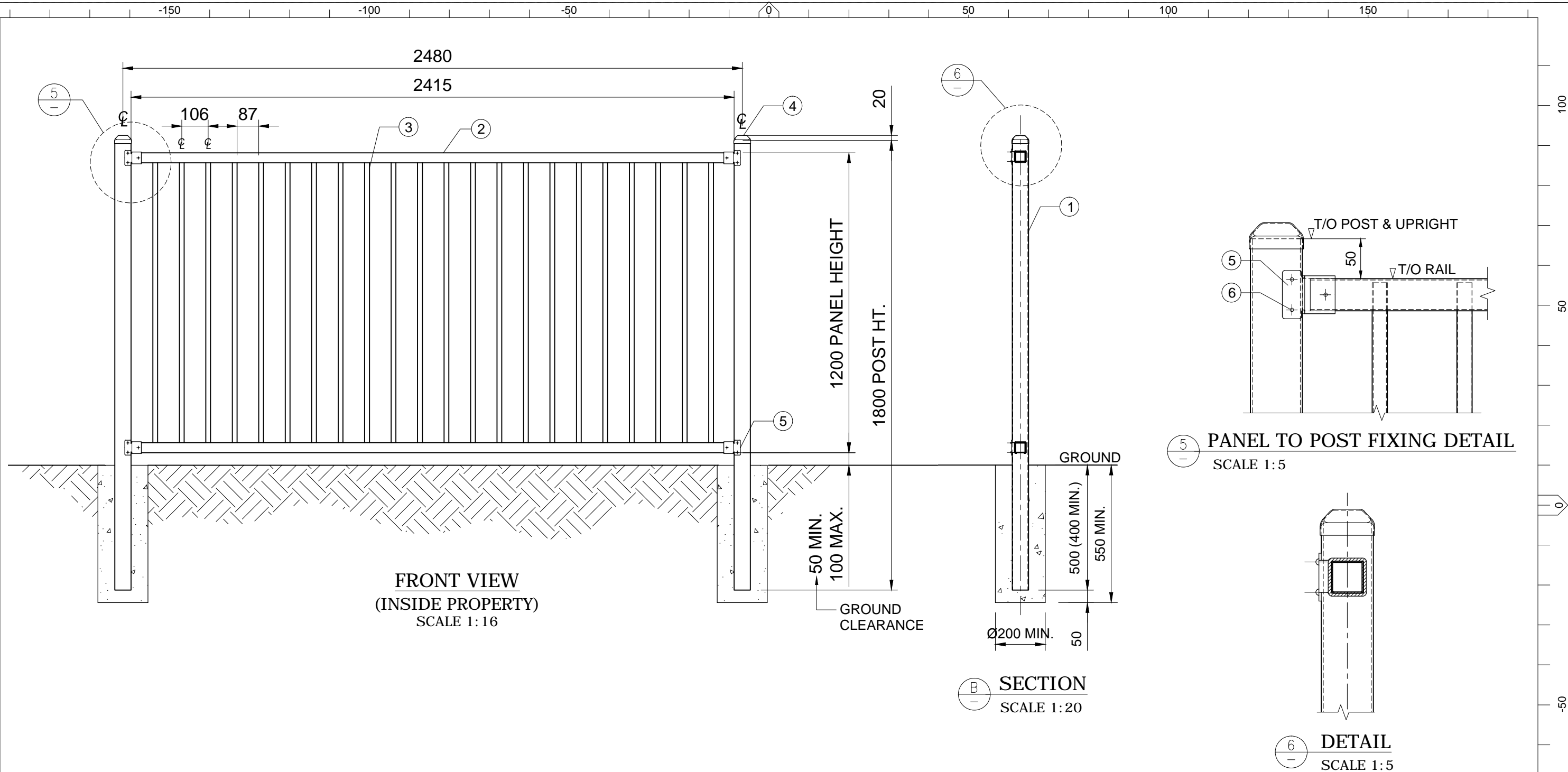


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### GENERAL NOTES

1. TUBE MADE FROM PREMIUM GALVABOND® TUBE FROM ORRCON OR EQUIVALENT.
2. STEEL TUBE TO COMPLY WITH AS1450 DESIGNATION C250 MINIMUM.
3. STEEL TUBE TO HAVE A ZINC COATING MASS OF 137 G/M<sup>2</sup> INSIDE AND OUTSIDE OF TUBE.
4. ALL WELDS TO BE SILICON BRONZE.
5. POWDER COATING TO COMPLY WITH AS4506 CLASSIFICATION 2 (SUBJECT TO SITE CONDITIONS).
6. SCREWS TO INSIDE OF FENCE UNLESS BRACKET RESTRICTED.
7. CONCRETE FOOTINGS 20MPa MINIMUM.
8. FOOTING SIZE RECOMMENDED (SUBJECT TO SITE SOIL CONDITIONS).
9. ASSEMBLY TO COMPLY WITH AS1926.

### BILL OF MATERIALS

ITEM	DESCR.	QTY.	SPEC.
1	POST	2	65 x 65 x 1.6mm SHS x 1800mm LG
2	RAIL	2	40 x 40 x 1.6mm SHS x 2400mm LG
3	PICKET	22	Ø19mm x 1.2mm x 1190mm LG @ 106mm Cts
4	POST CAP	2	65 x 65 STEEL CAP
5	RAIL BRACKET	4	BLUEDOG SECURITY SMARTA BRACKET® ONE PIECE SECURITY BRACKET
6	SCREW	12	ANTI-TAMPER SELF DRILLING TEK SCREW 12g x 25mm LG

**BLUEDOG  
FENCES**  
AUSTRALIA  
ph. (02) 6755 6444  
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bluedogfences.com.au

DRAWN J.H. 02-12-17  
REVIEWED S.B. 02-12-17  
APPROVED S.B. 02-12-17  
SCALE: 1:16, 1:5 @ A3

APPROVAL STATUS

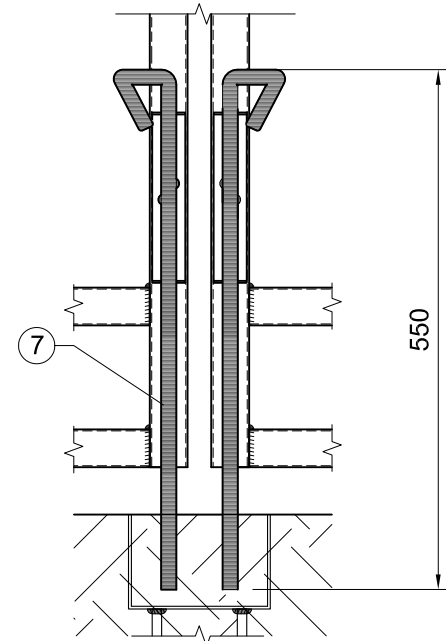
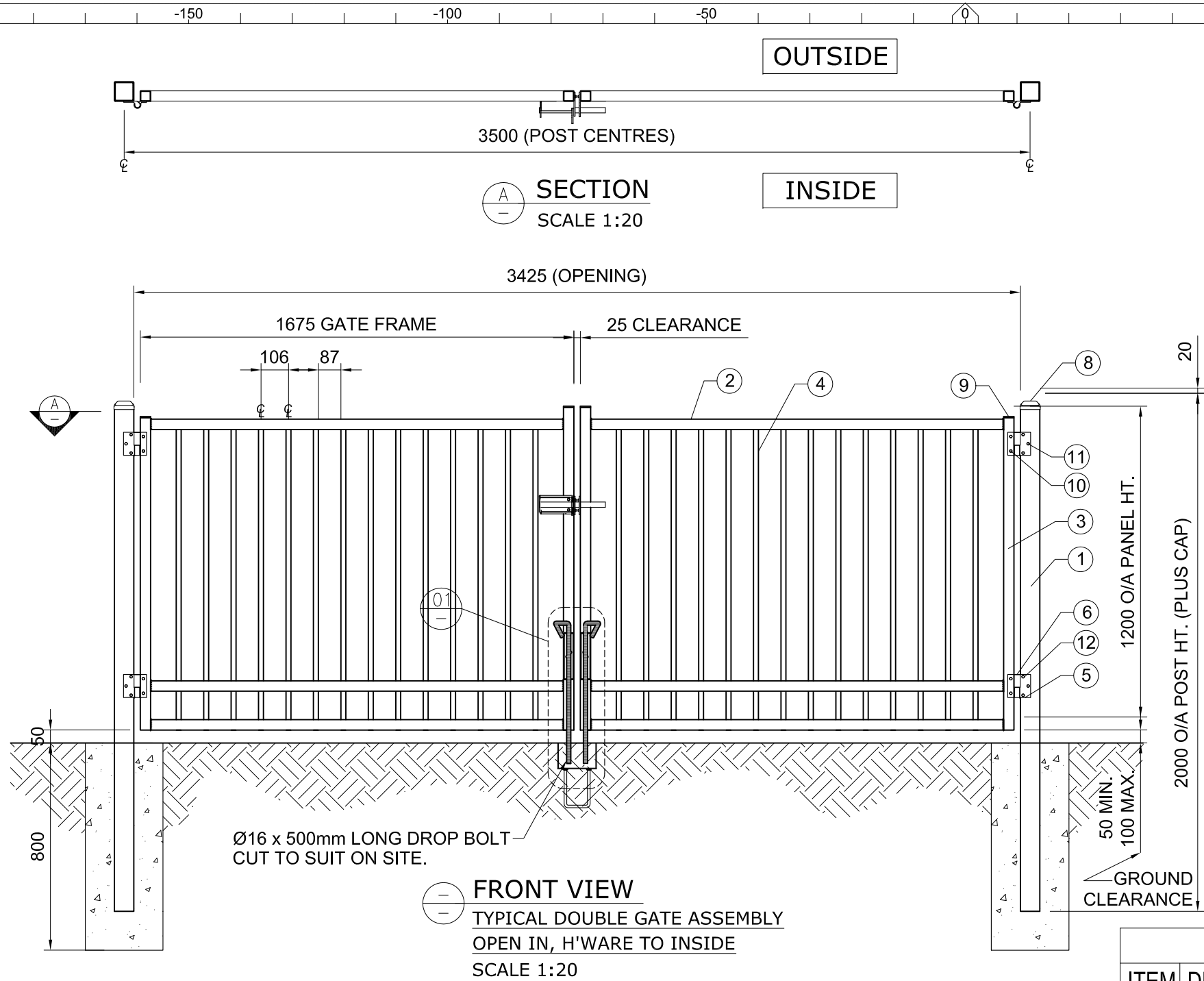
cad

DO NOT AMEND MANUALLY

© Bluedog Fences Australia Pty Ltd.  
CHILDSURE® PLAYGROUND FENCE AND  
GATE SYSTEM  
Ø19 ROUND 1200 HT. x 2400 LTH.  
TYPICAL ASSEMBLY  
A3 88-19o-FLT -03 B  
CODE SHEET AMDT

B	GENERAL REVISED	JH	02.12.17
A	GENERAL REVISED	JH	17.09.16
AMDT	DESCRIPTION	BY	DATE
	279x385		

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Ø13 x 550 LG DROP BOLT DETAIL  
SCALE 1:8

### GENERAL NOTES

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5. POWDER COATING TO COMPLY WITH AS4506 CLASSIFICATION 2 (SUBJECT TO SITE CONDITIONS).
6. SCREWS TO INSIDE OF FENCE UNLESS BRACKET RESTRICTED.
7. CONCRETE FOOTINGS 20MPa MINIMUM.
8. FOOTING SIZE RECOMMENDED (SUBJECT TO SITE SOIL CONDITIONS).
9. ASSEMBLY TO COMPLY WITH AS1926.

BILL OF MATERIALS			
ITEM	DESCR.	QTY.	SPEC.
1	POST	2	75 x 75 x 3mm SHS x 2000mm LG
2	RAIL	2	40 x 40 x 1.6mm SHS
3	STILE	2	40 x 40 x 2mm SHS x 2100mm LG
4	PICKET	28	Ø19mm x 1.2mm x 1190mm LG @ 106mm Cts
5	HINGE	4	BALL BEARING HINGE HEAVY DUTY
6	LATCH	1	Ø20mm SLIDE BOLT AND 5mm RECEIVER
7	DROP BOLT	2	Ø16 x 550mm LG DROP BOLT
8	POST CAP	2	75 x 75 STEEL CAP
9	STILE CAP	4	40 x 40 PLASTIC CAP
10	BOLT STILE	8	M8 x 60mm LG bolt and nut
11	BOLT POST	12	M8 x 90mm LG bolt and nut
12	SCREW	25	ANTI-TAMPER SELF DRILLING TEK SCREW 14gx25mm LG

**BLUEDOG FENCES AUSTRALIA**  
ph. (02) 6755 6444  
f. (02) 6762 2311  
bluedogfences.com.au

DRAWN	J.H.	17-09-16	APPROVAL STATUS	© Bluedog Fences Australia Pty Ltd.		
REVIEWED	S.B.	17-09-16		CHILDSURE® PLAYGROUND FENCE AND GATE SYSTEM 40 x 40 STILE AND RAIL DOUBLE GATE ASSEMBLY		
APPROVED	S.B.	17-09-16				
SCALE: 1:20, 1:8 @ A3			DO NOT AMEND MANUALLY	A3	88-19o-FLT -05	A
					CODE	SHEET

A	GENERAL REVISED	JH	17.09.16
AMDT	DESCRIPTION	BY	DATE
	279x385		