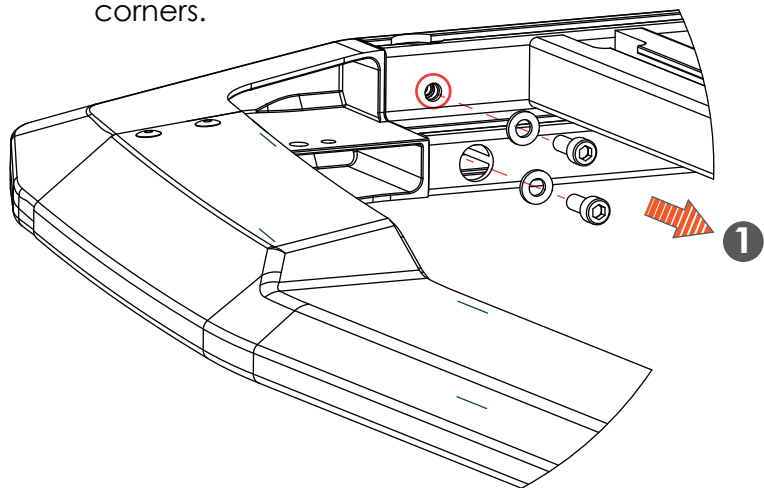


Tools Needed:

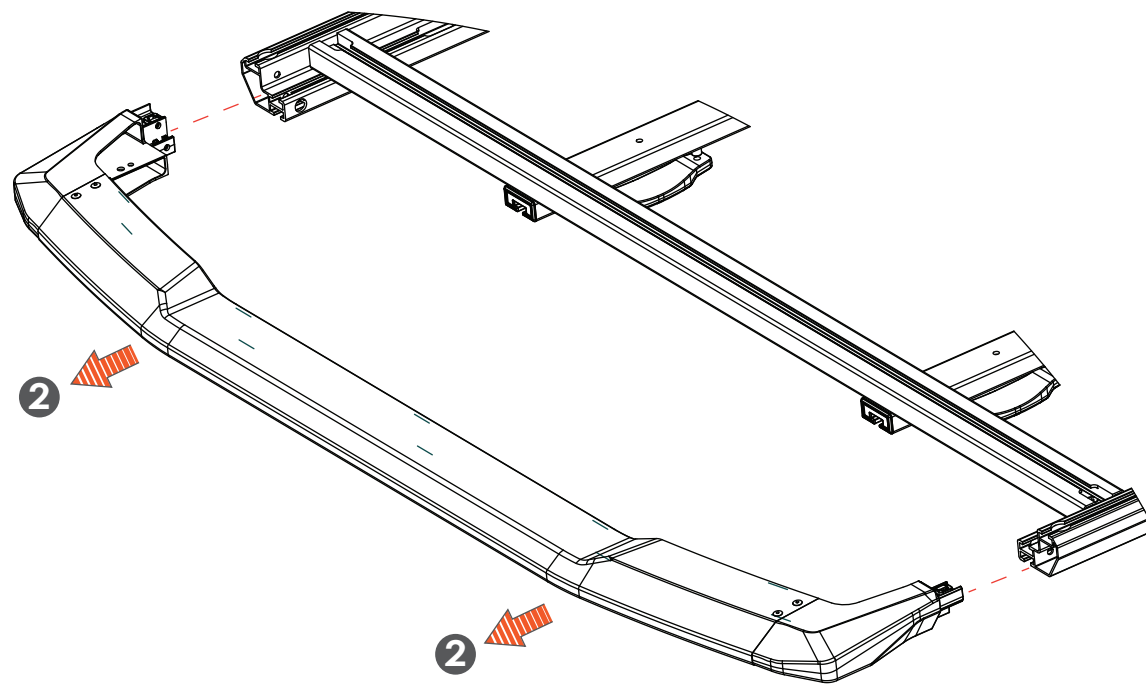
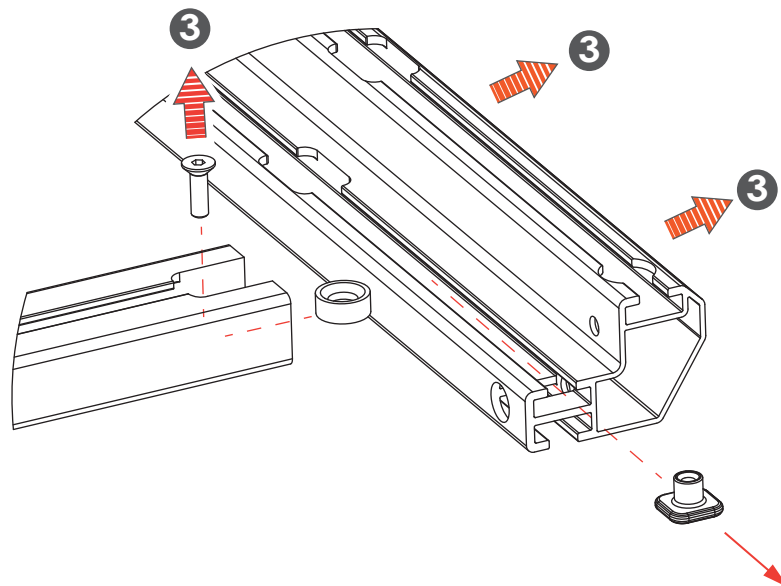
5mm Hex Key, 4mm Hex Key

**kuat**[®]

- ① Remove the DEK from the vehicle.
Using the 5mm Hex Key, remove the eight M6 bolts from the nose and tail corners.



- ③ Using the 4mm Hex Key, remove the M6 countersink screws from the cross-bars. Retain the countersinks, spacers, and t-nuts. Remove the Side Extrusion.



- ② Remove the Nose and Tail from the rack.

- ④ Install the new Side Extrusion by following steps 1-3 in reverse. Torque the M6 screws to 12 Nm.