

Tools Needed: 10 mm Security Hex Key, 5 mm Hex Key,
Scissors/Diagonal Cutters, Pliers (Optional)

1. Open the Panel Door.
2. Using the 10 mm Security Hex Key, remove the J-Hooks from the Bed Clamps.
3. Team lift the rack 18" toward the rear of the vehicle.
4. Using the 5 mm Hex Key, remove the four M6 Bolts from the Front Panel. The Front Panel can now be opened.
5. Firmly grip the Spoiler Seal and pull to remove the Spoiler Seal. Pliers can be used to grip seal if needed.
6. Unroll the new Spoiler Seal and press onto the Lip of the Front Panel. Make sure the Long Side of the Seal is facing toward the inside.
7. Work the new Spoiler Seal along the lip of the Front Panel making sure it is fully seated.
8. Scissors/Diagonal Cutters can be used to trim the seal if needed. The seal should be flush to each edge of the Front Panel.
9. Repeat Steps 2-4 to reinstall the rack. Torque the Bed Clamps to 30-38 Nm. Torque the M6 Bolts to 7 Nm.

