

# WHITEPAPER

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Analytical and Measuring Instruments

## A Closer Look at Cannabis Testing

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## ■ Introduction – Current US Cannabis Research, Policy & Law

Cannabis has demonstrated health benefits since ancient times. While less than 6% of today’s studies on marijuana analyze its medical properties, publications to date indicate that cannabis shows great promise for the treatment of many diseases and symptoms (Table 1). However, patients with cancer or severe pain, for example, have been blocked from these benefits since the mid-20<sup>th</sup> century when federal regulations were enacted that prohibited the use, sales and distribution of marijuana due to its psychoactive properties.

Since the 1960s, scientific research has been undermined in many countries because medical marijuana research has been blocked, primarily due to concerns with safety and efficacy. The US Drug Enforcement Agency (DEA) stated in 2011 that marijuana has “no accepted medical use” and should therefore remain illegal under federal law. They ruled this despite the fact that marijuana has demonstrated medical benefits for many medical disorders and symptoms, and contrary to a patent (US 6630507 B1, published in October 2003) issued to the United States of America as represented by the Department of Health and Human Sciences claiming “...cannabinoids useful in the treatment and prophylaxis of wide variety of oxidation associated diseases, such as ischemic, age-related, inflammatory and autoimmune diseases”. Furthermore, there are many synthetic THC and cannabis-based drugs that have been FDA approved.

As the medical and recreational uses of cannabinoids increases ... the need for improved quality control testing also increases.

Strict scheduling and law enforcement actions have made it more difficult for researchers to obtain marijuana samples for scientific studies than LSD, MDMA, heroin and cocaine. In June, the Drug Policy Alliance and the Multidisciplinary Association for Psychedelic Studies released a report titled “The DEA: Four Decades of Impeding and Rejecting Science.” Citing case studies from 1972 to the present, this report claims that the DEA suppressed research on the positive benefits of marijuana for medicinal use.

In 1999, the Institute of Medicine published a report determining that cannabinoids may play a role in treating pain and recommended that the medical community better establish the safety and efficacy of marijuana. More recently, thirty members of the US Congress sent a letter to the Health and Human Services Secretary demanding an end to the federal monopoly on marijuana research so that more studies can be performed by US researchers.

Appears to have powerful anti-tumor properties	Improves symptoms associated with Lupus
Reduces pain associated with chemotherapy	Shows promise in eliminating Crohn’s disease
Treats glaucoma by lowering intraocular pressure	Reduces pain in multiple sclerosis patients
Decreases symptoms of epileptic seizures	Helps fight obesity by increasing metabolism
Reduces brain damage after a stroke	Reduces frequency and severity of concussions
Relieves discomfort from arthritis	Helps reduce muscle spasms
Lessens side effects from hepatitis C treatments	Reverses the carcinogenic effects of tobacco use
Treats inflammatory bowel disease	Decreases anxiety and improves appetite
Slows the progression of Alzheimer’s and other neurodegenerative diseases	

**Table 1:** Partial listing of reported health benefits of cannabis in scientific literature and news reports (see suggested reading at the end of this article). (Note: The cannabinoid(s) recommended for specific medical conditions have not been approved by the FDA.)

Mainstream acceptance of cannabis has increased steadily over the past decade in the United States. Twenty-eight states and the District of Columbia have legalized or decriminalized marijuana in some form. Eight states and DC have legalized marijuana for recreational use. Maryland has approved bills making medical marijuana accessible to patients and decriminalizing possession of limited amounts of the drug. In several states, criminal penalties have been eliminated for small amounts of marijuana. As the medical and

recreational uses of cannabinoids increases both in the United States and globally, the need for improved quality control testing also increases.

Despite the increasing acceptance of cannabis, political opposition and the illegal nature of cannabis research have forced marijuana growth and distribution to operate in an underground environment. Even in states where recreational and medical marijuana are legalized, the federal government opposition and scheduling of marijuana by the DEA as a Class I drug under the Controlled Substances Act forces industry pioneers to remain shrouded in a cloak of secrecy. These unregulated operations and channels have hampered quality assurance.

On a 2014 tour of medicinal marijuana businesses in the State of Oregon, Shimadzu Scientific Instruments Marketing Managers learned all aspects of the cannabis industry and key differences between recreational and medical marijuana grow operations. For recreational marijuana operations, the focus is on high volume yields and plants are 'shocked' into fast growth conditions to increase output. In some medical marijuana grow facilities, however, the plants are nurtured under more natural growth conditions to generate better medicines. The extraction processes are developed to enable higher yields of beneficial phytocannabinoids, including cannabigerol (CBG), cannabidiol (CBD), cannabinol (CBN) and terpenoids.



A biomedical cannabis grow operation in Oregon. This facility prefers natural sunlight for mature plant growth and reduces environmental stresses on the plants to ensure that the most natural, homeopathic medicines are produced.

## ■ Chemistry and Biomedical Properties of Cannabis

Cannabis plants contain more than 480 compounds that have been identified to be unique to cannabis, including over 144 cannabinoids. Cannabis also contains approximately 140 terpenes, which are more widespread in the plant kingdom. While tetrahydrocannabinol (THC) is the most abundant active component in cannabis, cannabidiol (CBD) and cannabinol (CBN), a degradation product of THC, are commonly measured in cannabis samples. CBD, a non-psychoactive compound, has been shown to reduce convulsions, inflammation, nausea and anxiety, and has even eradicated tumors in some patients. (Note: The cannabinoid(s) recommended for specific medical conditions have not been approved by the FDA.)

Figure 1 provides partial listing of cannabinoid pharmacological characteristics. Recreational marijuana growers, primarily interested in high THC content are less concerned with the "CBX profiles", whereas these compounds may be beneficial to biomedical marijuana patients with specific diseases or symptoms. Formulating effective homeopathic remedies by blending oils from various marijuana strains is resulting in natural remedies with advanced healing properties.

As an example, when modern medicine failed to help Charlotte Figi, a young patient who was suffering from an advanced form of epilepsy known as Dravet Syndrome, Charlotte's parents found a video online about a California boy with Dravet Syndrome who was being successfully treated with cannabis. At a few months old, Charlotte showed signs of the disease. At 5 years old, she could hardly walk or talk and was restricted to a wheelchair while experiencing over 300 grand mal seizures per week. After a twice daily regimen of cannabis oil, Charlotte, now 9 years old, is not only walking - she can ride a bicycle. She is talking, feeds herself and is

down to only a few seizures per month, mostly while sleeping. This miraculous treatment was featured on CNN News in the segment, "Charlotte's Web". Seeking similar outcomes, hundreds of families with children battling epilepsy have moved to medical marijuana legal states in search of natural cannabis cures.

This process is reminiscent of the procedure used by two parents to generate a homeopathic therapy referred to as "Lorenzo's Oil". Lorenzo's Oil is a combination of a 4:1 mix of oleic and erucic acids, extracted from rapeseed oil and olive oil designed to normalize the accumulation of the very long chain fatty acids in the brain thereby halting the progression of adrenoleukodystrophy (ALD).

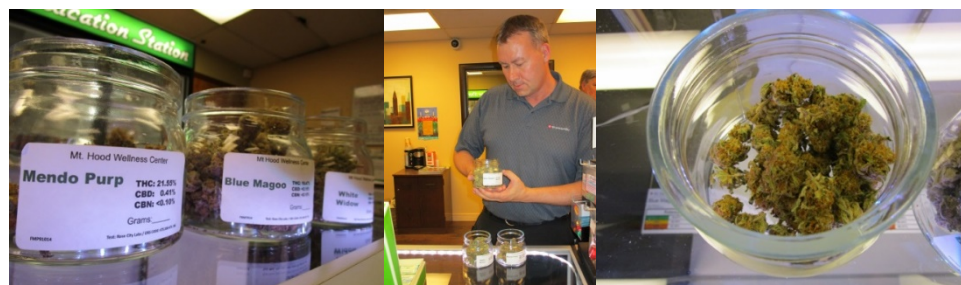
	Antibiotic	Antifungal	Anti-inflammatory	Analgasic	Anxiolytic	Antioxidant	Antispasmodic	Antiemetic	Sedative	Euphoriant
Cannabigerolic Acid (CBGA)	🌿									
Cannabigerol (CBG)	🌿	🌿	🌿	🌿						
Cannabichromene (CBC)	🌿	🌿	🌿	🌿						
Cannabidiolic Acid (CBDA)	🌿									
Cannabidiol (CBD)			🌿	🌿	🌿	🌿	🌿			
Δ-9-THC			🌿	🌿		🌿		🌿		🌿
Δ-9-THCV				🌿						🌿
Cannabinol (CBN)	🌿		🌿						🌿	

**Figure 1:** Cannabis constituents and partial listing of pharmacological characteristics.  
 Note: The cannabinoid(s) recommended for specific medical conditions have not been approved by the FDA.

### ■ Cannabis Consumption & Delivery

Moving to medical marijuana states is simply the first step for patients. After establishing residency, patients must obtain a recommendation letter from a qualifying doctor or a medical marijuana (MMJ) card. With this letter or card, patients can enter a MMJ dispensary and select from many forms of marijuana-based products. They can choose from different strains of marijuana, varying widely in THC potency.

Smoking is an expedient method of consuming marijuana, but some experts argue that smoking can cause lung and respiratory problems and reduce the bioavailability of some constituents. Marijuana plants naturally contain the acid forms of THC and CBD known as THCA and CBDA. During smoking, heat converts the THCA and CBDA into their more potent, non-acid forms, THC and CBD. This is referred to as decarboxylation.



Marijuana products in a medical dispensary in Oregon. Patients select from a wide variety of cannabis strains with varying potencies.

Vaporizers have provided a means of more gently heating the cannabis. Doing so releases more medicinal components of the marijuana and reduces the amount of noxious chemicals. Due to the volatility of cannabinoids, they vaporize at a temperature much lower than the combustion temperature of plant matter. Vaporization usually heats the sample to 150-200 C. This is sufficient to evaporate off the cannabinoids and terpenes but not combust the sample into more carcinogenic compounds like benzopyrene. The active compounds aerosolize and are inhaled without the production of smoke.

It is important to note that when marijuana products are smoked, combustion sterilizes cannabis from various mold and bacterial spores (including *Aspergillus*, *Penicillium*, *Cladosporium*, *Alternaria*, *Yeasts*, and *E.Coli*). Migration to vaporization, however, puts immuno-compromised cancer and HIV patients at increased risk for bacterial infections. A number of states now require testing in this area.

Approximately 12% of MMJ patients prefer to consume edibles or beverages that have been created using butters and oils derived from plant extracts. Extracts high in THC are used to produce cookies, brownies, candies, gummies, etc. The effects of cannabis ingestion differ significantly from smoking or vaporizing, and the time it takes for therapeutic benefits to begin takes much longer. This delayed onset, coupled with high THC concentrations present in some edibles puts consumers at a greater risk of THC overdosing. Emergency room visits related to over-consumption of edibles are on the rise, and there are growing concerns over infants and children gaining access and overdosing on THC-infused edibles that look identical to candy.

Edibles are preferred by patients experiencing pain or sleep disorders, but may exacerbate problems for patients with nausea and vomiting. Cannabis is rarely consumed raw; heating is used to convert the organic acids (THCA and CBDA) into their more potent non-acid forms, THC and CBD. Other cannabis products include tinctures, tonics, topicals, teas, sodas, hash and wax.



Medical marijuana dispensaries offer many forms of cannabis products, including the orange slices, pretzels, granola bites and hard candy products shown here. Brownies, beverages, chocolates and sublingual oils are also popular.

## ■ Towards Personalized Cannabis Therapies

The premium products in medical marijuana dispensaries are products high in THC. But as described previously, it is actually the various CBX compounds that appear to have enhanced health benefits. As research into cannabis treatments grows, much more will be known about the mechanisms of action of cannabinoids and terpenes.

G.I. Grow, an organic biomedical farm, is pioneering new approaches for natural cannabis remedies ([www.GIGrow.us](http://www.GIGrow.us)). They continuously nurture cannabis and reformulate CBX oil blends in response to patient outcomes, delivering a personalized cannabis treatment approach for each individual patient. G.I. Grow is a small batch specialty medical development farm with an emphasis on whole plant synergistic medicinal beneficial effects of cannabis. Their small batch, selective process provides rich diversity and allows them to create many different natural medicines, each with unique health benefits. Their development process has produced plants with signature genetics and their corresponding seed lines. They grow all of their flowers into peak maturity, ensuring maximum potency and purity.

G.I. Grow strives to foster their farmer and patient relationships to tailor and provide the best experience possible. This allows them to best understand their patients' needs as well as educate them on their authentic cannabis genetics and lineage to better accommodate their health needs. These farmer and patient relationships open the door for crucial, important dialogue to occur allowing them to give their patient's specifically what they want and need.

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There are growing numbers of cannabis oil success stories, including Elkan, now 10 years old, living in Oregon. Elkan suffered from severe autism, including Attention Deficit Disorder (ADD), Attention Deficit Hyperactivity Disorder (ADHD), Pervasive Developmental Disorder (PDD) and Sensory Processing Disorder (SPD). Elkan also had trouble speaking, suffered intense Leaky Bowel Syndrome symptoms and needed to be physically restrained 3-4 times per week because he would start flailing around.

In a 2014 interview with Elkan's mother, Laura, she commented that, "Elkan's doctors were not sure why all pharmaceuticals other than Ritalin were showing no benefit whatsoever." Nothing seemed to work and most pharmaceuticals only exacerbated his symptoms. Elkan began taking a blend of natural CBD oils from G.I. Grow just months ago and after just 3 months taking cannabis oil, he can now speak, does not experience Leaky Bowel Syndrome symptoms and does not need to be restrained. "It's unbelievable!" Elkan's mother added, "Now that Elkan is taking just one CBD oil formulation he no longer has these symptoms and episodes."

G.I. Grow uses a strain of Camelina Sativa that has a 16% oleic acid to 3.7% erucic acid ratio to function as the carrier oil for cannabis concentrates. Camelina Gold ([www.CamelinaGold.com](http://www.CamelinaGold.com)) from Ole World Oils delivers unrefined oils are the most simple and healthiest form of oil processing. Left in their virgin state after pressing, these oils are processed using natural processes, without any harsh chemicals, solvents or contaminants, and are high in omega-3 fatty acids and natural antioxidants, including Vitamin E. These natural oils serve as healthy carriers of CBX oils extracted from cannabis plants.



A breeding pair consisting of a female Purple Heart G.I. (pre98 Bubba Kush female x Purple Thai trainwreck) and a male Mendocino Express (Mendo Purps female x E32 Arcata Trainwreck), left, and a high-CBG strain Black Trainwreck (Oregon Trinity X Purple Thai Trainwreck), right, at G.I. Grow's Biomedical Farm.

## ■ Cannabis Analytical Testing

Cannabis growers and dispensaries benefit tremendously from testing performed at independent laboratories. This testing determines potencies, reduces the risk of contamination and improves product quality. In the following paragraphs we will more closely examine cannabis testing. Routine cannabis testing services include cannabinoid potency, and screening/determination of terpenes, aflatoxins, heavy metals, molds, bacteria, pesticides, herbicides and residual solvents.

This testing determines potencies, reduces the risk of contamination and improves product quality.

## ***Cannabinoid Potency Testing***

A critical test associated with cannabis testing is cannabinoid potency. Most labs quantitate levels of at least three major cannabinoids: THC, CBD and CBN and their different forms (carboxylated vs decarboxylated). Some labs employ gas chromatography (GC), in which the sample is vaporized under heat. Both GC-FID and GC-MS are commonplace. Because intense heating is used in GC, any THCA present in the natural sample is converted to THC and labs report this value as 'THC Total'.

Other labs use HPLC to determine the amount of cannabinoids present. Because HPLC does not require heating, testing by this method provides a more accurate determination of the actual amounts of carboxylated or decarboxylated forms present in the sample. Potency testing accompanied with proper product labeling is needed to ensure that customers know exactly how much of the cannabinoids they are consuming.



**ROSE CITY**  
LABORATORIES

THC, CBD and CBN potency testing by HPLC at Rose City Labs ([www.RoseCityLabs.com](http://www.RoseCityLabs.com)) advertisement (Blueberry Kush potency of 20.41% THC).

Typical THC potency ranges from 5 to 25 % in plant materials and edibles, but can run much higher for concentrated oils. There are no established standard methods for chopping samples, homogenizing them and performing extractions. Therefore, variations in cannabis potency can easily exceed 20%. Potency testing will improve as chemical standards of known potency become more readily available.

Shimadzu's "Cannabis Analyzer for Potency", based on the integrated HPLC i-Series, and is ideally suited to meet the challenges of cannabis potency testing. The analyzer comes complete with everything to be up and running samples the same day the unit is received. The accessory kits contain the method, software, analytical column, guard columns, mobile phase and standards. The Shimadzu Cannabis Analyzer for Potency utilizes touchscreen, graphical user interfaces between the system and workstation, resulting in intuitive operations regardless of experience level. The Cannabis Analyzer for Potency can quantitatively analyze up to 11 cannabinoids in less than 10 minutes: delta 9-THC, delta 8-THC, THCA, THCV, CBD, CBDA, CBDV, CBN, CBG, CBGA, and CBC. The system has been validated for ruggedness, repeatability, and reproducibility from instrument to instrument. The 11-mix cannabinoid standard can be purchased from Shimadzu Scientific Instruments (Columbia, MD, USA) using part number 220-91239-21.



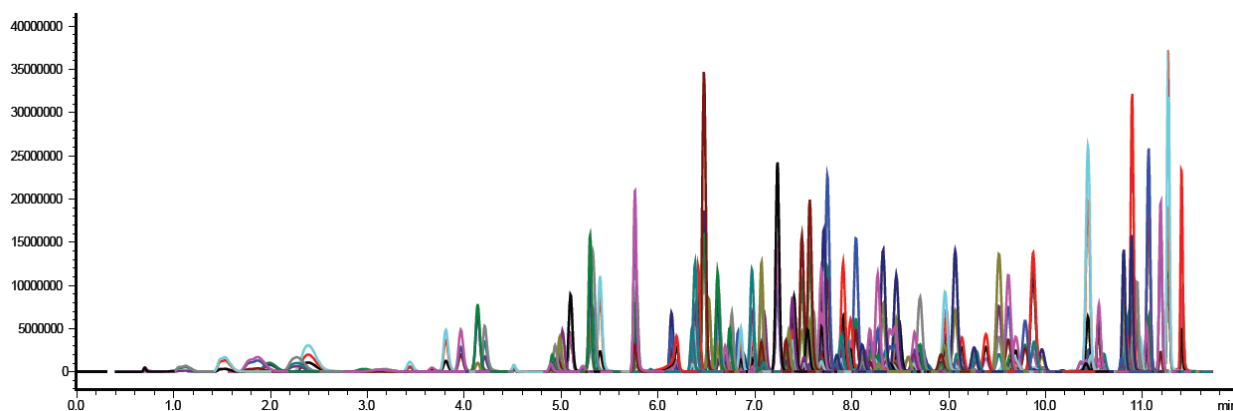
Shimadzu Cannabis Analyzer for Potency analyzes 11 cannabinoids

## ***Pesticides, Herbicides and Residual Solvent Screening***

The analytical detection of pesticides in cannabis remains a challenge. Pesticides are used in commercial cannabis grow operations to kill mites that thrive on cannabis plants. Female mites lay over 2,000,000 eggs per day at 90° Fahrenheit. Also, they are mutating throughout the cannabis industry with resistance to some pesticides. Thrips (tiny, slender insects with fringed wings), aphids, and root gnats are common indoor pests.

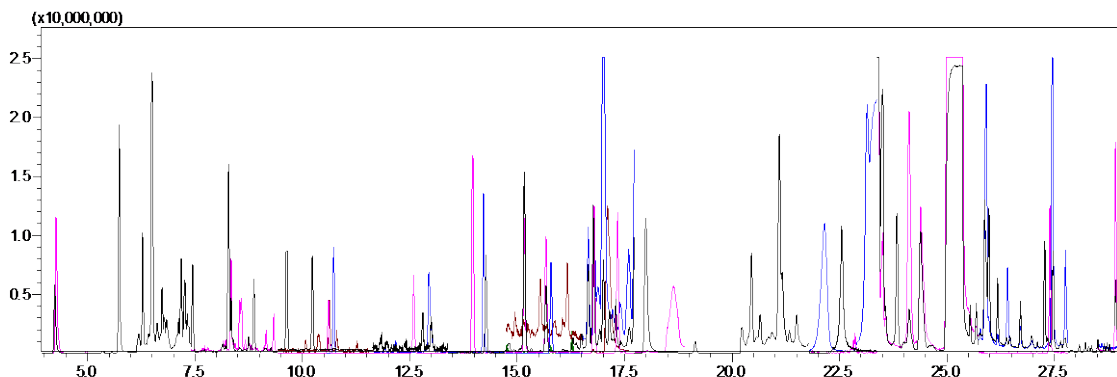
Spider mites, caterpillars, grasshoppers threaten greenhouse grows. *Halyomorpha halys*, also known as the brown marmorated stink bug, is a voracious eater and has an affinity for cannabis plants.

An enormous number of pesticides are available in the commercial marketplace, and no lab can test for all of them. The number of pesticides required for testing varies from state to state, ranging from zero to proposed rules by California for 66 pesticides. Organizations such as AOAC International are evaluating methods with more pesticides. Shimadzu's high-sensitivity LCMS-8050 triple quadrupole liquid chromatograph mass spectrometer can analyze 211 pesticides in cannabis dry product in less than 12 minutes. So, as regulations continue to change, you can be sure Shimadzu's LC-MS/MS platforms will have the capabilities to meet these regulatory requirements. Laboratories such as Trace Analytics (<http://traceanalytics.com>) in Spokane, WA and Nordic Analytical Laboratories ([www.nordicanalytic.com](http://www.nordicanalytic.com)) in Denver, CO are leading the way in pesticide analytical testing services, offering a full panel of pesticides analysis.



Shimadzu LC-MS/MS analysis of 211 pesticides in cannabis dry product in 12 minutes

Because the pesticide list varies from state to state and country to country, and is subject to change, the addition of a GC-MS/MS may be required for complete pesticide analysis. Choose the triple quadrupole GCMS-TQ8050 with AOC-6000 autosampler for volatile pesticides, pesticides that are difficult to analyze by electrospray ionization (ESI), and other problematic pesticides, such as Captan, Chlordane, Chlorfenapyr, Cyfluthrin, Cypermethrin, Dichlorvos, Parathion Methyl, and Pentachloronitrobenzene (Quintozine), difficult to analyze by LC-MS/MS.



Representative GCMS chromatogram of pesticides spiked in matrix at the 150 ng/g (dried flower basis) level



Companies such as MRX Labs in Portland, OR [www.MRXLabs.com](http://www.MRXLabs.com) and G.O.A.T. Labs (<https://www.goatlabs.co/>) in Vancouver, WA also use a single quadruple GCMS with HS-20 Headspace analyzer for the analysis of residual solvents similar to monograph "USP <467> for Residual Solvents" as well as for analyzing other low molecular weight compounds used in the extraction of cannabinoids. Some laboratories also use GCMS with headspace for the profiling of terpenes since they are reported to have a synergistic effect with cannabinoids, referred to as the "Entourage Effect".



Shimadzu GCMS at MRX Labs in Portland, Oregon ([www.MRXLabs.com](http://www.MRXLabs.com)).

### **Additional Cannabis Laboratory Tests**

The moisture content of a variety of cannabis samples can be measured using Shimadzu MOC63u (and MOC-120H) balances. The MOC63u is applicable to a variety of cannabis products and its' long-life and high power halogen heater provides quick and accurate measurement. Medical marijuana dispensaries require National Type Evaluation Program (NTEP) approved scales for use in legal trade.

Additional testing of contaminants, including heavy metals, mycotoxins and microorganisms are also important to cannabis labs. The ideal conditions for cannabis growth are also ideal for the growth of potentially harmful bacteria and fungi including yeast and molds. Recreational and medical cannabis must be properly screened for microbial contamination that poses health risks to consumers and immunocompromised individuals. Traditional mold and bacteria testing with petri dishes is being replaced with qPCR platforms. MALDI based microorganism identification may be useful as a qualitative technique to certify the presence or absence of various microorganisms. MALDI could also compete with genomics testing for cannabis strain typing.



Shimadzu's ICPMS-2030 for heavy metals analysis

Mycotoxins (aflatoxin) can be detected using Shimadzu LC-MS/MS systems. Heavy metals analyses generally include the big four of lead (Pb), mercury (Hg), cadmium (Cd), and arsenic (As), which can be tested by Shimadzu's atomic absorption spectrophotometer (AA-7000 with GFA-7000) or the inductively coupled plasma emission spectrometer (ICPE-9800 with ultrasonic nebulizer). Ideally, Shimadzu's ICPMS-2030 inductively coupled plasma mass spectrometer should be employed because of its higher sensitivity and speed of analysis compared to other techniques.

### **■ Considerations for Future Cannabis Testing**

The cannabis industry and cannabis testing are in their infancies. To keep up with the latest cannabis testing instrumentation visit [www.GrowYourLab.com](http://www.GrowYourLab.com). As the need for better quality control continues and standardization is introduced, it is likely that lower limits for the various cannabis contaminants will be

established and regulations will be introduced. Mass spectrometry will likely play a greater role in quantitation as detection levels are lowered and confirmatory tests are required. The health benefits of terpenes present in cannabis will also provide a fertile area of scientific research. CBD, CBG and other compounds appear to have a synergistic relationship with each other as well as with various THC forms and terpenes. This field needs much more investigation to determine mechanisms of action, bioavailability and health benefits.

As the need for better quality control continues and standardization is introduced, it is likely that lower limits for the various cannabis contaminants will be established and regulations will be introduced.

With an increase in cannabis product consumers there comes an increase in public safety concerns, such as “drugged driving”. Law enforcement will need new, low-cost methods for rapid salivary, breath-based and/or finger-stick screening of individuals that appear to be under the influence of marijuana. Also, better product packaging and labeling will be needed to reduce accidental infant exposures, especially to candy-like, medicinal marijuana edibles.

A stronger integration of testing labs with grow operations, extractions, dispensaries, customers and physicians is required to ensure that requisite cannabis product information is made more readily available. Cloud technology and vertical supply chain integration are needed. All-in-one business management software solutions, such as those provided by Viridian Sciences ([www.ViridianSciences.com](http://www.ViridianSciences.com)), are essential for the cannabis industry and will enable ‘cannabusiness’ to run efficiently with automated inventory tracking, seed-to-sale reporting, financial accounting, grow management, and quality control. Viridian has recently partnered with SAP, a world’s leading provider of enterprise software and services.

Cannabis testing is not just a growing US market. Sativex™ a synthetic, pharmaceutical version of cannabis, has been approved for use in 25 countries as a treatment for muscle spasm pain in multiple sclerosis patients. Marinol®, a synthetic THC product, has been FDA approved to treat nausea and vomiting associated with cancer chemotherapy in patients who have failed to respond adequately to conventional treatments. The FDA also approved Marinol® to treat appetite loss associated with weight loss in people with AIDS. Idrasil™ is a physician prescribed “medical cannabis in a pill”. Unlike Marinol, which is a synthetic form of a single cannabinoid (THC) only, Idrasil is an all-natural cannabis plant extract containing the full spectrum of naturally occurring cannabinoids from cannabis. CBD oils can be purchased legally from Amazon.com and many other sources.

As more cannabis-based or synthetic cannabinoid drugs and homeopathic medicines enter the marketplace, and as more states legalize medical and/or recreational marijuana, the need for cannabinoid testing and standardization will continue to grow. The US cannabis industry is projected to be a \$44 billion industry by 2020, with rapid growth expected in all aspects of cannabis businesses (production, quality control, informatics, packaging, labeling, security, etc.). In our estimation, as cannabis research moves forward, biological insights into the health benefits of cannabis, including personalized cannabis oil therapies, will be unlocked and many more people will benefit from the natural healing benefits of cannabinoids.

### ■ Suggested Reading

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11. Shimadzu's source materials for cannabis-related testing: [www.GrowYourLab.com](http://www.GrowYourLab.com)

### ■ Businesses Featured in This Article

Shimadzu Scientific Instruments  
[www.GrowYourLab.com](http://www.GrowYourLab.com)

Shimadzu provides cannabis testing platforms for potency, terpenes, pesticides, residual solvents, heavy metals, moisture content, mycotoxins/aflatoxins, and medical research.

G.I. Grow  
[www.GIGrow.us](http://www.GIGrow.us)

G.I. Grow Farm's utilizes sustainable cultivation practices to enhance our environmental quality and the natural resource base and soil nutrients used for growing. They are a single source, local Oregon grown, organic farm that strictly adheres to and abides by the OMMP – Oregon Medical Marijuana Program rules and regulations.

Ole World Oils  
[www.CamelinaGold.com](http://www.CamelinaGold.com)

Ole World Oils manufactures Camelina Gold oil, which is a natural source of fiber, proteins, chlorophyll, essential minerals and vitamins and can be used as a carrier for CBX oils.

G.O.A.T. Labs LLC – Genesis Organic Assurance Testing  
<https://www.goatlabs.co/>

G.O.A.T. Labs is a Full Service Laboratory. G.O.A.T. Labs is the brainchild of Dana Luce. He was joined by 4 other members from A/Co 158th Avn, 101st Airborne. All of the Founders were Crew Members (pilots or door gunners) on UH-1 Huey Helicopters in Vietnam.

Rose City Laboratories LLC  
[www.RoseCityLabs.com](http://www.RoseCityLabs.com)

Rose City Laboratories was established in April 2012. Their staff is dedicated, highly skilled and has years of experience in both the medical marijuana industry and analytic testing. Rose City Laboratory utilizes state-of-the-art high performance liquid chromatography, gas chromatography, and mass spectrometry equipment.

Trace Analytics  
<http://traceanalytics.com>

Trace Analytics is a state-of-the-art laboratory located in Spokane, WA, offering a full range of cannabis and medical marijuana product testing.

Nordic Analytical Laboratories  
[www.nordicanalytic.com](http://www.nordicanalytic.com)

Nordic Analytical Laboratories state-of-the art laboratory is located in Denver, CO, and is staffed by industry-leading scientists with extensive experience in the analysis of marijuana products.

MRX Labs Analytical Testing Services (Website not working)  
[www.MRXLabs.com](http://www.MRXLabs.com)

MRX Labs is a state-of-the-art laboratory located in Portland, Oregon, offering a full range of analytical testing services.

Viridian Sciences  
[www.ViridianSciences.com](http://www.ViridianSciences.com)

Viridian offers a wide array of services, including implementation, configuration, training, prompt support, custom reporting and other ancillary professional services to clients. Their mission is to help businesses grow by providing the world's leading enterprise resource planning technology while helping companies adhere to government regulations with complete legal compliance.

#### ■ Contact Shimadzu to Learn More

Interested in learning how Shimadzu can address your cannabis testing requirements?  
Contact Bob Clifford at [rhclifford@shimadzu.com](mailto:rhclifford@shimadzu.com) or visit [www.GrowYourLab.com](http://www.GrowYourLab.com)



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