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### A REVIEW ON ENTERIC COATED LIPOSOMES

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#### **ABSTRACT**

Liposomes are novel drug delivery system which delivers the drug directly to the place of action. The liposomes are colloidal carriers with a diameter ranging from 0.01 to 5.0 µm. Liposomes can be formulated using different approaches like thin-film hydration method, reverse phase evaporation method, solvent injection method etc. However, this drug delivery mechanism fails to transport the medication to the GIT when liposomes are employed to treat diseases related to the GIT, because of the medication release into acidic environments. In this instance, the liposomes are coated using the enteric coated polymer. The word "enteric" indicates small intestine; therefore enteric coatings prevent release of medication/drug before it reaches the small intestine. At low pH levels, the enteric coated polymer continues to unionize and stays insoluble. Enteric-coated liposomes are formulated for avoiding the first pass metabolism, gastric irritation and degradation and to direct the drug to the intestine. The Polymer used for enteric coating are cellulose acetate phthalate (CAP), polyvinyl acetate phthalate (PVAP), hydroxypropyl methylcellulose phthalate (HPMCP), acrylate polymer etc. The review focuses on the general overview of enteric coated liposomes, their manufacturing method, characterization, and their application in the drug delivery system.

**KEYWORDS:** Enteric coated liposomes, Thin-film hydration method, solvent injection method, cellulose acetate phthalate (CAP).

#### INTRODUCTION

Liposomes are spherical shaped concentric vesicles. The term liposome is derived from the Greek words lipos means fat and soma means body. Liposomes were made by Bangham *et al* in 1961. It was accidentally made, when he dispersed the phosphatidyl choline molecule in water, he found that the molecule was forming a closed bilayer structure having an aqueous phase were entrapped by a lipid layer.

Liposome is colloidal carrier, having a size range of 0.01-5.0µm in diameter. Due to their size and amphiphilic nature, liposomes are promising system for drug delivery. Drug encapsulated by liposome achieves therapeutic level for long duration. Liposomes are novel drug delivery system which delivers the drug directly to the place of action. Liposomes encapsulate different types of drugs such as antibiotics, immunomodulator, antifungal agents, anticancer drugs, proteins and peptides etc.<sup>[1,2]</sup> The source of the lipids and stability of the phospholipids, which are considered as critical excipients, play a major role in the characterization of product performance.<sup>[3]</sup>

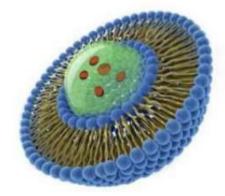


Figure 1: Structure of liposome.

## Classification of liposomes<sup>[4,5]</sup>

The size of the liposomes vary from very small  $(0.025\mu m)$  to large  $(2.5\mu m)$  vesicles. Vesicles size is the main important parameter in determining the circulation half-life of liposomes, and both size and number of bilayer affects the amount of drug encapsulation in the liposomes.

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Depending on their size and number of bilayer, liposomes can also be classified into one of two categories:

- 1. Multilamellar vesicles (MLV).
- 2. Unilamellar vesicles.

#### Multilamellar vesicles (MLV)

MLV having a size greater than 0.1µm and consists of two or more bilayer. Their formulation method is simple and easy to carry which includes thin–film hydration method or hydration of lipids in excess of organic solvent. They are mechanically stable on long storage condition. The drug entrapment or corporate into the vesicles can be improved by slower rate of hydration and gentle mixing. Thin films of dry lipids can also easily enhance encapsulation efficiency by hydration.

#### Unilamellar vesicles

In this, the vesicle having a single phospholipids bilayer sphere enclosing the aqueous solution. In multilamellar liposomes, vesicles have a structure similar to an onion. Classically, several unilamellar vesicles will form on the inside of the other with smaller size, making a multilamellar structure of concentric phospholipids spheres separated by layers of water.

Unilamellar vesicles having two categories:

- 1. Large unilamellar vesicles (LUV)
- 2. Small unilamellar vesicles (SUV)

### Large unilamellar vesicles (LUV)

These classes of liposomes particularly have a large unilamellar vesicles consist of a single bilayer and have a size greater than  $0.1\mu m$ . They have higher encapsulation property, since they can hold a large volume of solution in their cavity. They have high bounded volume and can be useful for encapsulating hydrophilic drugs. The most useful advantage of LUV is that less amount of lipid is required for encapsulating large quantity of drug. LUV can be formulated by using different methods like ether injection, detergent dialysis and reverse phase evaporation techniques.

#### Small unilamellar vesicles (SUV)

SUV are smaller in size (less than 0.1  $\mu$ m) when compared to MLV and LUV, and have a single bilayer. They have a low entrapped aqueous volume to lipid ratio and characterized by having long circulation halflife. SUV can be prepared by using solvent injection method or alternatively by reducing the size of MLV or LUV using sonication or extrusion process under an inert atmosphere like nitrogen or Argon. The sonication can be performed by using a bath or probe type sonicator. SUV can also be attained by passing MLV through a narrow orifice under high pressure.

The classification of Liposomes based on their mechanism and intracellular delivery into five types  $as^{[6,7,8,9,10]}$ 

A. Conventional liposomes

- B. pH sensitive liposomes
- C. Cationic liposomes
- D. Immune liposomes
- E. Long circulating liposomes

Conventional liposomes: Conventional liposomes, the first generation of liposomes, are a family of vesicular structures based on lipid bilayers surrounding aqueous compartments. These particles are typically composed of only phospholipids such as egg phosphatidylcholine, 1, 2-distearoryl-sn-glycero- 3- phosphatidyl choline (DSPC) and sphingomyelin and/or cholesterol without modification. With its hydrophobic lipid bilayer and the hydrophilic aqueous space, various types of drug compounds can be incorporated accordingly.

**pH-sensitive liposomes:** pH-sensitive liposomes are stable at physiological pH, they destabilize under acidic conditions, leading to the release of their aqueous contents. In addition, they appear to destabilize or fuse with the membranes of endosomes in which they are internalized, enabling even macromolecular liposome contents to enter the cytoplasm. These are used to deliver content to cytosol not to lysosomes. Because lysosomes degrade the drug and decreases drug concentration. Hence the pH sensitive liposomes are used for cytosol targeting. pH-sensitive liposomes were inspired by viruses that merge with endosomal membranes and before reaching the lysosomes they deliver their genetic material to the cytosol.

Cationic liposomes: Cationic liposomes are spherical structures that contain positively charged lipids. Cationic liposomes can vary in size between 40 nm and 500 nm, and they can either have one lipid bilayer (monolamellar) or multiple lipid bilayers (multilamellar).

Immune liposomes: These liposomes have wide applications in generating immune response. The incorporation of antigens into liposomal membranes or in the aqueous core causes increased immune response by antibody production, macrophage activation subsequent antitumor activity and effective induction of cytotoxic Liposomes have several advantages immunological adjuvants, including low toxicity, low antigenicity, biodegradability, and the ability to target specific cells in vivo. Liposomes are effective adjuvants for increasing immunogenicity to proteins, pathogenic viral antigens, glycolipids (gangliosides), and other antigens.

**Long circulating liposomes:** Long-acting liposomes are incorporated into the mononuclear phagocytic system through intrahepatic absorption. Long circulation periods were accomplished by covalently adding polyethylene glycol to the phospholipid. The molecular mass should be between 1500 and 5000 Da.

## Manufacturing process<sup>[11,12,13]</sup>

Liposomes can be formulated using different approaches. The manufacturing process of liposome and the type of phospholipids critically affects the final liposomes characteristics. Liposomes production procedures can be classified into:

➤ Thin film hydration method (Bangham method): The most common method employed for liposome synthesis is thin film hydration. Using a roundbottom flask, all lipids and the hydrophobic medication are dissolved in a suitable organic solvent. The organic solvent is then slowly evaporated under decreased pressure to form a thin film layer. The thin film is then hydrated with an aqueous buffer solution at temperatures above the lipid's transition temperature (Tm). The hydration solution may comprise a hydrophilic medication or drugs that will be placed into the aqueous core of the liposomes.

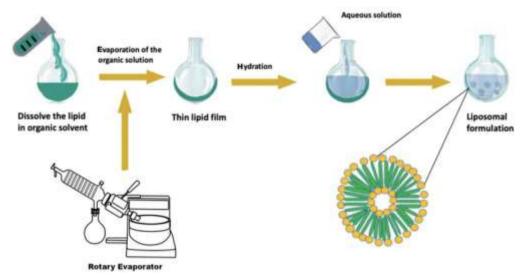


Figure 2: Thin film hydration method.

➤ Reverse-phase evaporation method: By generating a water-in-oil emulsion, reverse-phase evaporation is commonly utilised as an alternative to thin-film hydration. The lipids are first dissolved in an organic solvent before being combined with an aqueous

buffer containing the hydrophilic medication. The organic solvent is then evaporated in a low-pressure rotary evaporator, resulting in lipid vesicles scattered in the aqueous solution. Extrusion can diminish the average size and polydispersity of produced vesicles.

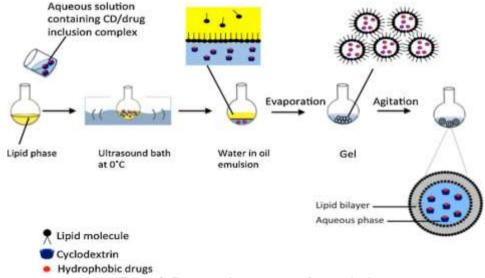


Figure 3: Reverse-phase evaporation method.

Solvent Injection Method: The injection techniques were categorised based on the organic solvent employed. An aqueous phase was immediately injected with an organic solvent that dissolved the lipids and hydrophobic active ingredients. Diethyl ether allows for direct solvent evaporation during the mixing procedure at temperatures above the boiling point of the solvent utilized.

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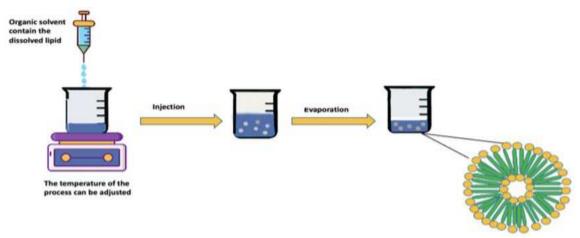


Figure 4: Solvent injection method.

- Detergent Removal Method: Using a round bottom flask, lipids and a high critical micelle concentration (CMC) surfactant were dissolved in a suitable organic solvent. After mild solvent evaporation, a thin coating was formed at the bottom of the flask. After soaking the lipid film in an aqueous solution containing the drug molecules, a mixed micelles solution was formed. Dialysis, size exclusion chromatography, adsorption onto hydrophobic beads or dilution is subsequently used to remove the surfactant.
- ➤ Dehydration-Rehydration Method: Sonication is an organic solvent-free approach for producing LUVs. This approach involves scattering lipids at low concentrations directly into an aqueous solution containing drug molecules, followed by sonication. The first process is to evaporate water under nitrogen to generate a multi-layered film that entraps the drug molecules. The drug molecules are then encapsulated in giant vesicles formed by hydration. This approach is easy; however, the liposome sizes vary greatly.
- ➤ Heating Method: It is also a solvent-free organic method. Lipids are hydrated directly with aqueous solution and heated for at least one hour above the Tm of the utilised phospholipids in the presence of a 3-5% hydration agent like glycerin or propylene glycol. When adding cholesterol to the recipe, the suspension can be heated to 100 °C. The hydrating agents operate as stabilisers and isotonizers, preventing nanoparticle coagulation and sedimentation. Moreover, the cryoprotective action of the hydration ingredients makes the heating process an efficient approach for the production of powder inhalable liposomes.
- ➤ pH Jumping Method: The pH jumping approach is another solvent-free method for producing liposomes. To break down MLVs into SUVs, an aqueous solution of phosphatidic acid and phosphatidylcholine is subjected to a nearly four-fold rise in pH over a short period of time. The fraction of SUVs to LUVs formed is determined by the phosphatidic acid: phosphatidyl choline ratio.

- ➤ Microfluidic Channel Method: The microfluidic channel approach has recently been presented as a revolutionary method for producing liposomes. Lipids are dissolved in ethanol or isopropanol before being injected vertically or in the opposite direction to the aqueous medium within the micro-channels. This approach requires constant axial mixing of organic and aqueous solutions, which results in the creation of liposomes. Surfactants are used as stabilizer in liposomes to prevent coagulation and separation.
- ➤ Supercritical Fluidic Method: Instead of employing organic solvents, this approach uses a supercritical fluid, carbon dioxide (CO₂), to dissolve lipids. A high-performance liquid pump delivers a continuous flow of the aqueous phase into a cell containing the supercritical lipid solution, allowing the dissolved phospholipids to phase transition. This approach results in 5-fold greater encapsulation efficiency. Even when employing ecologically safe and inexpensive carbon dioxide, this technology suffers from high costs, limited yield, and specialized infrastructure.

## ENTERIC COATING<sup>[14,15,16]</sup>

Coating is a process by which an essentially dry and outer layer of coating material is applied to the surface of a dosage form in order to get specific benefits that broadly ranges from the product identification to modifying drug release from the dosage form. Enteric coating plays a crucial role in pharmaceutical formulations as they are specifically designed to provide protection from premature releases of the drug molecule in acidic media. The word "enteric" indicates small intestine; therefore enteric coatings prevent release of medication/drug before it reaches the small intestine. The enteric coated polymers are remain unionise at low pH, and therefore remain insoluble. But as the pH increases in the GI tract, the acidic functional groups are capable of ionisation, and the polymer swells or becomes soluble in the intestinal fluid.

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## Polymer used for enteric coating<sup>[17,18]</sup>

- 1. Cellulose acetate phthalate (CAP)
- 2. Polyvinyl acetate phthalate (PVAP)
- 3. Hydroxypropyl methylcellulose phthalate (HPMCP)
- 4. Acrylate polymers

### Cellulose acetate phthalate (CAP)

Cellulose acetate phthalate, also known as cellacefate is one of the oldest and most widely used synthetic enteric coating polymer. CAP is obtained by acetate ester of cellulose with phthalic anhydride in the presence of the tertiary organic base such as pyridine, or a strong acid such as sulfuric acid.

#### Polyvinyl acetate phthalate (PVAP)

It is a free-flowing white to off-white powder with a slight odour of acetic acid. The onset of aqueous dissolution of PVAP begins at a pH about 5.0 allowing for enteric release as well as potential for targeted drug release to the proximal small intestine.

#### Hydroxypropyl methylcellulose phthalate (HPMCP)

HPMCP is a white to slightly off-white, free-flowing flakes or granular powder with a slightly acidic odour and detectable taste. It is a derivative of hydroxypropyl methyl cellulose.

#### Acrylate polymers

Two forms of commercially available enteric acrylic resins are Eudragit L and Eudragit S both resins produces film that are resistant to gastric fluid. Eudragit L and Eudragit S are soluble in intestinal fluid at pH 6 to 7 respectively. Eudragit L is available as an organic solution, solid, or aqueous dispersion. Eudragit S is available as an organic solution and solid.

## Ideal properties of Enteric coating material [19,20]

- ✓ It should release the drug in basic pH in small intestine and be resistant to gastric fluid.
- ✓ Susceptible/permeable to intestinal fluid.
- ✓ Compatible with most coating solution components and the drug substrate.
- ✓ Should form continuous film.
- ✓ Ability to be readily printed.
- ✓ It will be non toxic and form a continuous film to the drug and not change due to aging.
- ✓ Should be of low cost.

## Advantages of Enteric coating<sup>[21]</sup>

- ✓ Protect the drug from the stomach.
- Protect the acid liable drugs from the gastric fluid e.g. enzymes and certain antibiotics.
- ✓ Coatings are necessary for tablets that have an unpleasant taste, and to provide a smoother finishing.
- ✓ Forbid gastric distress or nausea due to irritation from a drug, e.g. sodium salicylate.
- Deliver drugs intended for local action in the intestines, e. g. intestinal antiseptics could be delivered to their site of action in a concentrated form.

## Disadvantages of Enteric Coating<sup>[22]</sup>

- ✓ Requires the expertise of highly skilled technician.
- ✓ This process is tedious and time-consuming.

## Applications of enteric coating<sup>[23]</sup>

- Reduced toxicity: To overcome the GI adverse events, an enteric-coated formulation is developed.
- Targeting to Specific Regions of the GI Tract.

## **Procedure for Enteric coating**<sup>[24]</sup>

Enteric coating solution is prepared by first making milky latex of eudragit-S 100 using 1M ammonia and stirring for 1 hrs. The enteric coating dispersion is filtered by passing through a 0.3 mm sieve before use. The liposomes are added in the enteric coating dispersion. Throughout the coating process, the coating dispersion is stirred using a magnetic stirrer.

# Evaluation parameters of enteric coated liposomes 1. Vesicle Size and Distribution<sup>[24]</sup>

The vesicle size and size distribution (polydispersity index, PDI) are determined by dynamic light scattering method using zetasizer (Nano ZS, Malvern, UK).

## 2. Morphological Study<sup>[25]</sup>

The transmission electron microscopy (TEM) is used to observe the internal morphology of liposomes. Samples are fixed using 2.5% glutaraldehyde and mounted on metal grids. Staining can be performed using uranyl acetate for one min and then the samples are rinsed by immersion in deionized water and dried with filter paper. Observations are made at high resolution (80 kV) with a electron microscope.

## 3. Entrapment Efficiency<sup>[26,28]</sup>

Drug Entrapment Efficiency of liposomes is determined by centrifugation method. The liposomal suspension is subjected to centrifugation at 4,000 rpm for 20mins. The clear supernatants are removed carefully and absorbance of the supernatant is recorded. Percentage entrapment of the drug is calculated by the following formula:

% Drug entrapment efficiency =  $\frac{\text{Amount of drug in sediment}}{\text{Total amount of drug}} \times 100$ 

# 4. In vitro drug release in GIT fluids of different $pH^{[24,27]}$

*In vitro* drug release studies are carried out by using modified USP dissolution test apparatus (apparatus 2). The scheme of using the simulated fluids at different pH is as follows:

- Hour 1: Simulated gastric fluid of pH 1.2
- Hours 2–3: Mixture of simulated gastric and intestinal fluid of pH 4.5
- Hours 4–5: Simulated intestinal fluid of pH 7.5
- Hours 6–8: Simulated colonic fluid of pH 7.0

An accurately weighed amount of enteric coated liposomes are placed in dialysis bag and added to 900~ml of dissolution medium using the USP Rotating paddle dissolution apparatus at 100~rpm and 37~°C and the drug

release from the liposome is investigated. The simulation of gastrointestinal transit conditions is achieved by altering the pH of the dissolution medium at various time intervals. The dissolution medium of the dissolution release flask is changed as per the scheme described above. Aliquots of the dissolution medium are withdrawn at predetermined time intervals, and compensated with the same volume of fresh dissolution media and the amount of drug is quantified spectrophotometrically

#### CONCLUSION

It is concluded from the review that liposomes can be a promising carrier for improving targeted delivery of a large number of drugs. The enteric coated liposomes overcome the drawback of plain liposomes. Enteric-coated liposomal formulation for avoiding the first pass metabolism, gastric irritation and degradation and to direct the drug to the target intestines. The degradation of drugs in the acidic medium is avoided by administering the enteric coated liposomal formulation.

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