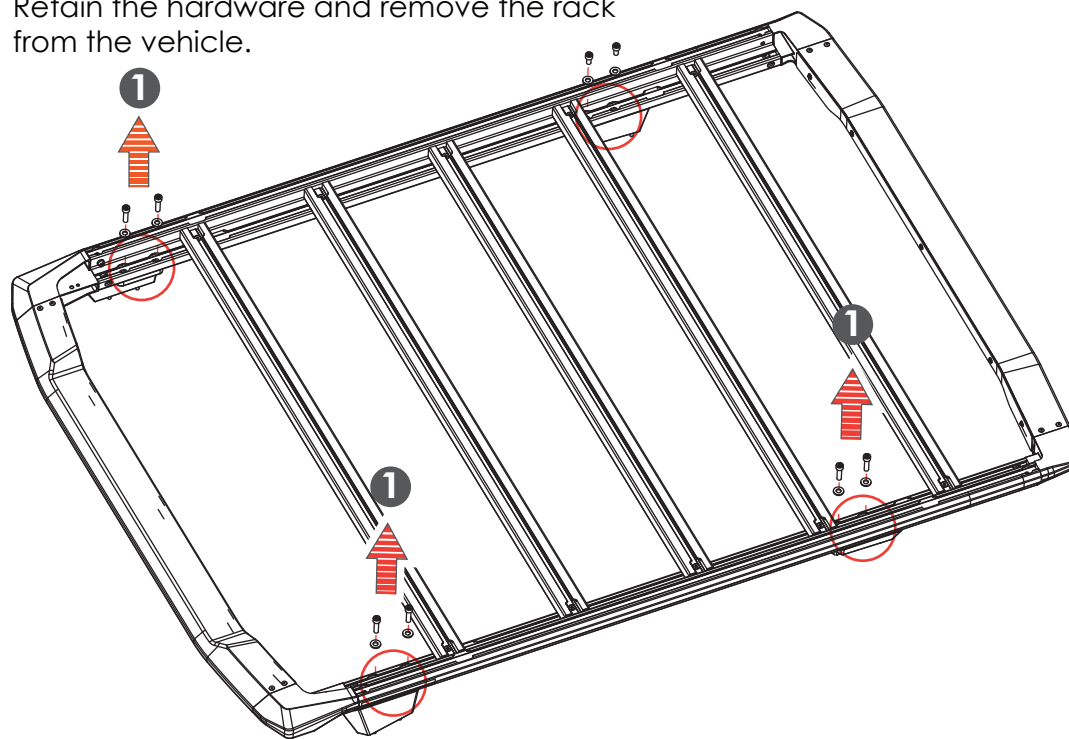


**Tools Needed:**

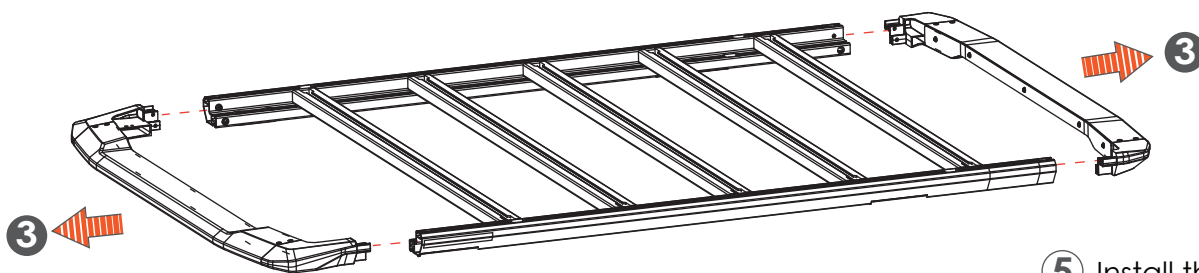
6mm Hex Key, 5mm Hex Key, 4mm Hex Key

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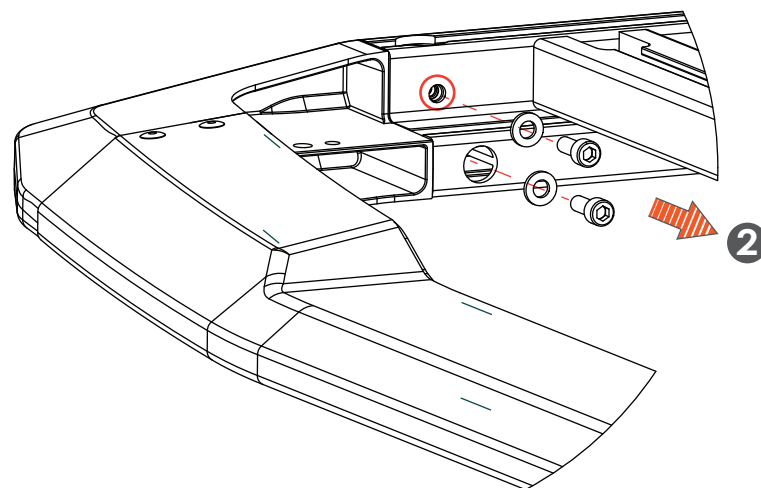
- ① Using the 6mm Hex Key, remove the eight M8 bolts attaching the rack to the direct mounts. Retain the hardware and remove the rack from the vehicle.



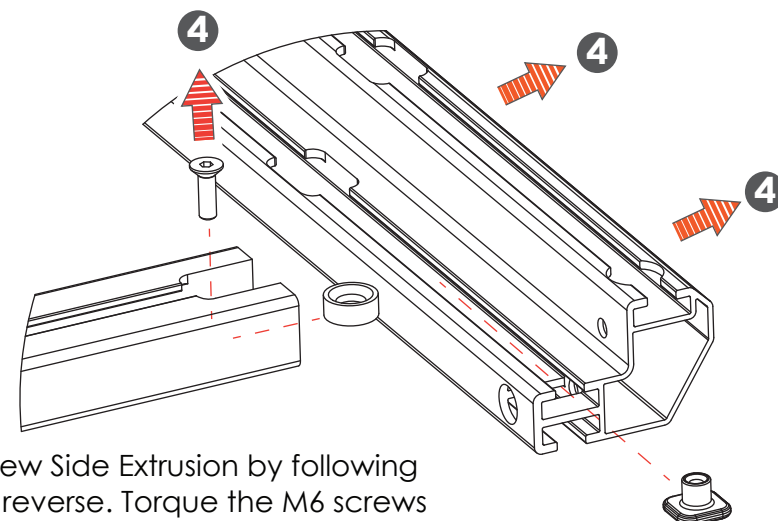
- ③ Remove the Nose and Tail from the rack.



- ② Using the 5mm Hex Key, remove the eight M6 bolts from the nose and tail corners.



- ④ Using the 4mm Hex Key, remove the M6 countersink screws from the cross-bars. Retain the countersinks, spacers, and t-nuts. Remove the Side Extrusion.



- ⑤ Install the new Side Extrusion by following steps 1-4 in reverse. Torque the M6 screws to 12 Nm; torque the M8 bolts to 38 Nm.

IN-0179

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