

# In-Situ Fabrication of SnO<sub>2</sub> Nanowires/Carbon Nanotubes Heterojunctions Based NO<sub>2</sub> Gas Sensors

*Quan Thi Minh Nguyet, Nguyen Van Duy\*, Chu Manh Hung, Nguyen Van Hieu*  
 Hanoi University of Science and Technology – No. 1, Dai Co Viet Str., Hai Ba Trung, Ha Noi, Viet Nam  
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## Abstract

*Heterojunctions of metal oxides and single-walled carbon nanotubes (SWCNTs) have attracted great attention because of their unique physical properties and giant potential applications. In this study, we report the fabrication of NO<sub>2</sub> gas sensors using heterojunctions made of SnO<sub>2</sub> nanowires and SWCNTs. The single crystal SnO<sub>2</sub> nanowires were grown on Pt electrodes via thermal evaporation. A thin film of SWCNTs was synthesized directly on top of the SnO<sub>2</sub> nanowires to form the SnO<sub>2</sub>/SWCNTs heterojunctions by arc-discharge method. The morphology and characteristics of the SnO<sub>2</sub>/SWCNTs heterojunctions were characterized by a scanning electron microscopy (SEM) and a Raman spectroscopy. Current-voltage (I-V) characteristics and gas sensing properties of the SnO<sub>2</sub>/SWCNTs device were investigated. Results point out that the response of the SnO<sub>2</sub>/SWCNTs device was very high compared to that of individual materials, reaching up to  $S(R_{gas}/R_{air}) = 50$  when exposed to 1 ppm NO<sub>2</sub> at 100 °C.*

Keywords: Heterojunction, gas sensor, nanowires, carbon nanotubes.

## 1. Introduction

Metal oxide one-dimensional (1D) nanostructures have been regarded as promising candidates for high performance gas sensors because of their large surface-to-volume ratio. However, their high operating temperature is major drawback. Many efforts have been made to improve the sensing properties, and reducing the working temperature of metal oxide 1D nanostructures such as doping, adding catalysts and constructing heterojunctions. Among these methods, constructing heterojunctions have been proposed to be an effective way to modulate their properties. Most of the previous studies on heterojunctions focused on those formed by metal oxide and noble metal. Gigantic enhancement of gas sensing has been obtained by using Schottky contacts at the interface between ZnO nanowires and Pt electrodes [1,2]. Schottky contact between ZnO nanorods and Pt thin film was fabricated and tested for H<sub>2</sub> sensing [3]. However, in order to maximize the potential advantages of heterojunctions for such applications, complicated and expensive fabrication processes are required. Fabrication typically starts from the placement of nanomaterials onto desired substrates, followed by lithography, e-beam evaporation and focused ion beam steps to produce the metallic contacts to the ends of nanostructures [1,2]. Recently, due to distinctive properties of carbon nanomaterials, the heterojunctions between 1D nanostructures and carbon nanomaterials were also

studied. The *p-n* heterojunctions of SWCNTs and SnO<sub>2</sub> nanowires were demonstrated for high sensitivity UV irradiation [4]. Schottky contacts between ZnO nanorods and graphene were reported for high sensitivity ethanol sensors [5]. Schottky junctions between graphene and SnO<sub>2</sub> nanowires were fabricated for high response to NO<sub>2</sub> gas [6]. In these studies, carbon nanomaterial layers were normal made by transferring technique thus the research results still remain quite limited.

This work reports the fabrication and characterization of heterojunctions between SnO<sub>2</sub> nanowires and SWCNTs. Single crystal SnO<sub>2</sub> nanowires were grown in situ on Pt electrodes via thermal evaporation. Then the SWCNTs were synthesized directly on top of nanowires to bridge the two fingers of comb-like electrodes by arc-discharge method. The direct growth of SWCNTs on the nanowires can be easy controlled the thickness of SWCNTs to fabricate well-defined heterojunction gas sensors. The strong adhesion between the SWCNTs and the nanowires can improves not only the electrical contacts between them but also the operational stability. The direct fabrication processing of SnO<sub>2</sub>/SWCNTs heterojunctions can also be suitable for mass production.

## 2. Experimental

### 2.1. Growth of SnO<sub>2</sub> nanowires

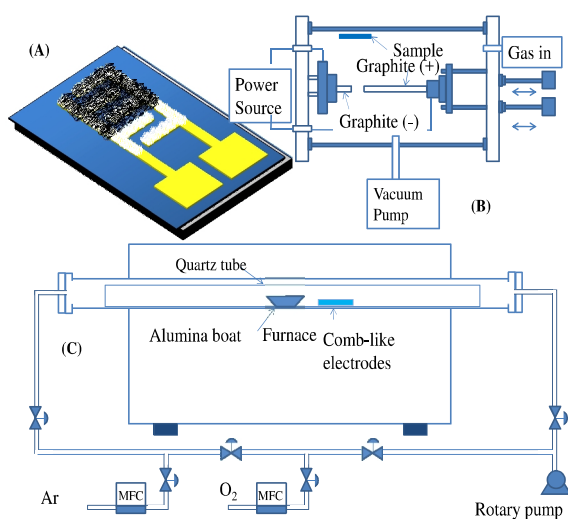
Design of the SnO<sub>2</sub>/SWCNTs sensor is shown in Fig. 1(A). The sensor includes SnO<sub>2</sub> nanowires grown on Pt electrodes, and a thin film of SWCNTs. SWCNTs were grown by arc-discharge system (Fig.

\* Corresponding author: (+84) 985897027  
 Email: nguyenvanduy@itims.edu.vn

1(B) whereas SnO<sub>2</sub> nanowires were grown by CVD method (Fig. 1(C)). In details, single crystalline SnO<sub>2</sub> nanowires were growth directly on interdigitated electrodes (IDEs) via thermal evaporation. High purity tin powders (99.9%, Sigma Aldrich) were used as the reaction source. For growing nanowires, 0.1 g tin powder was load in the alumina boat which is placed inside the little quartz tube that is pulled into a large quartz tube in a horizontal tube electric furnace. The distance between the electrodes and boat was fixed at 2 cm. The whole system was evacuated to a pressure of  $1.5 \times 10^{-1}$  Torr using a rotary pump and purged using high purity argon. Then the furnace was heated up to 750 °C in 15 mins from room temperature and maintained for 20 mins under a flow of oxygen at 0.5 sccm. Finally, the system was cooled down naturally to room temperature. The morphology and characteristics of the synthesized materials were studied by a scanning electron microscope (SEM, JEOL 7600F) and Raman spectroscopy.

### 2.2 Arc-discharge synthesis of CNTs

Carbon nanotubes were synthesized directly on top of the nanowires to form the SnO<sub>2</sub>/SWCNTs heterojunctions by arc-discharge method. A scheme of the arc-discharge system is shown in Fig. 1(C). After the growth of the SnO<sub>2</sub> nanowires, the comb-like electrodes were mounted on the wall of an arc-discharge chamber for in situ SWCNTs deposition. The detailed synthesized procedure of SWCNTs can be found in the reference [7]. Ethanol treatment was done to increase the contact between SWCNTs and substrate.



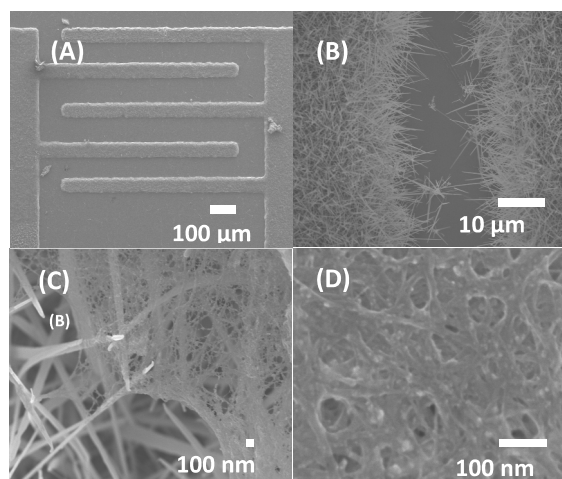
**Fig. 1.** (A) design of gas sensor, (B) arc-discharge system, (C) CVD system.

### 2.3 Sensor characterization

The SnO<sub>2</sub>/SWCNTs heterojunctions were characterized by using scanning electron microscope (SEM) and Raman spectroscopy. Current-voltage characteristics (I-V) and gas sensing properties of the samples were studied using a flow-through technique. The gases were flown through the chamber using mass flow controllers. A total flow rate of 400 sccm dry air and NO<sub>2</sub> 100 ppm were used as carrier and target gases. The flow rate of gas could be varied to get the concentration of NO<sub>2</sub> from 0.1 to 1 ppm. The working temperature of the sensor could be controlled in the range of 50 °C-200 °C. The electrical signal was measured by a programmable Keithley 2400, which was controlled by a LabView program.

### 3. Results and discussion

The morphology of the SnO<sub>2</sub>/SWCNTs heterojunctions was observed by SEM and the images are shown in Fig. 1(A-D). The comb-like electrode has five fingers with interspaces of 100 μm [Fig. 1(A)]. As shown in Fig. 1(B), a layer of high density SnO<sub>2</sub> nanowires completely covers the fingers. The nanowires are not long enough to connect the fingers. Fig. 1(C) represents the SEM images SWCNTs arc-discharge grown on top of SnO<sub>2</sub> nanowires. The enlarged image of SWCNTs layer is seen in Fig. 1(D). It can be seen that SWCNTs films is high porous. The nanowires are coated with SWCNTs network films to form electrical contact between the fingers in sensing measurements.



**Fig. 2.** SEM images of SnO<sub>2</sub>/SWCNTs heterojunctions: (A) Comb-like electrode; (B) pristine SnO<sub>2</sub> nanowires; (C) SnO<sub>2</sub>/SWCNTs junctions; (D) enlarged image of CNTs.

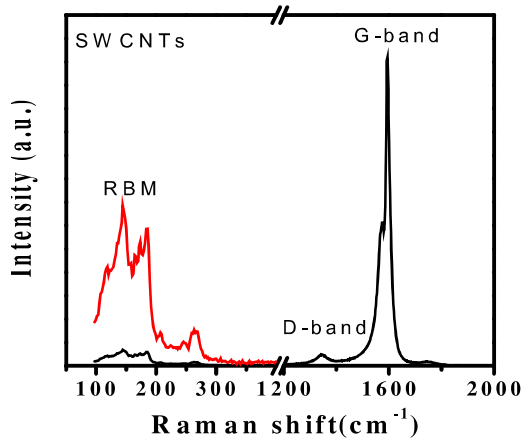


Fig. 3. Raman spectra of the synthesized SWCNTs.

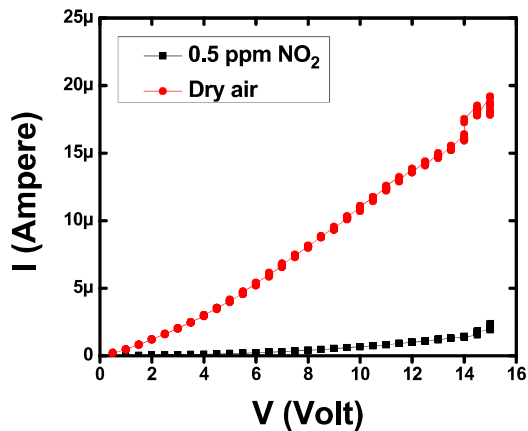


Fig. 4. I-V curves of the SnO<sub>2</sub>/SWCNTs heterojunction sensors measured in air and in 0.5 ppm NO<sub>2</sub> at 150 °C.

Raman spectroscopy was used to confirm the successful synthesis of SWCNTs over the SnO<sub>2</sub> nanowires. The typical peaks at ~1340 cm<sup>-1</sup> and ~1590 cm<sup>-1</sup> to the D-band and G-band of SWCNTs, are clearly seen in Fig. 2. The very high G-band with respect to the D-band is a typical feature of the SWNTs having high crystalline quality. The typical Raman spectrum of SWCNTs can be seen in the reference [7].

Fig. 4 represents the current–voltage (I-V) characteristics of the gas sensor based on SnO<sub>2</sub>/SWCNTs heterojunction. The I-V curves show non-linear characteristics as a result of the heterojunction. This demonstrates the potential barrier formed at interface between SWCNTs and SnO<sub>2</sub> nanowires. The potential barrier of the heterojunction plays an important role in the gas sensing mechanisms. There is a significant difference between I-V curve of heterojunction in air and NO<sub>2</sub>.

The response of the sensor ( $I_a/I_g$ ) as a function of bias voltage has maximum value at 5 V.

The NO<sub>2</sub> sensing properties of SnO<sub>2</sub>/SWCNTs heterojunctions were examined by varying temperatures from 50 °C to 200 °C (Fig. 5). The change in electrical resistance of the sensor to 0.1, 0.2, 0.5 and 1 ppm NO<sub>2</sub> is shown in Fig. 5.

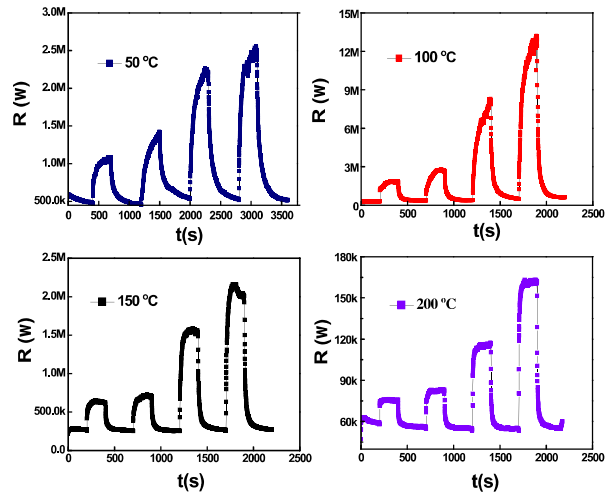


Fig. 5. Transient resistance versus time of the device measured at 50 °C, 100 °C, 150 °C and 200 °C.

The sensor resistance increased sharply upon exposure to NO<sub>2</sub> and then decreased to its initial resistance when the chamber was purged with dry air. Such those results confirm the potential application in monitoring highly toxic NO<sub>2</sub> gas.

#### 4. Conclusion

In conclusion, heterojunctions between SnO<sub>2</sub> nanowires and SWCNTs were successfully fabricated for gas sensor application. The single crystal SnO<sub>2</sub> nanowires were grown on Pt electrodes via thermal evaporation. SWCNTs were synthesized directly on top of the nanowires to form the SnO<sub>2</sub>/SWCNTs heterojunctions by arc-discharge method. The sensor showed very high response compared to that of individual materials, reaching up to  $S (R_{gas}/R_{air}) = 50$  when exposed to 1 ppm NO<sub>2</sub> at moderate temperature of 100 °C. Those results indicated that SnO<sub>2</sub>/SWCNTs heterojunctions are promising structure for high sensitivity NO<sub>2</sub> gas sensor at low temperature.

#### Acknowledgment

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