| 1054 | Shower faucet, 160cc | 5664 | Shower faucet, 160cc |
| 1070 | Shower faucet | 5764 | Shower faucet, 160cc |
| 1075 | Shower faucet | 7460L | Shower faucet |
| 1075X | Shower faucet | 7464L | Shower faucet, 160cc |
| 1085 | Shower faucet, 160cc | 0967018333 | Shower faucet |
| 3940 | Bath and shower faucet | 08866200 | Shower faucet, 6 V, Bluetooth |
| 3942 | Bath and shower faucet | 57670173 | Shower faucet |
| 3960 | Shower faucet | 57742173 | Bath and shower faucet |
| 3960Y | Shower faucet | 7460-33 | Shower faucet |
| 3970 | Shower faucet | 7462G-33 | Shower faucet with spout |
| 3970Y | Shower faucet | 5815017133 | Shower faucet |
| 3990 | Shower faucet, 40cc | 5816217133 | Bath and shower faucet |
| 7420 | Shower faucet | 7462U-33 | Bath and shower faucet |
| 09670183 | Shower faucet | 5765 | Shower faucet |
| 09670185 | Shower faucet | 5761G | Shower faucet with spout |
| 7470U | Shower faucet | 5665 | Shower faucet |
| 58150171 | Shower faucet | 5675Z | Shower faucet, 6 V, Bluetooth |
| 58162171 | Bath and shower faucet | 771201730014 | Shower faucet |
| 01670183 | Shower faucet | 771121730014 | Bath and shower faucet |
| 01742183 | Bath and shower faucet | 2660AU | Shower faucet |
| 45120183 | Shower faucet | 2640AU | Bath and shower faucet |
| 51450193 | Shower faucet | 52450163 | Shower faucet |
| 3860U | Shower faucet | 52442263 | Bath and shower faucet |
| 7462G | Shower faucet with spout | 52450167 | Shower faucet |
| 58152171 | Shower faucet | 52442267 | Bath and shower faucet |
| 49450103 | Shower faucet | 2660HU | Shower faucet |
| 58080201 | Shower faucet | 2640HU | Bath and shower faucet |
| 58130101 | Shower faucet | 54442207 | Bath and shower faucet |
| 402501830061 | Shower faucet | 54450107 | Shower faucet |
| 514421940048 | Bath and shower faucet | 4860U | Shower faucet |

Included products

| | | | |
|--------------|-------------------------------|------------|------------------------|
| 4840U | Bath and shower faucet | 2640HU-81 | Bath and shower faucet |
| 7460GL | Shower faucet | 7262C | Bath and shower faucet |
| 65140201 | Shower faucet | 7264C | Shower faucet |
| 7464GL | Shower faucet, 160cc | 6513220181 | Bath and shower faucet |
| 65132201 | Bath and shower faucet | 6514020180 | Shower faucet |
| 7460-107 | Shower faucet | 6513220180 | Bath and shower faucet |
| 7160N | Shower faucet | | |
| 581501710006 | Shower faucet | | |
| 7160NU | Shower faucet | | |
| 581501710007 | Shower faucet | | |
| 7150N | Shower faucet, 160cc | | |
| 581501710009 | Shower faucet | | |
| 7151N | Shower faucet, 40cc | | |
| 7464-33 | Shower faucet, 160cc | | |
| 7140NU | Bath and shower faucet | | |
| 7443-33 | Bath and shower faucet, 160cc | | |
| 7155N | Bath and shower faucet, 40cc | | |
| 7460C-33 | Shower faucet | | |
| 7154N | Bath and shower faucet, 160cc | | |
| 7460C | Shower faucet | | |
| 7150N-33 | Shower faucet, 160cc | | |
| 5245016733 | Shower faucet | | |
| 6514020133 | Shower faucet | | |
| 5444220733 | Bath and shower faucet | | |
| 6513220133 | Bath and shower faucet | | |
| 7462L | Bath and shower faucet | | |
| 7140N-33 | Bath and shower faucet | | |
| 7443L | Bath and shower faucet, 160cc | | |
| 7160N-33 | Shower faucet | | |
| 5244226733 | Bath and shower faucet | | |
| 4740 | Bath and shower faucet | | |
| 58102301 | Bath and shower faucet | | |
| 5810230133 | Bath and shower faucet | | |
| 5810230180 | Bath and shower faucet | | |
| 5810230181 | Bath and shower faucet | | |
| 4760 | Shower faucet | | |
| 58080301 | Shower faucet | | |
| 4750 | Shower faucet, 160cc | | |
| 088062000074 | Shower faucet | | |
| 6180P | Shower faucet, 6 V | | |
| 6180 | Shower faucet, 6 V | | |
| 4754 | Bath and shower faucet, 160cc | | |
| 6514020181 | Shower faucet | | |
| 7140GN-80 | Shower faucet with spout | | |
| 7140GN-81 | Shower faucet with spout | | |
| 7140N-80 | Bath and shower faucet | | |
| 7140N-81 | Bath and shower faucet | | |
| 7150N-80 | Shower faucet, 160cc | | |
| 7150N-81 | Shower faucet, 160cc | | |
| 7151N-33 | Shower faucet, 40cc | | |
| 7154N-80 | Bath and shower faucet, 160cc | | |
| 7154N-81 | Bath and shower faucet, 160cc | | |
| 7155N-33 | Bath and shower faucet, 40cc | | |
| 7160N-80 | Shower faucet | | |
| 7160N-81 | Shower faucet | | |
| 2640HU-33 | Bath and shower faucet | | |
| 2640HU-80 | Bath and shower faucet | | |