

# Effect of hydrogen carrier gas on Py-GC/MS analysis of polymers

## Part 1 Hydrogenation of HDPE pyrolyzates

**[Background]** When pyrolysis is done in hydrogen ( $H_2$ ), there is a possibility that hydrogenation of pyrolyzates may occur during the pyrolysis and/or ionization steps, which will yield a mass spectrum that is different from that obtained in a helium (He) atmosphere. If the differences are large, the library search may be rendered useless, since the libraries were constructed based on mass spectra obtained in a He atmosphere. This note (Part 1) describes the impact of the  $H_2$  carrier gas on the mass spectra, when high density polyethylene (HDPE) is pyrolyzed in the presence of metal residues.

**[Experimental]** HDPE was freeze-pulverized and 100  $\mu g$  of the powder was placed in a deactivated stainless steel sample cup. The Py-GC/MS system consisted of a Multi-Shot Pyrolyzer (EGA/PY-3030D) was directly interfaced to the injection port of a GC/MS. The separation column used was a metal capillary column (Ultra ALLOY<sup>+</sup>-5). He or  $H_2$  was used as a carrier gas and the flow rate was 1 mL/min. The sample was pyrolyzed at 600°C and the pyrolyzates were analyzed by GC/MS.

**[Results]** Pyrograms obtained in He and  $H_2$  atmospheres (Fig. 1) reveal the differences in the peak height between diolefin ( $C_n''$ ) and alkane ( $C_n$ ). For example, the peak area of diolefin ( $C_{14}''$ ) is larger than that of alkane ( $C_{14}$ ) for He carrier gas. Whereas, the ratio is reversed (Fig. 1) for  $H_2$  carrier gas. This difference can be attributed to the hydrogenation of  $C_{14}''$  to mono-olefin ( $C_{14}'$ ) and  $C_{14}'$  to  $C_{14}$  (Fig. 2.). In contrast to HDPE, low density polyethylene (LDPE) did not show hydrogenation during Py-GC/MS experiments under  $H_2$  atmosphere. Accordingly, the hydrogenation reaction can be ascribed to the metal residues in HDPE, because LDPE is manufactured without metal catalysts as listed in Table 1. Since the hydrogenation of HDPE occurs only to a limited degree, library search results are unaffected by changing the carrier gas from He to  $H_2$ .

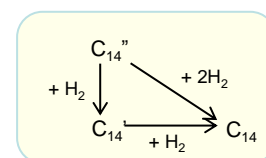
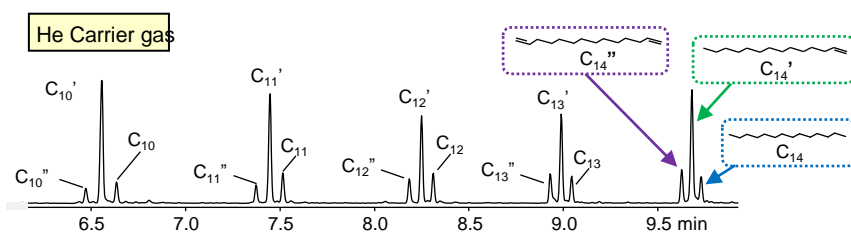


Fig. 2 Formation of alkane by hydrogenation of di- and mono olefins

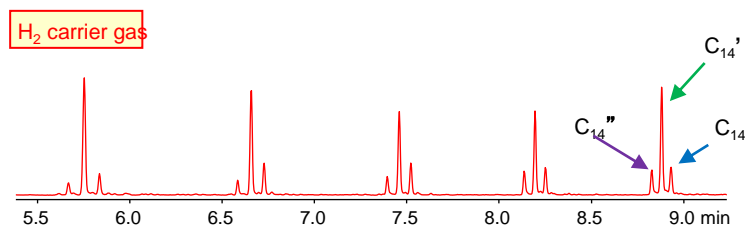


Fig. 1 Pyrogram of HDPE in He and  $H_2$  atmosphere

Pyrolysis Temp.: 600°C, GC oven Temp.: 40 (2 min) - 320°C (20 °C/min, 3 min hold)  
 Separation column: Ultra ALLOY<sup>+</sup>-5 (5% diphenyl 95% dimethylpolysiloxane),  
 $L=30$  m, i.d.=0.25 mm, d.f.=0.25  $\mu m$   
 Column flow rate: 1 mL/min, Split ratio: 1/100, Sample: HDPE (0.1 mg)

Table 1. Residual metals in HDPE and LDPE (ppm, XRF analysis)<sup>1)</sup>

Polymer	Mg	Ti	Cr	Zr	Al
HDPE	10	11	3	2	38
LDPE	0	0	0	0	0

<sup>1)</sup> Reproduced from A. Watanabe, *et al.*, *Anal. Chem.*, **88** (2016) 5462–5468

**Keywords :**  $H_2$  carrier gas, Hydrogenation, Py-GC/MS, High density polyethylene, HDPE, Saturated and unsaturated hydrocarbons

**Products used :** Multi-functional pyrolyzer, UA<sup>+</sup>-5

**Applications :** General polymer analysis

**Related technical notes :** PYA4-008E, PYA4-009E

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