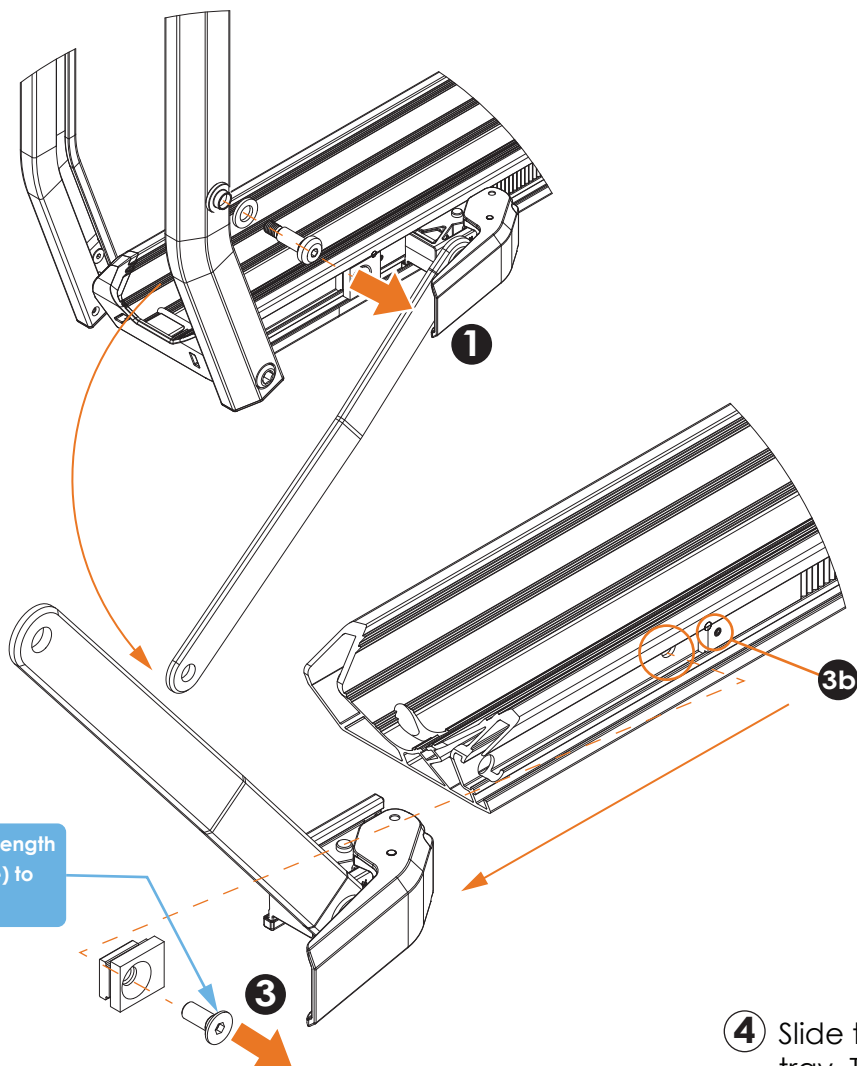


Tools Needed:

2mm Hex Key, 5mm Hex Key, 8mm Hex Key

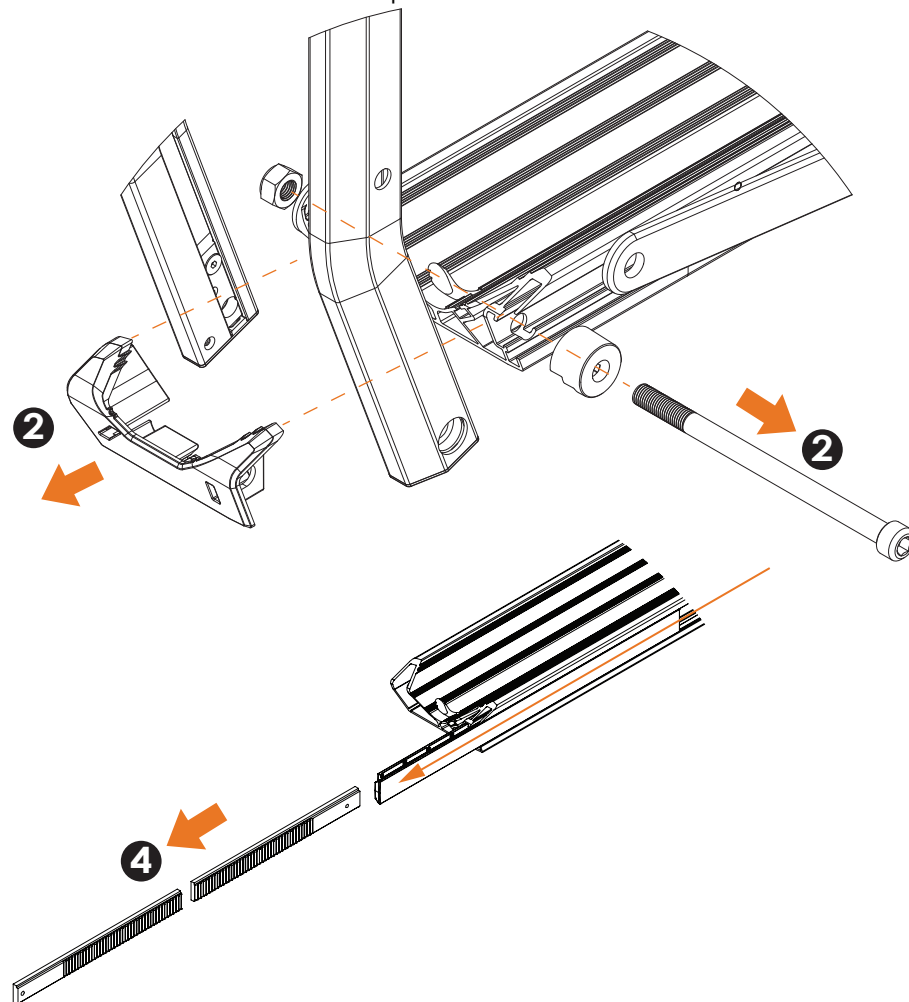
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- ① Open the fire arm. Using the 5mm Hex Key, remove the fire arm linkage bolt. **Retain all hardware.**



- ③ Using the 5mm Hex Key, remove the M8 countersunk bolt from the ratchet rack stop. Slide the ratchet rack stop and ratchet shuttle out of the tray.
- ③b Loosen set screw at either end using the 2mm Hex Key.

- ② Using the 8mm Hex Key, remove the fire arm pivot bolt. The fire arm and endcap can now be removed.



- ④ Slide the ratchet rack and Ratchet Rack Spacer out of the tray. Take note of the orientation of the ratchet rack.
- ⑤ Install the new Ratchet Rack Spacer and reassemble the rack by following steps 1-4 in reverse. Torque the fire arm linkage bolt to 10 Nm. Torque the ratchet rack stop bolt to 20 Nm. Torque the fire arm pivot bolt to 16 Nm.