Tools Needed: 10 mm Security Hex Key, 5 mm Hex Wrench, Pliers (Optional)



- 1. Open the Rear Panel Door.
- 2. Using the 10 mm Security Hex Key, remove the J-Hooks from the Bed Clamps.
- 3. Team lift the rack 18" toward the rear of the vehicle.
- 4. Using the 5 mm Hex Wrench, remove the four M6 Bolts from the Front Panel. The Front Panel can now be opened and removed.
- 5. Firmly grip the Door Seal and pull to begin removing the Door Seal. Pliers can be used to grip the seal if needed. Repeat for the other side and roof Door Seals.
- 6. Press the new Door Seals onto the extrusion lips. Make sure the Round Bulb is facing toward the outside of the rack.
- 7. Follow Steps 2-4 in reverse to reinstall the rack. Torque the Bed Clamps to 30-38 Nm. Torque the M6 Bolts to 7 Nm.

