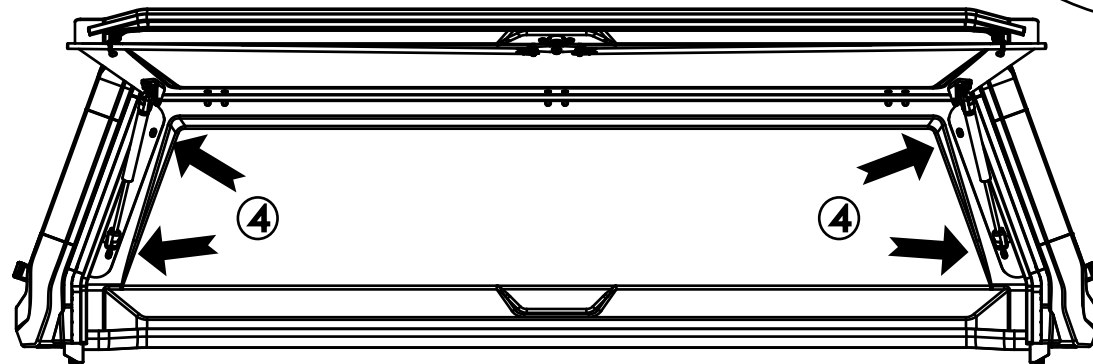
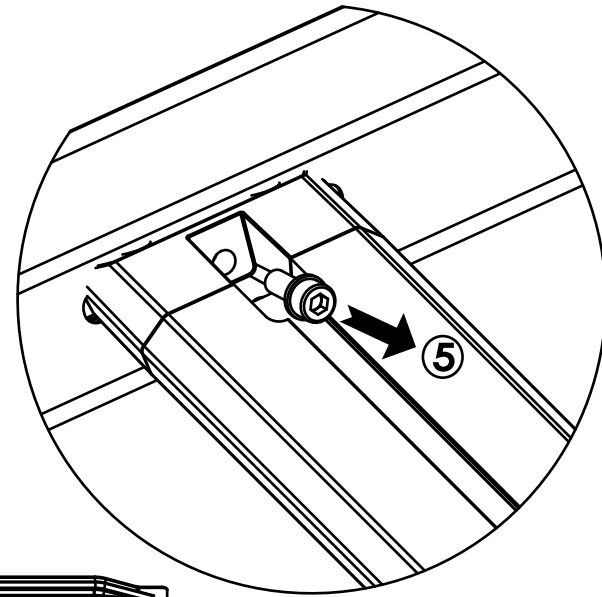
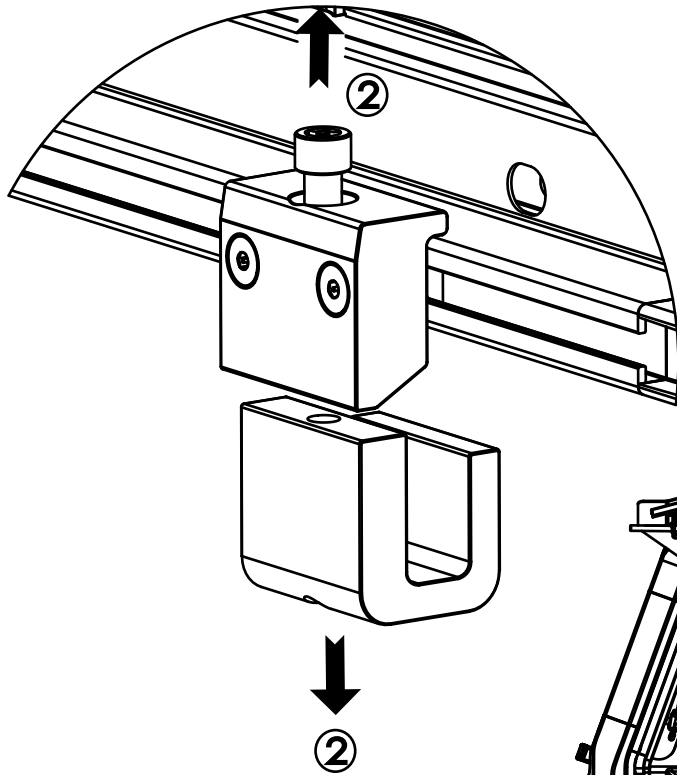
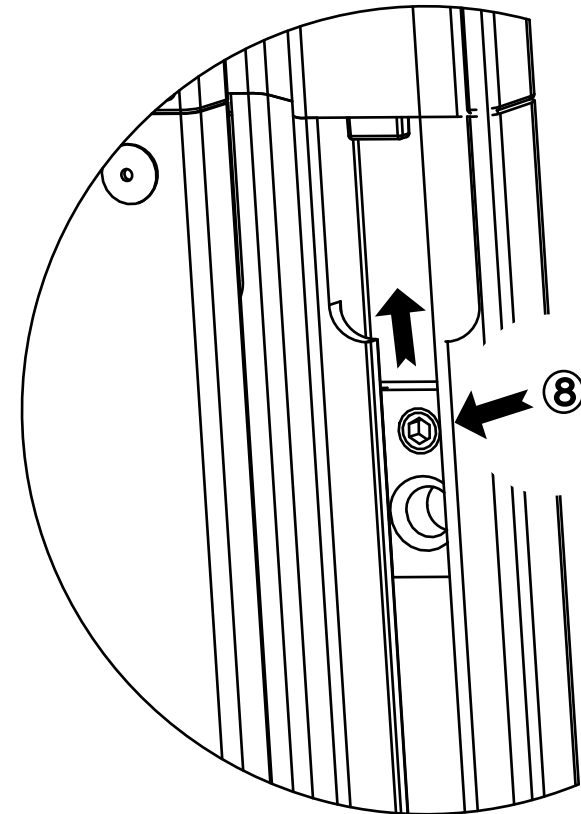
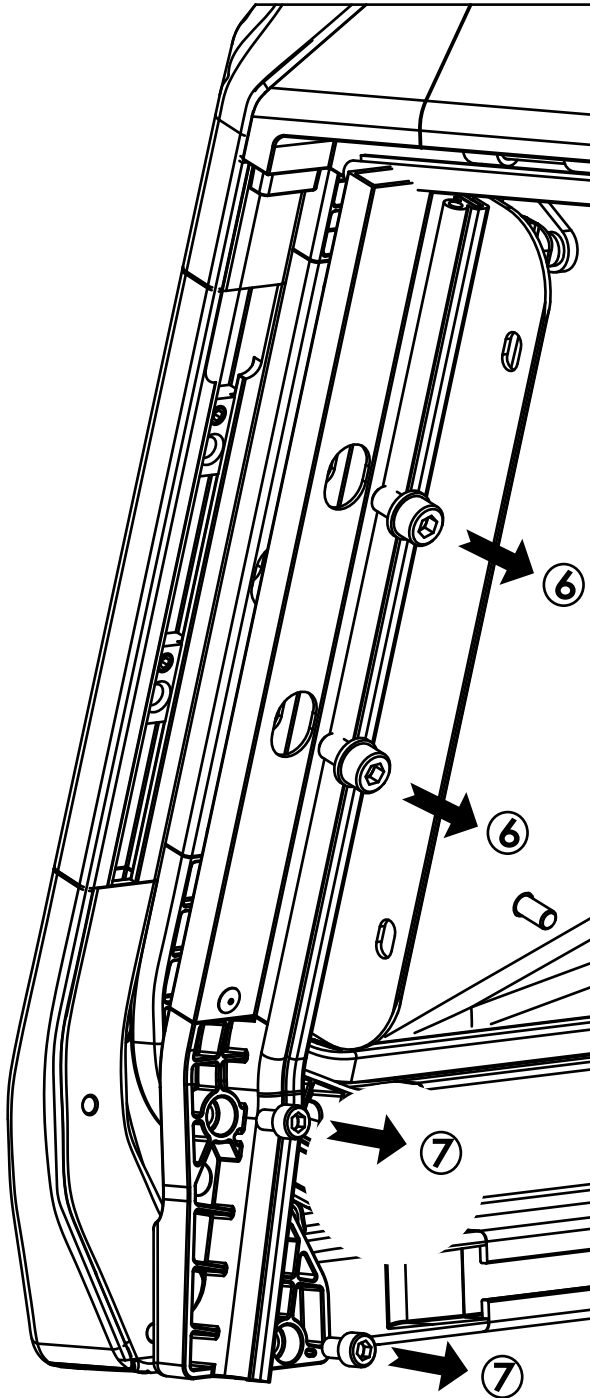


Tools Needed: 10 mm Security Hex Key, 6 mm Hex Wrench,  
5 mm Hex Wrench, 3 mm Hex Wrench

1. Open the Rear Panel Door.
2. Using the 10 mm Security Hex Key, remove the J-Hooks from the Bed Clamps.
3. Team lift the rack 18" toward the rear of the vehicle.
4. Using the 5 mm Hex Wrench, remove the four M6 Bolts from the Front Panel. The Front Panel can now be opened and removed.
5. Using the 6 mm Hex Wrench, remove the four M8 Crossbar Bolts. The Top Panel can now be lifted up.
6. Using the 6 mm Hex Wrench, remove the four M8 Bolts from the Front Side Extrusions.
7. Using the 5 mm Hex Wrench, remove the four M6 Bolts from the Front Side Extrusions. The Front Side Extrusions can now be removed.
8. Take note of the location of the Locking T-Nuts. Using the 3 mm Hex Key, loosen the 4mm Set Screws and slide out the Locking T-Nuts.
9. Follow Steps 2-8 in reverse to reinstall the rack. Torque the Bed Clamps to 30-38 Nm. Torque the M8 Bolts to 20 Nm. Torque the M6 Bolts to 12 Nm. Torque the 4mm Set Screws to 5 Nm.



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