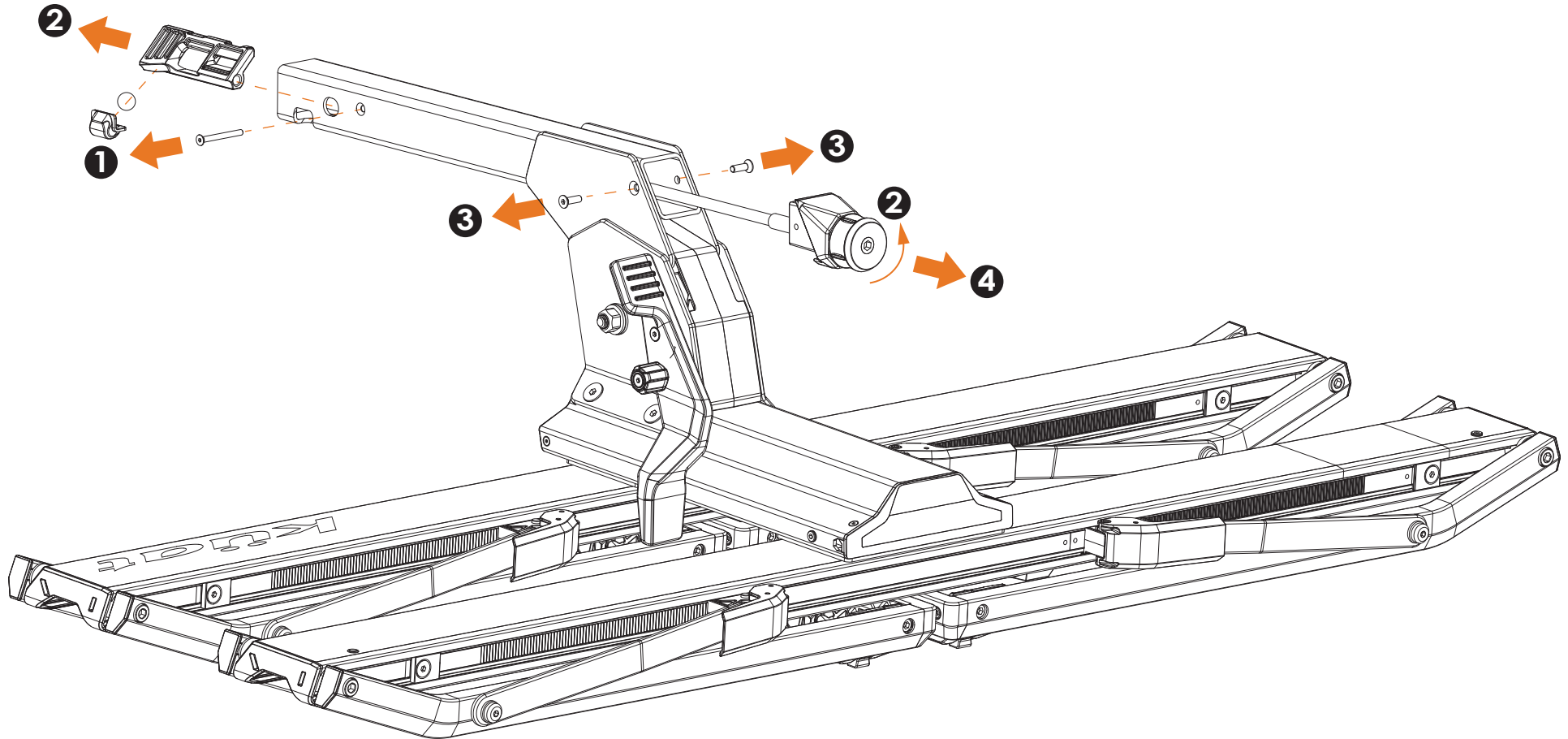


Tools Needed:

3mm Hex Key, 4mm Hex Key, 8mm Hex Key

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- ① If needed, use the 8mm Hex Key to loosen the Cam System and remove the rack. Using the 3mm Hex Key, remove the M5 countersunk limit screw.
- ② Remove the Cam Block, Cam Pad and Ball by unscrewing the Cam System.



- ③ Using the 4mm Hex Key, remove the two M6 countersunk screws that connect the Cam System to the lower end.
- ④ The old Cam System can now be removed. Reinstall the new Cam System by following steps 1-4 in reverse. Torque the M5 bolt to 7 Nm and the M6 bolts to 10 Nm.