



**A VALIDATED METHOD DEVELOPMENT FOR THE ESTIMATION OF
SEMAGLUTIDE IN ITS BULK AND PHARMACEUTICAL DOSAGE FORM BY USING
UV-VISIBLE SPECTROPHOTOMETER**

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ABSTRACT

A rapid and precise UV-VISIBLE spectrophotometric method has been developed for the estimation of semaglutide in its bulk and pharmaceutical dosage form. Spectrophotometry was carried out on a UV-Visible spectrophotometer (UV-T60-India) in quartz cells using ethanol as suitable solvent, the detection is carried out at 288nm. The pre-determined wavelength of maximum absorption (λ_{max}) was 288nm. The drug obeyed Beer-Lambert's law over the concentration range 5-30 μ g/ml. The accuracy retrieved by recovery studies was found to be 99.92% for 50% concentration, 99.08% for 100% concentration, 99.95% for 150% concentration. This method can be employed for routine analysis of semaglutide in bulk and pharmaceutical dosage form.

KEYWORDS: Semaglutide, estimation, Ozempic.

INTRODUCTION

Semaglutide is a once-daily glucagon-like peptide-1 analog that differs to others by the presence of an acyl group with a steric diacid at Lys26 and a large synthetic spacer and modified by the presence of a α -amino butyric acid in position 8 which gives stability against the dipeptidylpeptidase-4. The stability of semaglutide by the acylation permits a high-affinity albumin binding and gives it a long plasma half-life which allows the once-daily dosage. Drugs like semaglutide affect the glucose control through several different mechanisms like the increase of insulin secretion, slow of gastric emptying, and reduction of postprandial glucagon and food intake. The glucose homeostasis depends on hormones like insulin and amylin secreted in pancreatic beta cells, glucagon secreted in pancreatic alpha cells and gastrointestinal peptides like glucagon-like peptide 1 (GLP-1) and glucose-dependent insulinotropic polypeptide. When glucose is administered orally, GLP-1 will stimulate the synthesis of insulin by stimulating pancreatic islets, it will also slow the gastric emptying, inhibit post-meal glucagon release and reduce food intake.

Brand name: Ozempic

MATERIALS AND METHOD

Semaglutide was a gift sample from Dr. Reddys Lab, Hyderabad. All chemicals (distilled water, methanol) and

reagents used were of analytical grade and purchased from Qualigens Fine Chemicals, Mumbai, India.

A Labindia UV-visible spectrophotometer (UV-T60-India) was used for all absorbance measurements with matched quartz cells. The detection wavelength is 288nm.

Preparation of standard stock solution

Accurately weighed 10 mg of Semaglutide was transferred to a 100 ml volumetric flask, dissolved in 20 ml distilled water by shaking manually for 10 min. The volume was adjusted with the same up to the mark to give the final strength, i.e. 100 μ g/ml.

Selection of wavelength for analysis of Semaglutide

Appropriate volume 0.5 ml of standard stock solution of Semaglutide was transferred into a 10ml volumetric flask, diluted to a mark with distilled water to give concentration of 5 μ g/ml (and also 10, 15 μ g/ml). The resulting solution was scanned in the UV range (200-400 nm). In spectrum Semaglutide showed absorbance maximum at 288 nm.

VALIDATION OF THE METHOD

The method was validated in terms of linearity, accuracy, precision, and ruggedness.

Linearity study

Different aliquots of Semaglutide in the range 0.5–3 ml were transferred into series of 10 ml volumetric flasks, and the volume was made up to the mark with distilled water to get concentrations 5, 10, 15, 20, 25, and 30 µg/ml, respectively. The solutions were scanned on a spectrophotometer in the UV range 200–400 nm. The spectrum was recorded at 288 nm. The calibration plot was constructed as concentration vs. absorbance

Accuracy: Accuracy describes the correctness of an experimental result. Accuracy is expressed in terms of either absolute error or relative error.

Precision: Precision describes reproducibility of results. Reproducibility of results is agreement between numerical values for two or more replicate measurements.

Sensitivity: The sensitivity of measurements of Semaglutide by the use of the proposed method was estimated in terms of the limit of quantification (LOQ) and limit of detection (LOD). The LOQ and LOD were calculated using equation $LOD = 3 \times N/B$ and $LOQ = 10 \times N/B$, where 'N' is standard deviation of the peak areas of the drugs ($n = 3$), taken as a measure of noise, and 'B' is the slope of the corresponding calibration curve.

Repeatability: Repeatability was determined by analyzing 20 µg/ml concentration of Semaglutide solution for six times.

Ruggedness: Ruggedness of the proposed method is determined for 20 µg/ml concentration of Semaglutide by analysis of aliquots from a homogenous slot by two analysts using same operational and environmental conditions.

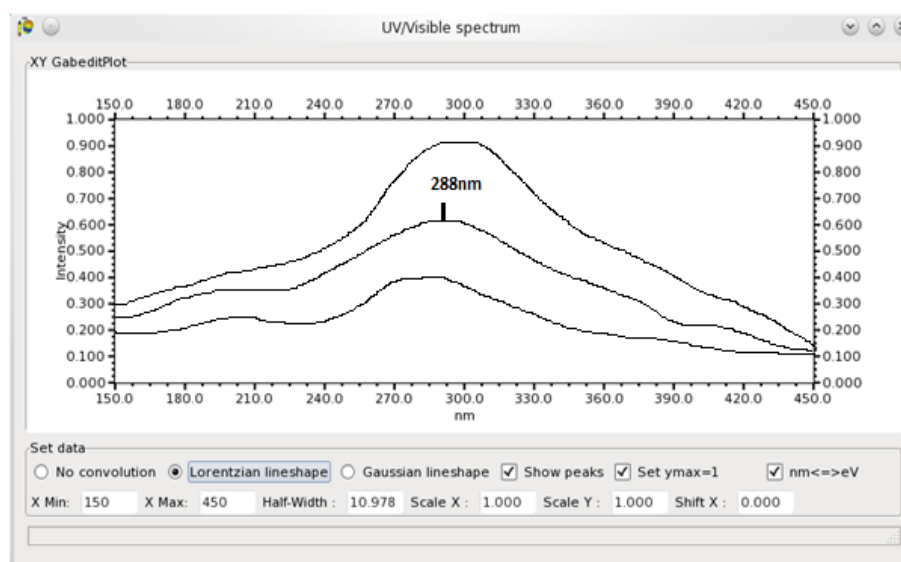
RESULTS AND DISCUSSION**Table.no. 1: Solubility studies.**

Solvent	Solubility(mg/ml)
Ehanol	1.5
Methanol	0.9
Alcohol	1.2
Chloroform	1.6
Acetone	1.3
Distilled water	0.4

The pure API of Semaglutide is freely soluble in in organic solvents and sparingly soluble in aqueous solutions.

Selection of wavelength for analysis of Semaglutide

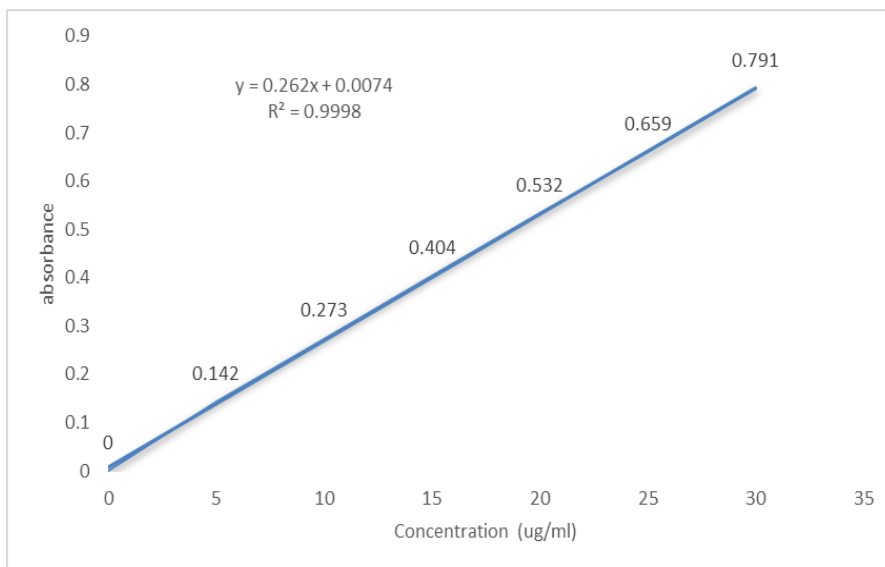
During the development phase, the use of ethanol as the diluent resulted in preferable outcome in UV analysis. The pre-determined wavelength of maximum absorption (λ_{max}) was 288 nm.

**Uv –visible spectrum**

stocks	Wavelentgth of stocks	Absorbance
5 µg/ml	288	0.356
10 µg/ml	288	0.594
15 µg/ml	288	0.912

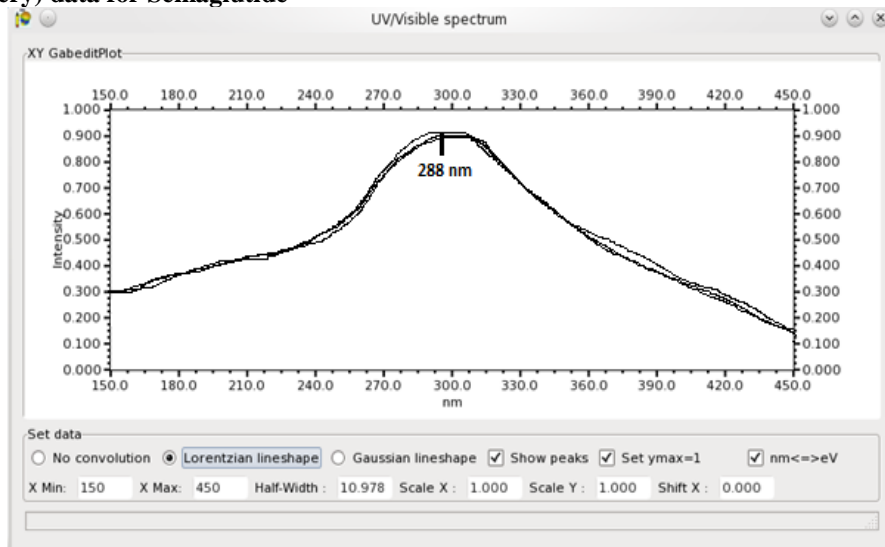
METHOD VALIDATION**LINEARITY****Results of Linearity**

Concentration (ug/ml)	Absorbance(nm)
0	0
5	0.142
10	0.273
15	0.404
20	0.532
25	0.659
30	0.791

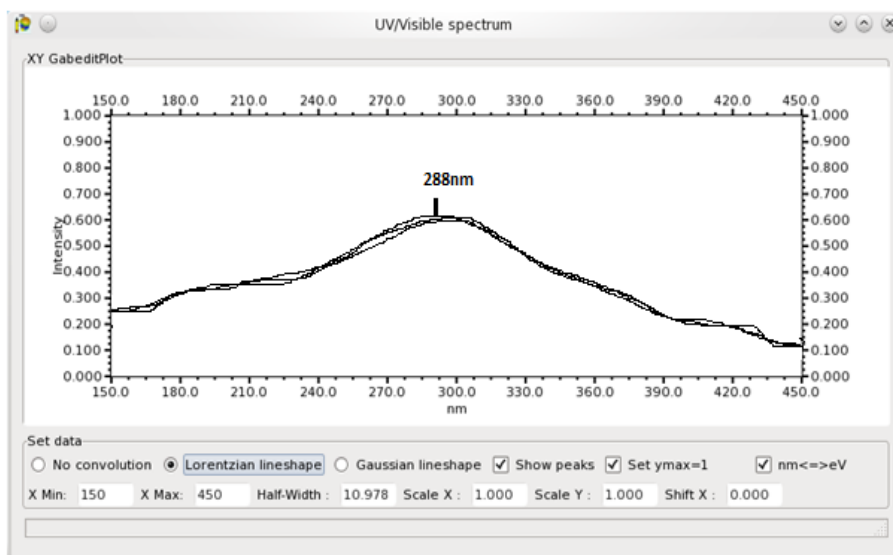


RESULTS OF CALIBRATION GRAPH

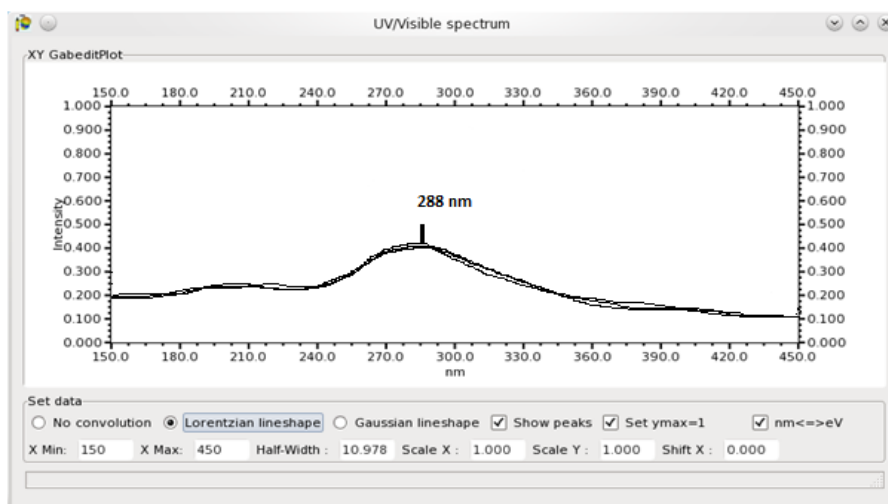
Accuracy (recovery) data for Semaglutide



N=3 12 Accuracy 50%



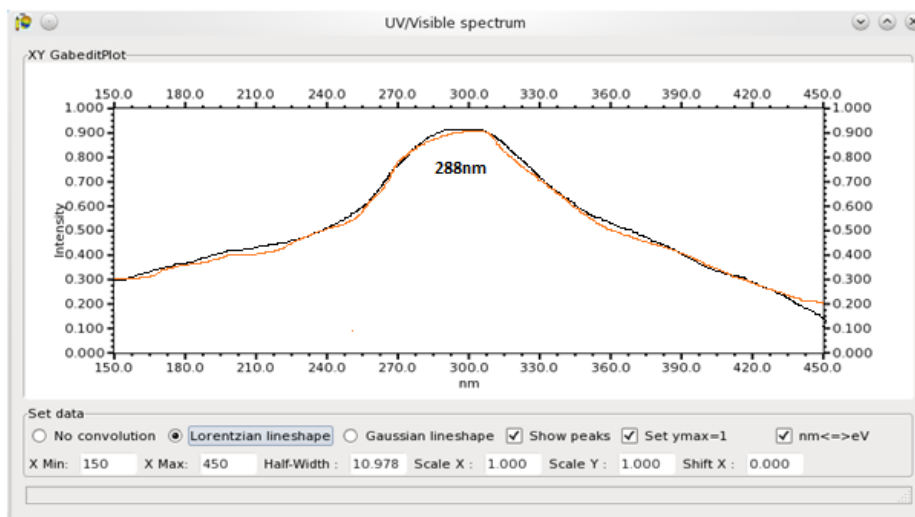
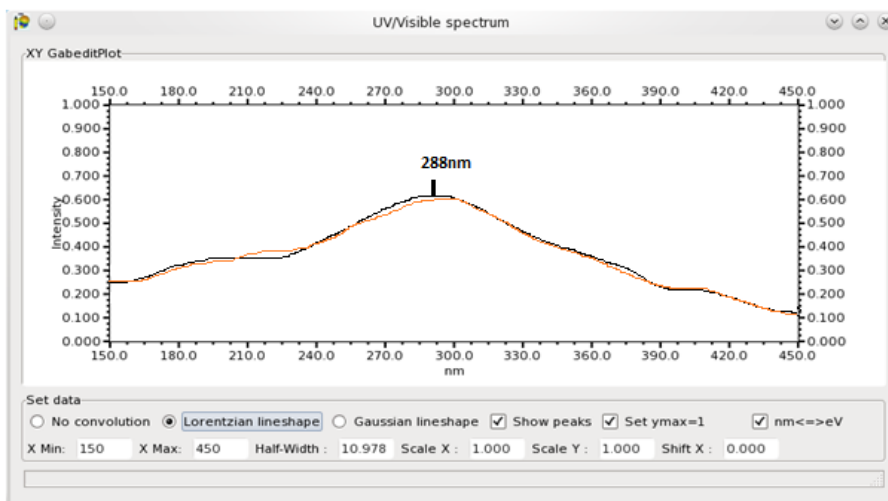
N=3 Accuracy 100%



N=3 Accuracy 150%

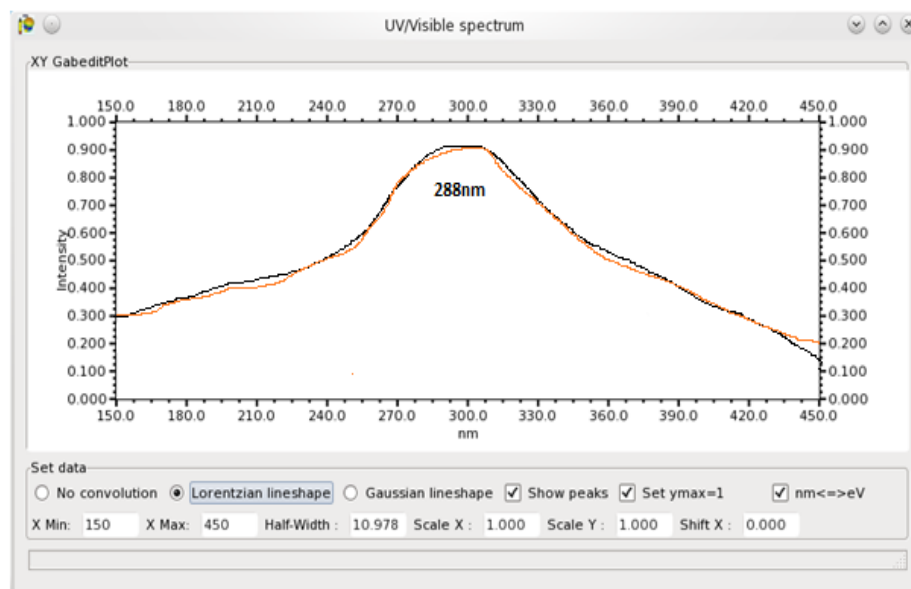
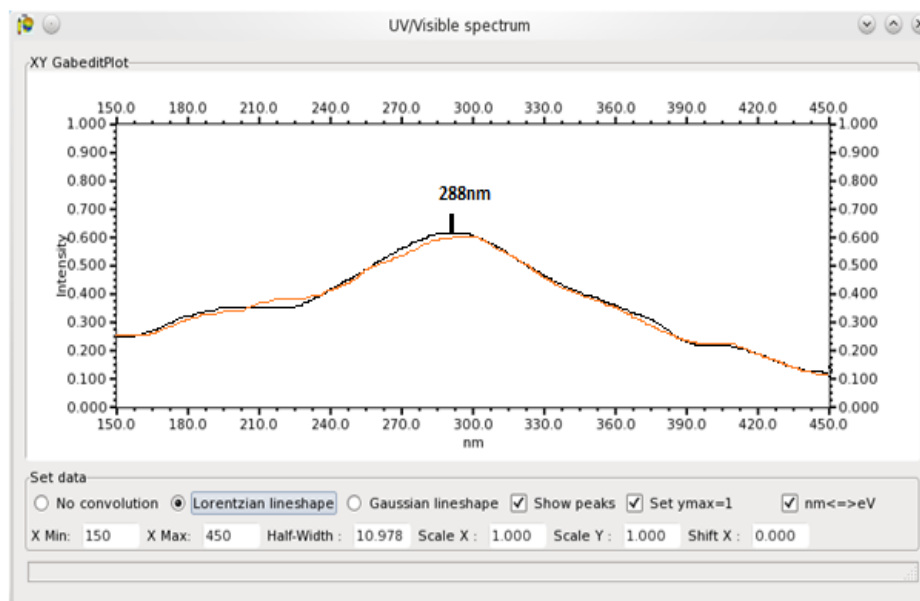
Results of Accuracy

%Concentration (at specification Level)N=3	absorbance	Amount Added (mg)	Amount Found (mg)	% Recovery	Mean Recovery
50%	0.4213	2.5	2.498	99.92	99.65
100%	0.6213	5.0	4.990	99.08	
150%	0.9199	10	9.995	99.95	



Intra-day and inter-day precision determined for three different concentrations of Semaglutide (n=3).

Concentration (µg/mL)	Intra-day precision			Inter-day precision		
	Absorbance measured	RSD (%)	Average (%)	Absorbance measured	RSD (%)	Average (%)
10	0.4113	0.140	98.96	0.4110	0.240	98.96

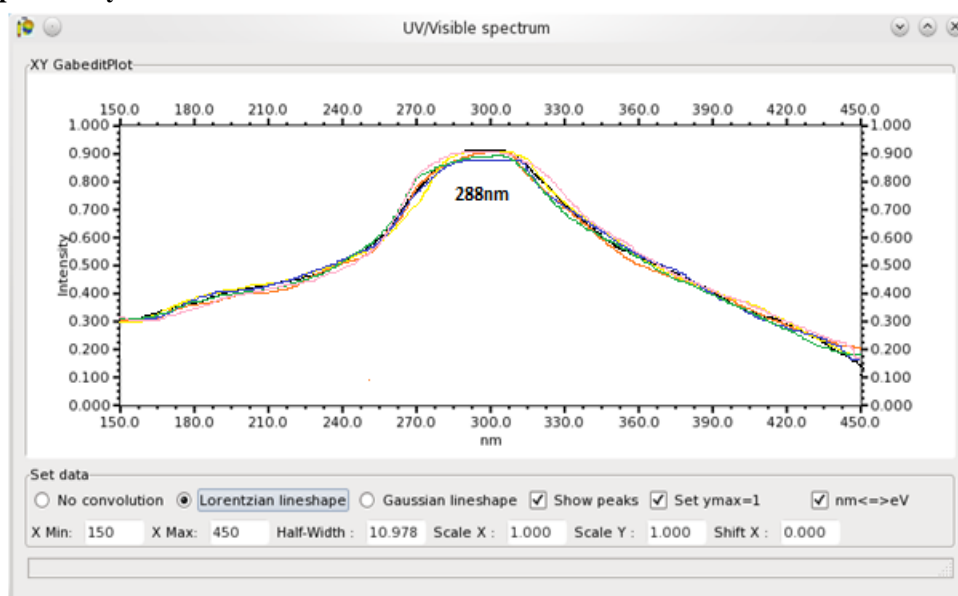


Intra-day and inter-day precision determined for three different concentrations of Semaglutide (n=3).

Concentration (µg/mL)	Intra-day precision			Inter-day precision		
	Absorbance measured	RSD (%)	Average (%)	Absorbance measured	RSD (%)	Average (%)
10	0.4113	0.140	98.96	0.4110	0.240	98.96
15	0.6147	0.094	98.60	0.6153	0.094	98.70
20	0.9210	0.122	98.77	0.8213	0.070	98.81

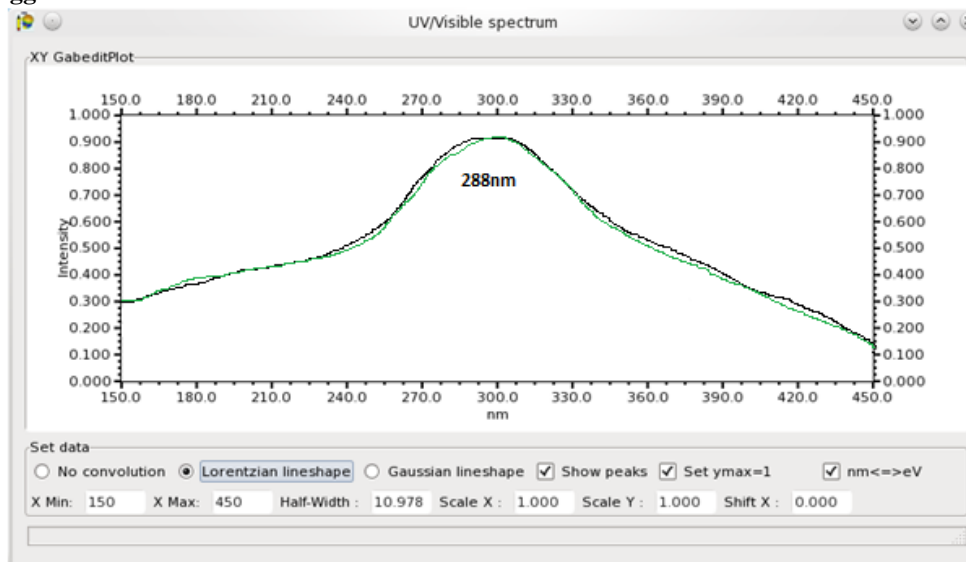
SENSITIVITY

The linearity equation was found to be $Y = 0.262X + 0.0074$. The LOQ and LOD for Semaglutide were found to be 0.51µg and 2.99µg, respectively.

REPEATABILITY**Results of Repeatability****Results of Repeatability**

Concentration (µg/mL)	Absorbance measured (Mean ± SD)	Amount Found (%)	RSD (%)
20	0.8310±0.0324	99.69	0.02

Repeatability was determined by analyzing 20µg/ml concentration of Semaglutide solution for six times and the % amount found was 99.69 % RSD < 2.

RUGGEDNESS**Results of Ruggedness**

The peak area was measured for same concentration solutions, six times. The results are in the acceptable

range for both the drugs. The result showed that the % RSD was less than 2%.

Results of Ruggedness

Analyst	Concentration (µg/mL)	Absorbance measured (Mean ± SD)	Amount Found (%)	RSD (%)
I	20	0.8116±0.0015	98.98	0.02
II	20	0.8214±0.0010	99.12	0.01

CONCLUSION

This UV-spectrophotometric technique is quite simple, accurate, precise, reproducible, and sensitive. The UV method has been developed for quantification of Semaglutide in tablet formulation. The validation procedure confirms that this is an appropriate method for their quantification in the formulation. It is also used in routine quality control of the formulations containing this entire compound.

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CONFLICT OF INTEREST

We declare that we have no conflict of interest.

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potassium dihydrogen phosphate (3.2 pH):
acetonitrile in the ratio of 50:50 v/v.