

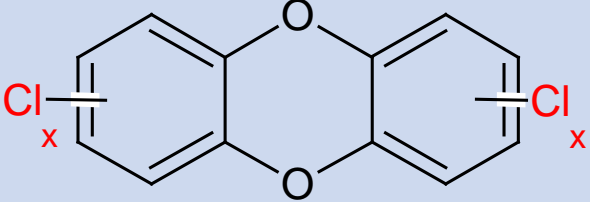
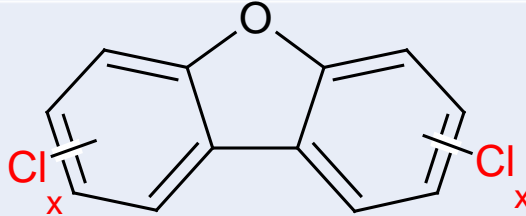
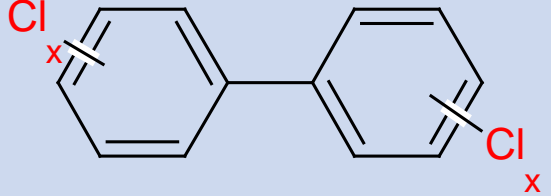


EU Compliant Routine Quantitative Dioxin and Dioxin-like compounds in food and feed by GC-MS/MS with the Advanced Ionization Source

Adam Ladak
Global Product Marketing Manager
GCMS

Introduction

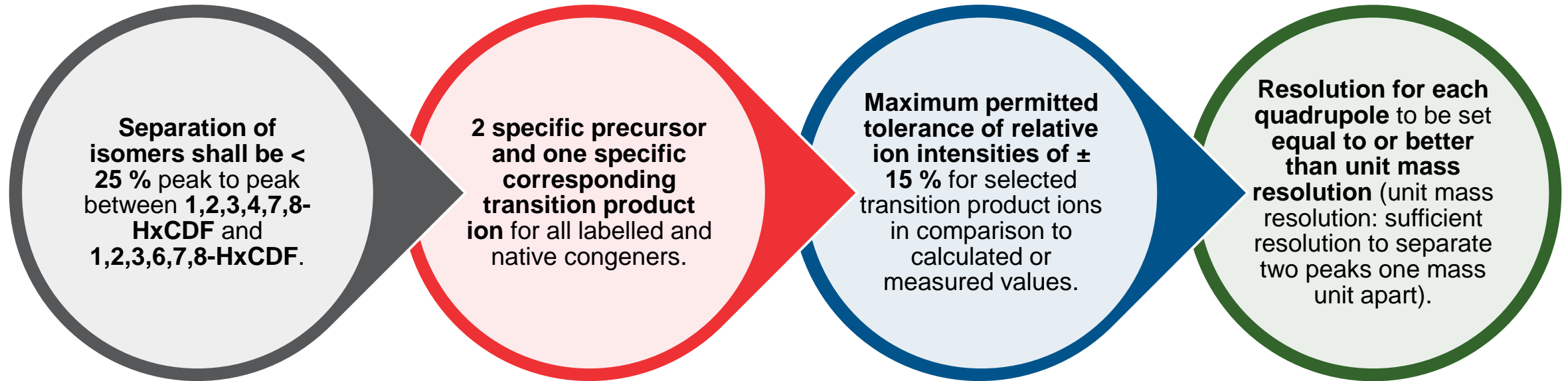
- Polychlorinated dibenzo-p-dioxins (PCDDs), polychlorinated dibenzo-p-furans (PCDFs) commonly referred to as dioxins, and polychlorinated biphenyls (PCBs) are highly toxic substances classed as persistent organic pollutants (POPs).
- High fat-solubility and accumulate in the fatty tissues of animals. More than 90% of exposure from diet.
- In 2014 a change in European Commission regulations, permitted the use of GC-MS/MS as an alternative GC-HRMS for confirmatory analysis and for the control of maximum levels (MLs) and action levels (ALs) in certain food and feed samples.

Structure	Abbreviation	# Toxic Congeners
	PCDD	7
	PCDF	10
	PCB	12

**Results are reported as Toxic Equivalence (TEQ)
in the sample**

Challenges and Objectives

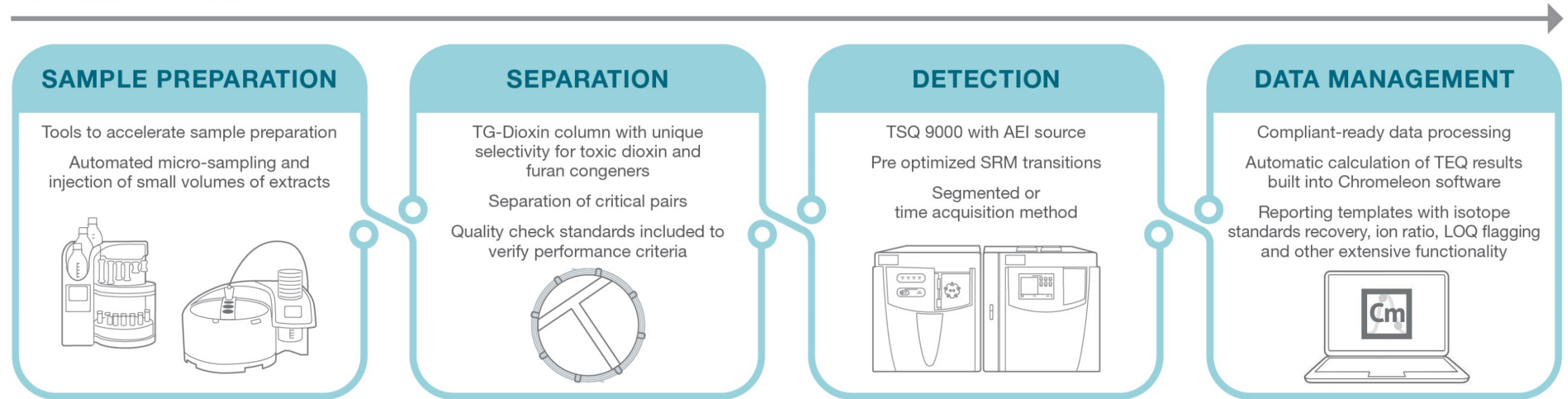
- Current EU legislation requires GC-MS/MS analytical methods to demonstrate compliance at 1/5th of the maximum levels (MLs), the methods must also be able to demonstrate:



- Analysis method must be stable over a long period of time and be easy to implement in a routine lab
- Objectives:
 - Demonstrate that the Dioxin analyzer meet regulatory requirements for analysis of Dioxins in food
 - Evaluated performance of the Dioxin analyzer across geographical locations

The Dioxin Analyzer Product

DIOXIN ANALYZER



- ✓ Comprehensive user deployment guide for out-of-the box implementation
- ✓ Quality check standards for performance checking at the installation
- ✓ Pre-loaded acquisition method, data processing and reporting templates for immediate productivity
- ✓ Complete consumable package for 6 months continuous operation

Advanced Electron Ionization (AEI) source



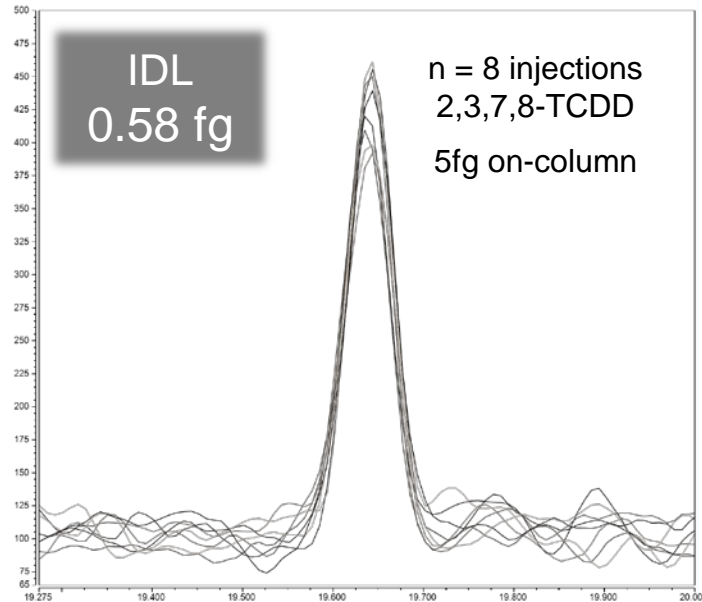
Thermo Scientific™ TSQ 9000 triple quadrupole GC-MS/MS system with AEI source



Instant connect modules

Fully user-exchangeable:

- No service engineers
- No special tools
- No special training



Feature

Highly efficient ionization
A more tightly focused ion beam

Benefit

A greater ion flux reaching the detector
Less ion burn and a higher degree of robustness

GC and Injector conditions

TRACE 1310 GC PTV

Parameters

Operating Mode:	Large Volume
Injection Volume (µL):	4
Initial Inlet temperature (°C):	75
Carrier Gas, Flow (mL/min):	Helium, 1.2
Splitless Time (min)	1
Split Flow (mL/min)	100
Septum Purge (mL/min)	5 (constant)

PTV Ramp

Settings

	Pressure (Psi)	Rate (°C/s)	Temperature (°C)	Time (min)	Flow (mL/min)
Injection:	-	-	-	0.2	100.0
Transfer:	-	5	300.0	1.0	-
Cleaning:	-	14.5	330.0	5.0	200.0

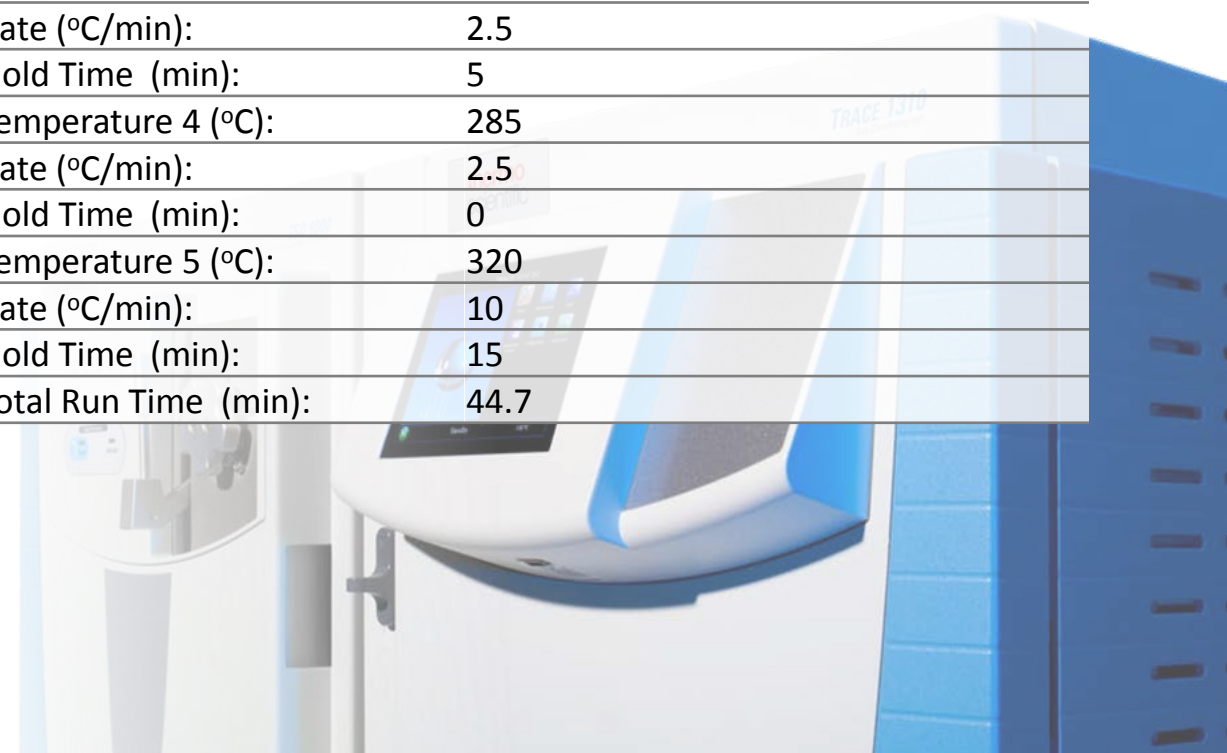
Autosampler settings

Injection Depth (mm)	45
Penetration Speed (mm/s)	100
Injection Speed (µL/s)	1

TRACE 1310 GC

Parameters

Oven Temperature Program:	
Temperature 1 (°C):	120 (initial)
Hold Time (min):	2
Temperature 2 (°C):	250
Rate (°C/min):	25
Hold Time (min):	0
Temperature 3 (°C):	260
Rate (°C/min):	2.5
Hold Time (min):	5
Temperature 4 (°C):	285
Rate (°C/min):	2.5
Hold Time (min):	0
Temperature 5 (°C):	320
Rate (°C/min):	10
Hold Time (min):	15
Total Run Time (min):	44.7



MS conditions

TSQ 9000 Mass Spectrometer Parameters

Transfer Line (°C):	300
Ionization Type:	EI – with Advanced EI source
Ion Source (°C):	350
Electron Energy (eV):	50
Acquisition Mode:	Timed SRM with Dwell Time Prioritization (x10 – natives HIGH, labelled LOW)
Tuning parameters:	AEI Smart Tune
Collision gas and pressure (psi):	Argon, 70
Resolution :	0.7 (both Q1 and Q3)

Resolution for each quadrupole to be set equal to or better than unit mass resolution (unit mass resolution: sufficient resolution to separate two peaks one mass unit apart).

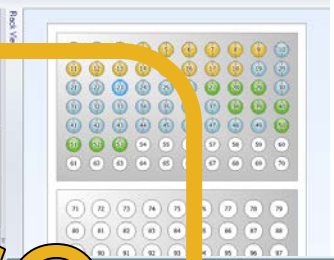


Thermo Scientific™ Chromeleon™ acquisition, processing and reporting

Run Finished EURL Sample analysis - non-ortho and PCDD-Fs

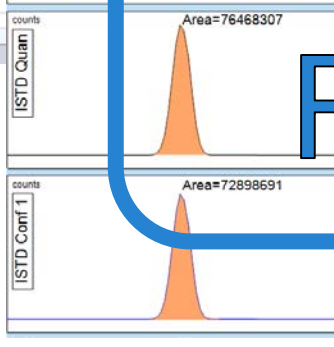
#	MS Quantitation	Name	Type	Analyte_Type	Level	ML	CM1	IntSM_Level	Weight	Dilution	LOG
25	Disabled	LOG2	Calibration Standard	PCDD/F	PCDD/F LO			PCDD/F LOG2	1.0000	1.0000	
26	Disabled	LOG	Calibration Standard	PCDD/F	PCDD/F LOG			PCDD/F LOG	1.0000	1.0000	
27	Disabled	LOG2	Calibration Standard	PCDD/F	PCDD/F LO			PCDD/F CS1	1.0000	1.0000	
28	Disabled	LOG2	Calibration Standard	PCDD/F	PCDD/F LO			PCDD/F CS1	1.0000	1.0000	
29	Disabled	LOG2	Calibration Standard	PCDD/F	PCDD/F LO			PCDD/F CS1	1.0000	1.0000	
30	Disabled	CS1	Calibration Standard	PCDD/F	PCDD/F CS1			PCDD/F CS1	1.0000	1.0000	
31	Disabled	CS1	Calibration Standard	PCDD/F	PCDD/F CS1			PCDD/F CS1	1.0000	1.0000	
32	Disabled	CS2	Calibration Standard	PCDD/F	PCDD/F CS2			PCDD/F CS1	1.0000	1.0000	
33	Disabled	CS2	Calibration Standard	PCDD/F	PCDD/F CS2			PCDD/F CS1	1.0000	1.0000	
34	Disabled	CS3	Calibration Standard	PCDD/F	PCDD/F CS3			PCDD/F CS1	1.0000	1.0000	
35	Disabled	CS3	Calibration Standard	PCDD/F	PCDD/F CS3			PCDD/F CS1	1.0000	1.0000	
36	Disabled	CS4	Calibration Standard	PCDD/F	PCDD/F CS4			PCDD/F CS1	1.0000	1.0000	
37	Disabled	CS4	Calibration Standard	PCDD/F	PCDD/F CS4			PCDD/F CS1	1.0000	1.0000	
38	Disabled	Blank	Unknown	PCB & PCDD/F					1.0000	1.0000	
39	Disabled	Blank	Unknown	PCB & PCDD/F					1.0000	1.0000	
40	Disabled	Blank	Unknown	PCB & PCDD/F					1.0000	1.0000	
41	Disabled	Blank	Unknown	PCB & PCDD/F					1.0000	1.0000	
42	Disabled	1201 PLA 1	Unknown	PCB & PCDD/F	Pork_meat_PC	Non-ortho PCB	2.0480	20.0000	Min_C		
43	Disabled	1201 PLA 1	Unknown	PCB & PCDD/F	Pork_meat_PC	Non-ortho PCB	2.0480	20.0000	Min_C		
44	Disabled	9373	Unknown	PCB & PCDD/F	Milk_PCDDF	Non-ortho PCB	2.1700	20.0000	Min_C		
45	Disabled	9373	Unknown	PCB & PCDD/F	Milk_PCDDF	Non-ortho PCB	2.1700	20.0000	Min_C		
46	Disabled	9373	Unknown	PCB & PCDD/F	Fish_PCDDF	Non-ortho PCB	1.9930	20.0000	Min_C		

Acquire



Process & Review

Peak Name	RT min	ISTO recovery %	Target IR %	Actual IR %	IR dev %	Result <LOQ ?	UppBnd	MidBnd	LowBnd	SUM UB pp/g	ML check
2378-TCDF	20.30	76.0	98.4	99.5	-1.1	0.0147	0.0147	0.0147			
2378-TCDD	20.86	80.0	94.7	83.1	-12.3	0.0308	0.0308	0.0308			
12378-PeCDF	24.34	82.9	78.3	74.0	-5.5	0.0034	0.0034	0.0034			
23478-PeCDF	25.71	85.1	77.9	78.2	0.4	0.3050	0.3050	0.3050			
123478-HxCDF	29.06	80.5	63.0	65.2	3.6	0.0785	0.0785	0.0785			
123678-HxCDF	29.17	85.6	63.0	66.9	6.3	0.0319	0.0319	0.0319			
234678-HxCDF	29.85	74.8	62.6	64.8	3.5	0.0262	0.0262	0.0262			
123478-HxCDD	29.94	84.2	63.9	64.4	0.8	0.0172	0.0172	0.0172			
123678-HxCDD	30.03	79.1	64.9	65.1	0.2	0.0332	0.0332	0.0332			
123789-HxCDD	30.35	79.1	64.2	72.7	13.2	<LOQ	0.01	0.01	0.0000		
123478-HxCDF	30.72	65.9	61.5	65.5	4.0	0.0092	0.0092	0.0092			
1234678-OCDF	32.00	70.5	4.4	78.5	-2.0	0.0092	0.0092	0.0092			
1234678-OCDF	33.78	77.2	4.9	78.5	-1.3	<LOQ	0.0000	0.0000			
123478-OCDF	34.00	77.2	4.9	78.5	-1.3	<LOQ	0.0000	0.0000			
OCDF	38.64	71.9	84.1	100.2	6.9	<LOQ	0.0002	0.0001	0.0000	0.70	Below ML



Injection results

Run Time (min): 44.700

Peak Name	Retention Time min	Quantitation Ion	Qualification Ion	Quan Area counts/min	Qual Area counts/min	Target Ratio %	Ion Ratio %	ISTD Rec %	Amount pp/g	<LOQ?	WHO TEQ	US WHO TEQ pp/g	MB WHO TEQ pp/g	LB WHO TEQ pp/g
13	20.30	303.9/240.9	305.9/242.9	2823.1	2720.7	96.40	96.37	79.2	0.4829	0.1000	0.9493	0.9493	0.9493	
15	20.86	219.9/256.9	321.9/259.9	254.9	260.3	94.75	105.28	89.2	0.0603	1.0000	0.0603	0.0603	0.0603	
16	24.34	339.9/278.9	337.9/274.9	714.7	882.3	78.28	88.79	86.2	0.1833	0.0000	0.0941	0.0941	0.0941	
17	25.71	339.9/278.9	337.9/274.9	1337.5	1009.9	77.94	109.58	94.8	0.2308	0.0000	0.0606	0.0606	0.0606	
19	29.06	365.9/302.9	363.9/300.9	1116.3	842.3	78.00	75.45	89.7	0.3410	1.0000	0.3410	0.3410	0.3410	
20	29.17	373.9/310.9	371.9/308.9	532.7	297.5	62.88	55.86	81.2	0.1125	1.0000	0.1113	0.1113	0.1113	
21	29.85	373.9/310.9	371.9/308.9	347.7	62.87	64.96	87.3	81.130	0.0113	0.0000	0.0113	0.0113	0.0113	
22	29.94	373.9/310.9	371.9/308.9	487.2	62.87	64.96	78.8	81.130	0.0112	0.0000	0.0112	0.0112	0.0112	
23	30.03	389.9/326.9	387.9/324.9	1489.3	976.3	63.44	88.44	87.71	0.0477	0.0000	0.0477	0.0477	0.0477	
24	30.35	389.9/326.9	387.9/324.9	2269.9	64.84	65.69	85.1	1.0200	0.1020	0.1000	0.1020	0.1020	0.1020	
25	30.72	389.9/326.9	387.9/324.9	1830.9	64.84	65.69	85.1	0.8574	0.0557	0.1000	0.0557	0.0557	0.0557	
26	30.94	373.9/310.9	371.9/308.9	30.713	235.5	63.83	81.90	71.1	0.0071	<LOQ	0.0071	0.0071	0.0071	
27	32.00	407.9/344.9	405.9/342.9	472.8	403.2	85.31	85.31	85.31	0.0008	<LOQ	0.0008	0.0008	0.0008	
28	33.78	423.9/360.9	421.9/358.9	1782.1	1382.3	80.85	88.11	84.2	0.0688	0.0000	0.0688	0.0688	0.0688	
29	34.00	423.9/360.9	421.9/358.9	118.3	78.9	88.11	81.8	8.8788	0.0112	0.0000	0.0112	0.0112	0.0112	
30	38.64	441.9/378.9	443.9/380.9	281.2	288.3	94.102	93.0	83.0	0.0023	<LOQ	0.0023	0.0023	0.0023	
31	OCDF	441.9/378.9	443.9/380.9	281.2	288.3	94.102	93.0	83.0	0.0001	0.0000	0.0001	0.0001	0.0001	
SUM WHO-PCDD/F-TEQ (pp/g)									0.852		0.847	0.842	0.842	

Report



CHROMELEON 7.2
Simply Intelligent

Standards and samples

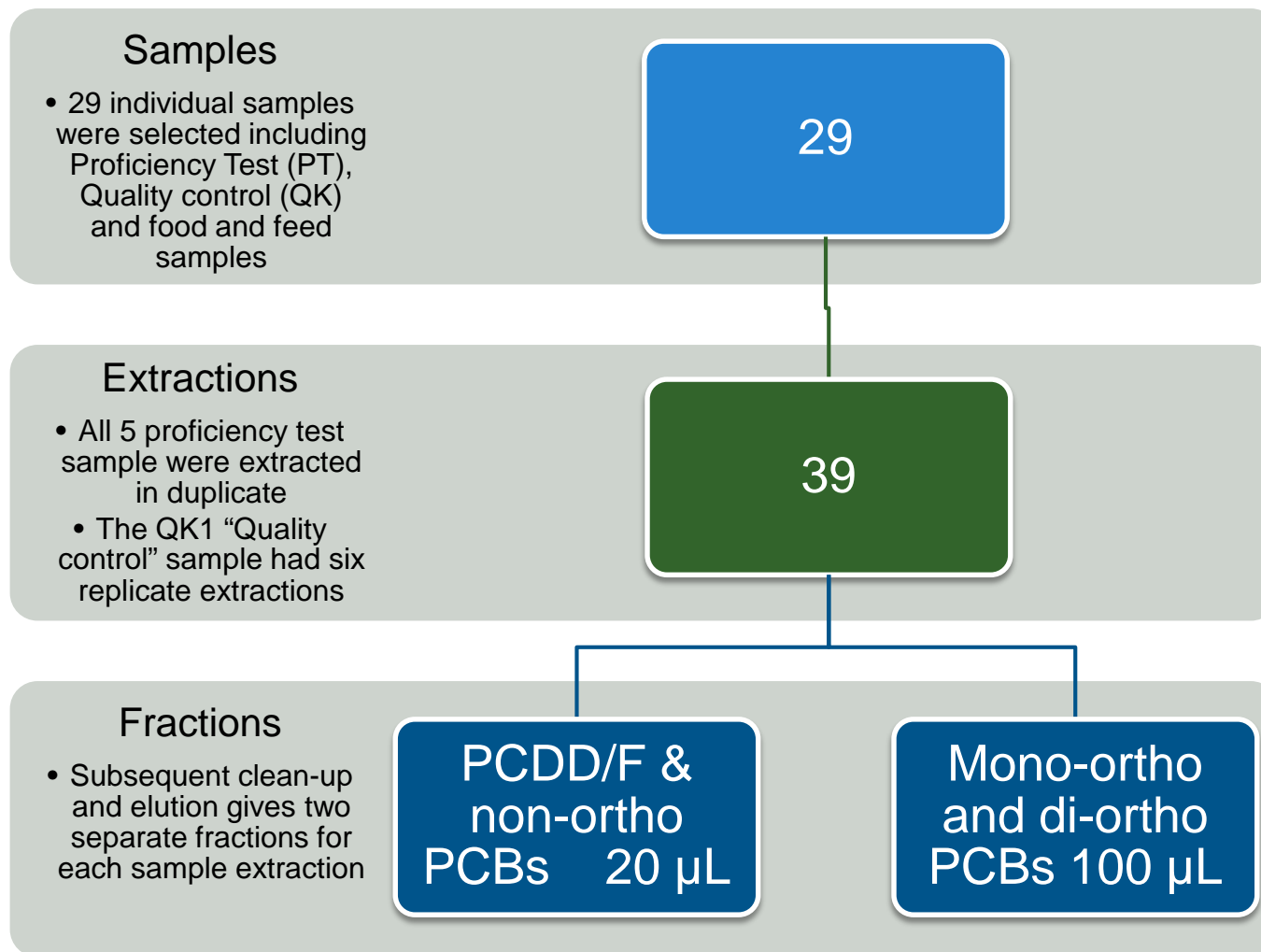
- Food and feedstuff samples (including PT samples) were provided by the EURL for Halogenated POPs in Feed and Food, Freiburg, Germany. A nominal sample intake weight of 2 grams (fat) was used for the samples unless indicated otherwise
- European method EN:1948 standard solutions were utilised for the extraction, calibration and quantitation of PCDD/Fs, dioxin-like PCBs and indicator PCBs.
 - PCDD/Fs
 - EN-1948CVS (calibration and quantitation)
 - EN-1948ES, EN-1948IS (extraction)
 - PCBs
 - WM48-CVS (calibration and quantitation),
 - P48-W-ES, P48-M-ES and P48-RS (extraction)
- All standards were obtained from Wellington Laboratories Inc., Canada.

Sample type	Matrix	Nominal weight taken (g)	Number of replicates	Basis
PT	Pork sausage	2	2	Fat
PT	Whole egg	2	2	Fat
PT	Milk powder	2	2	Fat
PT	Halibut fillet	2	2	Fat
PT	Sugar beet pulp	20	2	Product
QK1	Mixed fat	2	6	Fat
Food	Meat	2	5 (individual)	Fat
Food	Milk	2	4 (individual)	Fat
Food	Fish	2	4 (individual)	Fat
Food	Eggs	2	5 (individual)	Fat
Feed	Fish meal	2	1	Fat
Feed	Grass meal	20	1	Product
Feed	Sepiolite	20	1	Product
Feed	Palm fatty acid distillate (PFAD)	2	1	Product
Feed	Feed fat	2	1	Fat



Sample extraction

- Sample extraction was performed by Twisselmann hot extraction (comparable to Soxhlet) or pressurized liquid extraction.
- Automated clean-up of extracts was performed using a three column (multi-layered acidic silica, alumina, and carbon columns) setup on the DEXTech™ Plus system (LCTech GmbH).



thermo
scientific

Thermo Scientific™
Dionex™ ASE™ 350 Accelerated
Solvent Extractor



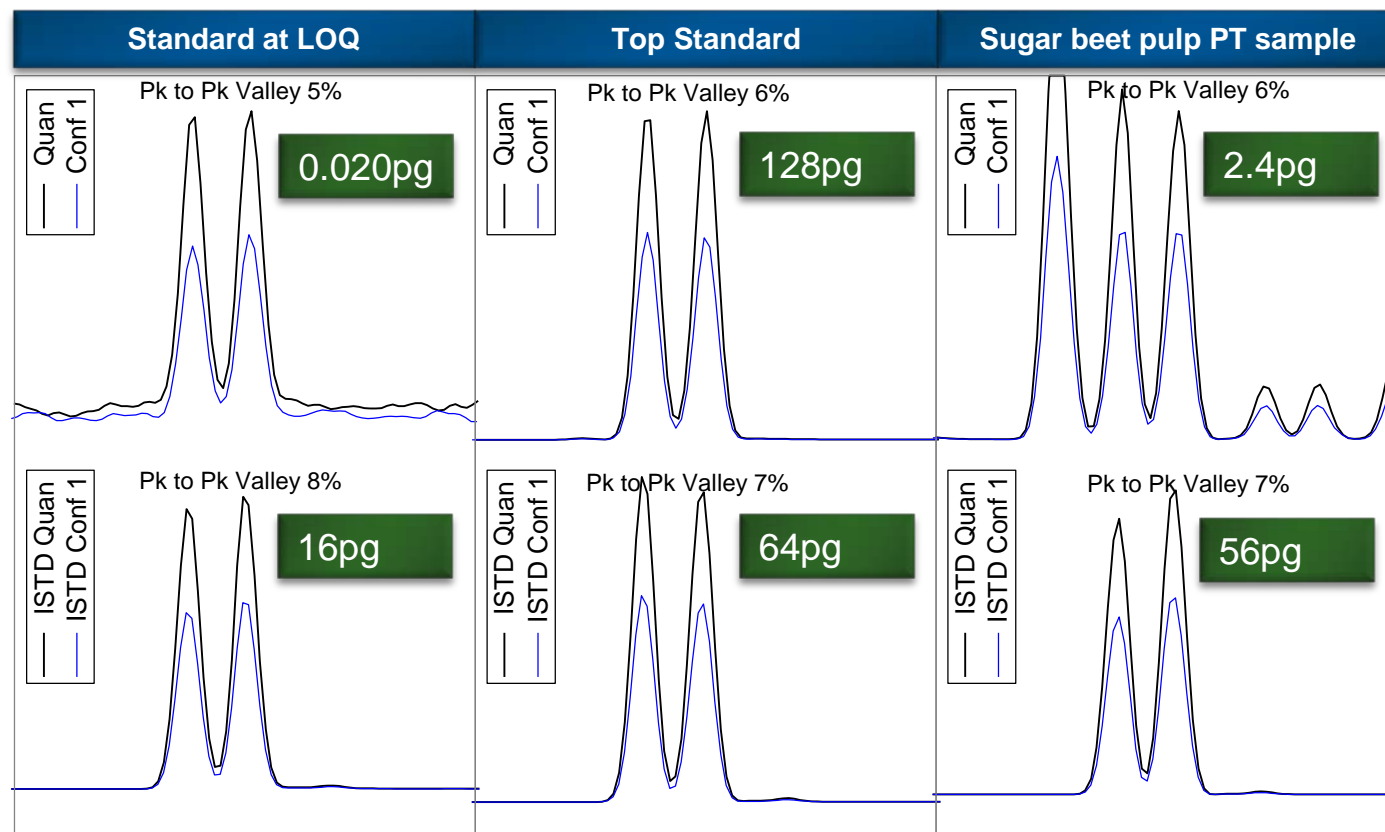
thermo
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Thermo Scientific™ Rocket™ Evaporator System

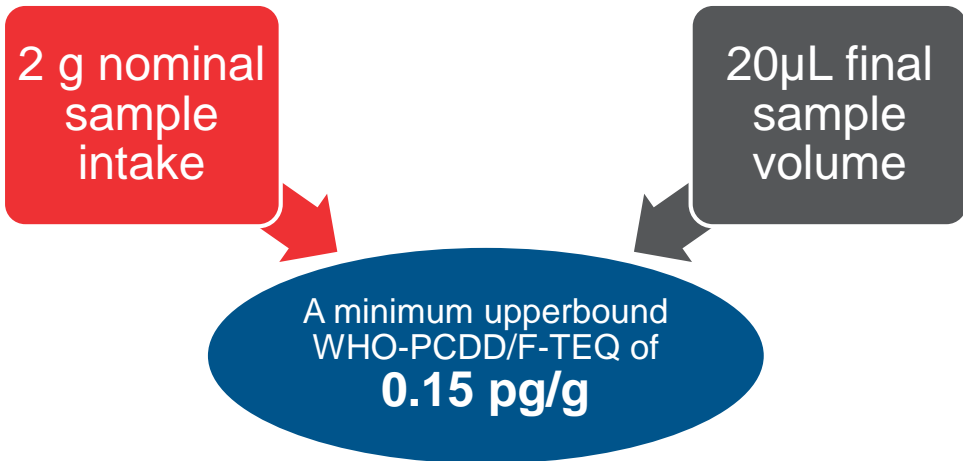
Chromatography

EU regulations specify that the separation of the 1,2,3,4,7,8 and 1,2,3,6,7,8 HxCDF isomers shall be less than 25% peak to peak.

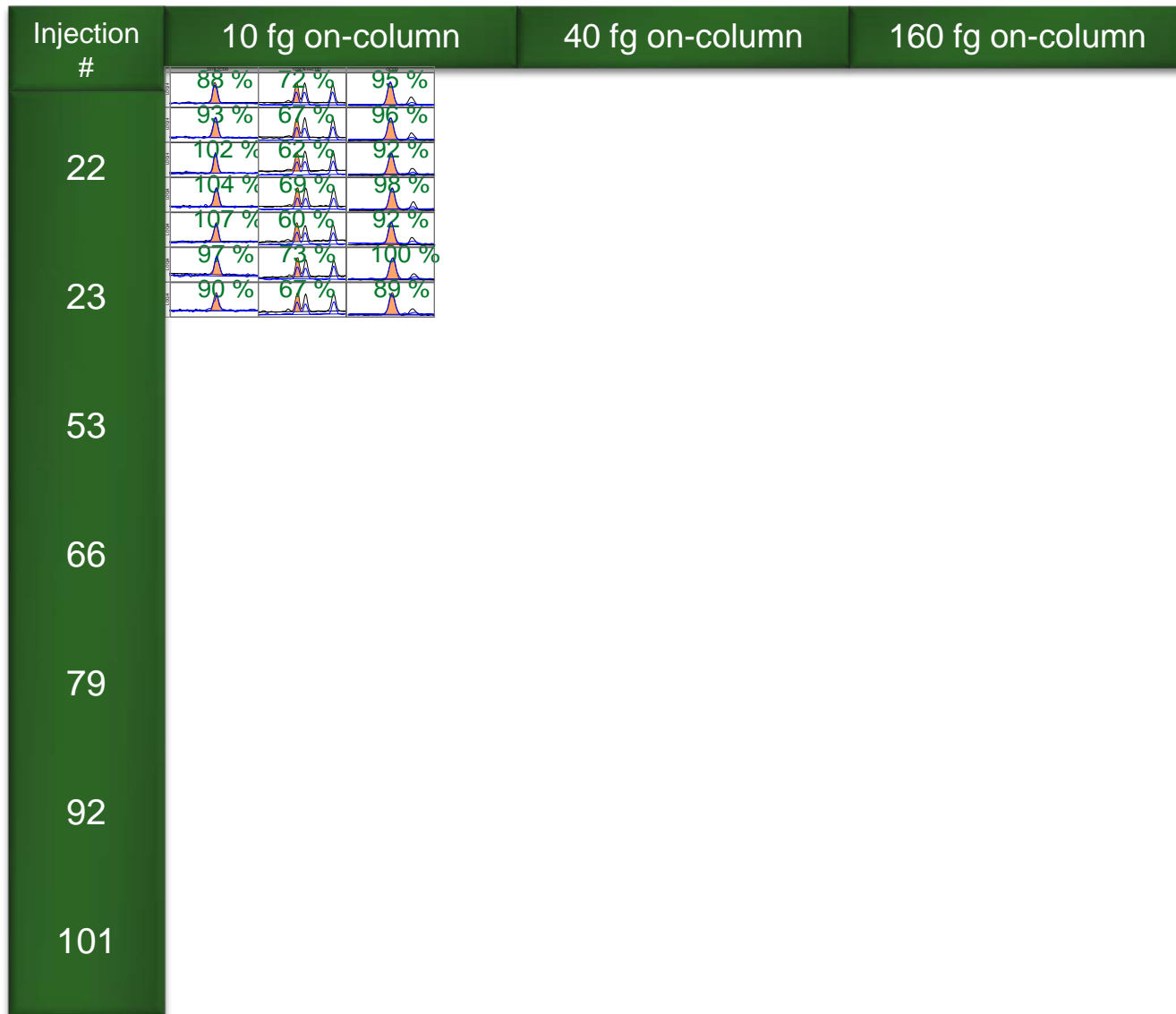
Separation of isomers shall be < 25 % peak to peak between 1,2,3,4,7,8-HxCDF and 1,2,3,6,7,8-HxCDF



- Injection of the lowest level calibration point and regular assessment of this ensures:



Criteria	Acceptance	Result
Retention time window (for all monitored ions)	'within window' ± 0.1 min	Pass
Relative ion intensities	± 15 %	Pass
Deviation from the average relative response factor	≤ 30 %	Pass



- As displayed, the deviation from the Response Factor and Ion Ratio are within tolerance for all LOQ injections...

Peak Name	Ret. Time min	Rel. Amnt. Dev. %								IR deviation %							
		LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	
2378-TCDF	20.313	-1.8	11.6	-6.4	11.1	3.3	25.4	-10.8	5.5	-8.5	9.4	-8.4	-7.8	-10.1	3.7		
2378-TCDD	20.871	14.0	-5.3	3.6	-7.7	-7.2	12.9	15.3	-6.8	-1.3	7.4	10.2	13.3	2.4	-4.6		
12378-PeCDF	24.347	2.3	1.1	1.1	1.1	1.1	1.1	1.1	0.7	0.7	0.7	0.7	0.7	0.7	13.1		
23478-PeCDF	25.720	6.1	10.8	8.9	14.1	3.3	7.0	2.6	0.2	-1.9	-5.0	-12.9	0.9	-1.9	-2.8		
12378-PeCDD	25.970	4.2	-5.5	5.4	9.9	-6.6	-4.9	4.1	-6.4	7.9	8.9	9.5	13.4	10.1	4.4		
123478-HxCDF	29.069	-1.5	5.4	0.3	4.8	8.6	10.4	1.5	-2.9	-5.1	-2.1	-0.8	-0.4	-4.9	7.2		
123678-HxCDF	29.180	4.6	-1.3	10.9	13.8	4.7	2.7	9.4	-0.7	6.9	1.3	-7.5	0.4	7.1	-14.8		
234678-HxCDF	29.859	-0.7	8.2	1.1	1.1	1.1	1.3	-0.8	2.4	-5.6	10.6	9.9	7.4	10.0	14.1		
123478-HxCDD	29.951	-5.3	3.2	3.9	5.8	1.6	-1.6	3.1	12.3	5.1	-2.1	8.7	9.0	14.3	5.3		
123678-HxCDD	30.039	-1.8	3.7	8.0	11.9	-11.5	-5.8	-5.5	2.9	1.7	-5.8	-4.4	-3.2	3.6	-5.7		
123789-HxCDD	30.362	-6.6	10.0	-1.7	17.3	-2.0	3.7	23.3	13.0	9.6	6.9	0.6	6.9	10.7	-10.2		
123789-HxCDF	30.725	2.8	7.0	16.7	9.9	10.7	25.8	10.4	-5.9	6.6	-3.5	13.6	-6.8	-7.4	6.1		
1234678-HpCDF	32.364	4.1	2.0	4.3	1.0	1.2	3.3	6.5	-0.8	-0.3	-0.1	2.5	-3.0	3.6	-4.5		
1234678-HpCDD	33.793	7.0	5.1	1.1	1.1	1.1	1.1	18.1	-3.7	0.0	0.0	0.0	0.0	0.0	-9.3		
1234789-HpCDF	34.531	-1.9	-0.3	6.8	3.0	2.6	8.2	9.1	6.8	-0.6	-1.8	1.4	0.0	-0.8	-5.2		
OCDD	38.385	0.5	2.5	1.9	3.2	4.7	2.5	5.7	1.5	0.4	-3.9	1.6	-4.6	4.1	-7.0		
OCDF	38.635	0.9	1.6	0.0	2.3	2.7	1.0	4.2	-0.5	0.0	1.5	-2.3	2.1	-5.1	-6.8		

≤30%

≤15%

Peak Name	Ret. Time min	Average Peak Amount fg	Stdev Peak Amount fg	RSD Peak Amount %	LOQ amount fg	MRD fg	LOD StdDev fg	SLOD fg	LOD 3σ/N
First Injection	First Injection								
2378-TCDF	20.313	10.5	1.2	10.1 %	10.0	3.2	3.7	37.0	0.8
2378-TCDD	20.871	10.4	1.0	10.1 %	10.0	3.2	3.1	25.7	1.2
12378-PeCDF	24.347	20.7	0.7	3.3 %	20.0	2.1	2.1	78.9	0.8
23478-PeCDF	25.720	21.5	0.8	3.8 %	20.0	2.4	2.5	22.1	2.7
12378-PeCDD	25.970	20.2	1.3	6.4 %	20.0	4.1	4.1	38.9	1.5
123478-HxCDF	29.069	20.8	0.9	4.2 %	20.0	2.5	2.5	72.2	0.8
123678-HxCDF	29.180	21.3	1.0	4.9 %	20.0	3.1	3.1	48.9	1.2
234678-HxCDF	29.859	20.5	1.0	5.0 %	20.0	3.2	3.1	35.2	3.4
123478-HxCDD	29.951	40.7	1.6	3.9 %	40.0	4.9	16.0	33.4	3.6
123678-HxCDD	30.039	39.9	3.3	8.3 %	40.0	10.4	33.2	26.0	4.6
123789-HxCDD	30.362	42.5	4.4	10.4 %	40.0	13.1	44.2	32.0	1.9
123789-HxCDF	30.725	22.4	1.5	6.6 %	20.0	4.2	14.8	72.1	1.7
1234678-HpCDF	32.364	41.1	1.1	2.7 %	40.0	3.4	11.2	93.0	1.3
1234678-HpCDD	33.793	43.8	2.2	5.1 %	40.0	6.4	22.3	58.7	2.0
1234789-HpCDF	34.531	41.6	1.7	4.2 %	40.0	5.2	17.3	109.4	4.4
OCDD	38.385	164.8	2.8	1.7 %	160.0	8.4	27.7	124.8	3.8
OCDF	38.635	162.9	2.2	1.3 %	160.0	6.8	21.9		

Response Factor deviation of the lowest concentration shall be <30% from average value throughout the sequence, in order to use this point to calculate LOQ

Maximum permitted tolerance of relative ion intensities of ±15% for selected transition product ions in comparison to calculated or measured values

Calibration range

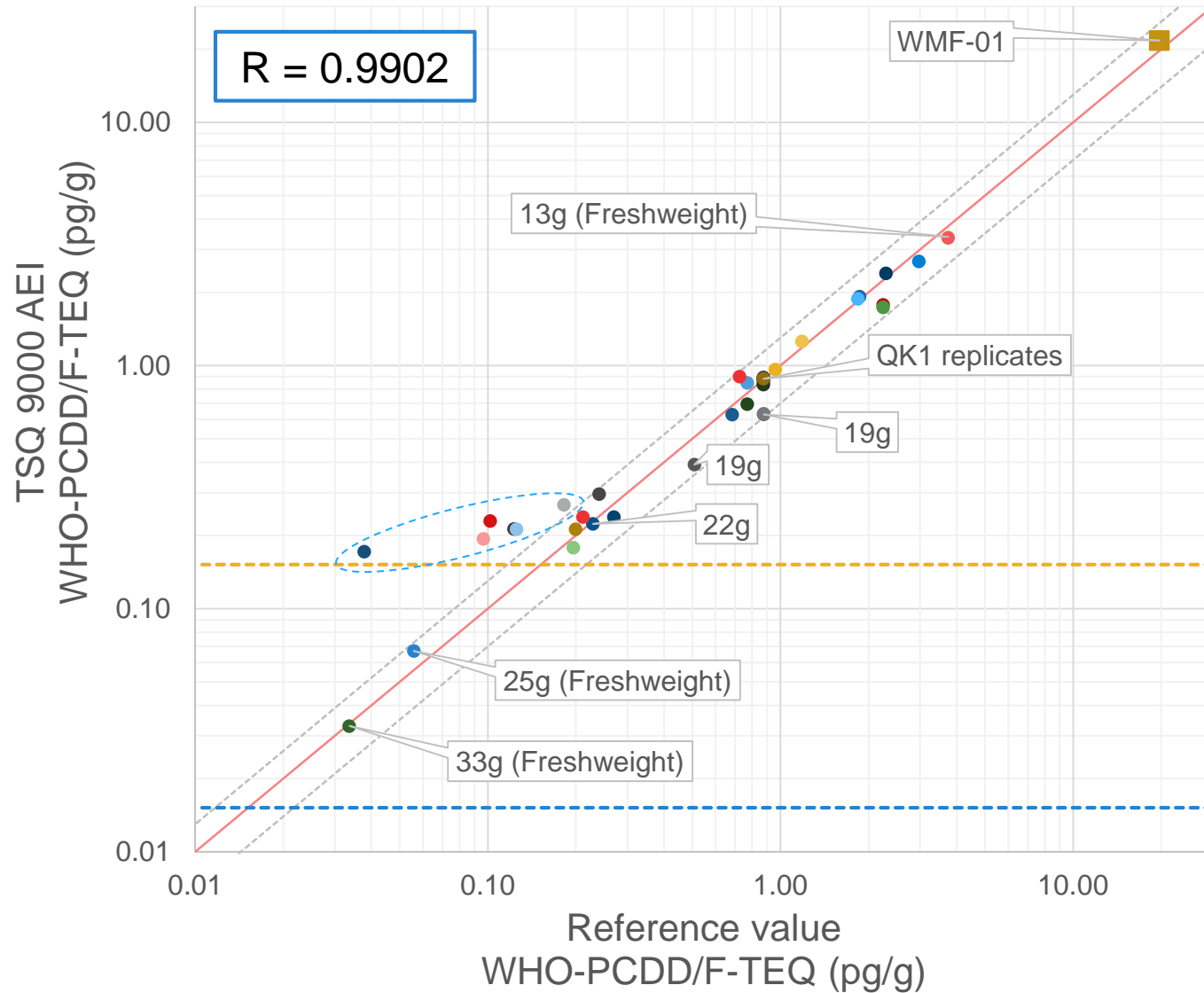
Peak Name	Ret.Time (min)	Number of Points	RF RSD (%)	Coeff.of Determination (R2)	Average RF (Slope)	Range (pg)
2378-TCDF	20.30	16	3.87	0.9995	0.96	0.01 – 64
2378-TCDD	20.86	16	4.72	0.9996	1.04	0.01 – 64
12378-PeCDF	24.34	16	1.66	0.9999	0.93	0.02 – 128
23478-PeCDF	25.71	16	5.36	0.9977	1.03	0.02 – 128
12378-PeCDD	25.96	16	3.60	0.9999	1.05	0.02 – 128
123478-HxCDF	29.06	16	2.98	0.9996	1.02	0.02 – 128
123678-HxCDF	29.17	16	1.95	0.9998	1.00	0.02 – 128
234678-HxCDF	29.86	16	2.83	0.9993	1.02	0.02 – 128
123478-HxCDD	29.94	16	2.49	0.999	1.12	0.04 – 128
123678-HxCDD	30.04	16	2.01	0.9991	1.12	0.04 – 128
123789-HxCDD	30.35	16	3.82	0.9987	1.09	0.04 – 128
123789-HxCDF	30.71	16	3.52	0.9997	0.95	0.02 – 128
1234678-HpCDF	32.35	16	1.78	0.9999	1.03	0.04 – 256
1234678-HpCDD	33.78	16	5.99	0.9968	1.09	0.04 – 256
1234789-HpCDF	34.52	16	1.88	0.9998	1.04	0.04 – 256
OCDD	38.39	16	1.64	1.0000	1.12	0.16 – 256
OCDF	38.64	16	1.34	0.9997	0.94	0.16 – 256
		Max	5.99	1.0000		
		Min	1.34	0.9968		

Peak Name	Ret.Time (min)	Number of Points	RF RSD (%)	Coeff.of Determination (R2)	Average RF (Slope)	Range (pg)
PCB 28	11.91	14	2.23	0.9989	1.01	0.1 – 1000
PCB 52	12.49	14	1.81	0.9993	1.06	0.1 – 1000
PCB 101	14.89	14	1.00	0.9999	1.02	0.1 – 1000
PCB 81	16.38	14	1.49	0.9997	1.06	0.04 – 160
PCB 77	16.86	14	1.08	0.9997	1.00	0.04 – 160
PCB 123	17.40	14	2.66	0.9998	0.92	0.02 – 200
PCB 123	17.40	14	2.66	0.9998	0.92	0.02 – 200
PCB 118	17.64	14	1.46	0.9999	0.96	0.1 – 1000
PCB 118	17.64	14	1.46	0.9999	0.96	0.1 – 1000
PCB 114	18.18	14	3.02	0.9989	1.04	0.02 – 200
PCB 114	18.18	14	3.02	0.9989	1.04	0.02 – 200
PCB 153	18.37	14	3.31	0.9996	1.12	0.1 – 1000
PCB 105	18.96	14	5.95	0.9947	0.96	0.02 – 200
PCB 105	18.96	14	5.95	0.9947	0.96	0.02 – 200
PCB 138	19.80	14	1.95	0.9986	1.08	0.1 – 1000
PCB 126	20.90	14	5.69	0.9985	0.95	0.04 – 160
PCB 167	21.52	14	1.74	0.9998	1.15	0.02 – 200
PCB 167	21.52	14	1.74	0.9998	1.15	0.02 – 200
PCB 156	22.90	14	1.98	0.9998	1.14	0.02 – 200
PCB 156	22.91	14	1.97	0.9998	1.14	0.02 – 200
PCB 157	23.12	14	2.41	0.9999	1.11	0.02 – 200
PCB 157	23.12	14	2.41	0.9999	1.11	0.02 – 200
PCB 180	23.43	14	2.33	0.9997	1.03	0.1 – 1000
PCB 169	25.48	14	4.00	0.9999	1.08	0.04 – 160
PCB 189	27.28	14	1.96	0.9989	0.99	0.02 – 200
PCB 189	27.28	14	1.96	0.9989	0.99	0.02 – 200
		Max	5.95	0.9999		
		Min	1.00	0.9947		

- Calibration range of over 5 orders for PCBs
 - All RF RSD <6 % for native congeners
- Duplicate injection per level (8 levels for PCDD/Fs, 7 levels for PCBs)

Sample analysis – PCDD/Fs

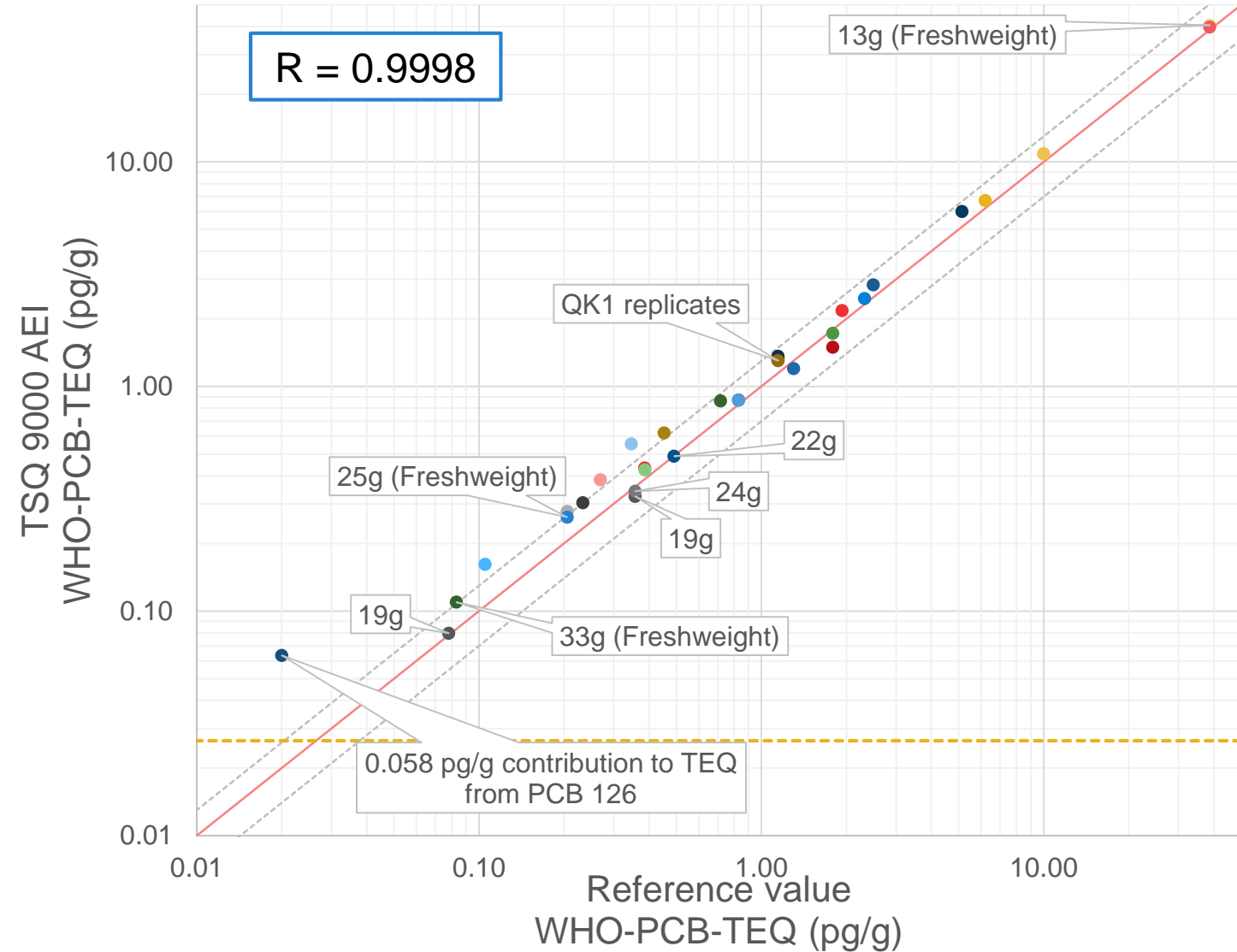
PCDD/Fs GC-QqQ vs Reference value



- QK1 - 1 Mixed fat
 - QK1 - 2 Mixed fat
 - QK1 - 3 Mixed fat
 - QK1 - 4 Mixed fat
 - QK1 - 5 Mixed fat
 - QK1 - 6 Mixed fat
 - QK3 Eggs
 - QK5 Fish meal
 - QK6 Fish oil
 - QK7 Fish oil
 - QK8 Meat
 - QK9 Grass meal
 - 1201-PLA 1 Pork sausage
 - 1201-PLA 2 Pork sausage
 - 1202-HEA 1 Whole egg
 - 1302-MIA 1 Milk powder
 - 1302-MIA 2 Milk powder
 - 1501-AFB 1 Sugar beet pulp
 - 1501-AFB 2 Sugar beet pulp
 - 1601-HFA 1 Fish
 - 1601-HFA 2 Fish
 - 1401-SEA Sepiolite
 - 1701-PFA PFAD
 - 1301-FF Feed fat
 - 1302-MIB Milk fat
 - WMF-01
 - 9230 Meat
 - 9253 Meat
 - 9255 Meat
 - 9449 Meat
 - 9367 Milk
 - 9373 Milk
 - 9478 Milk
 - 9182 Eggs
 - 9370 Eggs
 - 9371 Eggs
 - 9487 Fish
 - 9488 Fish
- 2g AEI LOQ (UB) --- 20g AEI LOQ (UB)

Sample analysis – dl-PCBs

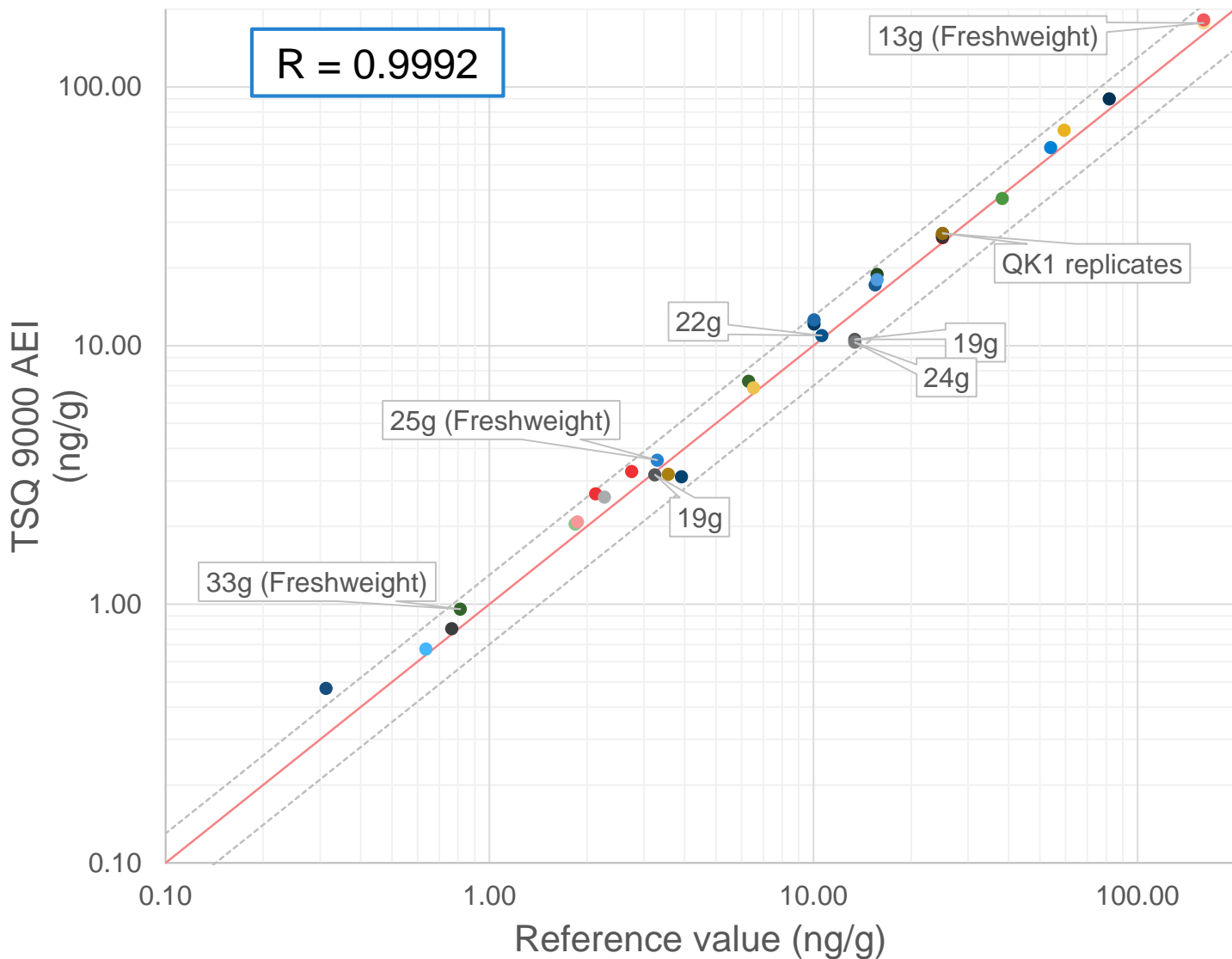
dl-PCBs - TSQ 9000 AEI vs Reference value



- QK1 - 1 Mixed fat
- QK1 - 2 Mixed fat
- QK1 - 3 Mixed fat
- QK1 - 4 Mixed fat
- QK1 - 5 Mixed fat
- QK1 - 6 Mixed fat
- QK3 Eggs
- QK5 Fish meal
- QK7 Fish oil
- QK6 Fish oil
- QK8 Meat
- QK9 Grass meal
- 1201-PLA 1 Pork sausage
- 1201-PLA 2 Pork sausage
- 1202-HEA 1 Whole egg
- 1302-MIA 1 Milk powder
- 1302-MIA 2 Milk powder
- 1501-AFB 1 Sugar beet pulp
- 1501-AFB 2 Sugar beet pulp
- 1601-HFA 1 Fish
- 1601-HFA 2 Fish
- 1401-SEA Sepiolite
- 1701-PFA PFAD
- 1301-FF Feed fat
- 1302-MIB Milk fat
- 9230 Meat
- 9449 Meat
- 9255 Meat
- 9367 Milk
- 9373 Milk
- 9182 Eggs
- 9371 Eggs
- 9370 Eggs
- 9487 Fish
- 9488 Fish
- 2g AEI LOQ (UB)

Sample analysis – Indicator PCBs

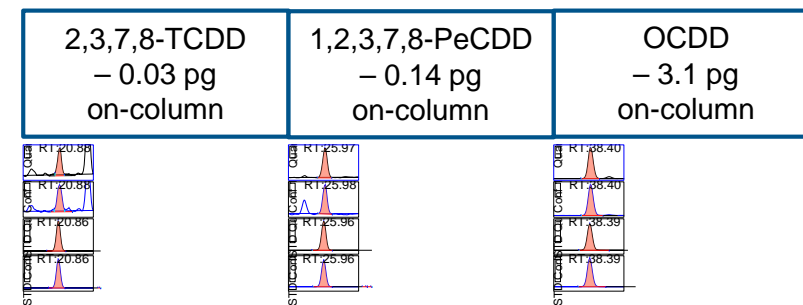
Indicator PCBs GC-QqQ vs Reference values



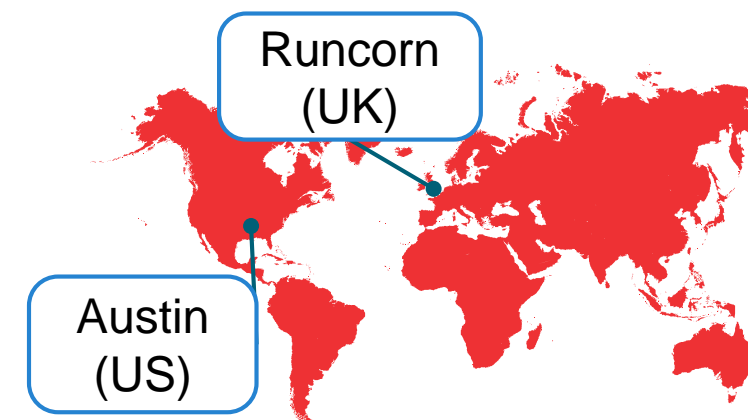
- QK1 - 1 Mixed fat
- QK1 - 2 Mixed fat
- QK1 - 4 Mixed fat
- QK1 - 5 Mixed fat
- QK1 - 6 Mixed fat
- QK3 Eggs
- QK5 Fish meal
- QK6 Fish oil
- QK7 Fish oil
- QK8 Meat
- QK9 Grass meal
- 1201-PLA 1 Pork sausage
- 1201-PLA 2 Pork sausage
- 1202-HEA 1 Whole egg
- 1202-HEA 2 Whole egg
- 1302-MIA 2 Milk powder
- 1501-AFB 1 Sugar beet pulp
- 1501-AFB 2 Sugar beet pulp
- 1601-HFA 1 Fish
- 1601-HFA 2 Fish
- 1401-SEA Sepiolite
- 1701-PFA PFAD
- 1301-FF Feed fat
- 1302-MIB Milk fat
- 9230 Meat
- 9255 Meat
- 9449 Meat
- 9367 Milk
- 9373 Milk
- 9182 Eggs
- 9370 Eggs
- 9371 Eggs
- 9487 Fish
- 9488 Fish

Results – quality control

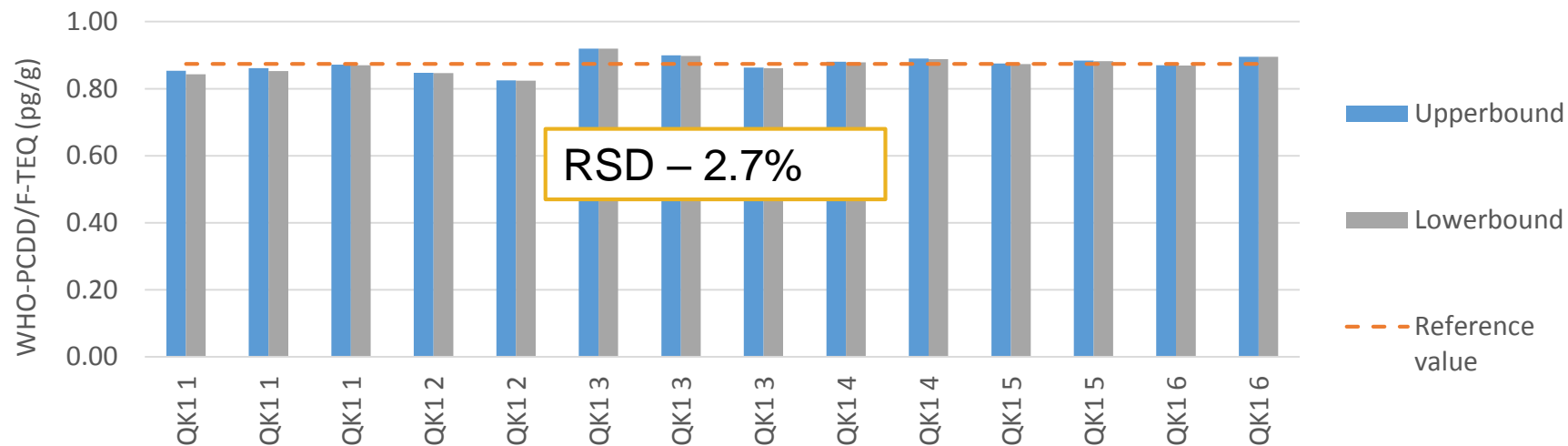
- Six replicate extractions of a mixed fat quality control sample
 - **QK1** – reference value: 0.87 pg sum WHO-PCDD/F-TEQ
 - split between the UK and USA sites
 - Analysed at regular intervals



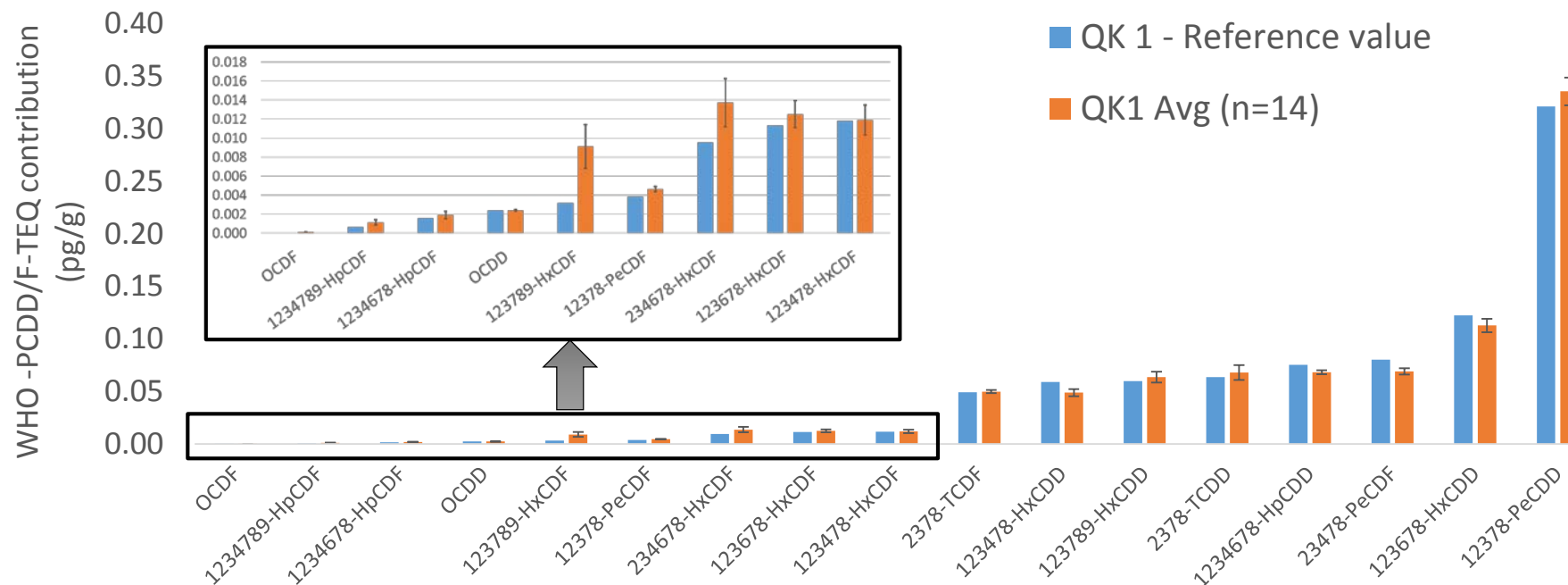
Peak Name	RT min	ISTD recovery %	Target IR %	Actual IR %	IR dev %	Result <LOQ ?	UppBnd	MidBnd	LowBnd	SUM UB pg/g	ML (TEQ pg/g) 1.5
2378-TCDF	20.31	79.2	98.4	96.4	-2.1		0.0493	0.0493	0.0493		
2378-TCDD	20.88	89.2	94.7	105.3	11.1		0.0683	0.0683	0.0683		
12378-PeCDF	24.35	94.2	78.3	81.9	4.6		0.0041	0.0041	0.0041		
23478-PeCDF	25.72	94.8	77.9	78.6	0.8		0.0686	0.0686	0.0686		
12378-PeCDD	25.97	99.7	78.0	75.5	-3.3		0.3410	0.3410	0.3410		
123478-HxCDF	29.07	81.2	63.0	55.9	-11.3		0.0113	0.0113	0.0113		
123678-HxCDF	29.18	87.3	63.0	59.9	-4.8		0.0113	0.0113	0.0113		
234678-HxCDF	29.86	76.8	62.6	68.9	10.0		0.0112	0.0112	0.0112		
123478-HxCDD	29.94	88.4	63.9	65.6	2.6		0.0477	0.0477	0.0477		
123678-HxCDD	30.04	96.0	64.9	65.6	1.0		0.1020	0.1020	0.1020		
123789-HxCDD	30.36	96.0	64.2	65.9	2.6		0.0557	0.0557	0.0557		
123789-HxCDF	30.71	71.2	63.6	74.8	17.7	<LOQ	0.0071	0.0035	0.0000		
1234678-HpCDF	32.36	60.7	80.4	85.3	6.1	<LOQ	0.0017	0.0008	0.0000		
1234678-HpCDD	33.79	94.2	80.7	80.1	-0.7		0.0688	0.0688	0.0688		
1234789-HpCDF	34.52	81.8	79.9	78.9	-1.2	<LOQ	0.0012	0.0006	0.0000		
OCDD	38.40	91.3	96.0	95.0	-1.1		0.0023	0.0023	0.0023		
OCDF	38.67	83.0	94.1	102.5	9.0	<LOQ	0.0001	0.0001	0.0000	0.8518	Below ML



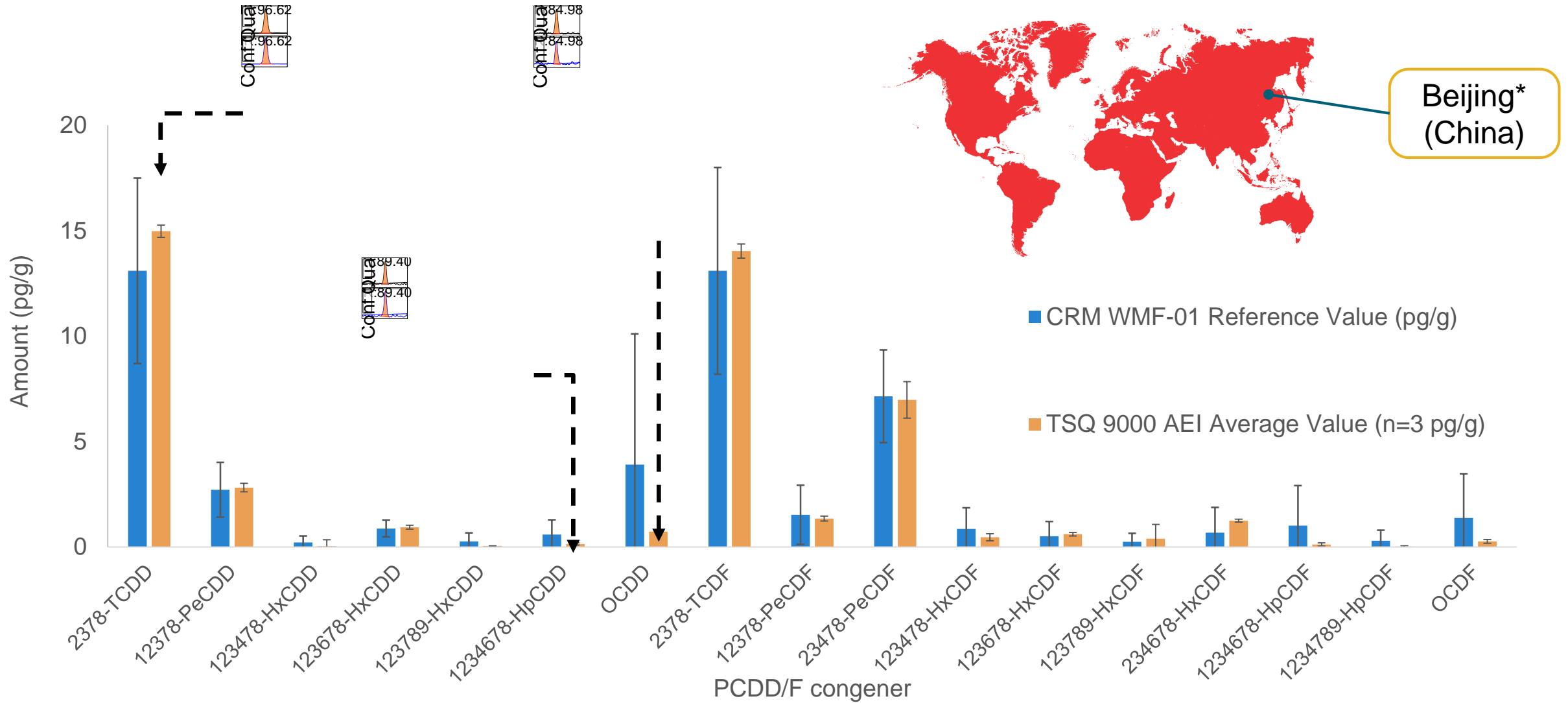
Quality control - precision



- Replicate analysis of the QK 1 sample over the two sequences on two separate instruments showed excellent repeatability and sensitivity.
- Deviation between the upper and lowerbound was no more than 1.2% (for confirmation of exceeding the ML, less than 20% deviation is required)



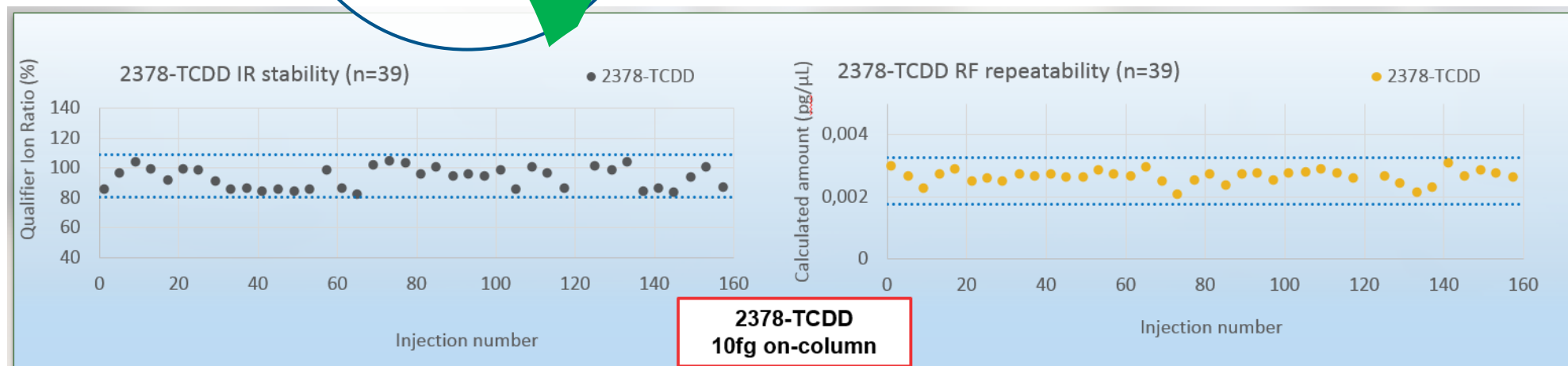
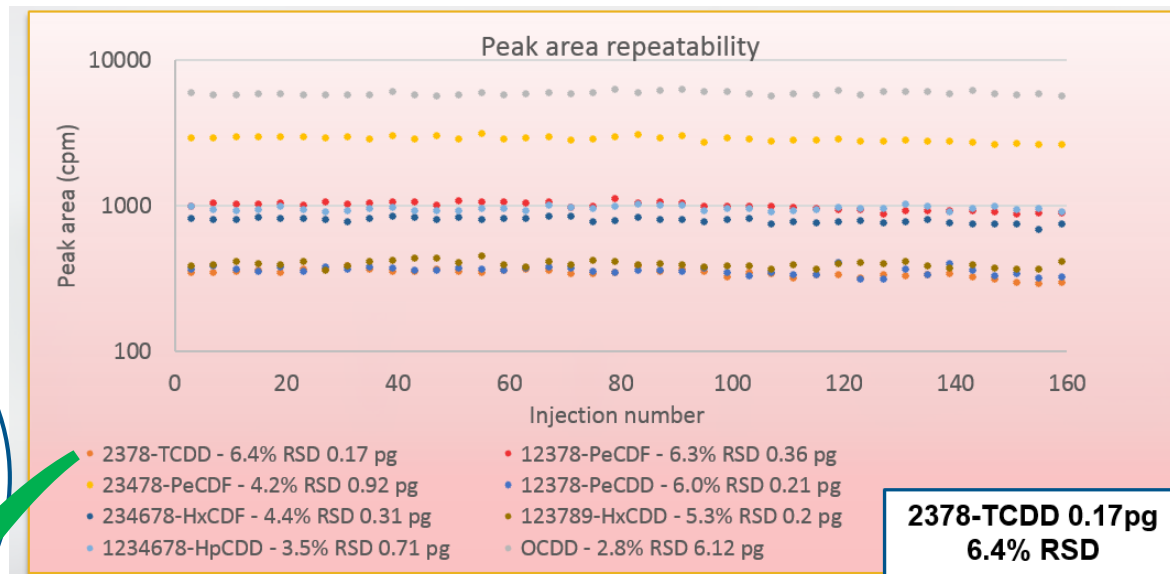
WMF-01 replicate analysis



Method Robustness

- The remaining extract from the UK PCDD/F analysis was combined to give a pooled, mixed matrix sample
- A **160 injection sequence** (39 LOQ standard + 40 matrix QC + 80 solvent blank) carried out **over two weeks** of acquisition with **no tuning or maintenance** performed

Maximum permitted tolerance of relative ion intensities of $\pm 15\%$ for selected transition product ions in comparison to calculated or measured values



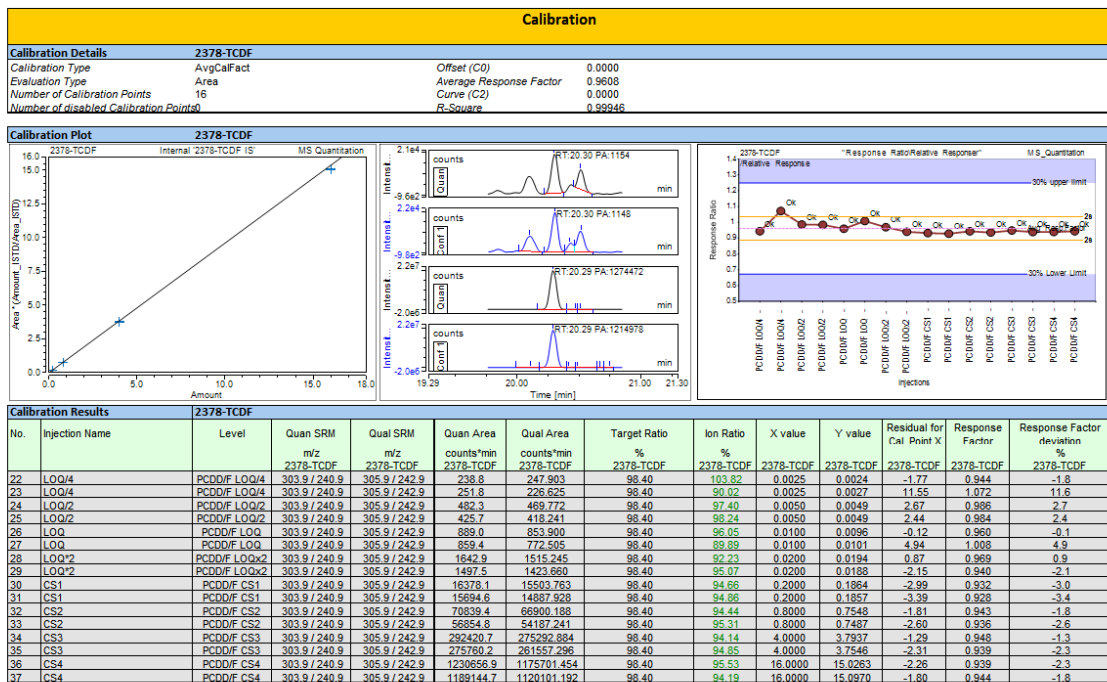
Method robustness validated over a large variety of samples

Operational Simplicity Expanded Through Chromeleon CDS



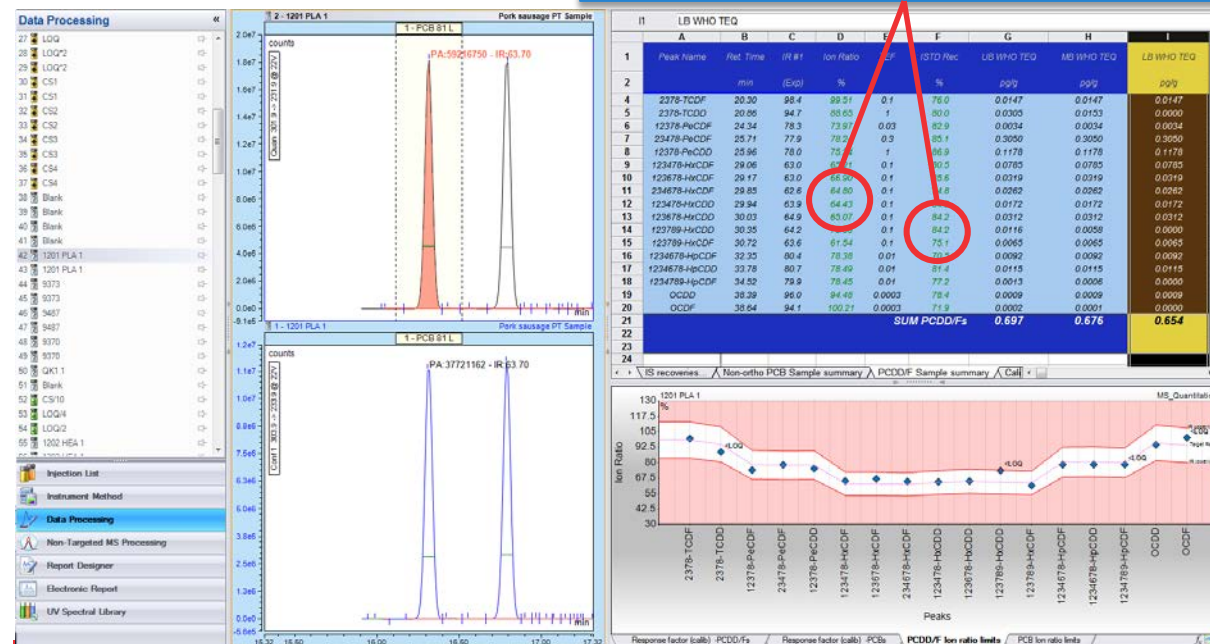
Comprehensive suite of Thermo Scientific™ Chromeleon™ Chromatography Data System (CDS) productivity tools with **pre-loaded calculation template** for isotope dilution quantification and **reporting** as required by regulations

Calibration/Sample reports for dioxin and PCBs



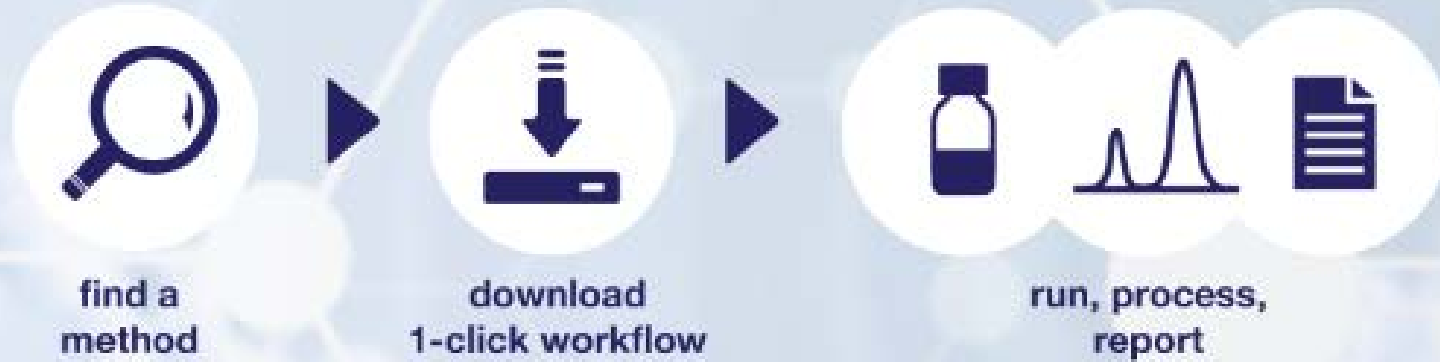
All templates can be exported as pdf/excel

Automatic flagging of results



Interactive studio screen shot showing all calculation results

Method Development Resource: The AppsLab Library of Analytical Applications



... An online search engine for Thermo Fisher Scientific applications

... Provides comprehensive application information and ready-to-run analytical methods

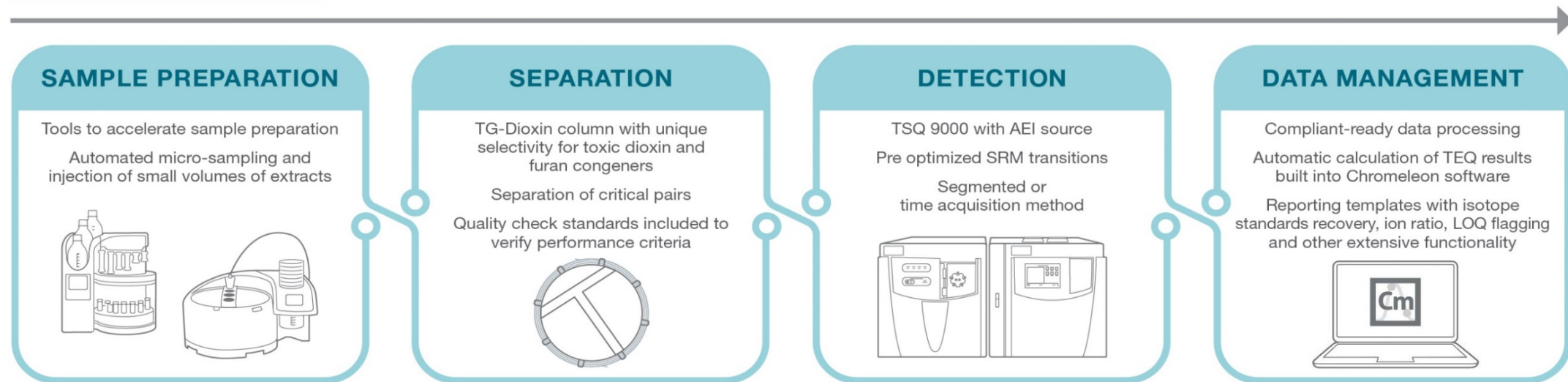
... A central repository for Thermo Scientific chromatography and MS application information

Visit: www.thermofisher.com/appslab

Conclusions

- The new Dioxin Analyzer delivers:
 - Compliance with all EU requirements for Dioxin/PCBs in food and feed
 - Operational simplicity and out-of-box implementation
 - Comprehensive suite of Chromeleon CDS productivity tools with pre-loaded calculation and reporting templates as required by regulations
 - Method robustness validated over a large variety of samples
 - Unmatched uptime via the new ultra-robustness source designed for high matrix tolerance

DIOXIN ANALYZER





Questions?

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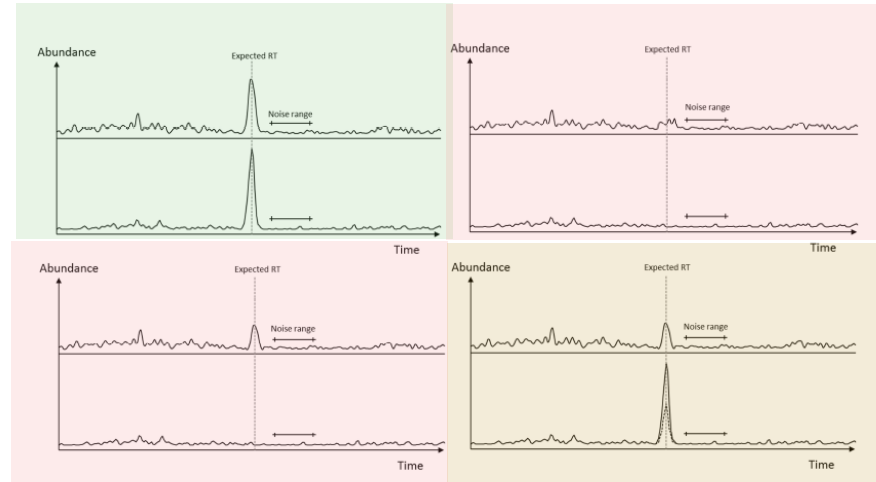
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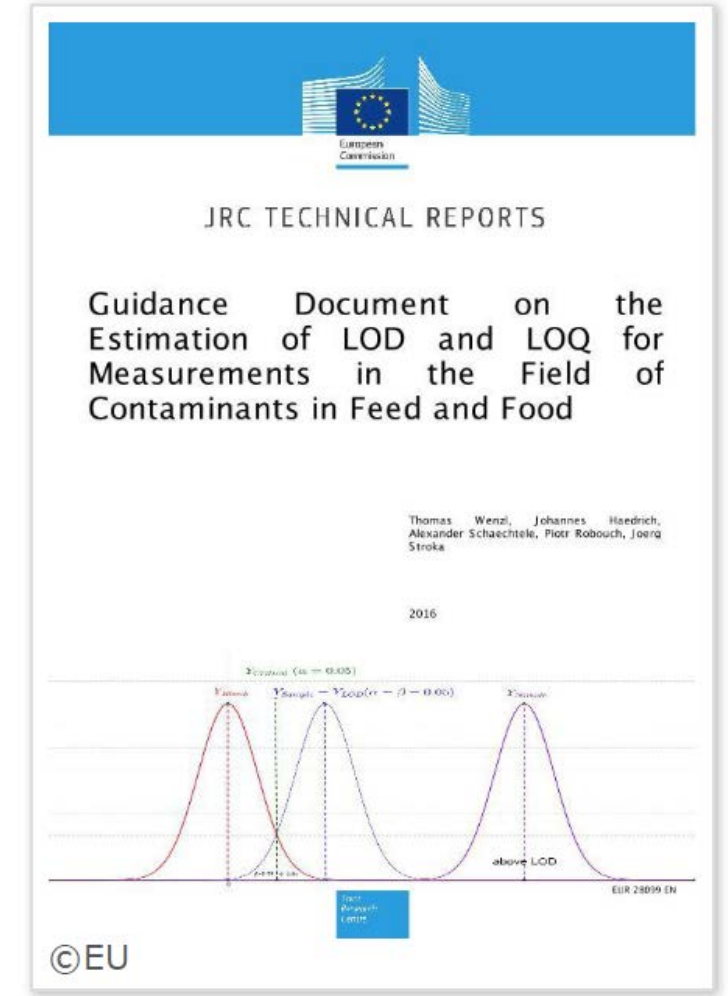
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LOQ Definition

- Traditionally, when using magnetic sector instruments, LOQ was calculated using the signal-to-noise value for a low level standard

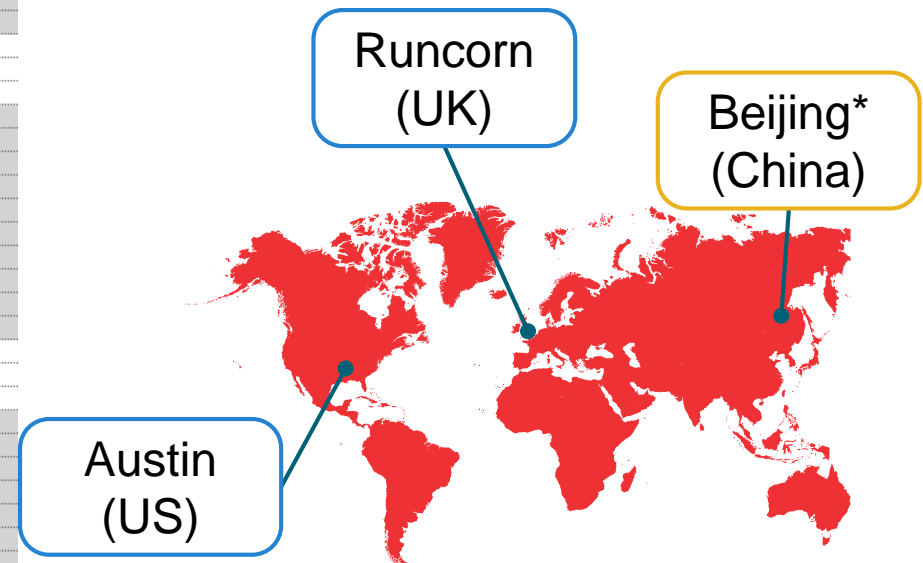


- This can be problematic when using GC-MS/MS, as in many instances there can be inconsistent or little to no noise
- With this in mind, the European Commission produced a technical guidance document to address this
- In these experiments, European Union Reference Laboratories guidance was followed and a calibration based approach was used.
- To demonstrate the sensitivity required to routine achieve the LOQs applied, a low level standard, at the LOQ, was included in the calibration curve and also injected at regular intervals throughout the batch.



Sample List

#	Name	Type	*CM7:IntStd_Level	Level	#	Name	Type	*CM7:IntStd_Level	Level	#	Name	Type	*CM7:IntStd_Level	Level
1	Matrix	Unknown			47	9487	Unknown	Non-ortho PCB		90	Blank	Unknown		
2	Matrix	Unknown			48	9370	Unknown	Non-ortho PCB		91	CS/10	Check Standard	PCB CS1/10	
3	Blank	Unknown			49	9370	Unknown	Non-ortho PCB		92	LOQ/4	Check Standard	PCDD/F LOQ/4	PCDD/F LO
4	Blank	Unknown			50	QK1 1	Unknown	Non-ortho PCB		93	LOQ/2	Check Standard	PCDD/F LOQ/2	PCDD/F LO
5	CS1/10	Calibration Standard	PCB CS1/10	PCB CS1/10	51	Blank	Unknown			94	1501 AFB 1	Unknown	Non-ortho PCB	
6	CS1/10	Calibration Standard	PCB CS1/10	PCB CS1/10	52	CS/10	Check Standard	PCB CS1/10		95	1501 AFB 1	Unknown	Non-ortho PCB	
7	CS1/5	Calibration Standard	PCB CS1/5	PCB CS1/5	53	LOQ/4	Check Standard	PCDD/F LOQ/4	PCDD/F LO	96	9182	Unknown	Non-ortho PCB	
8	CS1/5	Calibration Standard	PCB CS1/5	PCB CS1/5	54	LOQ/2	Check Standard	PCDD/F LOQ/2	PCDD/F LO	97	9182	Unknown	Non-ortho PCB	
9	CS1	Calibration Standard	PCB CS1	PCB CS1	55	1202 HEA 1	Unknown	Non-ortho PCB		98	QK1 2	Unknown	Non-ortho PCB	
10	CS1	Calibration Standard	PCB CS1	PCB CS1	56	1202 HEA 1	Unknown	Non-ortho PCB		99	Blank	Unknown		
11	CS2	Calibration Standard	PCB CS1	PCB CS2	57	9230	Unknown	Non-ortho PCB		100	CS/10	Check Standard	PCB CS1/10	
12	CS2	Calibration Standard	PCB CS1	PCB CS2	58	9230	Unknown	Non-ortho PCB		101	LOQ/4	Check Standard	PCDD/F LOQ/4	PCDD/F LO
13	CS3	Calibration Standard	PCB CS1	PCB CS3	59	9367	Unknown	Non-ortho PCB		102	LOQ/2	Check Standard	PCDD/F LOQ/2	PCDD/F LO
14	CS3	Calibration Standard	PCB CS1	PCB CS3	60	9367	Unknown	Non-ortho PCB						
15	CS4	Calibration Standard	PCB CS1	PCB CS4	61	9488	Unknown	Non-ortho PCB						
16	CS4	Calibration Standard	PCB CS1	PCB CS4	62	9488	Unknown	Non-ortho PCB						
17	CS5	Calibration Standard	PCB CS1	PCB CS5	63	QK1 1	Unknown	Non-ortho PCB						
18	CS5	Calibration Standard	PCB CS1	PCB CS5	64	Blank	Unknown							
19	Blank	Unknown			65	CS/10	Check Standard	PCB CS1/10						
20	Blank	Unknown			66	LOQ/4	Check Standard	PCDD/F LOQ/4	PCDD/F LO					
21	Blank	Unknown			67	LOQ/2	Check Standard	PCDD/F LOQ/2	PCDD/F LO					
22	LOQ/4	Calibration Standard	PCDD/F LOQ/4	PCDD/F LO	68	1302 MIA 1	Unknown	Non-ortho PCB						
23	LOQ/4	Calibration Standard	PCDD/F LOQ/4	PCDD/F LO	69	1302 MIA 1	Unknown	Non-ortho PCB						
24	LOQ/2	Calibration Standard	PCDD/F LOQ/2	PCDD/F LO	70	QK 8	Unknown	Non-ortho PCB						
25	LOQ/2	Calibration Standard	PCDD/F LOQ/2	PCDD/F LO	71	QK 8	Unknown	Non-ortho PCB						
26	LOQ	Calibration Standard	PCDD/F CS1	PCDD/F LOQ	72	9371	Unknown	Non-ortho PCB						
27	LOQ	Calibration Standard	PCDD/F CS1	PCDD/F LOQ	73	9371	Unknown	Non-ortho PCB						
28	LOQ*2	Calibration Standard	PCDD/F CS1	PCDD/F LO	74	9255	Unknown	Non-ortho PCB						
29	LOQ*2	Calibration Standard	PCDD/F CS1	PCDD/F LO	75	9255	Unknown	Non-ortho PCB						
30	CS1	Calibration Standard	PCDD/F CS1	PCDD/F CS1	76	QK1 1	Unknown	Non-ortho PCB						
31	CS1	Calibration Standard	PCDD/F CS1	PCDD/F CS1	77	Blank	Unknown							
32	CS2	Calibration Standard	PCDD/F CS1	PCDD/F CS2	78	CS/10	Check Standard	PCB CS1/10						
33	CS2	Calibration Standard	PCDD/F CS1	PCDD/F CS2	79	LOQ/4	Check Standard	PCDD/F LOQ/4	PCDD/F LO					
34	CS3	Calibration Standard	PCDD/F CS1	PCDD/F CS3	80	LOQ/2	Check Standard	PCDD/F LOQ/2	PCDD/F LO					
35	CS3	Calibration Standard	PCDD/F CS1	PCDD/F CS3	81	1601 HFA 1	Unknown	Non-ortho PCB						
36	CS4	Calibration Standard	PCDD/F CS1	PCDD/F CS4	82	1601 HFA 1	Unknown	Non-ortho PCB						
37	CS4	Calibration Standard	PCDD/F CS1	PCDD/F CS4	83	QK 5	Unknown	Non-ortho PCB						
38	Blank	Unknown			84	QK 5	Unknown	Non-ortho PCB						
39	Blank	Unknown			85	1701 PFA	Unknown	Non-ortho PCB						
40	Blank	Unknown			86	1701 PFA	Unknown	Non-ortho PCB						
41	Blank	Unknown			87	1401 SEA	Unknown	Non-ortho PCB						
42	1201 PLA 1	Unknown	Non-ortho PCB		88	1401 SEA	Unknown	Non-ortho PCB						
43	1201 PLA 1	Unknown	Non-ortho PCB		89	QK1 2	Unknown	Non-ortho PCB						
44	9373	Unknown	Non-ortho PCB		90	Blank	Unknown							
45	9373	Unknown	Non-ortho PCB											
46	9487	Unknown	Non-ortho PCB											



Extended testing and validation across multiple sites with different sample types

- What about concentrations below the LOQ standard?

Peak Name	Ret.Time min	Rel.Amnt.Dev.								IR deviation							
		LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	LOQ/4	
2378-TCDF	20.313	-1.8	11.6	-6.4	11.1	3.3	25.4	-10.8	5.5	-8.5	9.4	-8.4	-7.8	-10.1	3.7		
2378-TCDD	20.871	14.0	-5.3	3.6	-7.7	-7.2	12.9	15.3	-6.8	-1.3	7.4	10.2	13.3	2.4	4.6		
12378-PeCDF	24.347	4.2	2.5	5.2	9.8	6.6	2.9	4.1	6.4	7.9	3.9	9.5	13.4	10.1	3.1		
23478-PeCDF	25.720	4.2	2.5	5.2	9.8	6.6	2.9	4.1	6.4	7.9	3.9	9.5	13.4	10.1	2.8		
12378-PeCDD	25.970	4.2	2.5	5.2	9.8	6.6	2.9	4.1	6.4	7.9	3.9	9.5	13.4	10.1	4.4		
123478-HxCDF	29.069	4.1	-2.0	4.3	1.0	2.2	3.3	6.5	-0.8	-0.3	-0.1	2.5	3.0	3.6	7.2		
123678-HxCDF	29.180	7.0	3.6	12.5	14.3	7.3	3.5	18.1	-3.7	-1.3	-6.3	-1.8	0.3	2.1	4.8		
234678-HxCDF	29.859	4.1	-2.0	4.3	1.0	2.2	3.3	6.5	-0.8	-0.3	-0.1	2.5	3.0	3.6	4.1		
123478-HxCDD	29.951	7.0	3.6	12.5	14.3	7.3	3.5	18.1	-3.7	-1.3	-6.3	-1.8	0.3	2.1	5.3		
123678-HxCDD	30.039	4.1	-2.0	4.3	1.0	2.2	3.3	6.5	-0.8	-0.3	-0.1	2.5	3.0	3.6	5.7		
123789-HxCDD	30.362	4.1	-2.0	4.3	1.0	2.2	3.3	6.5	-0.8	-0.3	-0.1	2.5	3.0	3.6	10.2		
123789-HxCDF	30.725	4.1	-2.0	4.3	1.0	2.2	3.3	6.5	-0.8	-0.3	-0.1	2.5	3.0	3.6	6.1		
1234678-HpCDF	32.364	4.1	-2.0	4.3	1.0	2.2	3.3	6.5	-0.8	-0.3	-0.1	2.5	3.0	3.6	4.5		
1234678-HpCDD	33.793	7.0	3.6	12.5	14.3	7.3	3.5	18.1	-3.7	-1.3	-6.3	-1.8	0.3	2.1	9.3		
1234789-HpCDF	34.531	-1.9	-0.3	6.8	3.0	2.6	8.2	9.6	6.8	-0.6	-1.8	1.4	0.3	-0.8	5.2		
OCDD	38.385	0.9	1.6	0.0	2.3	2.7	1.0	4.2	-0.3	0.0	1.5	-2.3	2.1	-3.4	7.0		
OCDF	38.635	0.9	1.6	0.0	2.3	2.7	1.0	4.2	-0.3	0.0	1.5	-2.3	2.1	-3.4	-6.8		

Although the calculated MDL and S:N LOQ and S:N LOD are interesting, the ion ratios would unlikely be in tolerance at these low levels, and therefore are not practically usable in the routine for confirmation

Peak Name	Ret.Time min	Average Peak Amount fg	Stdev Peak Amount fg	RSD Peak Amount %	LOQ amount fg	MDL fg	LOQ 10*StdDev fg	LOD 3*StdDev fg	S/N	LOQ 10/S:N fg	LOD 3/S:N fg
First Injection	First Injection										
2378-TCDF	20.313	10.5	1.2	10.1 %	10.0	3.2	12.4	3.7	37.0	2.7	0.8
2378-TCDD	20.871	10.4	1.0	10.1 %	10.0	3.2	10.5	3.1	25.7	3.9	1.2
12378-PeCDF	24.347	20.7	0.7	3.3 %	20.0	2.1	6.9	2.1	78.2	2.6	0.8
23478-PeCDF	25.720	21.5	0.8	3.8 %	20.0	2.4	8.2	2.5	42.6	4.7	1.4
12378-PeCDD	25.970	20.2	1.3	6.4 %	20.0	4.1	13.0	3.9	22.1	9.0	2.7
123478-HxCDF	29.069	20.8	0.9	4.2 %	20.0	2.6	8.7	2.6	38.9	5.1	1.5
123678-HxCDF	29.180	21.3	1.0	4.9 %	20.0	3.1	10.4	3.1	72.7	2.8	0.8
234678-HxCDF	29.859	20.5	1.0	5.0 %	20.0	3.2	10.3	3.1	48.9	4.1	1.2
123478-HxCDD	29.951	40.7	1.6	3.9 %	40.0	4.9	16.0	4.8	35.2	11.4	3.4
123678-HxCDD	30.039	39.9	3.3	8.3 %	40.0	10.4	33.2	10.0	33.4	12.0	3.6
123789-HxCDD	30.362	42.5	4.4	10.4 %	40.0	13.1	44.2	13.2	26.0	15.4	4.6
123789-HxCDF	30.725	22.4	1.5	6.6 %	20.0	4.2	14.8	4.4	32.0	6.2	1.9
1234678-HpCDF	32.364	41.1	1.1	2.7 %	40.0	3.4	11.2	3.4	72.1	5.6	1.7
1234678-HpCDD	33.793	43.8	2.2	5.1 %	40.0	6.4	22.3	6.7	93.0	4.3	1.3
1234789-HpCDF	34.531	41.6	1.7	4.2 %	40.0	5.2	17.3	5.2	58.7	6.8	2.0
OCDD	38.385	164.8	2.8	1.7 %	160.0	8.4	27.7	8.3	109.4	14.6	4.4
OCDF	38.635	162.9	2.2	1.3 %	160.0	6.8	21.9	6.6	124.8	12.8	3.8