

- 1. Flip the rack over.
- 2. Using the 4mm Hex Key, remove the M6 screws.
- 3. Using the 8mm Security Hex Key, loosen the cam bolt until the hitch cam is no longer attached, and pull the cam bolt assembly out of the hitch tube.
- 4. Using the 3mm Kex Key, remove the M5 screw holding the hitch cam in.
- 5. Remove the hitch cam, steel ball, and cam pad out the back of the hitch tube.
- 6. Repeat these steps in reverse to install the new one.

