

# What to Consider Before Starting Your HPLC Analysis

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# Overview

- Sample
- Solvents
- Supplies
- Instrument
- Method
- Column
- Summary

# Sample



# Sample

How to get the sample into an appropriate state for analysis

- Solid samples: pulverization followed by solvent extraction with an appropriate solvent
- Liquid samples: solvent extraction or dilution with an appropriate solvent

Solvent exchange may be required before analysis

# Sample

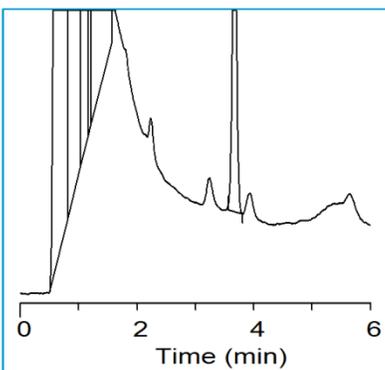
You may need to perform sample cleanup

- To acquire desired sensitivity/selectivity
- To reduce contamination/carryover issues
- Use of sensitive and expensive instruments: protect your investment

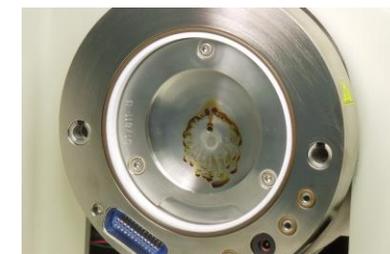
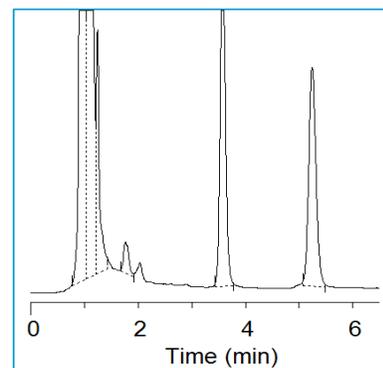


Salt buildup in LC/MS ion source from unextracted salts

Pesticides in avocado without cleanup



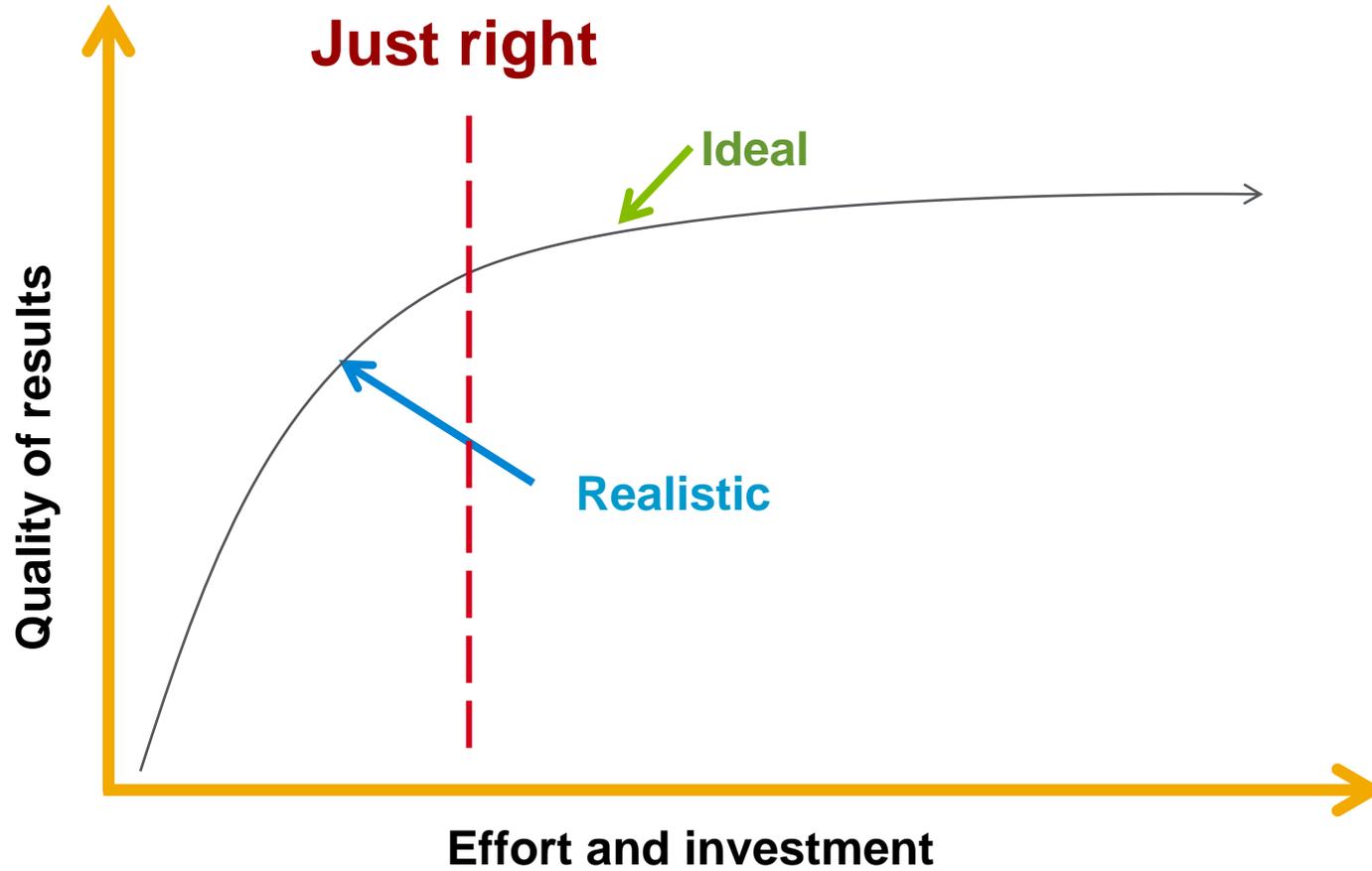
Pesticides in avocado with cleanup



Curtain plate after injection of 25 samples with extractions from raisins without cleanup

# Sample

## Striking the right balance in sample cleanup



# Sample

## How to cleanup the sample extract

### Solid Phase Extraction (SPE)

Multistep approach for the highest level of sample cleanup.

### QuEChERS extraction and dSPE cleanup

Extraction followed by removal of interferences, such as organic acids, lipids, proteins, pigments, and more.

### Filtration

Simple and fast removal of particulates.

Functionalized filtration for removal of particulates, lipids, proteins, and pigments.



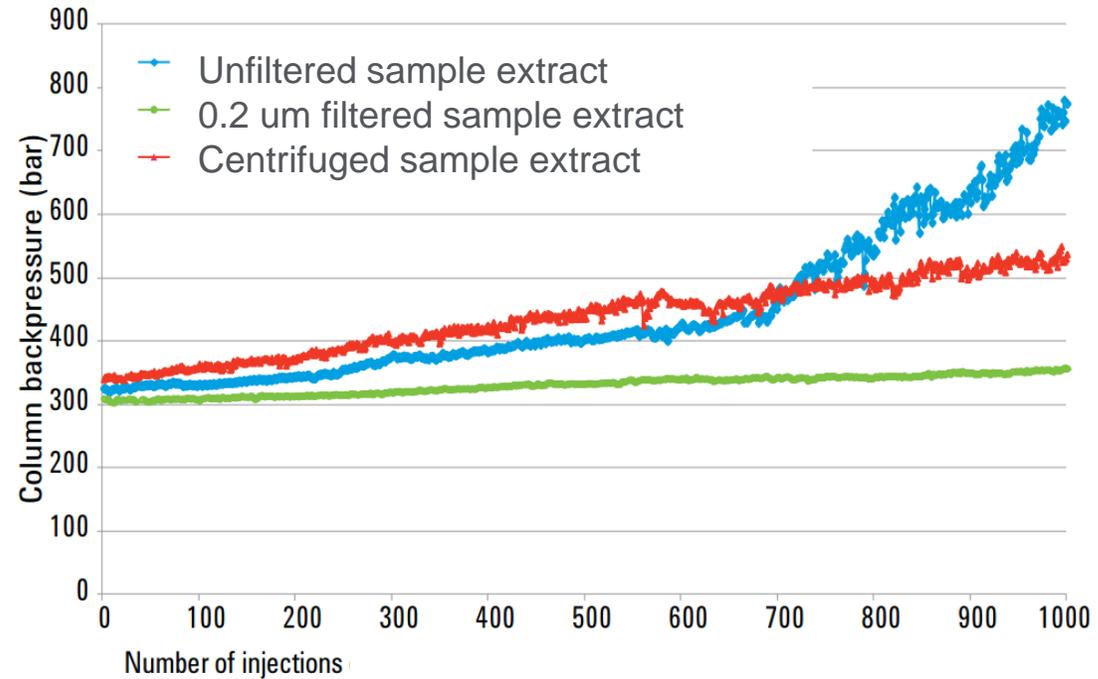
# Sample Filtration and its benefits

Physically removes particulates from the sample

Prevents blocking of capillaries, frits, and column inlet (especially for UHPLC columns with 1.8 and 2.7  $\mu\text{m}$  particle sizes)

Results in less downtime of the instrument for repair of wear and tear on the critical moving parts of the injection valves

Agilent **Captiva** line of filtration products come in different formats: syringe filter, filter vial, filter cartridge, and 96-well filter plate



Unfiltered, centrifuged, and filtered sample extracts  
ZORBAX RRHD Eclipse Plus C18, 2.1 x 50 mm, 1.8  $\mu\text{m}$  column, p/n 959757-902

Captiva Syringe Filters Guide [5991-1230EN](#)  
[Syringe Filter Selection Tool](#)

# Sample

## Captiva EMR–Lipid Filtration



- EMR: Enhanced Matrix Removal
- Removes particulates, proteins, and lipids
- Simple pass-through format
- Solvent-retention frit in 1 mL cartridge/96-well plate format for in well protein precipitation ([Method Guide for 1 mL format](#))
- 3 mL and 6 mL cartridge format for larger samples ([Method Guide for 3 mL and 6 mL format](#))
  - No solvent retention frit, which allows for gravity flow
  - Extraction performed offline (QUECHERS, for example)
- High analyte recoveries
- Effective use will reduce ion suppression, increase analyte sensitivity and detection, and extend the lifetime of your analytical column

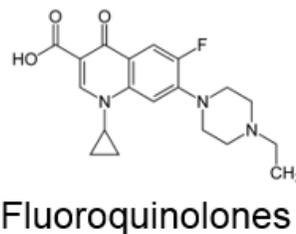
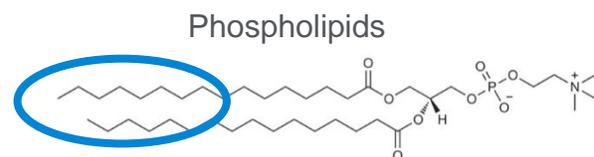
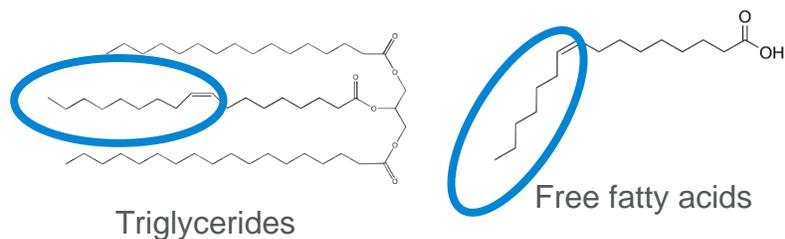


# Sample

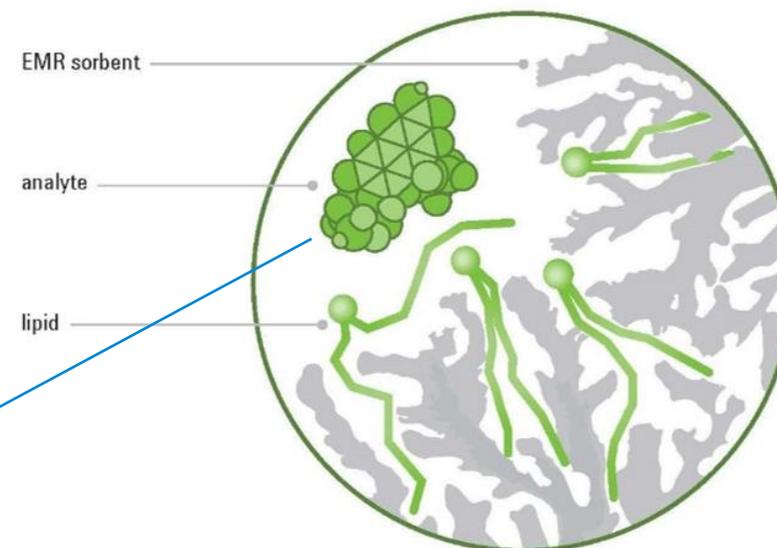
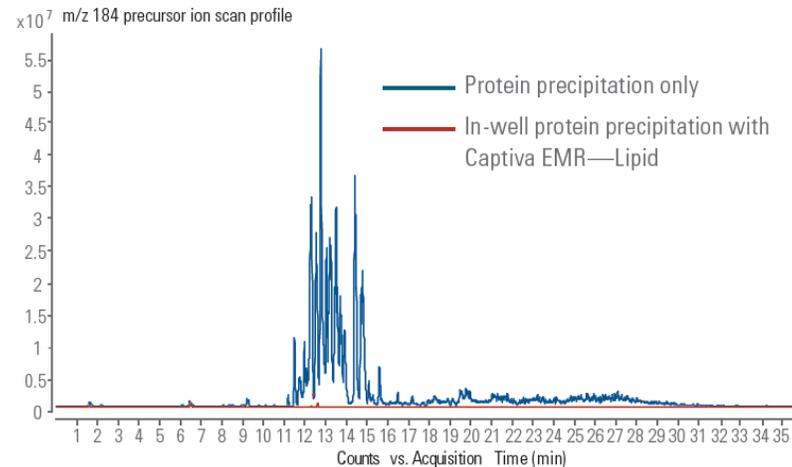
## Enhanced Matrix Removal: EMR–Lipid

EMR–Lipid sorbent technology effectively traps lipids through two mechanisms:

- **Size exclusion** – unbranched hydrocarbon chains (lipids) enter the sorbent; bulky analytes do not
- **Sorbent chemistry** – lipid chains that enter the sorbent are trapped by hydrophobic interactions



### Effective phospholipid removal



# Sample

## Captiva EMR with Carbon S for pigment removal



### Captiva EMR-HCF1(with NH2) & HCF2 (with PSA)

High Chlorophyll Fresh  
•Spinach, Arugula, Chard etc.



### Captiva EMR-GPF

General Pigmented Fresh  
•Berries, Peppers, Broccoli etc.



### Captiva EMR-GPD

General Pigmented Dry  
•Spices, seasoning, Herbal medicine



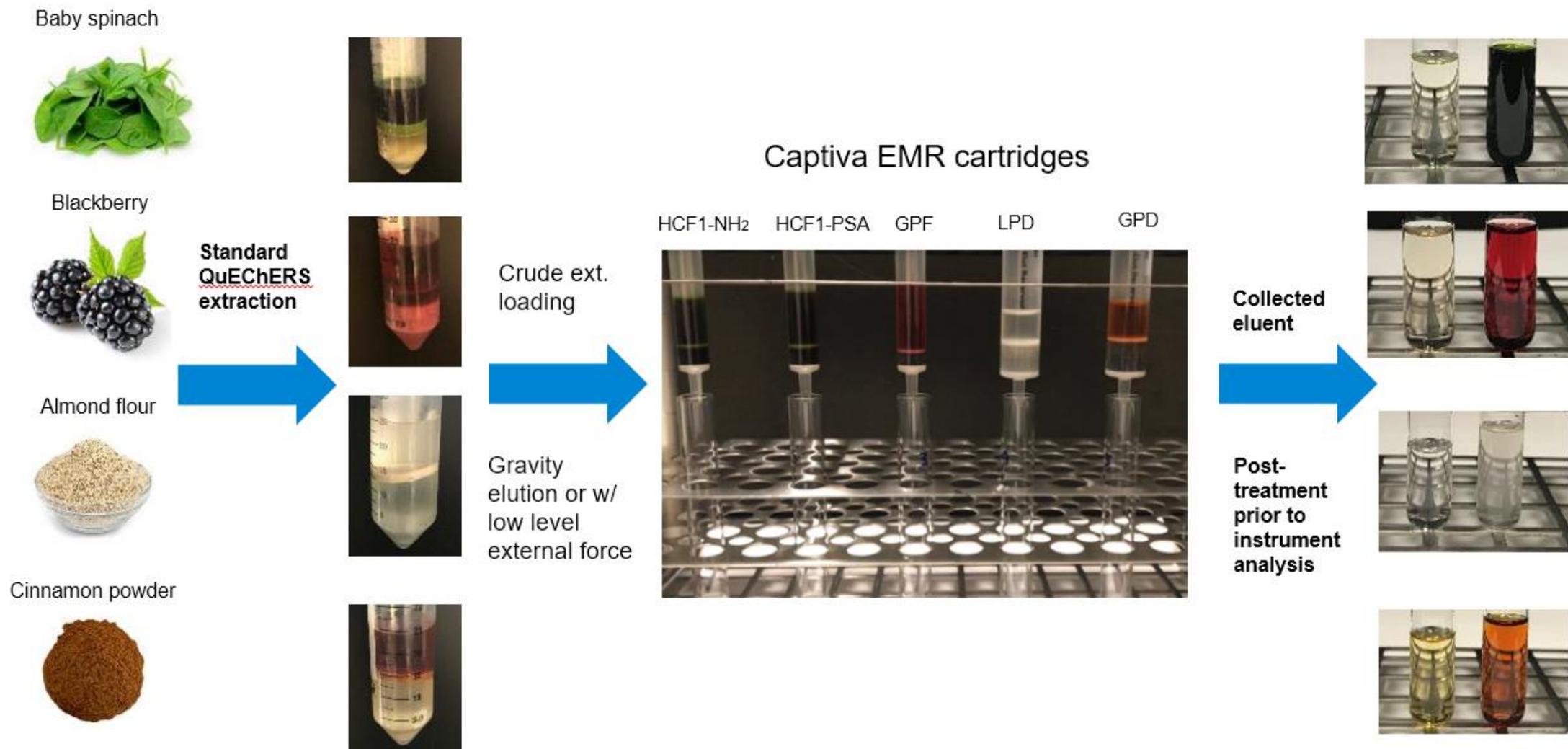
### Captiva EMR-LPD

Low Pigmented Dry  
•Nuts, tobacco, light pigmented spices

Captiva EMR with  
Carbon S

# Sample

## Captiva EMR with Carbon S, simplified pass-through workflow for pesticides



# Sample QuEChERS

QuEChERS: Quick Easy Cheap Effective Rugged Safe

- Screening of pesticide residues in fruit and vegetables
- Developed to make sample cleanup of food faster, simpler, less expensive, and greener
- Now used with other matrices and compound classes as well
- Commercially available kits allow for ease-of-use and convenience leading to increased throughput

Consists of two steps, and therefore two kits

Step 1: [Liquid extraction](#)



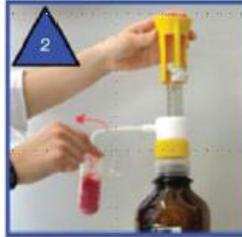
Step 2: [Dispersive SPE/interference removal](#)



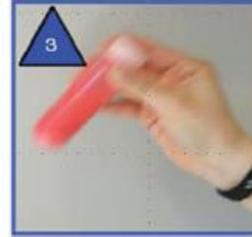
# Sample QuEChERS procedure



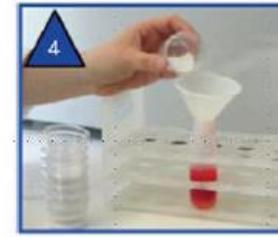
1 Weigh sample



2 Add solvent



3 Shake



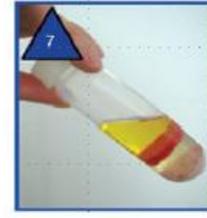
4 Add salts



5 Add internal standard



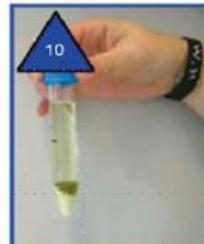
6 Shake and centrifuge



7 Transfer extract (top) for cleanup



9 Shake and centrifuge



10 Transfer (dilute or concentrate) to vials



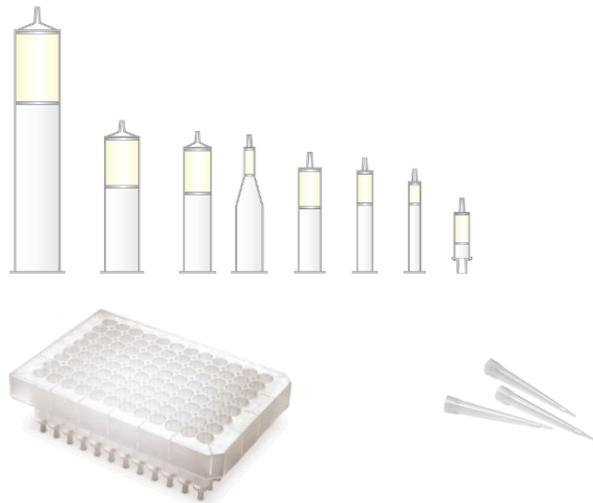
Analysis  
by GC or LC

LC-GC, 2008, vol. 11 issue 1

# Sample

## Solid Phase Extraction (SPE)

- Reliable SPE with a 50-year history
- Agilent offers the most comprehensive set of phases, sizes, and formats of any SPE provider
- Easy adoption of methods due to high number of publications and applications
- Includes cartridges, 96-well plates, and pipette tips



### Bond Elut silica SPE

Bond Elut AccuCAT  
 Bond Elut NH<sub>2</sub>  
 Bond Elut C1  
 Bond Elut C2  
 Bond Elut C8  
 Bond Elut C18 .....  
 ..... **40 phases**

### Bond Elut polymer SPE

Bond Elut Plexa  
 Bond Elut Plexa PCX  
 Bond Elut Plexa PAX  
**Bond Elut PFAS WAX**  
**Bond Elut HLB**  
**Bond Elut Lipid Extraction**

### SampliQ SPE

Multiple phases

### OMIX monolithic silica tip SPE

OMIX C18  
 OMIX C4  
 OMIX SCX

### SPEC monolithic silica disk SPE

SPEC C2  
 SPEC C8  
 SPEC C18  
 SPEC C18AR  
 SPEC PH  
 SPEC NH<sub>2</sub>  
 SPEC CN  
 SPEC Si  
 SPEC PSA  
 SPEC SAX  
 SPEC SCX  
 SPEC MP1  
 SPEC MP3

# Sample

## Productivity benefits of sample cleanup

More matrix removal = less matrix entering system = time and cost savings

- ✓ Less matrix buildup
  - Fewer interferences
  - Improved S/N
  - Better reproducibility
- ✓ Better chromatography
  - Less time spent on data analysis/manual integration
  - Less time spent on reruns/recalibrations
- ✓ Less maintenance
  - Less instrument downtime
  - Saves money on consumables/services
- ✓ Less time spent on troubleshooting
  - Figuring out the source of the problem

# Solvents



# Solvents

## Agilent InfinityLab solvents for HPLC and LC/MS

- Optimized and tested for Agilent instruments
- Excellent lot-to-lot reproducibility
- Lowest impurity levels
- 0.2 µm prefiltered
- Shipped in high-quality amber borosilicate glass bottles
- Shipped in 1 L or 4 L bottles



Description	Pack size	Part number
<a href="#">InfinityLab Methanol for LC/MS</a>	6x1L	5191-5111
<a href="#">InfinityLab Acetonitrile for LC/MS</a>	6x1L	5191-5101
<a href="#">InfinityLab Water for LC/MS</a>	6x1L	5191-5121
<a href="#">InfinityLab Methanol Gradient Grade for HPLC</a>	4x4L	5191-5110
<a href="#">InfinityLab Acetonitrile Gradient Grade for HPLC</a>	4x4L	5191-5100
<a href="#">InfinityLab Water Gradient Grade for HPLC</a>	4x4L	5191-5120

Brochure: [5994-6607EN](#)

# Solvents

## Solvent filtration buffers

### Compatible filter membranes

Part Number	Membrane Type
5191-4336	PTFE filter membrane, 47 mm diameter, 0.45 µm; 100/pack
5191-4339	PTFE filter membrane, 47 mm diameter, 0.20 µm; 100/pack
5191-4338	Nylon filter membrane, 47 mm diameter, 0.45 µm; 100/pack
5191-4341	Nylon filter membrane, 47 mm diameter, 0.20 µm; 100/pack
5191-4337	Regenerated Cellulose filter membrane, 47 mm diameter, 0.45 µm; 100/pack
5191-4340	Regenerated Cellulose filter membrane, 47 mm diameter, 0.20 µm; 100/pack

Operation manual: [5994-1507EN](#)

Technical overview: [5994-1504EN](#)



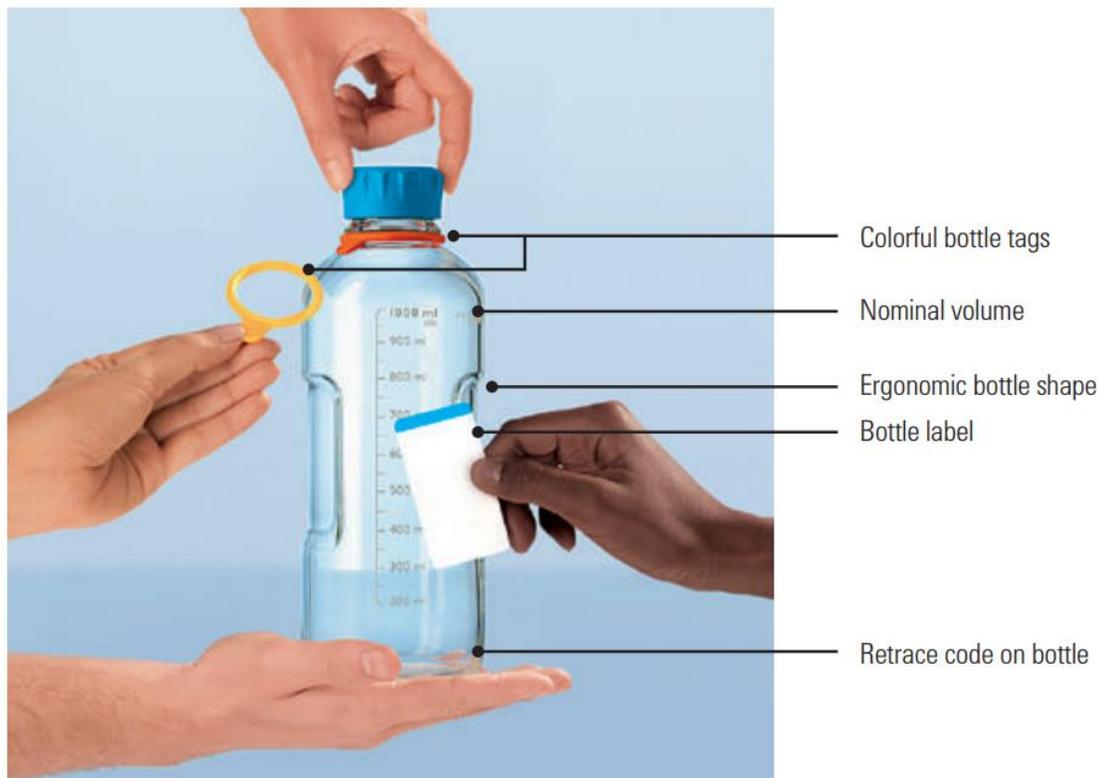
5191-6776

# Supplies



# Supplies

## InfinityLab solvent bottles



# Supplies

## Solvent inlet filters

- Uniform porosity
- Packed in ultraclean antistatic bags with inner metallic coating
- Glass, analytical size, 20  $\mu\text{m}$ , part number: 5041-2168
- Glass, preparative size, 40  $\mu\text{m}$ , part number: 3150-0944
- Stainless steel, analytical size, 12  $\mu\text{m}$ , part number: 01018-60025
- Stainless steel, preparative, 20  $\mu\text{m}$ , part number: 5023-3115
- PTFE, bioinert, analytical size, 10  $\mu\text{m}$ , part number: 3150-0958



Note: Solvent inlet filters are not a replacement for good mobile phase hygiene.



# Supplies

## InfinityLab Stay Safe caps for solvent bottles and waste canisters

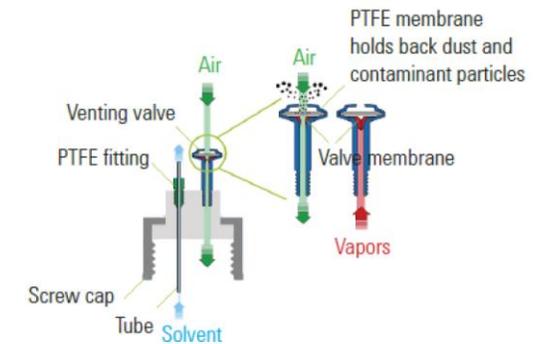
### Stay Safe cap for solvent bottle

- Has a one-way venting valve with a time strip that allows clean air into the bottle, but stops harmful solvent vapors from getting into the lab



### Stay Safe cap for waste containers

- Comes in different thread sizes of GL45, GL38 and S60, fitting to Agilent 6 L, 5 L, and 10 L waste canisters.
- Equipped with a charcoal filter and time strip that adsorbs vapors from solvent waste, ensuring clean air.



Time strips will tell you when to replace the venting valve and charcoal filter.



Brochure: [5994-1798EN](#)

# Supplies

## Fittings

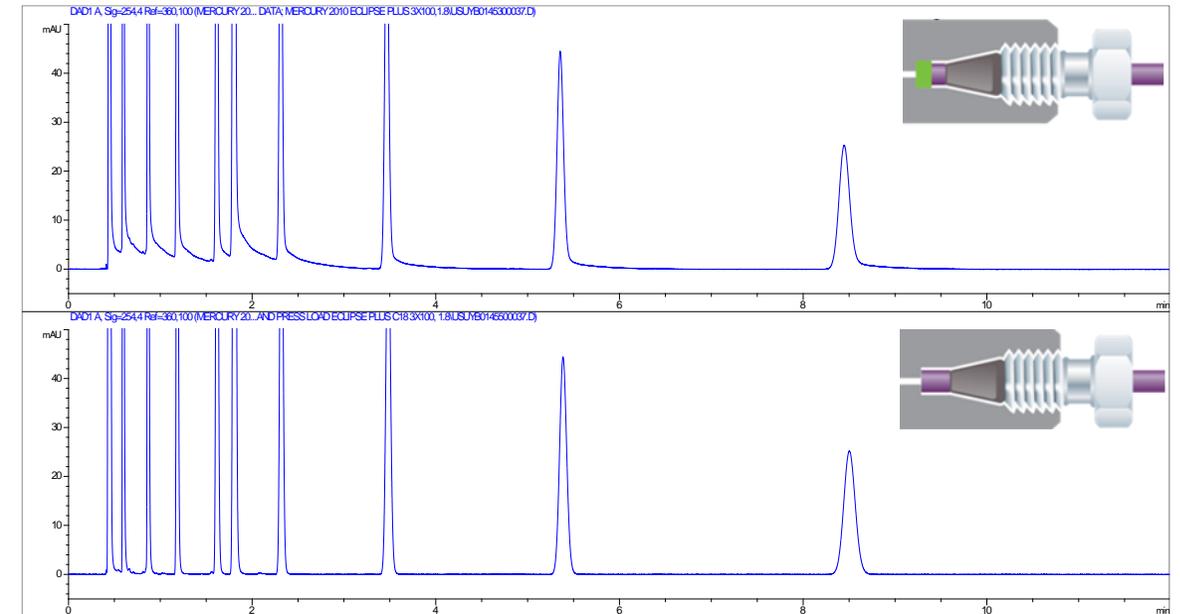
Improper fittings can cause:

- Broad or tailing peaks
- Loss of resolution
- Column inlet/outlet damage
- Leaks

Connection problems can lead to:

- Downtime
- Time spent on troubleshooting
- High cost of operation

Effect of connections on chromatography



# Supplies

## Fittings

### InfinityLab Quick Connect and Quick Turn fittings

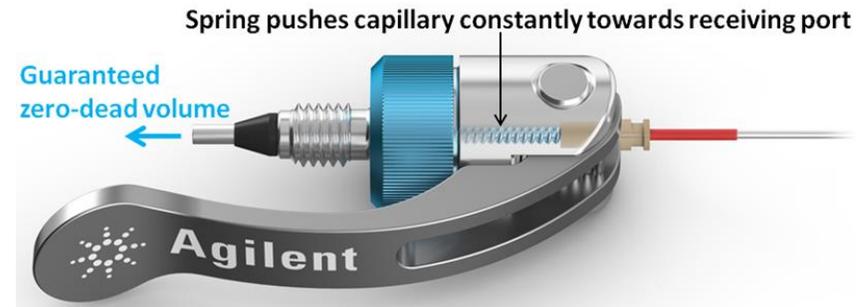
- Spring-loaded design
- Easy; no tools needed
- Works for all column types
- Reusable
- Consistent ZDV connection

#### Quick Connect fitting

- Finger tight up to 1300 bar
- Hand tighten the nut, then depress the lever

#### Quick Turn fitting

- Finger tight up to 400 bar
- Up to 800 bar with mounting tool
- Up to 1300 bar with a wrench
- Compact design

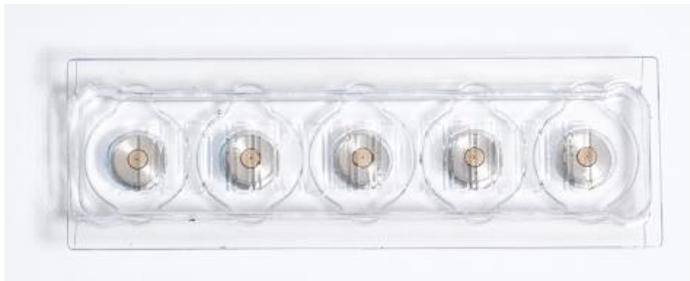


# Supplies

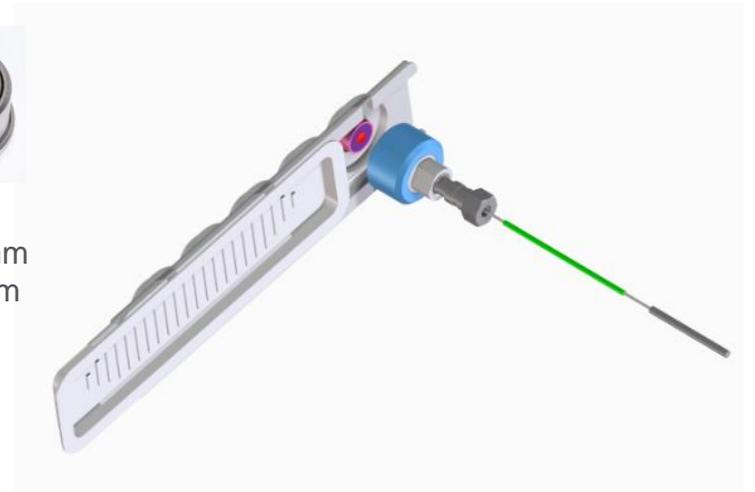
## InfinityLab Quick Change inline filter



- **A variety of dimensions and porosities** – filter discs are available in 2.1 mm and 4.6 mm inner diameters with different pore sizes. The filter housing is compatible with all types of filter discs.
- **Touchless packaging to avoid potential contamination** – with the special designed packaging, you're able to insert the filter disc into filter housing without touching it, avoiding potential contamination
- **In situ replacement** of filter disc – no need to disconnect the inline filter from the system
- **Can be placed after the pump, as well as between the autosampler and guard/column**
- **Available with rigid capillary and integrated Quick Turn fitting, or flexible capillary**



2.1 mm	2.1 mm	4.6 mm	4.6 mm	4.6 mm
0.2 $\mu\text{m}$	0.5 $\mu\text{m}$	0.2 $\mu\text{m}$	0.5 $\mu\text{m}$	2.0 $\mu\text{m}$



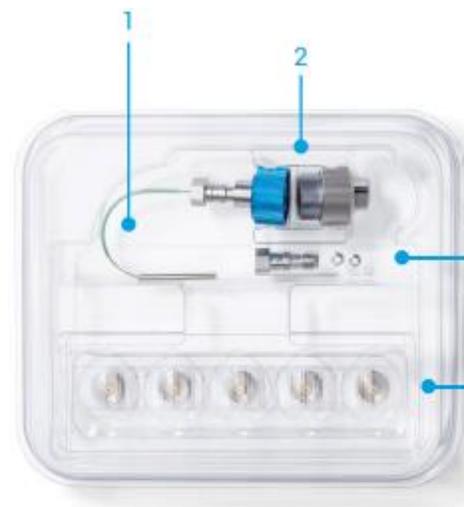
- [Video](#)
- Flyer: [5994-3028EN](#)
- Installation instructions: [5994-2779EN](#)

# Supplies

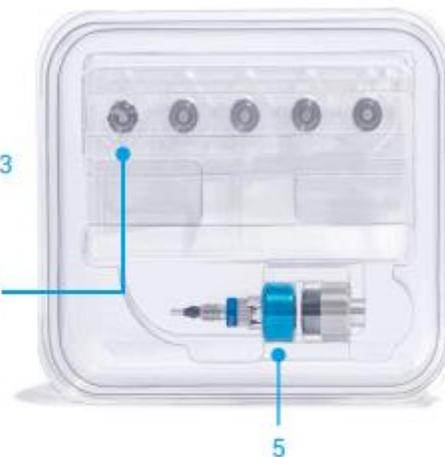
## InfinityLab Quick Change inline filter

Part Number	Inline Filter Assemblies
5067-1603	InfinityLab Quick Change inline filter assembly for UHPLC (incl. 5 filter discs 2.1 mm id, 0.2 µm porosity), with 90 mm flexible capillary
5067-1602	InfinityLab Quick Change inline filter assembly for HPLC (incl. 5 filter discs 4.6 mm id, 0.5 µm porosity), with 90 mm flexible capillary
5067-1606	InfinityLab Quick Change inline filter assembly with rigid capillary for HPLC (incl. 5 filter discs 4.6 mm id, 0.5 µm porosity)
5067-1607	InfinityLab Quick Change inline filter assembly with rigid capillary for UHPLC (incl. 5 filter discs 2.1 mm id, 0.2 µm porosity)
<b>Filter Discs</b>	
5067-1610	Filter discs, 2.1 mm id, 0.2 µm porosity, 5/pk
5067-1611	Filter discs, 2.1 mm id, 0.5 µm porosity, 5/pk
5067-1612	Filter discs, 4.6 mm id, 0.2 µm porosity, 5/pk
5067-1613	Filter discs, 4.6 mm id, 0.5 µm porosity, 5/pk
5067-1614	Filter discs, 4.6 mm id, 2.0 µm porosity, 5/pk
<b>Replacement Capillaries</b>	
5023-3344	Capillary, stainless steel, 0.12 mm id, 90 mm length, 2x extra-long fittings, pre-swaged on one end, non-swaged on the other end, for inline filter for UHPLC
<b>Quick Turn Fitting</b>	
5067-5966	Quick Turn Fitting
5043-0924	Ferrule for Quick Turn Fitting

Assembly with flexible capillary



Assembly with rigid capillary and integrated Quick Turn fitting



1. Capillary, SST, 90 mm length
2. Filter housing (two parts)
3. Loose fitting for non-swaged end of capillary
4. Filter discs in touchless packaging, 5/pk
5. Filter housing with Quick Turn fitting

# Supplies

## Vials

### Agilent A-Line vials

**Maximum inertness:** the inert performance of Agilent A-Line vials results in reduced analyte peak variability, so you can have the utmost confidence in your results.

**Consistent performance:** vial-to-vial, lot-to-lot, Agilent A-Line vials demonstrate consistent performance, so you spend less time troubleshooting and rerunning samples.

**Certification of analysis:** Agilent A-Line vials come with a certificate of analysis, so you can be sure that they will perform even in the most demanding of environments.

**Designed to fit a range of caps:** Agilent A-Line vials can be used with your existing 2 mL autosampler caps, for easier inventory management.

**Fewer septa issues:** Agilent septa are continually being improved to limit leaching, coring, sticking, push-through, hardness, and adsorption/absorption.



# Supplies

## Pump supplies

### Pump supplies to keep on hand

- Replacement PTFE frits and gold seal for purge valve
- Piston seals
- Inlet valve cartridge
- Outlet ball valve
- Solvent inlet filters
- Replacement frits for inline filter



### Typical frequency of replacements

Item	Typical Schedule	Comments
Solvent inlet filter	Replace every 6 - 12 months	
PTFE frits in purge valve and gold seal	Every 12 months	
Piston seals	Every 12 months	When changing the seal, check the piston for scratches; replace if scratched
Inlet valve cartridge, outlet ball valve	Every 24 months	

# Supplies

## Autosampler and column compartment supplies

### Supplies to keep on hand

- Needle assembly
- Loop capillary
- Needle seat
- Injection valve rotor seal
- Metering device seal
- Inline filter replacement frits
- Restriction capillary
- Guard/guard cartridges
- Zero dead volume (ZDV) union



# Supplies

## Detector supplies – UV/DAD

### Supplies to keep on hand

#### UV/DAD

- Lamps
- Flow cell
- Flow cell repair kit



# Supplies

## Detector supplies – MS

- Nebulizer
- Nebulizer needle replacement kit
- Ion transfer capillary
- Oil for vacuum pump
- Filter element for oil
- Gas purifying filters/traps
- Cleaning supplies (wire, abrasive mesh/powder, Alconox, lint-free cloth, cotton swabs)
- Tools (magnifier, needle nose pliers, wrenches)
- LC/MS calibration standard



Routine Maintenance	Frequency
Flush the nebulizer	Daily after use to flush the tubing, valves, and nebulizer
Replace the nebulizer needle	When plugged
Clean the spray chamber	Daily, or when carryover is suspected
Check the rough pump fluid level	Check weekly for color and level; replace every six months



# Instrument

## Maintenance and best practices



# Instrument

## Typical maintenance schedule\*

### Pumps

Item	Typical Schedule	Comments
Solvent inlet filter	Replace every 6 to 12 months	
PTFE frits in purge valve and gold seal	Every 12 months	
Piston seals	Every 12 months	When changing the seal, check the piston for scratches--replace if scratched
Inlet valve cartridge, outlet ball valve	Every 24 months	

### Autosampler

Item	Typical Schedule	Comments
Needle and needle seat	Every 12 months	
Rotor seal	Every 12 months	
Metering device seal	Every 24 months	

### Column compartment

Item	Typical Schedule	Comments
Column switching valve rotor seal	Every 12 months	
Column fittings	Every 5 to 10 column changes	A-line fittings last a lot longer than traditional fittings

### Detectors

Item	Typical Schedule	Comments
Lamps	Every 2000 hours	Watch for a noisy baseline
Flow cell	Check cleanliness every 6 months	Low light intensity could be caused by a dirty flow cell

\*Adjust according to your samples, conditions, and performance goals



HPLC Maintenance Videos

<https://www.youtube.com/playlist?list=PLThrdl2ragolmT3J-W5r8ailvJN94DJMR>



HPLC Maintenance Videos

Changing the Seals in a 1260 Binary, Quaternary, or Isocratic Pump without Seal Wash Option

<https://www.youtube.com/watch?v=vFUVHssMnx4>



HPLC Maintenance Videos

How to Properly swage a Stainless Steel fitting to a Capillary

<https://www.youtube.com/watch?v=iTiOMH51Uc&index=11&list=PLThrdl2ragolmT3J-W5r8ailvJN94DJMR>

# Instrument Pump

## Performance characteristics

- Flow accuracy can affect retention time and peak area precision
- Pressure pulsation can affect baseline noise

## With a gradient pump

- Delay volume can affect gradient shape and precision
- Mobile phase composition accuracy and precision can affect retention times and peak area precision



# Instrument Autosampler

## Performance characteristics

- Injection volume precision. It can affect peak area/height precision.
- Wide linearity of injection volume. It can affect the accuracy of peak area/height (when using different injection volumes).
- Minimum carryover. Carry over issue can affect precision of peak area/height.

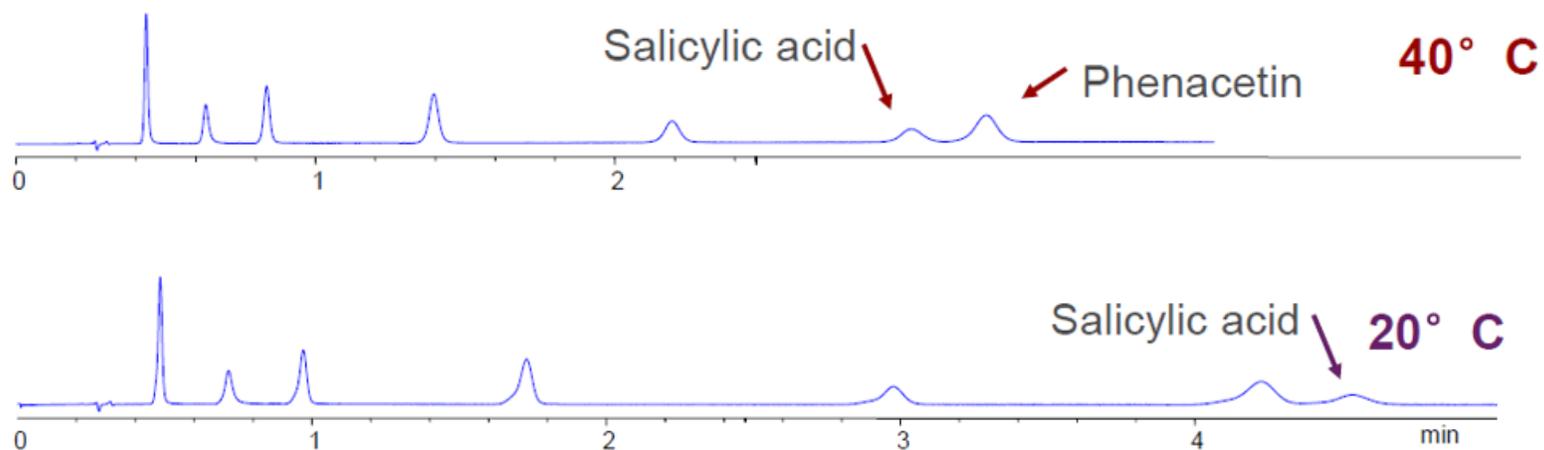


# Instrument

## Thermostatted column compartment (TCC)

### Performance characteristics

- Temperature accuracy. Affects elution order and peak identification.
- Temperature precision can affect elution order, retention time precision, and peak identification.



# Instrument Detectors

## UV/DAD

- Popular, simple to use, reliable, sensitive
- Sample must have UV absorbance

## MS

- Sensitive
- Sample must be ionizable

## RI

- Refractive index; difference between analyte and mobile phase
- Needs strict temperature control

## ELSD

- Independent of a compound's absorbance, fluorescence, or electro-activity
- Enables detection of semivolatile and thermally sensitive compounds

## FLD

- More selective and can be more sensitive
- Compounds must fluoresce; compounds are often derivatized



# Instrument

## UV-Vis detector

### Performance characteristics

#### VWD and DAD

- Low noise, wonder, and drift. Affects detection and quantitation limits.
- Wide linear range. Affects quantitation at low and high concentrations.
- Wavelength accuracy and precision. Affects peak area/height accuracy and precision.

#### DAD only

- Spectral resolution. Affects accuracy of spectra and peak identification by spectra.
- Spectral sensitivity. Affects accuracy of spectra and peak identification by spectra at low concentrations.

# Instrument

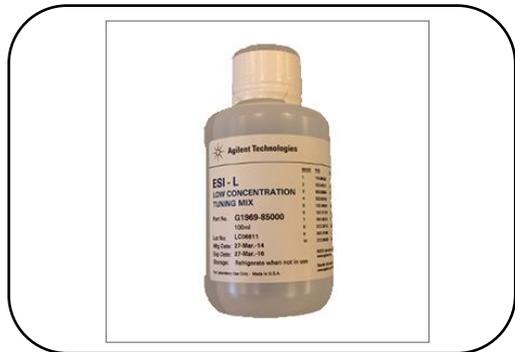
## MS detector maintenance

Routine maintenance	Frequency
Flush the nebulizer	Daily after use to flush the tubing, valves, and nebulizer
Replace the nebulizer needle	When plugged
Clean the spray chamber	Daily or when carryover is suspected
Check the rough pump fluid level	Check weekly for color and level; replace every six months



# LC/MS Best Practices

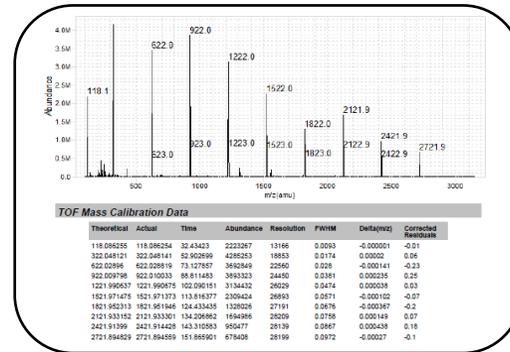
## Tuning and daily operation



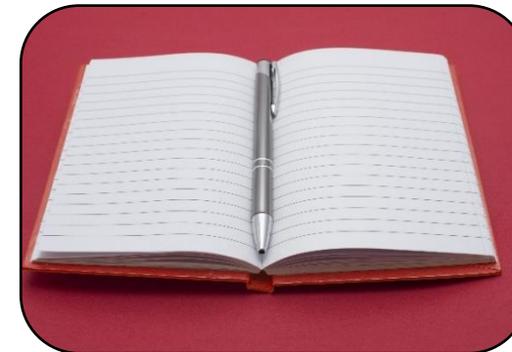
Run Checktune or calibration with fresh tuning mix



Check nebulizer spray, needle position, and clean the source



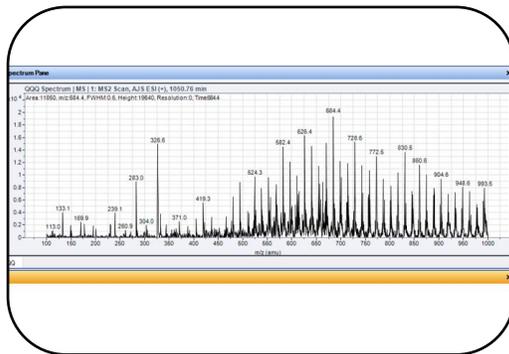
Review tune and calibration reports in \MassHunter\Tune



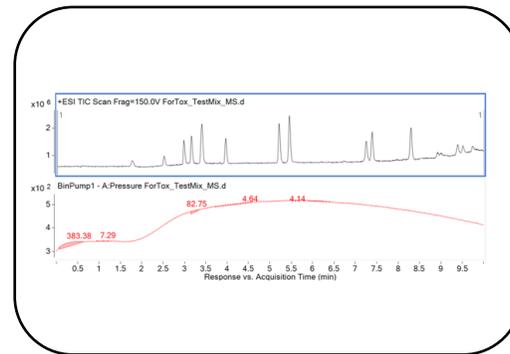
Keep detailed records of system use and maintenance history



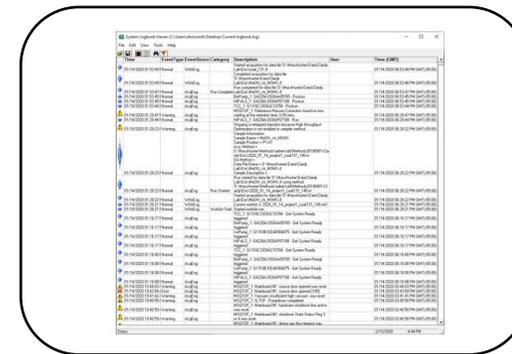
Purge LC and run blank injections



Monitor background scans for contamination



Know your method and run a known test mix



Review MassHunter logbooks

# LC Best Practices

## Daily system start

- Mobile phase – how fresh is yours?
- Purge pumps ~5 minutes
- Condition pump for ~15 minutes

## Weekly

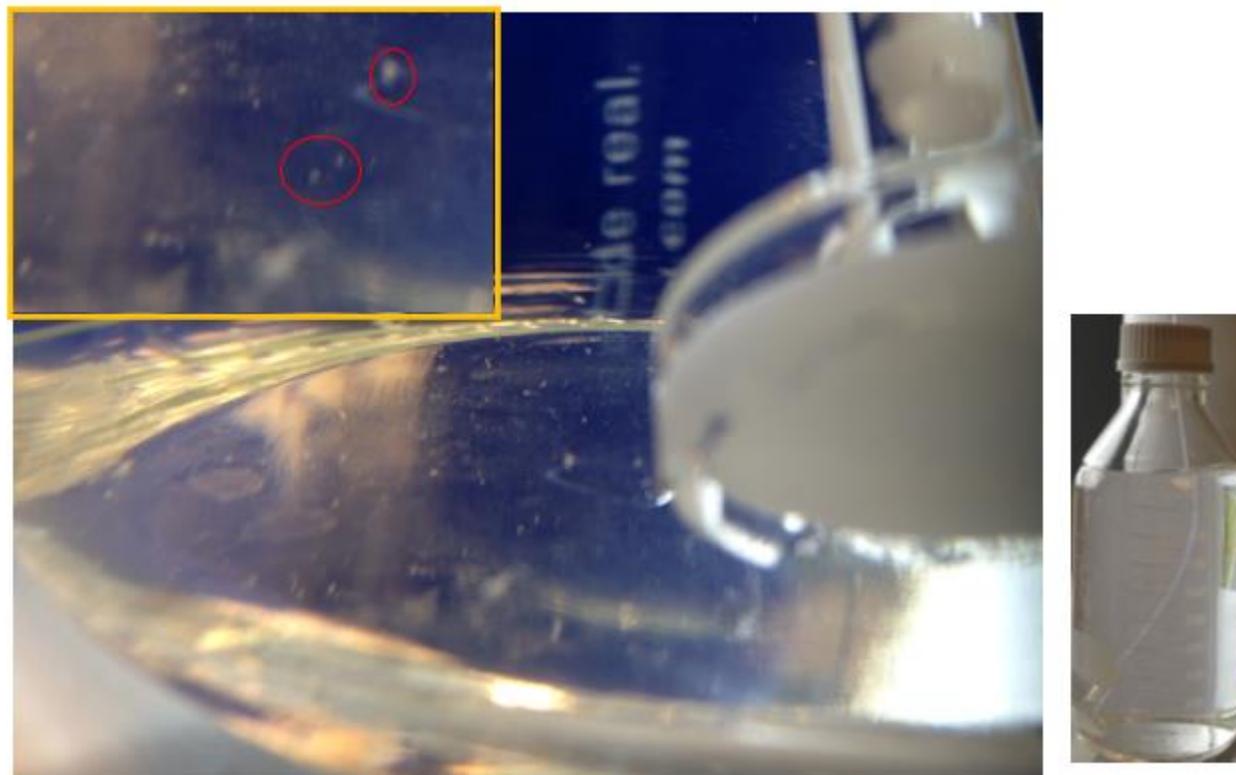
- Seal wash solvent
- Buffer flush
- Visual inspection of solvent filters
- Purge with composition of your application
- Condition with composition of your application



LC Best Practices  
Technical Note: [01200-90090](#)

# LC Best Practices

## Prevent microbial growth



Microbial growth in the aqueous solvent bottle after a week

# Method



# Method

## Method conditions

### Mobile phase

- HPLC or MS grade solvents
- Buffer – right choice, column, LC, LC/MS, filtered?
- Mobile phase preparation procedure
- Fresh mobile phase
- Bottles covered? No paraffin sheet
- Label bottles, content and date
- Amber bottle for aqueous
- Make sure the system is flushed before introducing a new mobile phase
- pH

### Temperature

### Pressure

### Standards, test mix

# Method

## Buffer options

<b>Nonvolatile:</b>		pK <sub>a</sub>	Buffer Range
Phosphate	$\text{H}_3\text{PO}_4 \rightleftharpoons \text{H}_2\text{PO}_4^-$	pK <sub>1</sub> = 2.1	1.1 – 3.1
	$\text{H}_2\text{PO}_4^- \rightleftharpoons \text{HPO}_4^{2-}$	pK <sub>2</sub> = 7.2	6.2 – 8.2
	$\text{HPO}_4^{2-} \rightleftharpoons \text{PO}_4^{3-}$	pK <sub>3</sub> = 12.3	11.3 – 13.3
Citrate	$\begin{array}{c} \text{CH}_2\text{COOH} \\   \\ \text{HOCCOOH} \\   \\ \text{CH}_2\text{COOH} \end{array}$	pK <sub>1</sub> = 3.1	2.1 – 4.1
		pK <sub>2</sub> = 4.7	3.7 – 5.7
		pK <sub>3</sub> = 5.4	4.4 – 6.4
Borate	$\text{H}_3\text{BO}_3$	pK <sub>1</sub> = 9.2	8.2 – 10.2
<b>Volatile:</b>			
Trifluoroacetate	$\text{F}_3\text{CCOOH}$	pK <sub>1</sub> = 0.5	xx – 1.5
Formate	$\text{HCOOH}$	pK <sub>1</sub> = 3.8	2.8 – 4.8
Acetate	$\text{CH}_3\text{COOH}$	pK <sub>1</sub> = 4.8	3.8 – 5.8
Ammonium	$\text{NH}_4^+$	pK <sub>1</sub> = 9.2	8.2 – 10.2

# Method

## Mobile phase preparation

Small changes in mobile phase strength can have a large effect on retention

### Volume % of solvents can depend on preparation

- Use HPLC grade or better
- Buffer preparation procedure
  - Be consistent
  - Document the process

Specified volume of ACN added to a 1 L volumetric and made to volume with H<sub>2</sub>O

≠

Specified volume of H<sub>2</sub>O added to a 1 L volumetric and made to volume with ACN

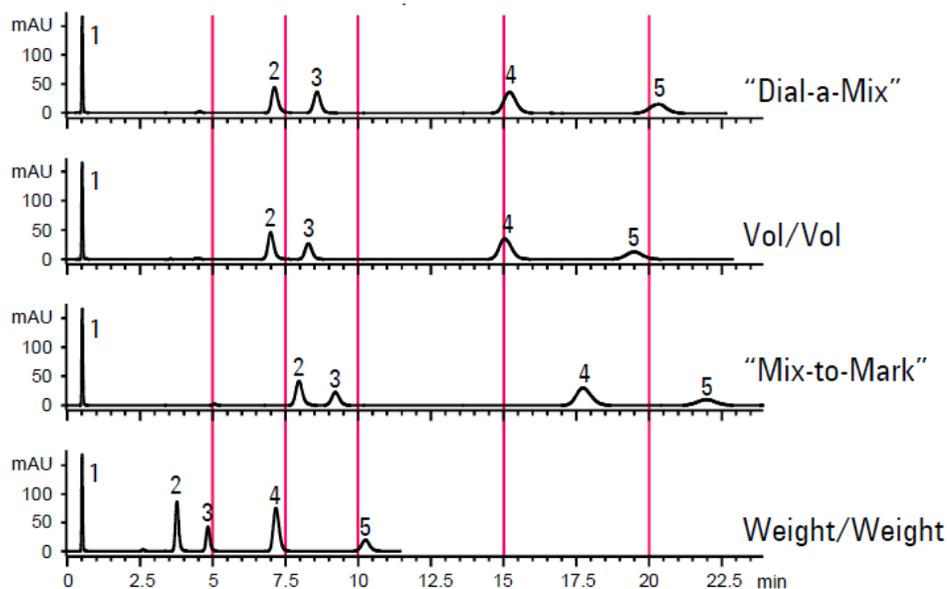
≠

500 mL H<sub>2</sub>O added to 500 mL ACN

Degree of contraction is affected by the relative quantities of each

# Method

## Effect of mobile phase preparation on chromatography



HPLC System: Agilent 1100 with quaternary pump  
Column: ZORBAX Eclipse XDB-C8 Rapid-Resolution (3.5 $\mu$ m), 4.6 x 50 mm  
Agilent Part No. 935967-906  
Mobile Phases: Dial-a-Mix= A: water B: MeOH, pump 50% B  
Vol/Vol=250 mL water + 250 mL MeOH, pump 100%  
Mix-to-Mark = 250 mL MeOH, fill to 500 mL with water, pump 100%  
Premixed (w/w) = 200 g MeOH + 200 g water, pump 100%  
Detection: UV 254 nm  
Flow: 1 mL/ min.  
Temperature: ambient

1. Uracil
2. Butylparaben
3. Naphthalene
4. Dipropylphthalate
5. Acenaphthene

- Method used to prepare mobile phase can significantly affect the elution pattern
- **Be consistent**
  - w/w is more accurate than v/v

[5988-6476EN](#)

# Column



# Column

- Choice
  - Column specifications, conditions, flow rate, pressure, pH
- Performance report
- Datasheet or column guide
- Equilibration
- Benchmark with your system
- Inline filters or guards
- Store properly when done

# Column

## InfinityLab Poroshell 120 column specifications

InfinityLab Poroshell 120	Pore Size	Temperature Limit	pH Range	Endcapped	Carbon Load	Surface Area	USP Designation
EC-C18	120 Å	60 °C	2.0–8.0	Yes	10%	130 m <sup>2</sup> /g	L1
EC-C8	120 Å	60 °C	2.0–8.0	Yes	5%	130 m <sup>2</sup> /g	L7
Aq-C18	120 Å	90 °C	1.0–8.0	Yes	Proprietary	130 m <sup>2</sup> /g	L1
SB-C18	120 Å	90 °C	1.0–8.0	No	9%	130 m <sup>2</sup> /g	L1
SB-C8	120 Å	80 °C	1.0–8.0	No	5.5%	130 m <sup>2</sup> /g	L7
CS-C18	100 Å	90 °C	1.0–11.0	Yes	Proprietary	95 m <sup>2</sup> /g	L1
HPH-C18	100 Å	60 °C	2.0–11.0	Yes	Proprietary	95 m <sup>2</sup> /g	L1
HPH-C8	100 Å	60 °C	2.0–11.0	Yes	Proprietary	95 m <sup>2</sup> /g	L7
Bonus-RP	120 Å	60 °C	2.0–8.0	Yes	9.5%	130 m <sup>2</sup> /g	L60
PFP	120 Å	60 °C	2.0–8.0	Yes	5.1%	130 m <sup>2</sup> /g	L43
Phenyl-Hexyl	120 Å	60 °C	2.0–8.0	Yes	9%	130 m <sup>2</sup> /g	L11
SB-Aq	120 Å	80 °C	1.0–8.0	No	Proprietary	130 m <sup>2</sup> /g	L96
EC-CN	120 Å	60 °C	2.0–8.0	Yes	3.5%	130 m <sup>2</sup> /g	L10
HILIC-Z	100 Å	80 °C	2.0–12.0	No	Proprietary	95 m <sup>2</sup> /g	L114
HILIC	120 Å	60 °C	1.0–8.0	No	NA	130 m <sup>2</sup> /g	L3
HILIC-OH5	120 Å	45 °C	1.0–7.0	Proprietary	Proprietary	130 m <sup>2</sup> /g	L86
Chiral-V	120 Å	45 °C	2.5–7.0	Proprietary	Proprietary	130 m <sup>2</sup> /g	L88
Chiral-T	120 Å	45 °C	2.5–7.0	Proprietary	Proprietary	130 m <sup>2</sup> /g	L63
Chiral-CD	120 Å	45 °C	3.0–7.0	Proprietary	Proprietary	130 m <sup>2</sup> /g	L45
Chiral-CF	120 Å	45 °C	3.0–7.0	Proprietary	Proprietary	130 m <sup>2</sup> /g	NA

[5991-9123EN](#)

# Column

## Column performance report

SERIAL NUMBER: USDAZ01333

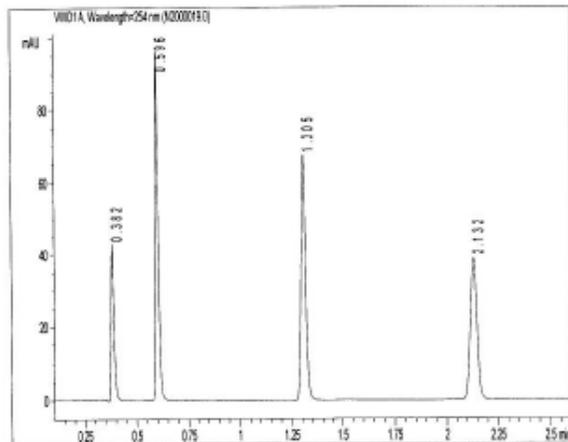
PART NUMBER: 959758-902  
 COLUMN TYPE: ZORBAX RRHD Eclipse Plus C18 2.1 x 100 mm, 1.8 µm  
 PACKING LOT #: B09089

### TEST CONDITIONS

MOBILE PHASE = 60% Acetonitrile / 40% Water  
 COLUMN PRESSURE = 517.2 Bar  
 COLUMN FLOW = 0.50 ml / min  
 LINEAR VELOCITY = 0.436 cm / sec  
 TEMPERATURE = AMBIENT (Nominally 23 °C)  
 INJECTION VOLUME = 1 µl

### QUALITY CONTROL PERFORMANCE RESULTS FOR NAPHTHALENE

TEST VALUES	SPECIFICATIONS
THEORETICAL PLATES = 22337	MIN = 21000
SELECTIVITY = 1.90	RANGE = 1.82 - 1.92
USP TAILING FACTOR = 1.08 (@ 5% Peak Height)	RANGE = 0.98 - 1.20
k' = 4.58	



Sample components with concentrations diluted in mobile phase in the following elution order.

Peak #	Conc (ug/ml)	Sample Component
1	10	Uracil
2	400	Phenol
3	50	4-Chloro Nitrobenzene
4	80	Naphthalene

Manufacturing test chromatogram is done on a modified LC system to minimize extra column volume and will differ from a typical lab HPLC

- Don't expect to get the exact same result as the performance report
- Test column performance on your instrument to have as a reference

# Column Documentation

## Column user guide

This booklet provides general information for all ZORBAX, Poroshell, Pursuit, and Polaris reversed-phase columns.

For additional detailed information about your specific phase or family, see: [agilent.com/chem/columnchoices](https://www.agilent.com/chem/columnchoices)

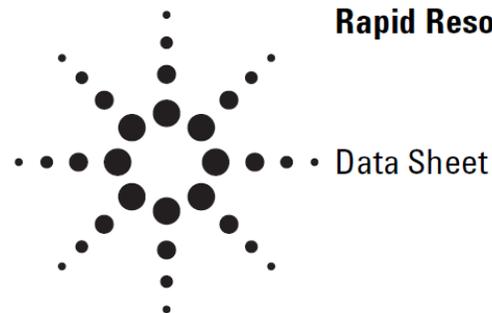
### Getting Started

A QC Column Performance Report, including a test chromatogram, is enclosed with every Agilent column. The QC test system has been modified from a standard system to minimize system dead volume, so it may vary from the system used in your lab. This allows a better evaluation of the column and assures a more consistent product. A properly configured LC system will generate similar results to the chromatogram on your QC Performance Report.

Modern columns are robust and are designed to operate for long periods under normal chromatographic conditions. You can maximize column performance by running it within specifications. Always review the specifications before putting in place a final method.

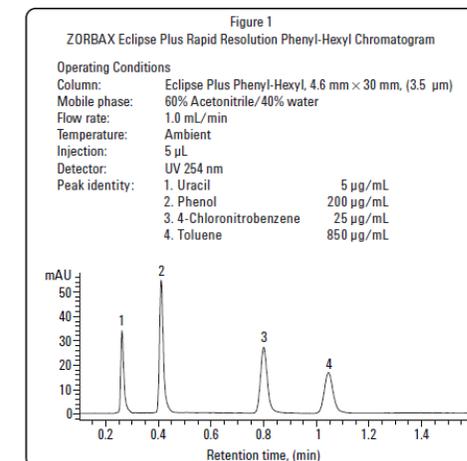
## Data sheet

### Agilent ZORBAX Eclipse Plus Phenyl-Hexyl Rapid Resolution Threaded Column



#### General Description

Eclipse Plus Phenyl-Hexyl columns are designed for superior peak shape with basic compounds, and deliver high efficiency and excellent peak shape with all sample types. Eclipse Plus Phenyl-Hexyl is especially useful for the separation of acidic, basic, and other highly polar compounds by reverse-phase liquid chromatography. Eclipse Plus Phenyl-Hexyl packing is made by first chemically bonding a dense monolayer of dimethylphenylhexylsilane stationary phase to a specially prepared, improved ultra-high purity (>99.995% SiO<sub>2</sub>) ZORBAX Rx-SIL porous silica support. This special silica support (Type B) is designed to reduce or eliminate strong adsorption of basic and highly polar compounds. The bonded-phase packing is then doubly endcapped using proprietary reagents and procedures to obtain maximum deactivation of the silica surface. Eclipse Plus Phenyl-Hexyl columns can be used for acidic and neutral samples, but are especially suited for separating basic compounds that produce poor peak shapes on other columns. These columns can be used for a wide range of applications and over a pH range of 2 to 8, accommodating most popular mobile phases.



# Column

## Initial column and system equilibration\*

If your method calls for a buffered mobile phase, in an appropriate vessel, test highest % organic/buffer ratio to verify that the buffer will not precipitate. With stirring, add organic to buffer first, not vice versa.

Equilibrate the reversed phase column with following solvents, in this order:

- 100% organic modifier
- Mobile phase minus buffer
- Buffered mobile phase containing highest % organic modifier (gradient high end)
- Buffered mobile phase containing lowest % organic modifier (gradient low end).

Inject the standard or sample several times until retention time is stable, or for gradient methods, precede the former with one or two blank gradients.

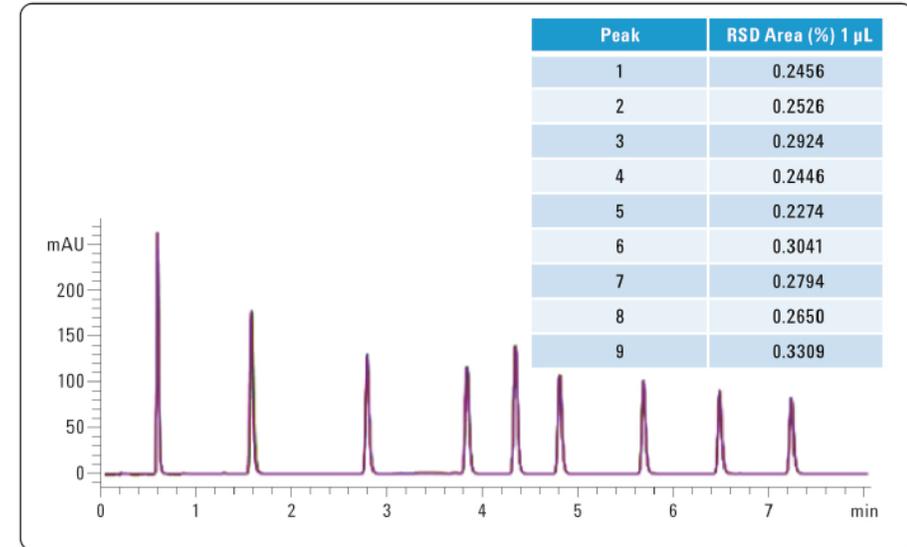
\*Or follow instructions in your column user guide

# Column

## Benchmarking the column

Benchmark a new column on your system

1. Standard mix; test mix (5188-6529, 01080-68704); QC reference material
2. Criteria like retention time, peak area, peak tailing, resolution, response, system pressure
3. Theoretical plates
  - Monitor column over time
  - Troubleshoot



### Chromatographic conditions

Sample: RRLC Checkout sample (p/n 5188-6529)  
Column: Agilent Poroshell 120 EC C18, 3 mm × 50 mm, 2.7 µm  
Mobile phase: A = Water  
B = Acetonitrile  
Gradient: 0 min 20% B  
8 min 80% B  
Flow rate: 1.2 mL/min  
Stop time: 8 min  
Post time: 4 min  
Injection volume: 1 µL  
Column temperature: 30 °C  
DAD: 245/10 nm  
Ref 400/100 nm  
Flow cell: 10 mm  
Peak width: <0.025 min (10 Hz)

Acetophenone  
Propiophenone  
Butyrophenone  
Valerophenone  
Hexanophenone  
Heptanophenone octanophenone  
Benzophenone  
Acetanilide

# Column

## Do you need a guard?



The **ZORBAX High Performance Guard cartridge** components assemble quickly and easily to provide a high efficiency, low dead volume guard column that seals, with hand tightening, **up to 340 bar or 200 bar (with a PEEK fitting)**.

For use with columns that have a 5  $\mu\text{m}$ , 3  $\mu\text{m}$  or 3.5  $\mu\text{m}$  packing and **400 bar pressure limit**.



**Agilent Fast Guard columns** (3/pk) are pre-assembled stainless steel **UHPLC** guards packed with **1.8  $\mu\text{m}$**  or **2.7  $\mu\text{m}$**  materials.

- Single replacement guard column (no cartridge)
- Rated to **600 bar – 1300 bar** to match column

# Column Storage

Follow the instructions in the column user manual

## Reversed phase columns

- Long term storage of silica-based columns should be in a pure organic solvent such as acetonitrile.
- If using buffered mobile phase, remove buffer by purging the column with 20 to 30 column volumes of a 50:50 mixture of methanol or acetonitrile and water, followed by 20 to 30 column volumes of the 100% organic solvent.
- Remove the column from the instrument and tightly cap with end plugs. Store in a safe place

# Summary

- Sample
  - Is it ready for chromatography?
- Supplies
  - Critical supplies on hand
- Instrument
  - Maintenance up to date
- Method conditions
- Column
  - Right choice for your sample and conditions
- Final checklist
  - Shutdown (see appendix)
    - Short term
    - Long Term

# Resources for Support

- Agilent University training <http://www.agilent.com/crosslab/university>
- Tech support <http://www.agilent.com/chem/techsupport>
- Agilent University resource page [Agilent Collection of Columns, Supplies, and Standards Resources - Wiki - Consumables - Agilent Community](#)
  - Quick reference guides
  - Catalogs, column user guides
  - Online selection tools, how-to videos
- InfinityLab LC Supplies catalog ([5991-8031EN](#))
- LC handbook ([5990-7595EN](#))
- Best Practices for using an Agilent LC system ([01200-90090](#))
- LC Troubleshooting poster ([5994-0709EN](#))
- Youtube – [Agilent Channel](#) (maintenance videos)



# Contact Agilent Chemistries and Supplies Technical Support



1-800-227-9770 option 3, option 3:

- Option 1 for GC and GC/MS columns and supplies
- Option 2 for LC and LC/MS columns and supplies
- Option 3 for sample preparation
- Option 4 for spectroscopy supplies
- Option 5 for chemical standards
- Option 6 for former Prozyme products

Available in the U.S. and Canada, 8–5 all time zones

[gc-column-support@agilent.com](mailto:gc-column-support@agilent.com)

[lc-column-support@agilent.com](mailto:lc-column-support@agilent.com)

[spp-support@agilent.com](mailto:spp-support@agilent.com)

[spectro-supplies-support@agilent.com](mailto:spectro-supplies-support@agilent.com)

[chem-standards-support@agilent.com](mailto:chem-standards-support@agilent.com)

[advancebio.glycan@agilent.com](mailto:advancebio.glycan@agilent.com)

Web chat: Product pages of [agilent.com](http://agilent.com)

# APPENDIX

# Determining the Dwell Volume of Your System

**Replace column with short piece of HPLC stainless steel tubing**

**Prepare mobile phase components**

**A. water - UV-transparent**

**B. water with 0.2% acetone - UV-absorbing**

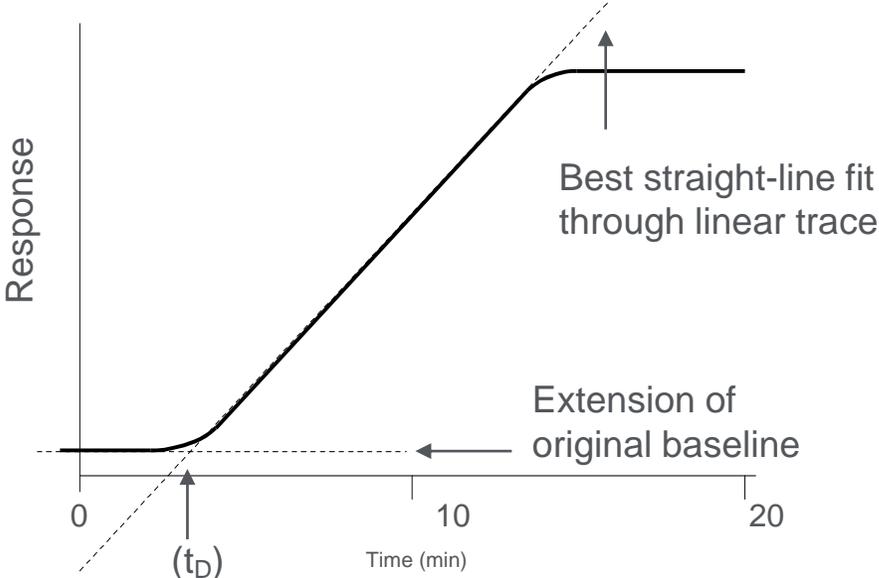
**Monitor at 265 nm**

**Adjust attenuation such that both 100% A and 100% B are on scale**

**Run gradient profile 0 - 100% B/10 min at 1.0 mL/min**

**Record**

# Measuring Dwell Volume



Intersection identifies dwell time ( $t_D$ )

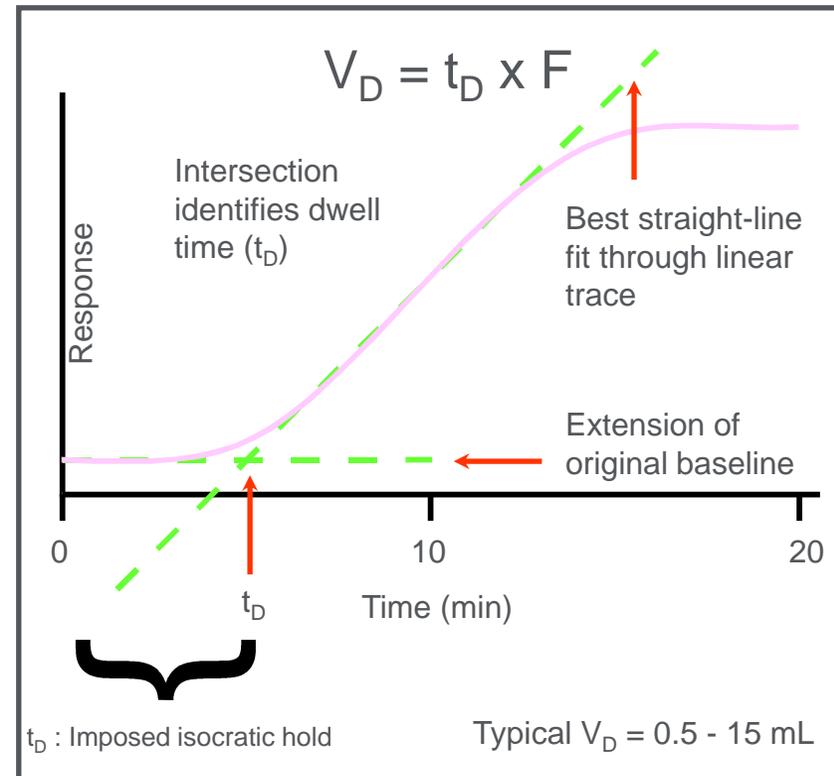
$$V_D = t_D \times F$$
$$V_D = \text{Dwell volume}$$

# Measuring Dwell Volume

If using gradient conditions, report dwell volume ( $V_D$ ).  
 $V_D$  varies from instrument to instrument.

## Dwell volume impact

A chromatogram generated on one instrument ( $V_{D1}$ ) can have a very different profile if generated on another instrument ( $V_{D2}$ ).



High pressure mixing:  $V_D =$  mixing chamber + connecting tubing + injector

Low pressure mixing:  $V_D =$  the above + pump heads + associated plumbing

# Correcting for Dwell Volume

1. Measure the dwell volume of your HPLC system

$$V_D = 1.0 \text{ mL}$$

2. Draw an effective gradient profile at the first flow rate

Calculate the time delay (imposed isocratic hold) caused by dwell volume

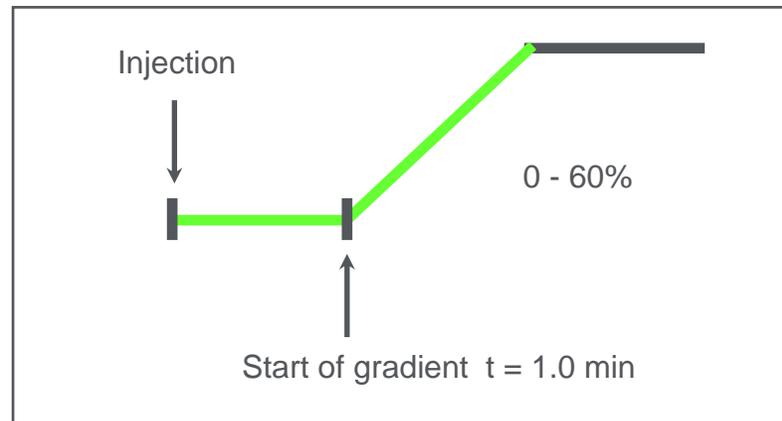
$$V_D = t_D \cdot F \quad 1.0 \text{ mL} = t_D \cdot 1.0 \text{ mL/min}$$

where  $F = 1.0 \text{ mL/min}$  for  $4.6 \times 150 \text{ mm}$  column

$$V_D = 1.0 \text{ mL}$$

$$t_D = F/V_D \quad t_D = 1.0 \text{ mL/min}/1.0 \text{ mL}$$

$$t_D = 1.0 \text{ min}$$



# Correcting for Dwell Volume

If  $V_{D1} > V_{D2}$

Compensate for longer  $V_{D1}$  by adding  
an isocratic hold to  $V_{D2}$ , such that  
 $\text{Hold} + V_{D2} = V_{D1}$

If  $V_{D1} < V_{D2}$

Delay injection, such that  $V_{D2} - \text{delay} = V_{D1}$   
(very difficult to accomplish in practice )

# Shutdown State and Instrument Flushing

Shutdown state

Next day use—using same buffers

- Pump the mobile phase very slowly (for example, 0.01 – 0.1 mL/min)

When flushing the column or for longer-term column storage

- Flush with 20/80 organic/water, then 80/20 organic/water or 100% organic

Instrument flushing

- ✓ Replace the column with capillary tubing. Leave disconnected from detector
  - ✓ Flush pumps with water, then connect capillary tubing to the detector
  - ✓ Inject water two to three times at maximum injection volume setting
  - ✓ Flush all pumps with 100% organic for long-term storage
- 
- **Check your instrument manual for manufacturer's guidance**

# Buffer Preparation – General Guidance

1. Dissolve salt in organic-free water in a 1 or 2 L beaker. Use an appropriate volume to leave room for the pH adjustment solution. Equilibrate the solution to room temperature for maximum accuracy.
2. Calibrate pH meter. Use two-level calibration and bracket the desired pH. Use an appropriate audit solution to monitor statistical control (for example, potassium hydrogen tartrate, saturated solution, pH = 3.56).
3. Adjust the salt solution to the desired pH. Minimize the amount of time the electrode spends in the buffer solution (contamination). Avoid overshoot and readjustment (ionic strength differences can arise).
4. Transfer the pH-adjusted buffer solution quantitatively to a volumetric flask, dilute to volume, and mix.
5. Filter through 0.45  $\mu\text{m}$  filter. Discard the first 50 to 100 mL filtrate. Rinse the solvent reservoir with a small volume of filtrate and discard. Fill the reservoir with the remaining filtrate or prepare a premix with the organic modifier.
  - InfinityLab solvent filtration assembly (includes 250 mL funnel, membrane holder base, 1L flask and aluminum clamp), p/n 5191-6776
  - Nylon filter membranes, 47 mm, 0.45  $\mu\text{m}$  pore size, 100/pk, p/n 5191-4338