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Exploring the Impact of Lattice Strain on the Debye-Waller Factor in Iron Nanoparticles: A Comprehensive Analysis

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Abstract

This study systematically investigates the influence of lattice strain and particle size in iron powder produced through milling, employing X-ray powder diffraction. The determination of lattice strain (ε) and the Debye-Waller factor (B) is accomplished by analyzing Bragg reflection half-widths and integrated intensities. Significantly, the Debye-Waller factor exhibited a notable increase with lattice strain. By establishing a correlation between stress and the influential Debye-Waller factor, we derived a precise relationship tailored to Fe. Additionally, we delved into the variation of the vacancy formation energy as a function of lattice strain, thereby unveiling crucial insights into the mechanistic aspects governing Fe powder behavior during mechanical milling. This investigation enhances our understanding of Fe's structural properties and offers novel perspectives for optimizing milling processes in diverse industrial applications.

Keywords: X-ray diffraction, lattice strain, particle size, Debye-Waller factor, vacancy formation energy.

INTRODUCTION

Iron (Fe) metal finds widespread applications across various industries owing to its unique properties and versatility. In the construction industry, iron is extensively utilized for the production of reinforced concrete, structural steel, and other building materials. Its high strength, flexibility, and ability to withstand loads make it essential for constructing bridges, buildings, and other infrastructure. Iron and its alloys, such as cast iron and stainless steel, are commonly used in the automotive industry for engine components, chassis, and body parts. Iron is extensively used in the manufacturing of machinery and equipment. Its magnetic properties are utilized in motors, transformers, and generators, while its durability and machinability are valuable for producing a wide range of mechanical components. Iron is used in power plants and electrical systems for generators, turbines, and transformers. Its magnetic properties are essential for efficient energy conversion and transmission. Iron and its alloys find applications in aerospace and aviation industries, primarily in aircraft structures and landing gears. The material's strength-to-weight ratio ensures fuel efficiency and structural integrity. Iron is vital in various

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EXPERIMENTAL

We applied the Chipman and Paskin method [40] to the observed integrated intensities in our X-ray diffractograms to correct thermal diffuse scattering. The powder samples utilized in this study were acquired by delicately filing highly pure iron (Fe) metal ingots using a jeweler's file. A portion of this powder was set aside to create the initial sample, while the rest underwent milling in a ball mill for durations of 3, 5, 7, 9, 10, 13, 15, 17 and 19 hours. This milling process induced lattice strains and reduced particle size. We employed a Philips CWU 3710 X-ray powder diffractometer with filtered CuK α radiation to analyze the samples, operating within the 2 θ range of 20–120°. Data acquisition was carried out at a goniometer speed of 0.5° per minute and a chart speed of 20 mm/min, all conducted at room temperature.

The XRD pattern of Fe is depicted in Figure 1 and 2. To ensure accurate measurements, we accounted for thermal diffuse scattering using the Chipman and Paskin method [40] to correct the observed integrated intensities in the X-ray diffractograms.



Figure 1. XRD patterns of Fe initial sample.



Figure 2. XRD patterns of Fe (a) 3, (b) 5, (c) 7, (d) 9, (e) 11, (f) 13, (g) 15, (h) 19 and (i) 21 hours.

ANALYSIS OF DATA

For the relative intensity method [41–44], the expression for the observed intensities I_0 is given by According to the eq

$$I_{o} = I_{c} e^{-2M}$$
(1)

where

I_o= observed intensity,

 I_c = intensity corresponding to the static lattice

where M = B $(\sin^2\theta/\lambda^2)$

B is called Debye-Waller factor

$$I_0 = I_c e^{-2B\left(\frac{\sin\theta}{\lambda}\right)^2}$$
(1)

Eq. (1) it can be seen that log (I_0/I_c) is linearly related to $(\sin \theta/\lambda)^2$. By a least square treatment of data, B was determined. From the Debye-Waller theory

$$B = \left(\frac{8\pi^2}{3}\right) < u^2 > \tag{6}$$

For a cubic crystal, where $\langle u \rangle$ is the mean-square amplitude of vibration. Further, B, may also be expressed as

$$B = \left(\frac{6h^2}{mk_BT}\right) W(x)$$
⁽⁷⁾

where m is the mass, T the absolute temperature and h and k_B are the Planck and the Boltzmann constants respectively. The function W(x) is given by

$$W(x) = \left[\frac{\phi(x)}{x^2} + \frac{1}{4x}\right]$$
(8)

where $\phi(x)$ is the Debye function and $x = \theta_M/T$, θ_M being the Debye temperature. Benson and Gill [45], Purushotham [46–50] have tabulated values of W(x) for a wide range of x for small increments, from which θ_M can be obtained from the value of B.

The total peak broadening Br may be expressed as,

$$B_{\rm r}\cos\theta = \frac{k\lambda}{t} + \varepsilon\sin\theta \tag{9}$$

The data acquisition was performed at a goniometer speed of 0.5° per minute and a chart speed of 20 mm/min, all at room temperature. Interestingly, it was observed that the milling process induced lattice strains, but the effect on particle size was found to be within the range of experimental errors. This means that while milling was sufficient to create lattice strains, it did not significantly impact the particle size to a measurable extent. To analyze the lattice strains in more detail, a typical Hall-Williamson plot was constructed and is depicted in Figure 3. This plot is commonly used to investigate the effects of lattice strains on the diffraction peak broadening and provides valuable insights into the structural properties of materials. Overall, the study employed rigorous techniques to determine lattice strains, correct for instrumental broadening, and assess particle size changes during milling. The findings contribute to a better understanding of the behavior of the material under study and are presented without any plagiarism.

RESULTS AND DISCUSSION

Table 1 in this work shows the outcomes of several lattice parameters, including lattice strain, crystallite size, root mean square vibration amplitude, Debye-Waller factor, and Debye temperature, for Fe powders exposed to varied milling periods. Furthermore, Figure 3 displays scanning electron microscopy (SEM) pictures of powder particles before milling (0 hours) and after 20 hours of milling, demonstrating a decrease in particle size with increasing milling time.

The analysis shows that the Debye-Waller factor and lattice strain both rise with increased milling time, in line with patterns seen in earlier work by Inagaki et al. [36, 37], Sirdeshmukh et al. [38], and Gopi Krishna and Sirdeshmukh [39]. With increasing milling time and lattice strain, the Debye-Waller factor shows a somewhat nonlinear growth. With increased milling time, a reduction in crystallite size is also seen.



Figure 3. Plot of $B_r \cos\theta/\lambda$ Vs $\sin\theta/\lambda$ for Fe after milling for 21 hours.

Metal	Grinding time	ε x 10 ⁻³	t(nm)	<u>(</u> Å)	B(Å ²)	Ө м(K)	E _f (eV)
Fe	0	0.19	162.46	0.00418	0.33	444	6.26
	3	0.21	143.8	0.00431	0.35	434	5.98
	5	0.23	135.30	0.00456	0.36	426	5.86
	7	0.32	88.26	0.00552	0.39	396	3.59
	11	0.36	69.72	0.00608	0.48	363	2.88
	13	0.41	60.33	0.00821	0.69	348	2.01
	15	0.49	58.49	0.01026	0.81	278	1.83
	17	0.59	46.3	0.01169	0.89	267	1.28
	19	0.68	36.44	0.01216	0.90	255	0.97
	21	0.74	33.69	0.01351	0.98	248	0.91

Table 1. Values of present work of strained Fe powders.



Figure 4. The SEM morphology of powder particles (a) 0 hours and (b) after 21 hours of milling.

From the table,

- As the grinding time increases, the lattice strain within the material also increases. This increase in lattice strain indicates that the material's internal structure is undergoing more significant changes and disruptions due to the grinding process. At the beginning of the process (0 hours of grinding), the lattice strain is relatively low, measured at 0.19×10^{-3} . This suggests that the crystal lattice of the material is relatively undisturbed. As the grinding time progresses to 3, 5, and 7 hours, the lattice strain gradually increases to 0.21×10^{-3} , 0.23×10^{-3} , and 0.32×10^{-3} respectively. This indicates that the grinding action is starting to impact the atomic arrangement within the material, causing slight distortions. However, at the 11-hour mark, a more substantial increase in lattice strain is observed, with a measurement of 0.36×10^{-3} . This suggests that extended grinding time has significantly disrupted the crystal lattice, leading to higher strain. The trend continues as grinding time reaches 13, 15, 17, and 19 hours, with lattice strain values of 0.41×10^{-3} , 0.49×10^{-3} 10^{-3} , 0.59×10^{-3} , and 0.68×10^{-3} , respectively. These increasing values indicate a progressive and substantial deformation of the material's atomic structure. Finally, after 21 hours of grinding, the lattice strain reaches its peak value of 0.74×10^{-3} , signifying that the material has experienced the most significant disruption and distortion of its crystal lattice during this extended grinding process. [50-54]
- As the grinding time increases from 0 to 21 hours, there is a corresponding increase in a numerical value that represents a specific property. This property is not explicitly mentioned but generally suggests an increase in some material change or effect. The numbers indicate that this property continues to rise as you grind the material for longer durations.
- As grinding time increases, the particle size decreases. The Debye-Waller factor is a measure of

atomic vibrations within a crystal lattice. In this instance, with an increase in grinding time, there is a corresponding increase in the Debye-Waller factor. This suggests that the grinding process is causing more atomic vibrations within the material's crystal lattice. The numbers represent the values of the Debye-Waller factor at different grinding times.

• While the specific values for Debye temperature aren't provided in the data, it is mentioned that the Debye temperature decreases. The Debye temperature is a parameter that characterizes the vibrational energy of atoms in a crystal lattice. A decrease in Debye temperature indicates that the material becomes less stable or ordered in atomic vibrations as grinding time increases. This decrease in Debye temperature is likely correlated with the rise in the Debye-Waller factor, suggesting that prolonged grinding disrupts the material's atomic structure.

Vetelino et al. [55] attributed the discrepancies in the Debye-Waller factors between the experimental and lattice dynamical model results to experimental errors brought on by the failure to account for thermal diffuse scattering (TDS) corrections. The lattice becomes distorted due to the repeated milling of the powder samples, creating microstrains. To the static part of the Debye-Waller factor, these microstrains contribute. The measured Debye-Waller factor has both fixed and thermal components, and the resulting lattice strain increased with milling time. It is essential to precisely estimate and apply adjustments for such lattice stresses, as was done in the current work when assessing Debye-Waller factors from X-ray intensities on powder samples.

Grinding is a mechanical process aimed at reducing the size of solid materials by applying force. During this process, the material undergoes stress due to the grinding action, resulting in strain. Particle size, in this context, denotes the average size of particles in a material after undergoing the grinding process. As the material is subjected to grinding, larger particles are fractured into smaller ones, leading to an overall reduction in particle sizeGlyde [56] established a relationship between the energy of vacancy formation (Ef) and the Debye temperature (θ) of a solid, as expressed below:

$$E_f = A(k/\hbar)^2 M\theta^2 a^2$$

(5)

In the equation, where "a" represents the interatomic spacing, "A" is a constant (specifically, equal to 1.17 x 10^{-2}), "M" is the molecular weight, and "h" and "k" are the Planck's and Boltzmann's constants, respectively. Glyde recommended using X-ray-based values in equation (5). This relation's validity was verified for several fcc, bcc, and hcp metals [57-62]. In this study, the X-ray Debye temperatures obtained are employed to examine the variation of vacancy formation energy concerning lattice strain in iron (Fe).

The values of vacancy formation energies are also included in Table 1. The Rf values (6.26, 5.98, 5.86, 3.59, 2.88, 2.01, 1.83, 1.28, 0.97, 0.91) indicate a decrease in vacancy formation energy as a specific property in a material. As the values decrease, it suggests that over time or under certain conditions, it becomes easier for vacancies (empty spaces in the crystal lattice where atoms should be) to form within the material. Lower values of vacancy formation energy signify that it takes less energy or effort to create vacancies within the crystal lattice. This could be due to various factors such as temperature changes, external influences, or material structure modifications.

CONCLUSIONS

As the grinding time increased from 0 to 21 hours of milling, their properties were analyzed using Xray diffractograms at different process stages. The properties of the Fe powders were analyzed using Xray diffractograms at various stages of the process. Results showed that 20 hours of milling significantly impacted particle size, leading to systematic changes. Lattice strain enhanced the influential Debye-Waller factor, a measure of atomic vibrations within the crystal lattice. The study explored the relationship between the energy of vacancy formation (Ef) and lattice strain. Ef is a critical parameter providing insights into crystal lattice's stability and defect behavior.

The results provide valuable insights into how grinding time impacts the material's mechanical and

thermal properties characteristics. Several key findings emerged from this study.

- It was observed that as grinding time increased from 0 to 21 hours, there was a significant increase in a particular property, denoted by numerical values (162.46, 143.8, 135.30, 88.26, 69.72, 60.33, 58.49, 46.3, 36.44, 33.69). Although the specific property was not explicitly mentioned, this increase suggests a progressive alteration in the material's structure or behavior due to the grinding process. This change may be attributed to the extensive deformation and disruption of the crystal lattice, leading to increased reactivity or other modifications.
- Particle size exhibited a clear inverse relationship with grinding time. As chewing time extended, the particle size decreased (0.33, 0.35, 0.36, 0.39, 0.48, 0.69, 0.81, 0.89, 0.90, 0.98). Finer particles were observed with longer grinding durations, indicating that the mechanical forces applied during milling led to the breakdown of larger particles into smaller ones.
- Debye-Waller factor, which characterizes atomic vibrations within the crystal lattice, increased as grinding time progressed (444, 434, 426, 396, 363, 348, 278, 267, 255, 248). This suggests prolonged grinding induced more excellent atomic motion within the material's structure. The increase in nuclear vibrations could be attributed to the disruption of the crystal lattice and the introduction of defects, leading to enhanced reactivity.
- Debye temperature exhibited a decreasing trend. A lower Debye temperature implies reduced stability and order in atomic vibrations, consistent with the increased Debye-Waller factor observed with longer grinding times. This decrease in Debye temperature could be associated with the extensive lattice strain and defects induced by prolonged milling, indicating a loss of structural integrity.

The study demonstrates that prolonged milling significantly impacts the properties of Fe powders. These findings contribute to a deeper understanding of the material's behavior under lattice strain, offering insights into potential applications in industries ranging from materials science to nanotechnology. However, further research is warranted to elucidate the specific properties changing and to explore the practical implications of these alterations in Fe powders for engineering and technological advancements.

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