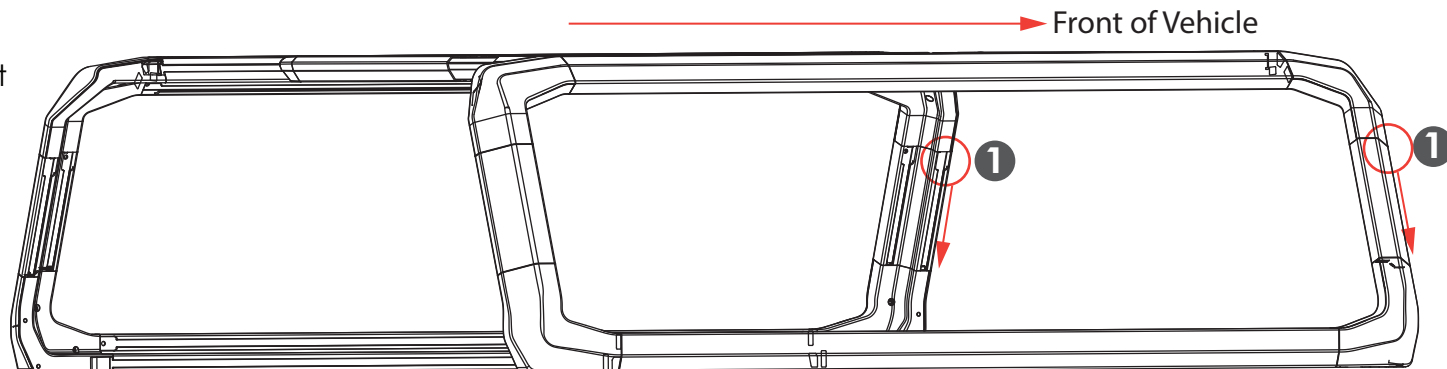


Tools Needed:

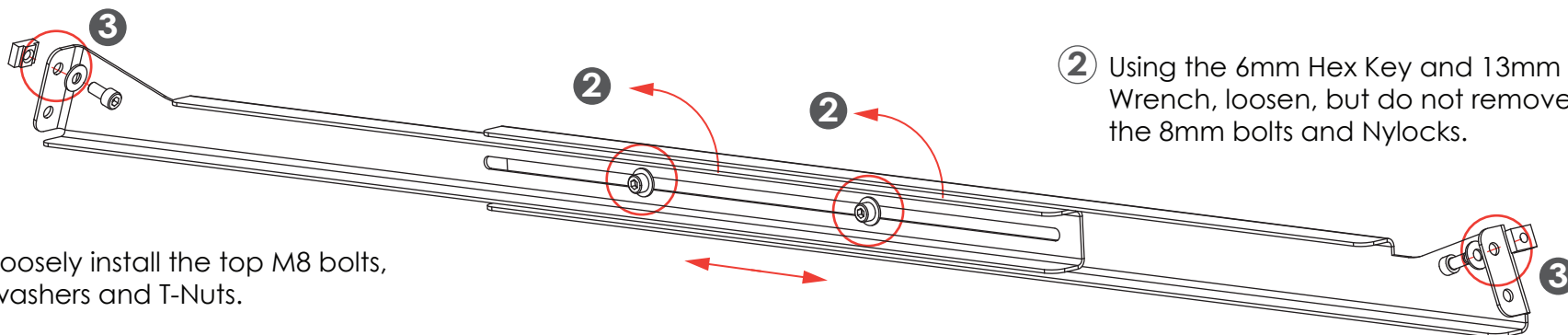
6mm Hex Key, 13mm Open End Wrench

**kua^{at}**

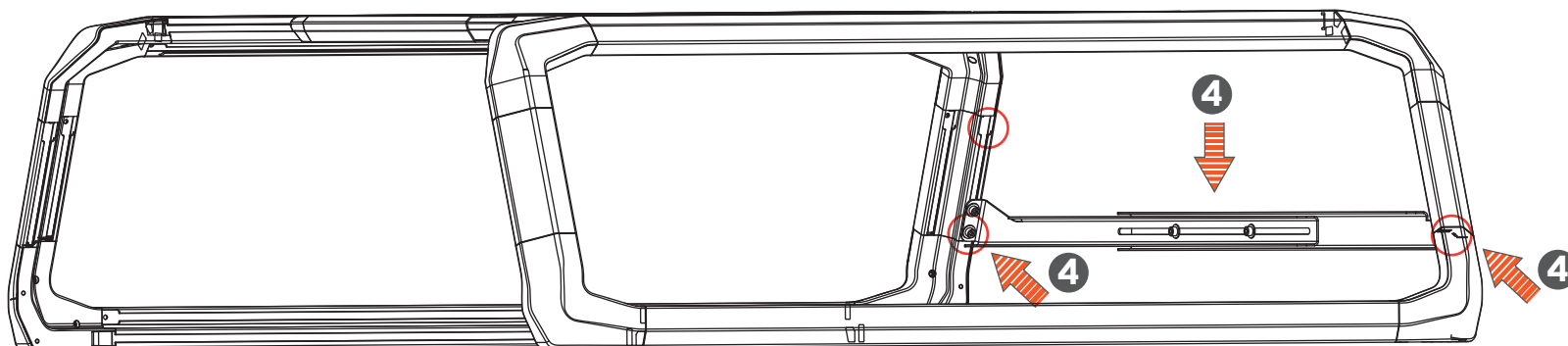
- ① Slide (1) T-Nut into the T-Slot closest to the cab on either side of the rack.



- ② Using the 6mm Hex Key and 13mm Wrench, loosen, but do not remove the 8mm bolts and Nylocks.



- ③ Loosely install the top M8 bolts, washers and T-Nuts.



- ④ Slide the Front Stiffener into the T-Slots. Install the bottom M8 bolts and washers into the T-Nuts that

- ⑤ Using the 6mm Hex Key, tighten the four M8 bolts and T-Nuts. Using the 6mm Hex Key and 13mm Wrench tighten the M8 bolts and nylocks. Torque all bolts to 21 Nm.

1-877-822-5828
info@kuatracks.com