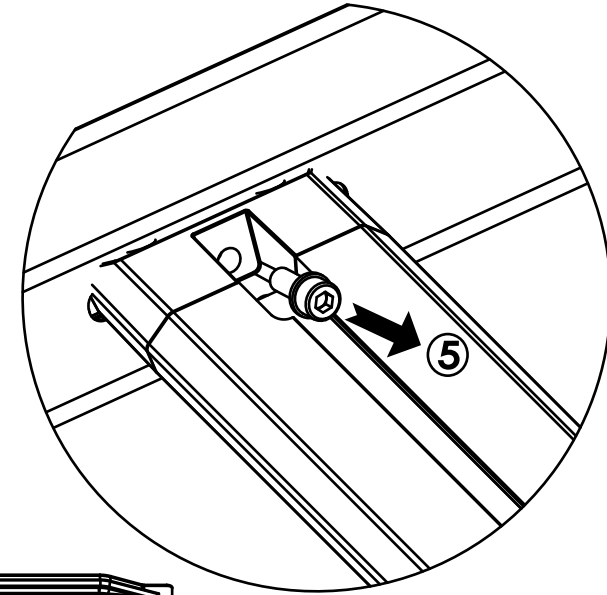
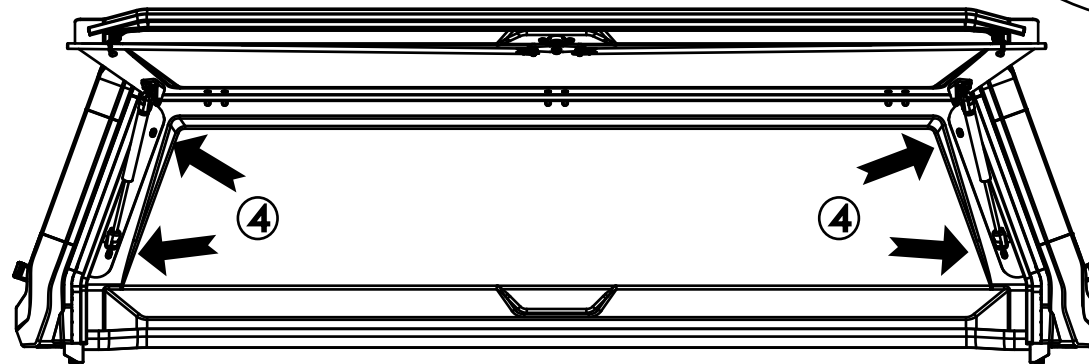
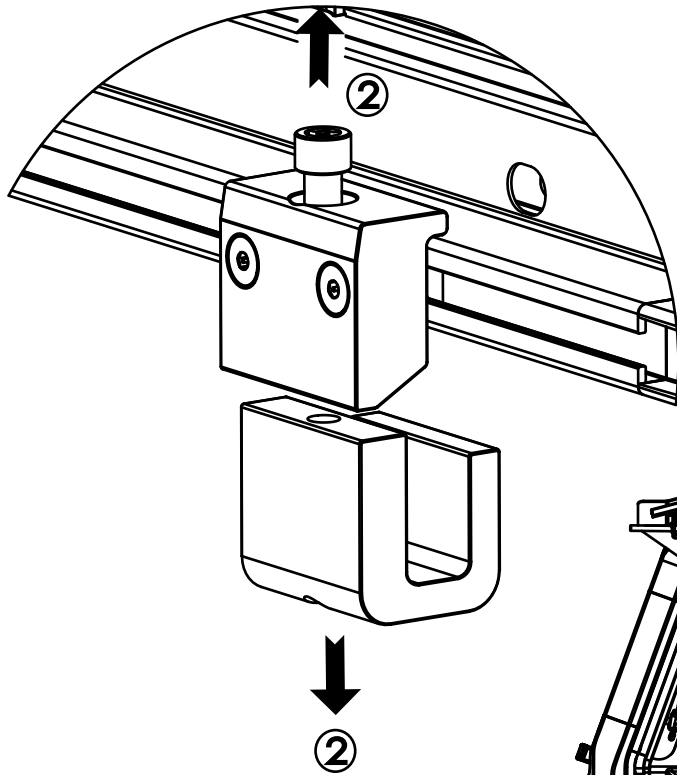
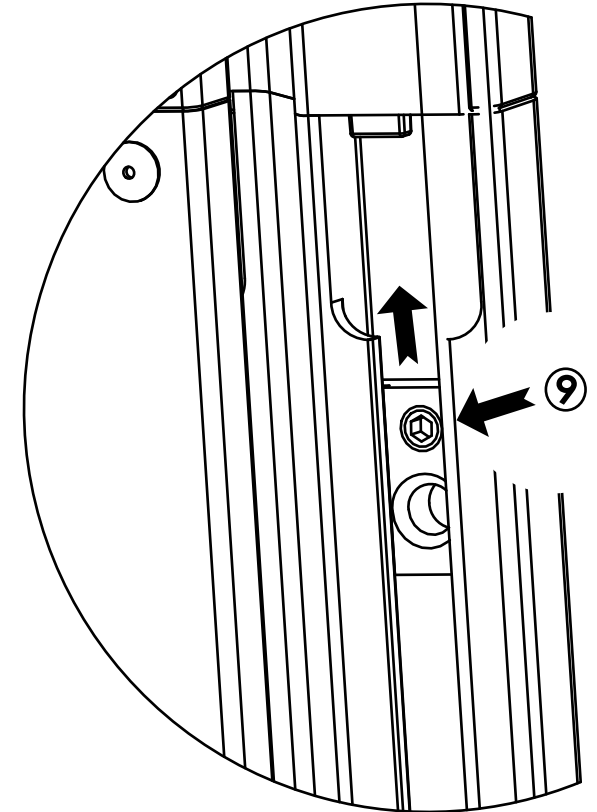
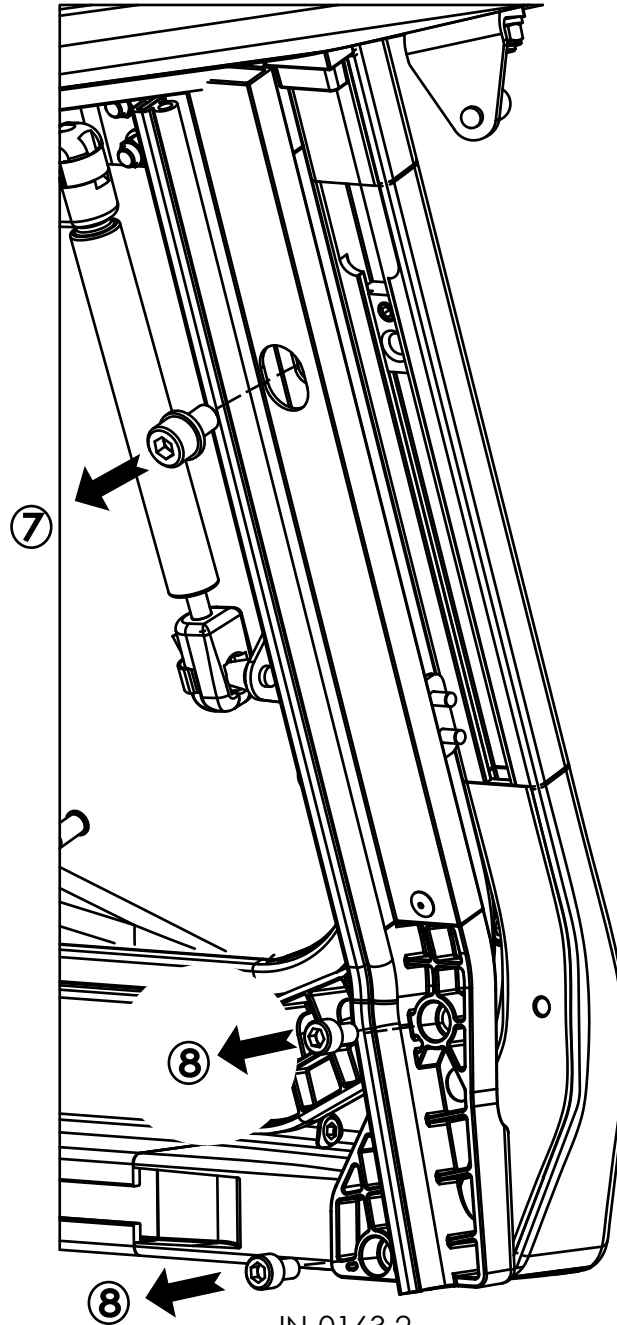
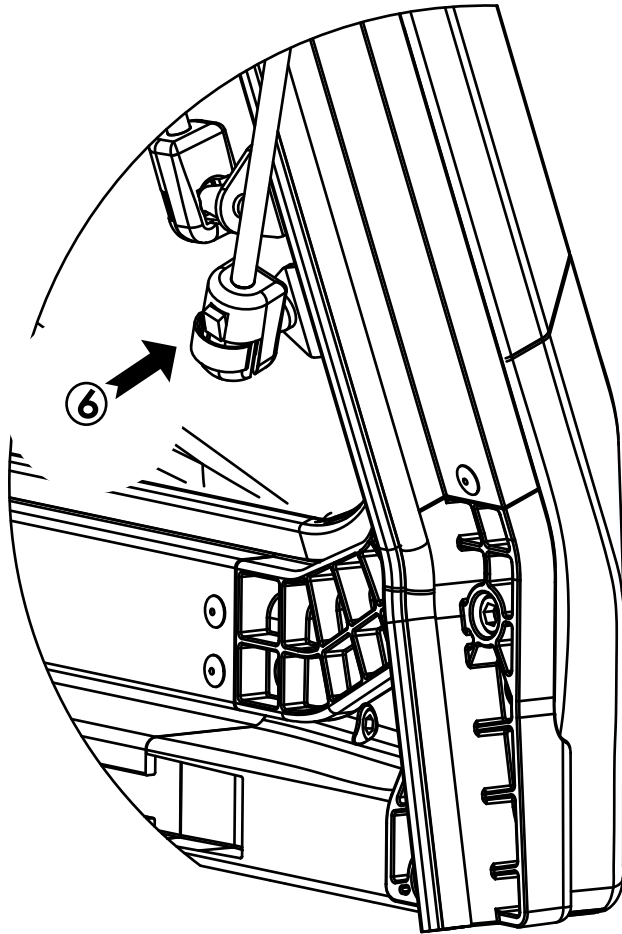


Tools Needed: 10 mm Security Hex Key, 6 mm Hex Wrench,  
5 mm Hex Wrench, 3 mm Hex Wrench

1. Open the Rear Panel Door.
2. Using the 10 mm Security Hex Key, remove the J-Hooks from the Bed Clamps.
3. Team lift the rack 18" toward the rear of the vehicle.
4. Using the 5 mm Hex Wrench, remove the four M6 Bolts from the Front Panel. The Front Panel can now be opened and removed.
5. Using the 6 mm Hex Wrench, remove the four M8 Crossbar Bolts. The Top Panel can now be lifted up.
6. Depress the Red Levers on the Rear Door Gas Springs and remove them from the Extrusion side Ball Studs.
7. Using the 6 mm Hex Wrench, remove the two M8 Bolts from the Rear Side Extrusions.
8. Using the 5 mm Hex Wrench, remove the four M6 Bolts from the Rear Side Extrusions. The Rear Side Extrusions can now be removed.
9. Take note of the location of the Locking T-Nuts. Using the 3 mm Hex Key, loosen the 4mm Set Screws and slide out the Locking T-Nuts.
10. Follow Steps 2-9 in reverse to reinstall the rack. Torque the Bed Clamps to 30-38 Nm. Torque the M8 Bolts to 20 Nm. Torque the M6 Bolts to 7 Nm. Torque the 4mm Set Screws to 5 Nm.



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