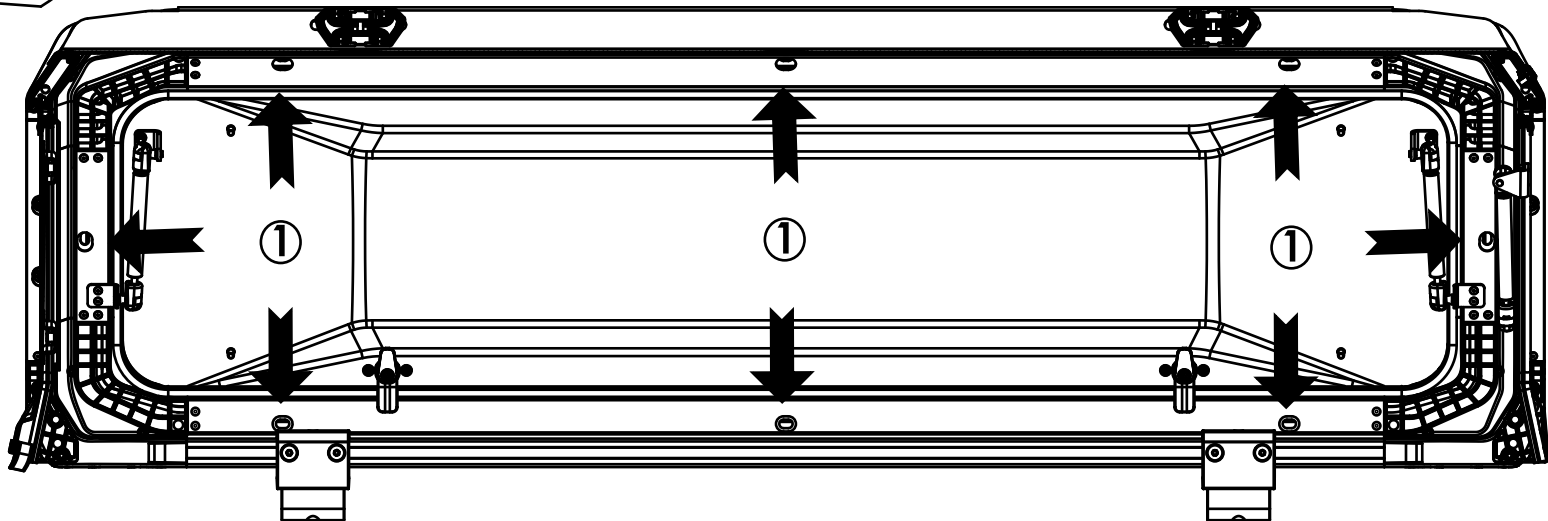
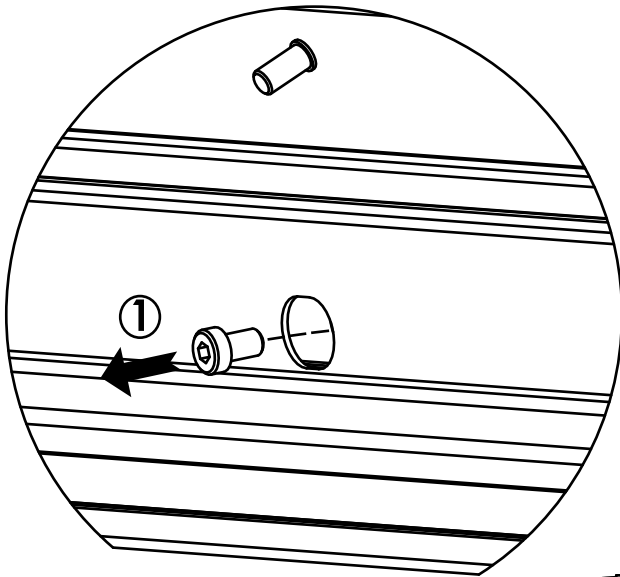
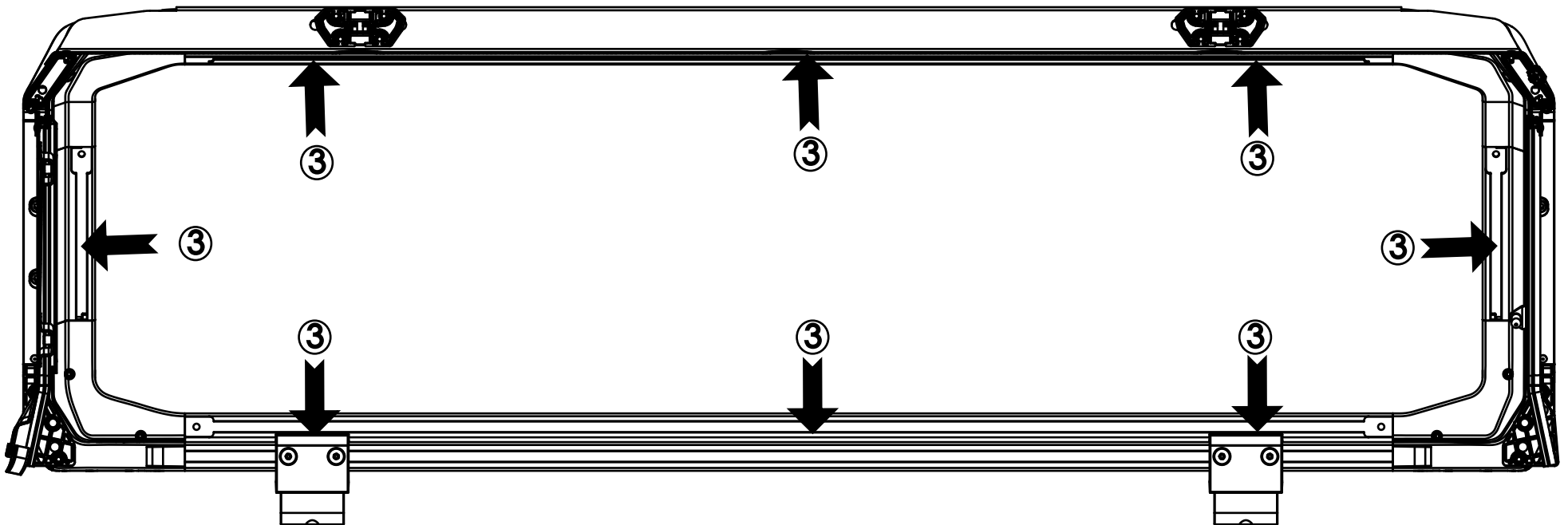
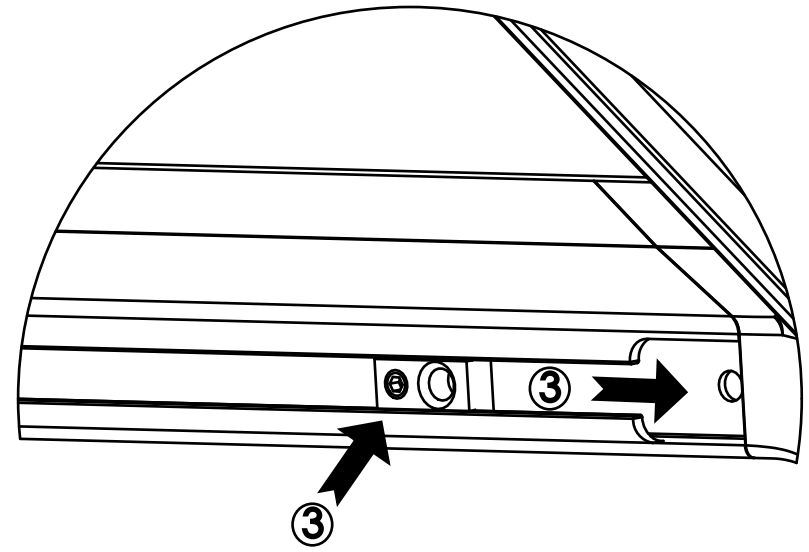
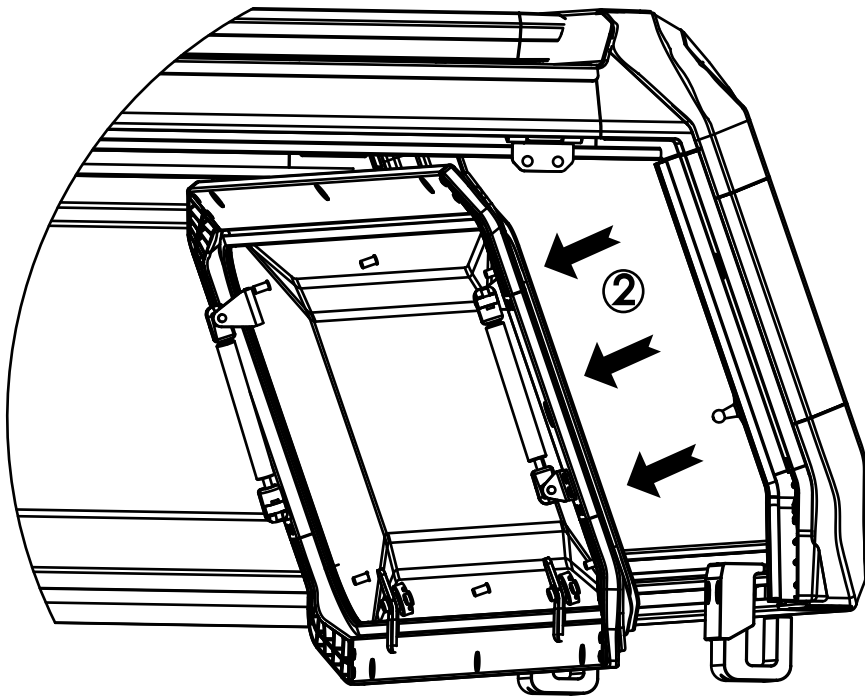


Tools Needed: 6 mm Hex Key, 3 mm Hex Key

1. Using the 6 mm Hex Key, remove the eight M8 Bolts.
2. The Side Panel can now be removed from the rack.
3. Take note of the locations of the eight Locking T-Nuts. Using the 3 mm Hex Key, loosen the T-Nut set screws and slide the Locking T-Nuts out the end of the T-Channels.
4. Follow steps 1-4 in reverse to reinstall the Side Panel. Torque the T-Nut set screws to 5 Nm and M8 Bolts to 20 Nm.



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