

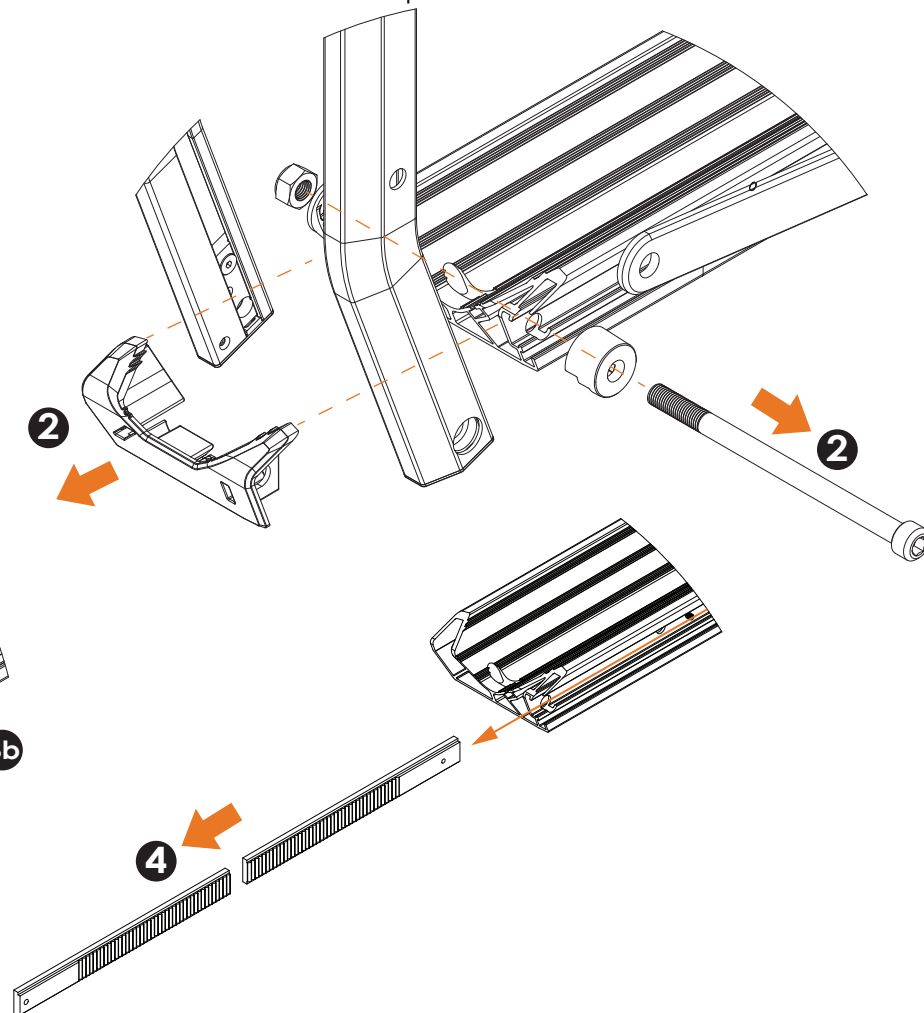
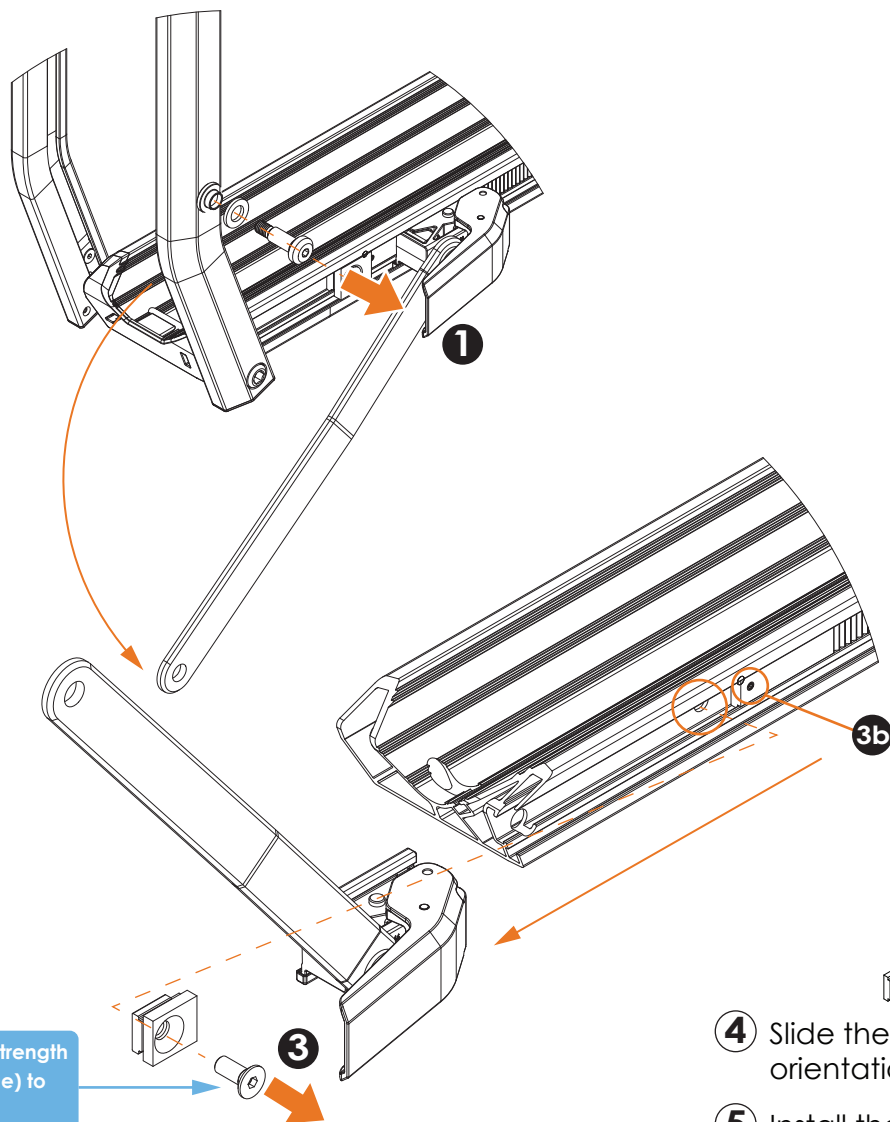
Tools Needed:

2mm Hex Key, 5mm Hex Key, 8mm Hex Key

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- ① Open the fire arm. Using the 4mm Hex Key, remove the fire arm linkage bolt. **Retain all hardware.**

- ② Using the 8mm Hex Key, remove the fire arm pivot bolt. The fire arm and endcap can now be removed.



- ③ Using the 4mm Hex Key, remove the M8 countersunk bolt from the ratchet rack stop. Slide the ratchet rack stop and ratchet shuttle out of the tray.

- ③b Loosen set screw at either end using the 2mm Hex Key.

- ④ Slide the ratchet rack out of the tray. Take note of the orientation of the ratchet rack.

- ⑤ Install the new Ratchet Rack and Ratchet Rack Stop and reassemble the rack by following steps 1-4 in reverse. Torque the tire arm linkage bolt to 10 Nm. Torque the ratchet rack stop bolt to 20 Nm. Torque the tire arm pivot bolt to 7 Nm. Torque the set screw to 2-3 Nm.

Apply medium-strength threadlocker(blue) to these bolts.

IN-0204

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