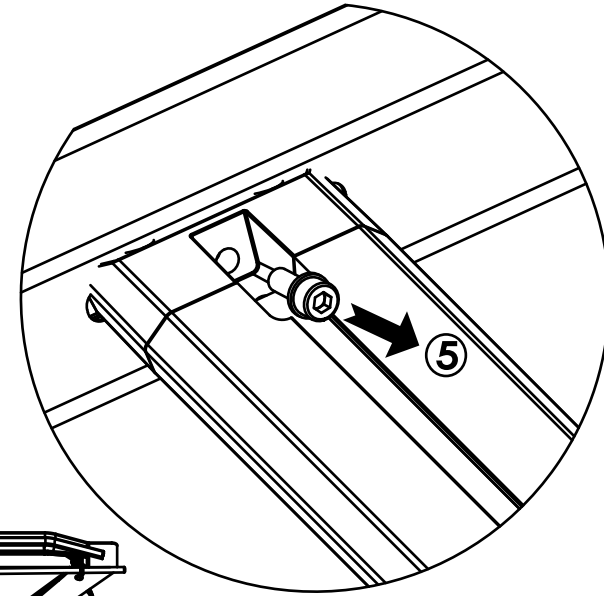
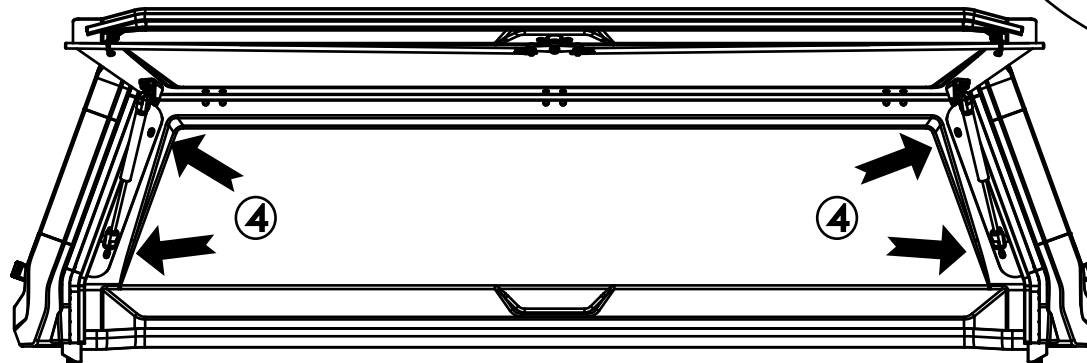
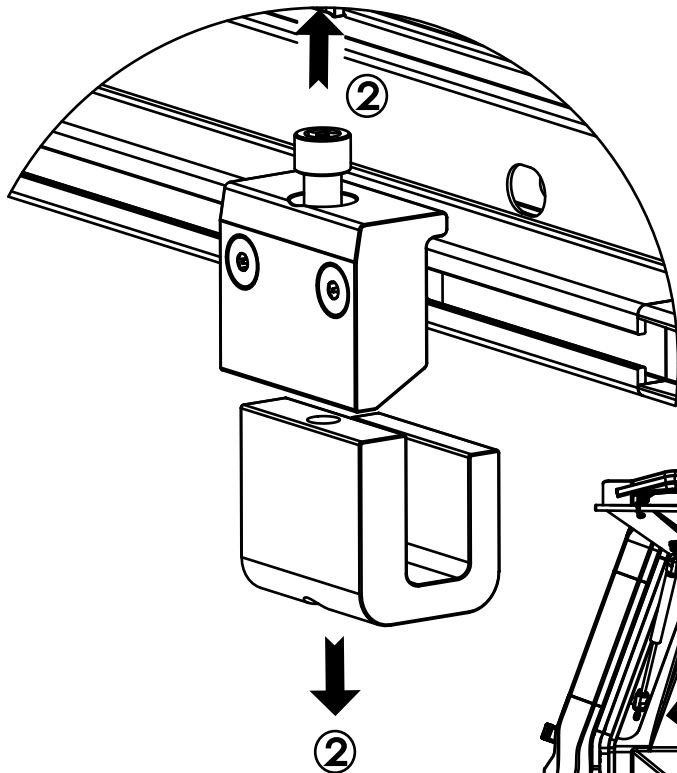


Tools Needed: 10 mm Security Hex Key, 6 mm Hex Wrench,
5 mm Hex Wrench, 3 mm Hex Wrench, Scissors,
Scraper, Isopropyl Alcohol

1. Open the Rear Panel Door.
2. Using the 10 mm Security Hex Key, remove the J-Hooks from the Bed Clamps.
3. Team lift the rack 18" toward the rear of the vehicle.
4. Using the 5 mm Hex Wrench, remove the four M6 Bolts from the Front Panel. The Front Panel can now be opened and removed.
5. Using the 6 mm Hex Wrench, remove the four M8 Crossbar Bolts. The Top Panel can now be lifted up.
6. Using the 6 mm Hex Wrench, remove the four M8 Bolts from the Front Side Extrusions. **Rear Panel See Page 2**
7. Using the 5 mm Hex Wrench, remove the four M6 Bolts from the Front Side Extrusions. The Front Side Extrusions can now be removed.
8. Using the Scraper and Isopropyl Alcohol, remove the old Weather Seal leaving a clean surface. Using the Scissors, trim the new Weather Seal to length. Peel the adhesive backing on the new Weather Seal and stick it to the Front Extrusions.
9. Follow Steps 2-7 in reverse to reinstall the rack. The 3 mm Hex Key can be used to adjust the locations of the Locking T-Nuts if needed. Torque the Bed Clamps to 30-38 Nm. Torque the M8 Bolts to 20 Nm. Torque the M6 Bolts to 12 Nm. Torque the 4mm Set Screws to 5 Nm.

Front Panel instructions shown; see Page 2 for Rear Panel specific instructions



****Rear Panel-Specific Instructions****

6.1 Remove the two M8 Bolts.

6.2 Depress the Red Lever to remove the Gas Springs from the Ball Studs.

