

Freetrapper Moc Instructions

STOCK NO. 2669
INCLUDES MEN'S SIZES NO. 5-13.



LACED STYLE



BUCKLE STYLE

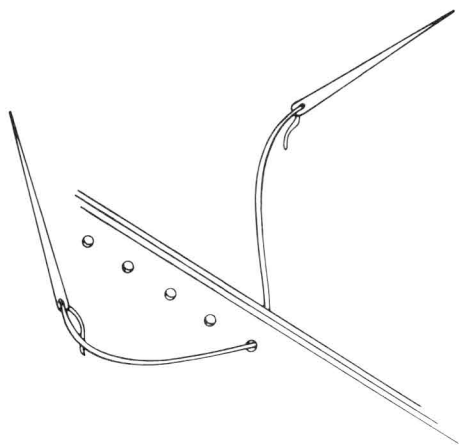
YOU WILL NEED:

8080 French Edge Skiver
No. 0 Mini Punch
No. 4 Mini Punch
Sharp Knife or Super Shears
Scratch Awl
Artificial Sinew
2 Each - 1192 Harness Needles
9078 Paul Bunyan Leather
Craftsman Cement
FOR BUCKLE STYLE:
1564 Oblong Punch
2 Each - No. 1693 Hand Forged 1" Buckle
FOR LACED STYLE:
2080 Indian Tan Boot Laces - Two 40" Lengths

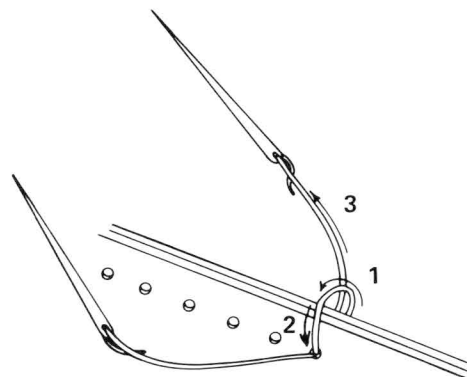


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Fort Worth, Texas 76133
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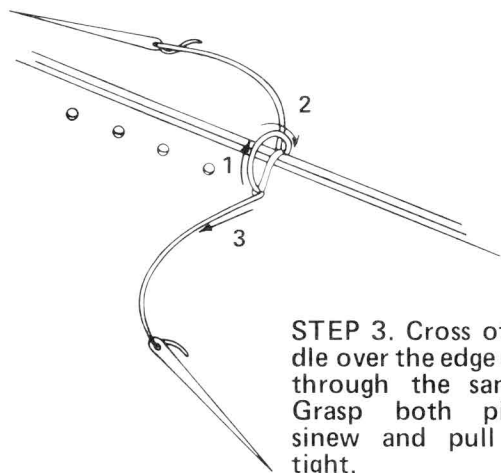
Cross Over Saddle Stitching



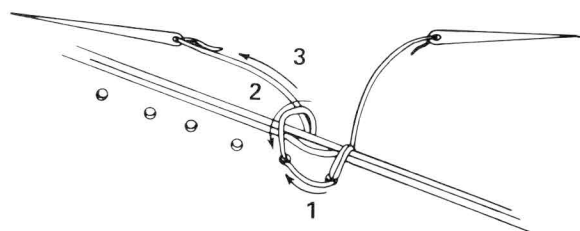
STEP 1. Place a harness needle on each end of sinew. Insert one needle through first set of aligned holes. Pull through until half the sinew is on each side of the hole.



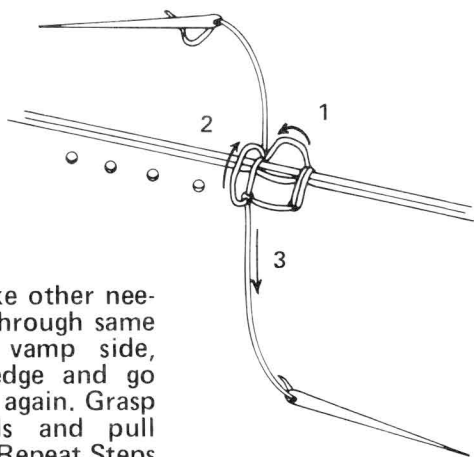
STEP 2. Cross one needle over the edge of the leathers, push through first hole and pull through.



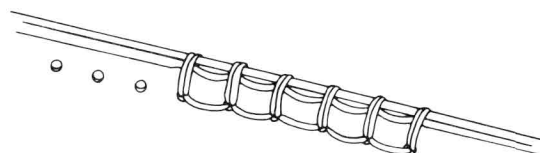
STEP 3. Cross other needle over the edge and push through the same hole. Grasp both pieces of sinew and pull stitches tight.



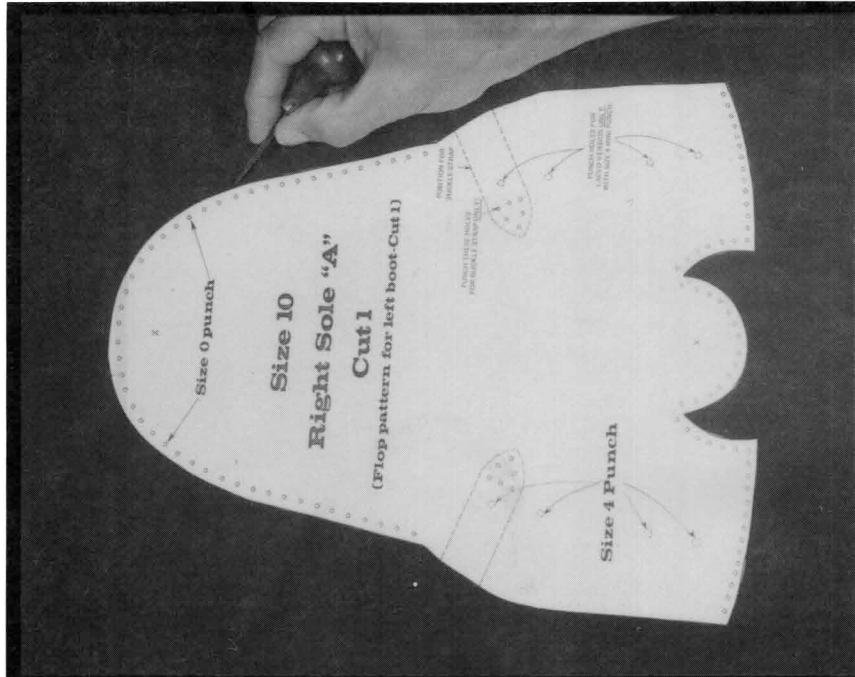
STEP 4. Take needle on sole of moc and stitch through next hole in sole and vamp. NOTE: The holes in the sole will not line up with the holes in the vamp. Use the needle as a lever to pull hole in sole into position. Go over edge of leather and stitch through same hole again with same needle.



STEP 5. Take other needle and go through same holes from vamp side, cross over edge and go through hole again. Grasp both threads and pull stitch tight. Repeat Steps 4 and 5 around to last hole.



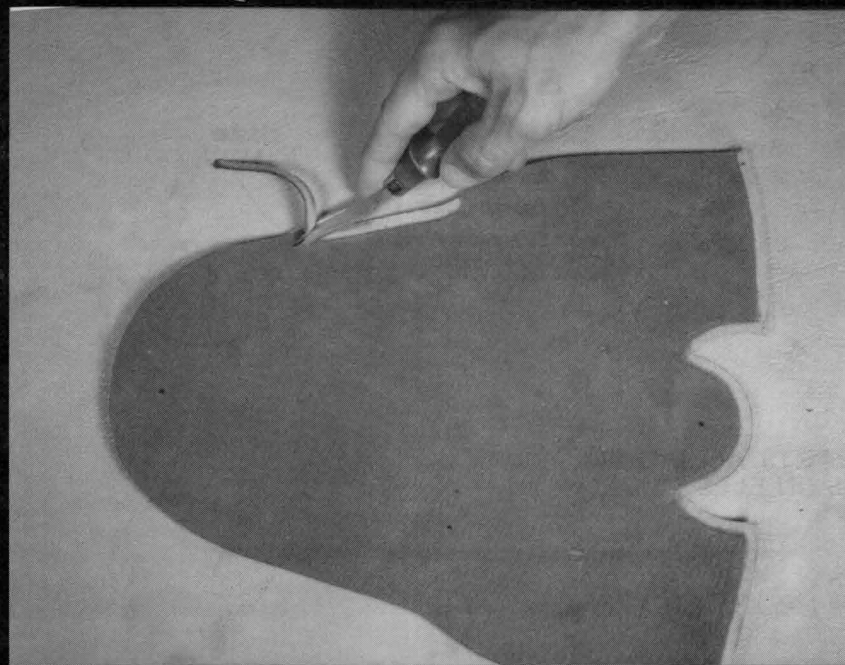
STEP 6. Repeat Steps 4 and 5 in last hole. Then cross needles over edge once more and push them through the hole to the inside of the moc. Tie the ends together tightly. Trim off excess sinew.



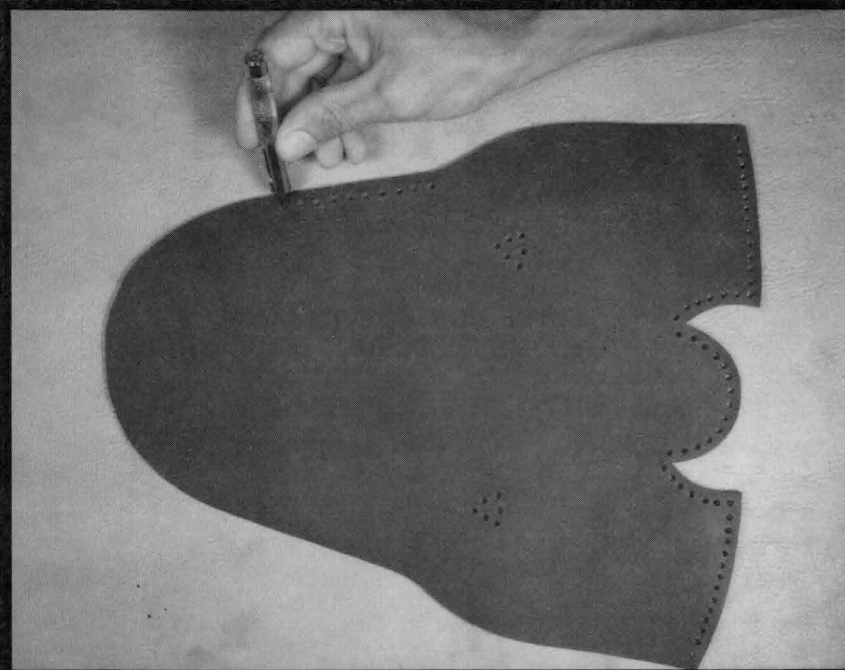
STEP 1. Cut out all patterns for your size, 1 SOLE (A), 1 INSOLE (B) and 1 VAMP (C). If you are making the buckle style, cut out the two strap patterns. Lay patterns on grain side of leather. Trace around patterns with a scratch awl, marking all holes as indicated. Flop SOLE (A), INNERSOLE (B) and VAMP (C) patterns and retrace for the left moc. It is not necessary to flop the strap patterns, but you do need to trace 2 of each strap.



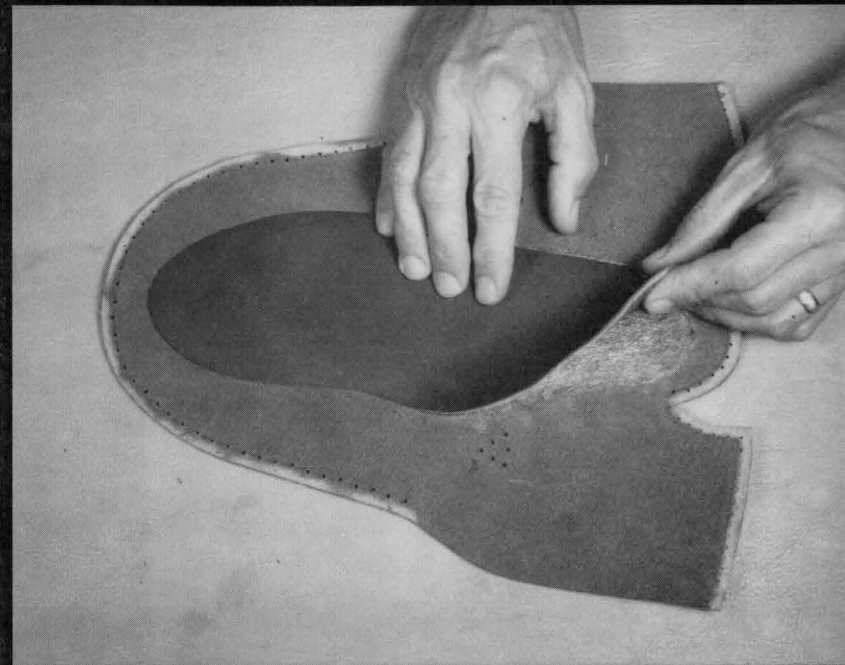
STEP 2. Cut out all parts with a sharp knife or super shears.



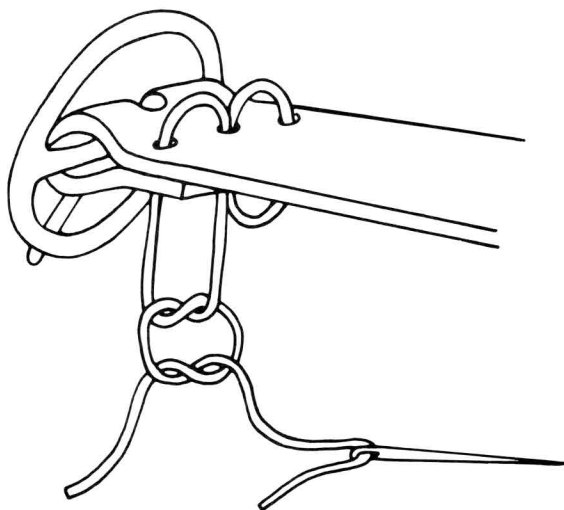
STEP 3. Following French Skiver Instruction, on the back of this sheet, skive flesh side of leather parts where indicated by gray areas. Do not skive more than half way through leather.



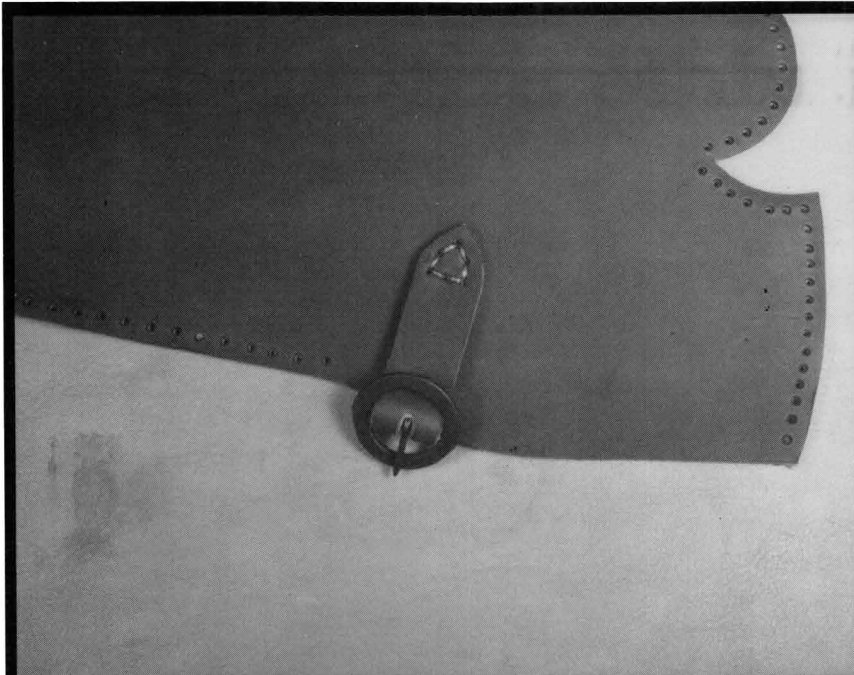
STEP 4. Punch all holes as indicated on pattern sheet.



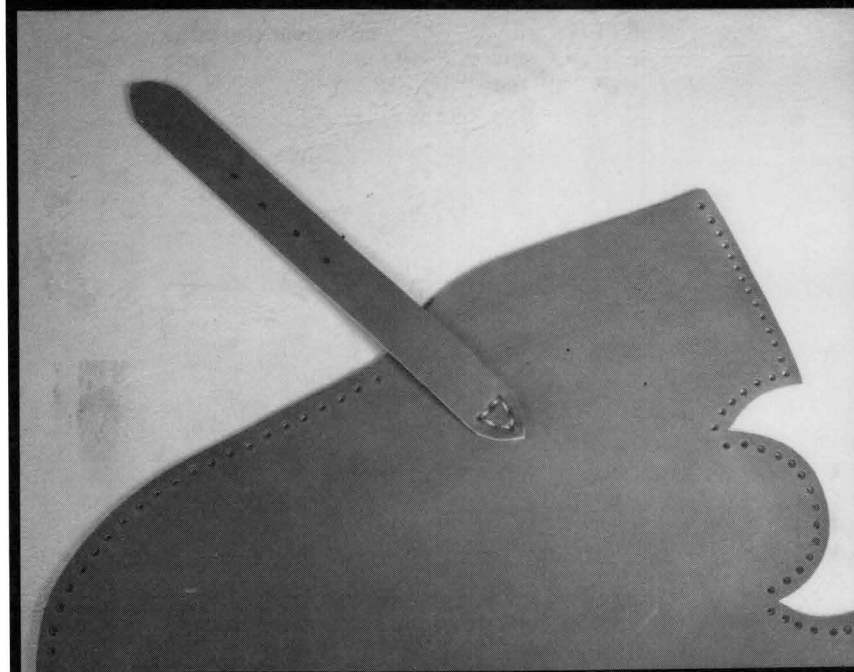
STEP 5. X's on SOLE (A) should be marked on flesh side. Match notches on toe and heel of INNERSOLE (B) with X's on SOLE (A). Using a scratch awl, trace around INNERSOLE (B). Apply craftsman to traced area on sole (A) and to flesh side of INNERSOLE (B). Adhere INNERSOLE (B) in place.



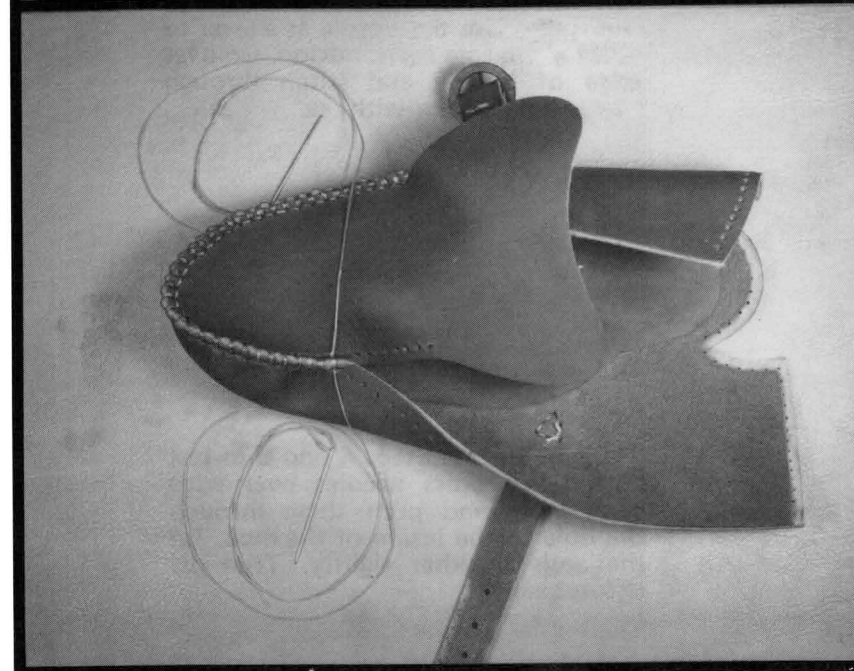
STEP 6. NOTE: (If you are making the laced style instead of the buckle style, skip to Step 9.) (a) Attach buckle to BUCKLE STRAP using 1 ft. of artificial sinew and one needle. Fold Strap around buckle as shown, aligning stitching holes. (b) Insert needle through first aligned holes leaving about 5" of thread in hole. (c) Go down through next holes, pulling thread tight. (d) Stitch back through center holes and tie ends tightly together in a square knot.



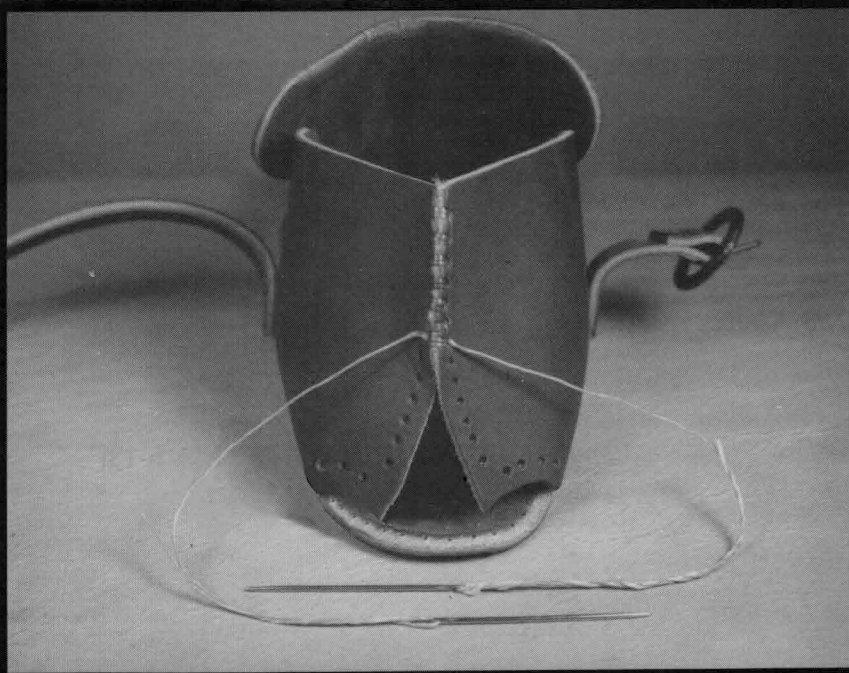
STEP 7. Align holes in other end of BUCKLE STRAP over corresponding holes on outside side of RIGHT SOLE (A), grain side up. Using 18" of artificial sinew and 1 needle stitch strap in place as in Step 6, tying off on flesh side of moc.



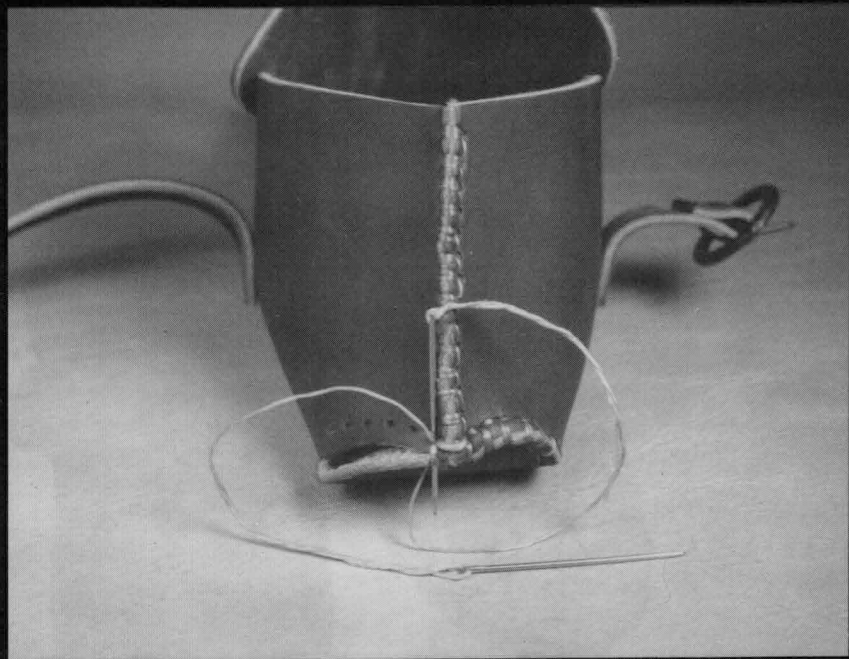
STEP 8. Attach BILLET STRAP to other side of RIGHT SOLE (A).



STEP 9. Align first hole in VAMP (C) and first holes in SOLE (A), flesh sides together. Using 4 yds. of artifical sinew, sew the VAMP (C) and SOLE (A) together following Cross Over Saddle Stitching Instructions. Begin stitching on the right side of the right moc and the left side of the left moc. This helps shape each moc in the proper direction.



STEP 10. Fold heel up and align holes. Using 4ft. of artifical sinew, stitch down heel following Cross Over Saddle Stitching Instructions.



STEP 11. Now fold bottom heel flap up and align holes. Using 4 ft. of artifical sinew stitch together using Cross Over Saddle Stitching Instructions.

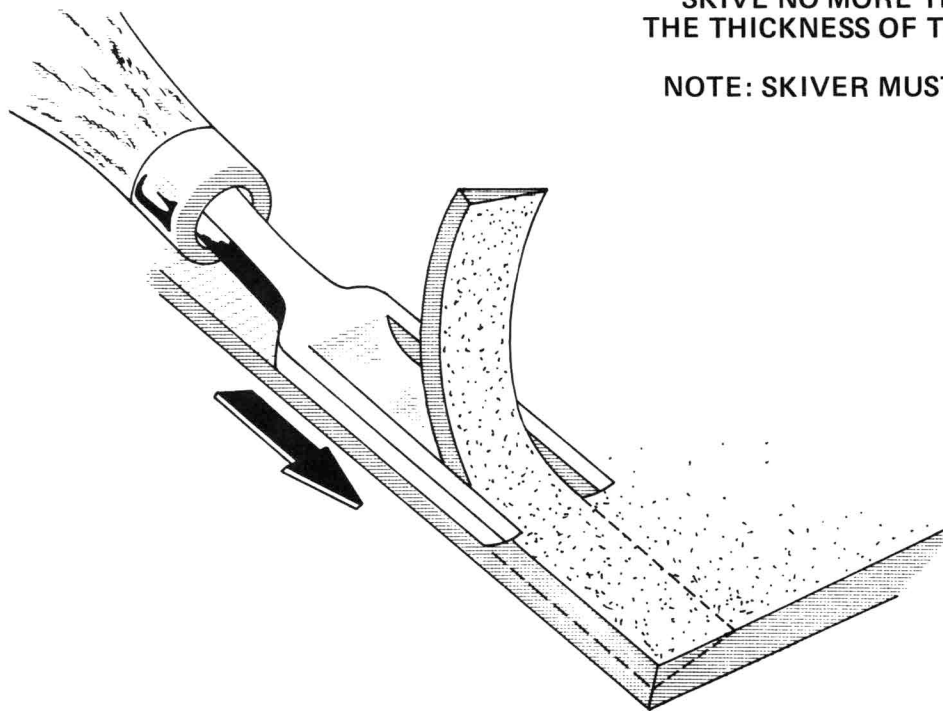


STEP 12. If you are making the tied style, run 40'' Indian Tan boot laces through holes and tie on top.

French Skive

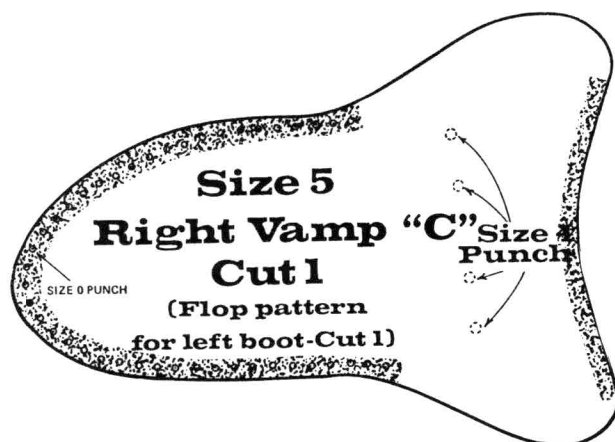
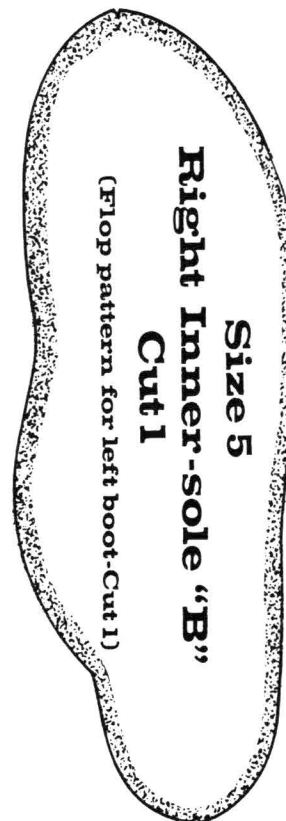
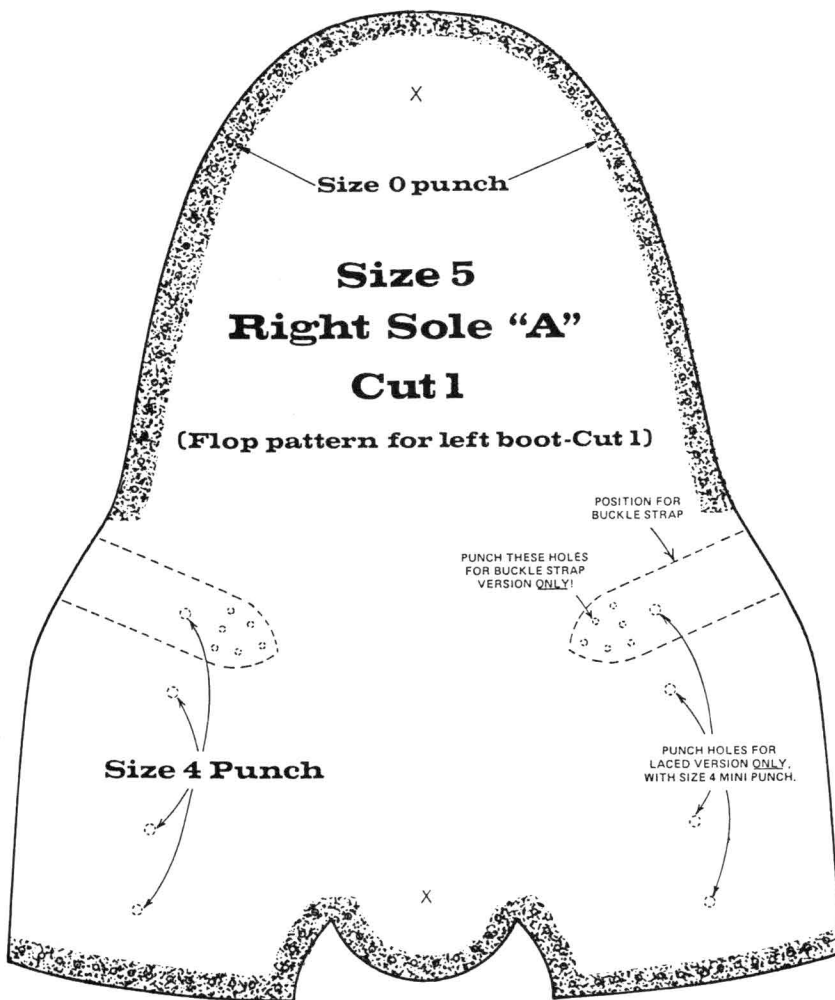
SKIVE NO MORE THAN HALF
THE THICKNESS OF THE LEATHER.

NOTE: SKIVER MUST BE SHARP!



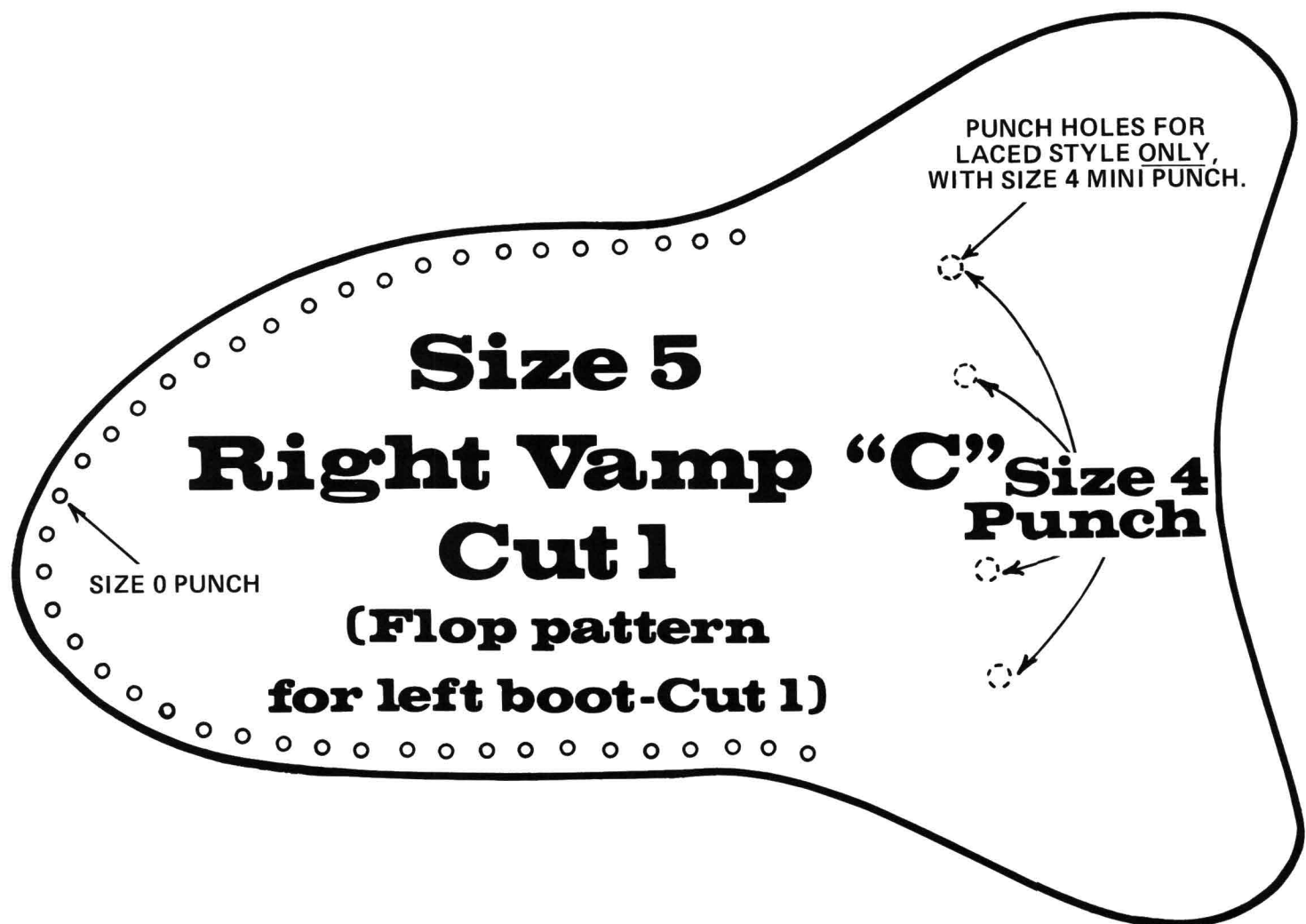
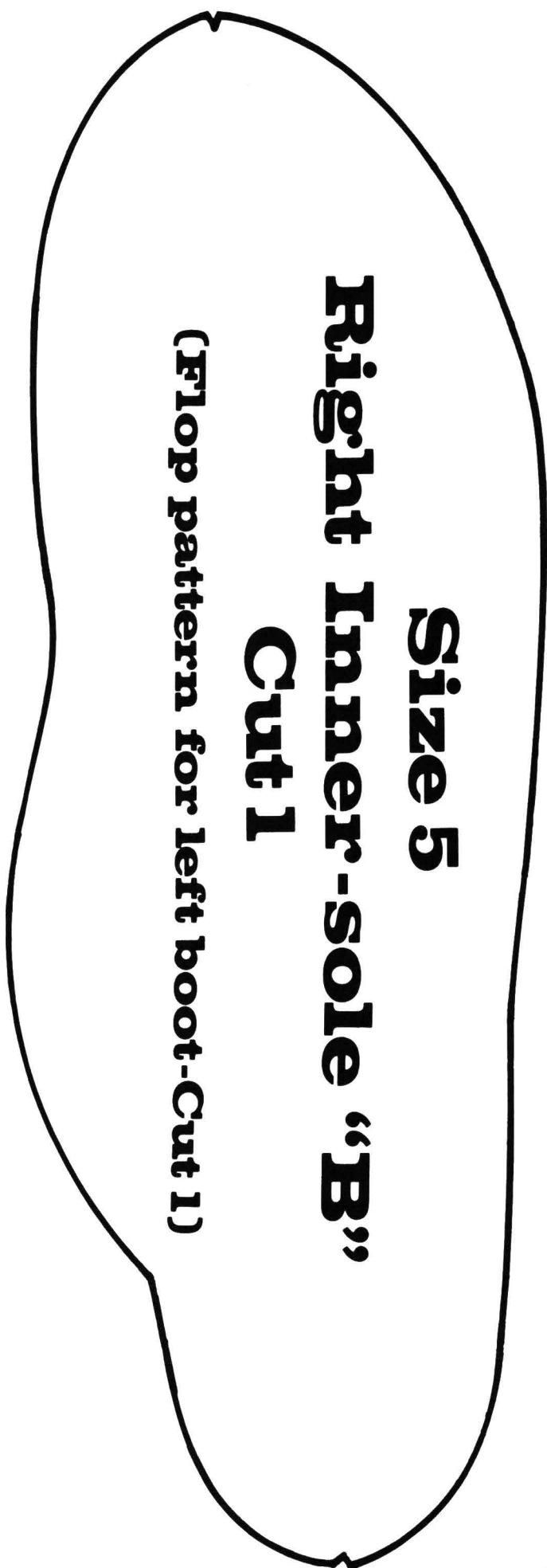
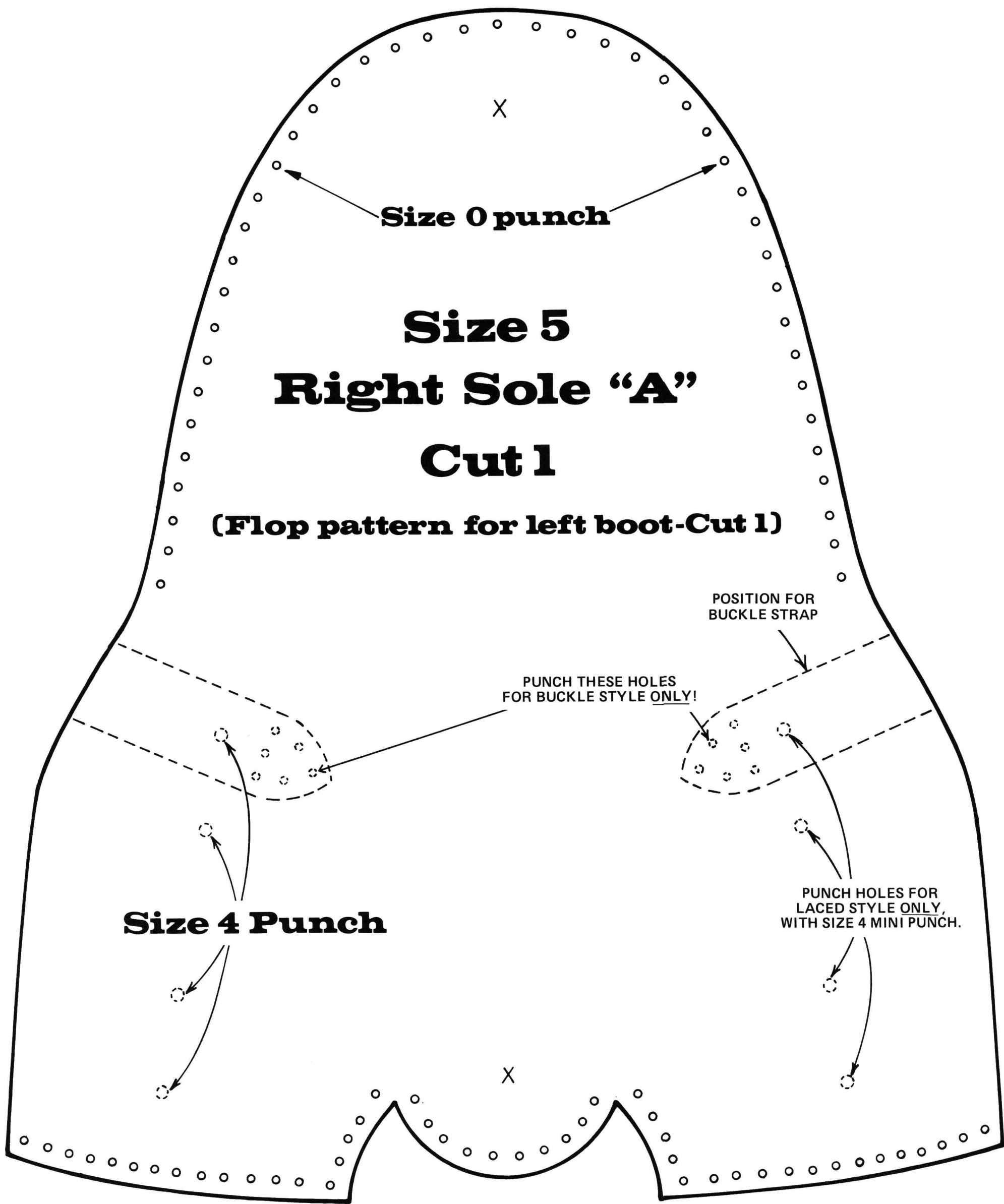
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er Instructions

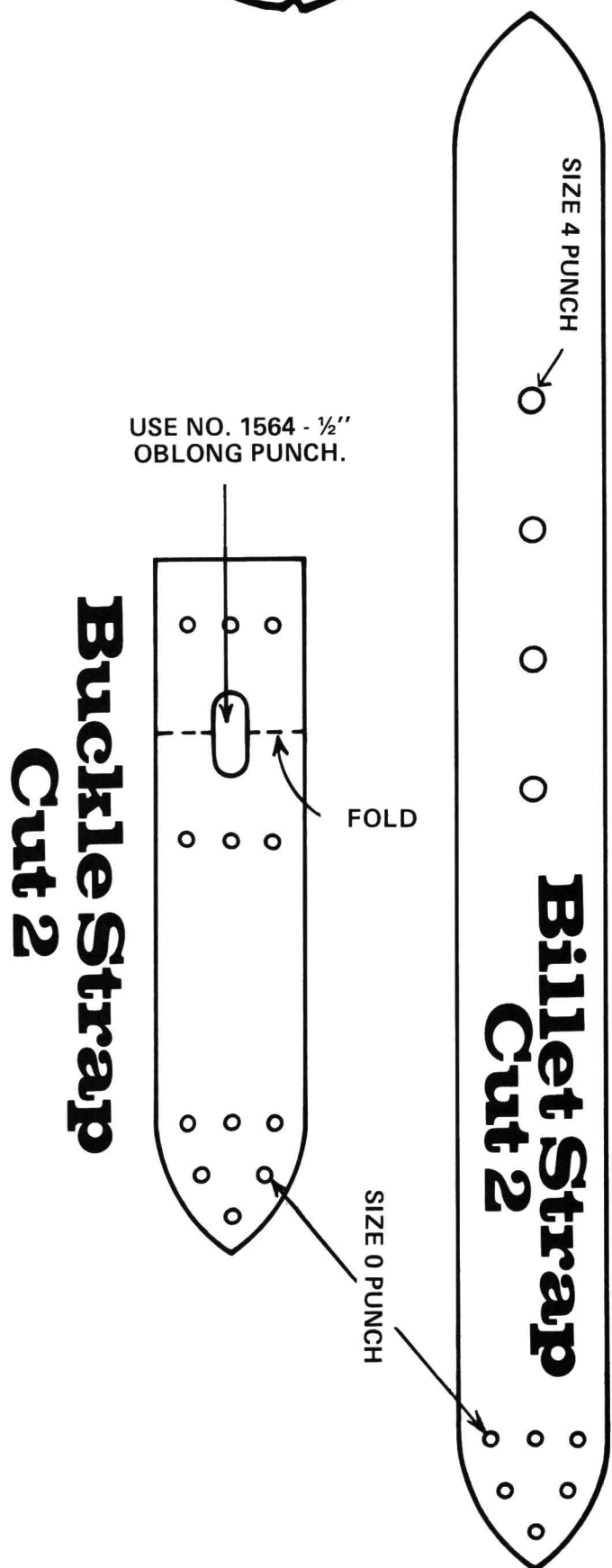


SKIVE PATTERN PARTS AS SHOWN
BY SHADED AREAS ON FLESH SIDE.

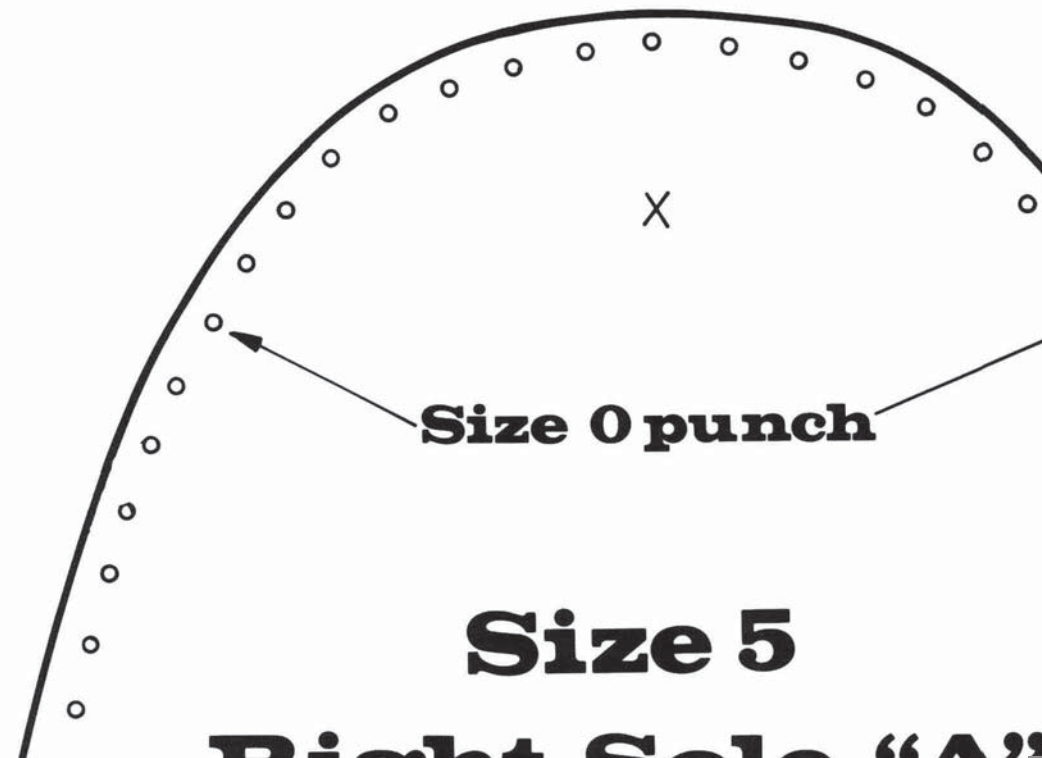
Pattern for Freetrapper Moc-Size 5



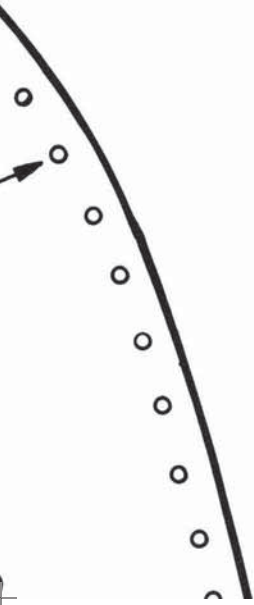
**Note: Buckle strap
goes on outside of moc.**



Pattern for Freetrapper Mo



c-Size 5



Right In
C
(Flop pattern)

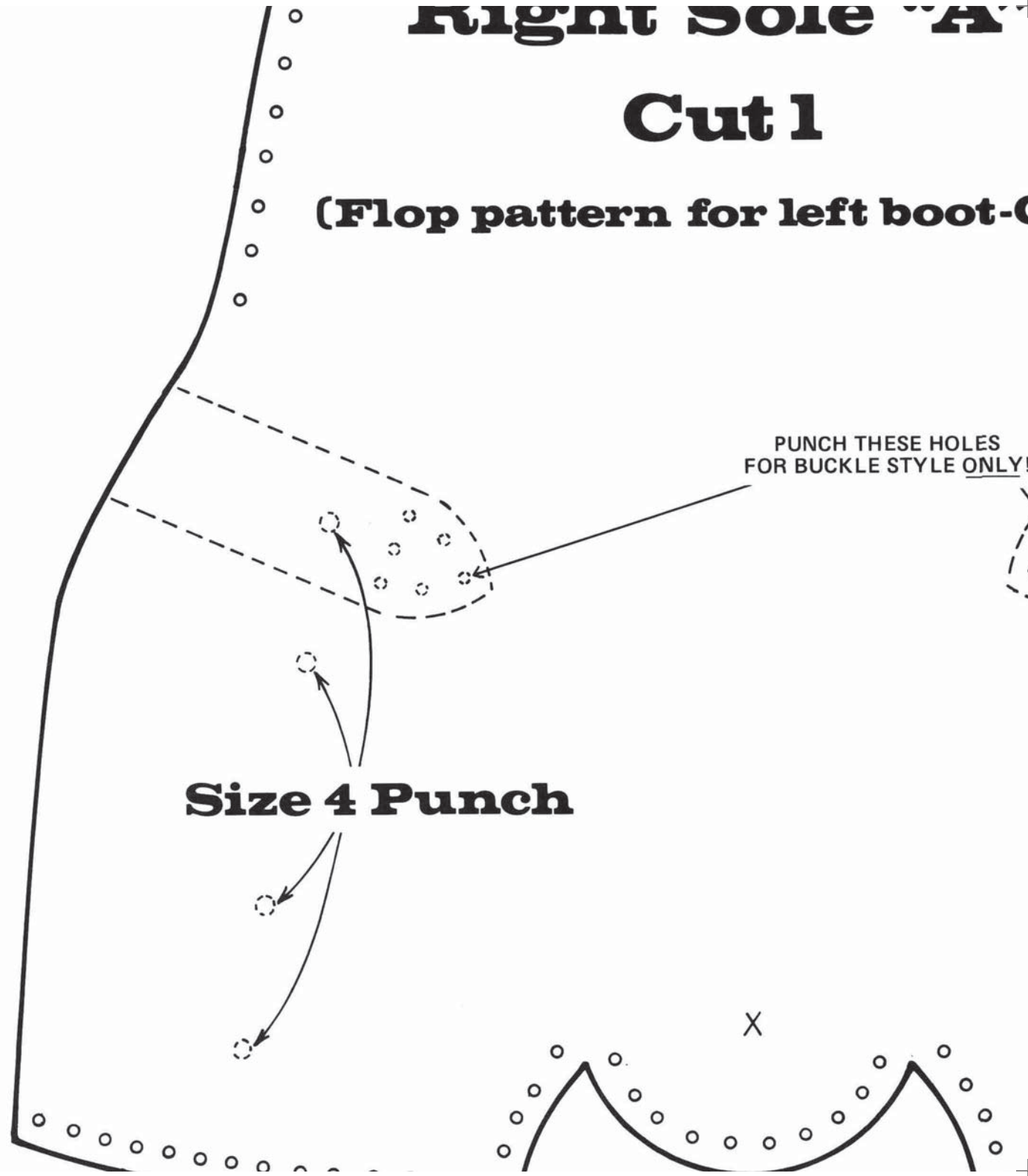
Right Sole "A"

Cut 1

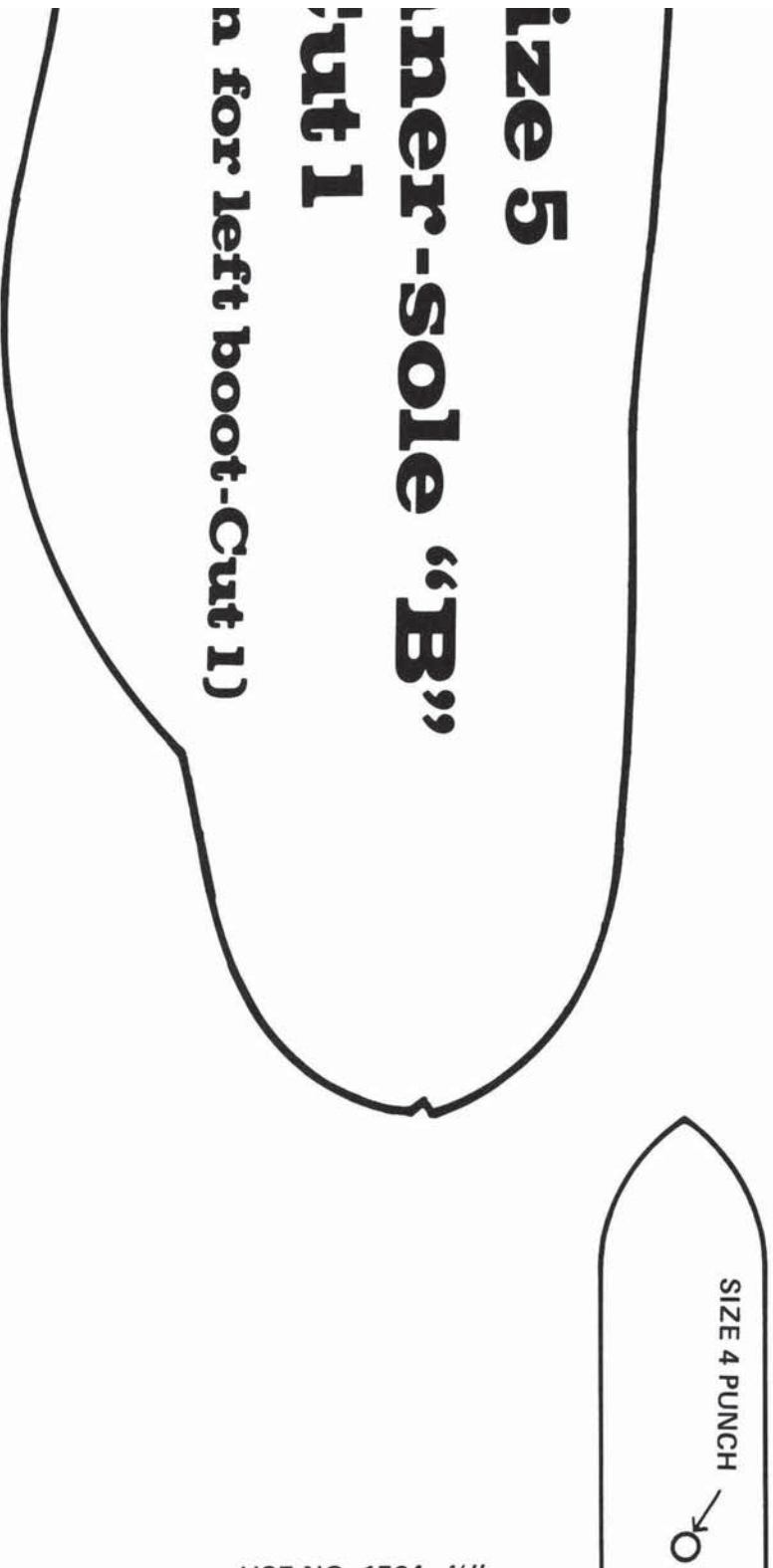
(Flop pattern for left boot-)

PUNCH THESE HOLES
FOR BUCKLE STYLE ONLY!

Size 4 Punch



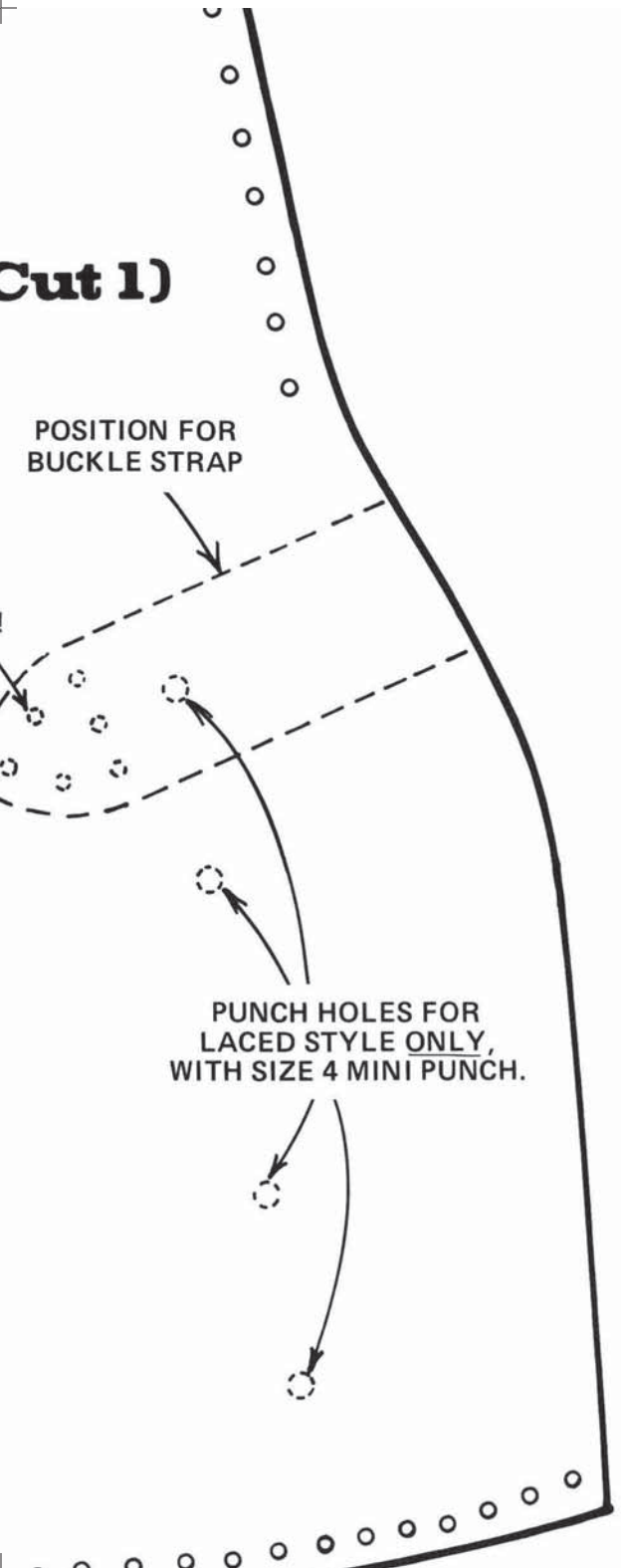
Size 5
Inner-Sole "B"
Cut 1
Pattern for left boot-Cut 1)

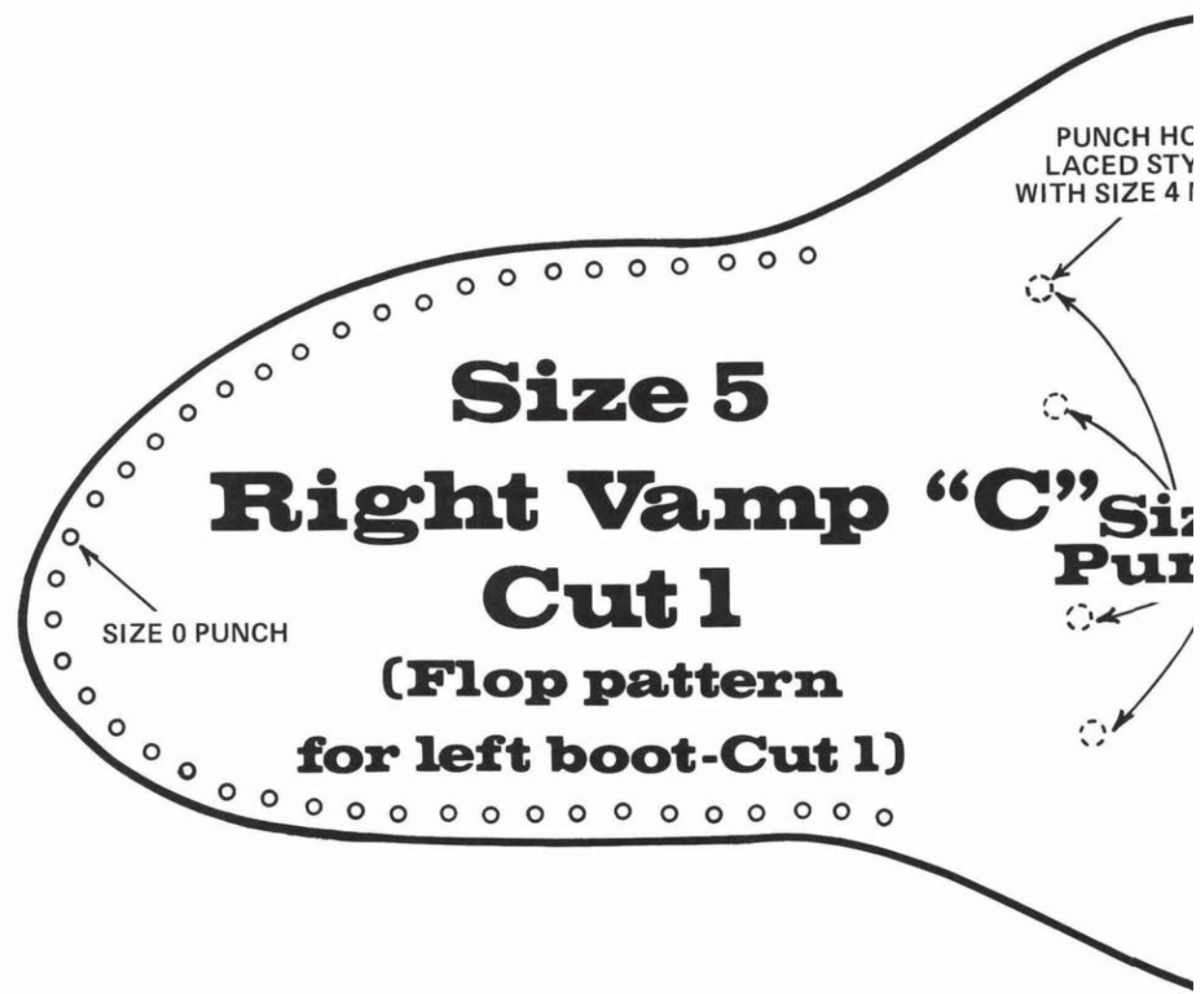


Cut 1)

POSITION FOR
BUCKLE STRAP

PUNCH HOLES FOR
LACED STYLE ONLY,
WITH SIZE 4 MINI PUNCH.





Size 5
Right Vamp "C"
Cut 1
(Flop pattern
for left boot-Cut 1)

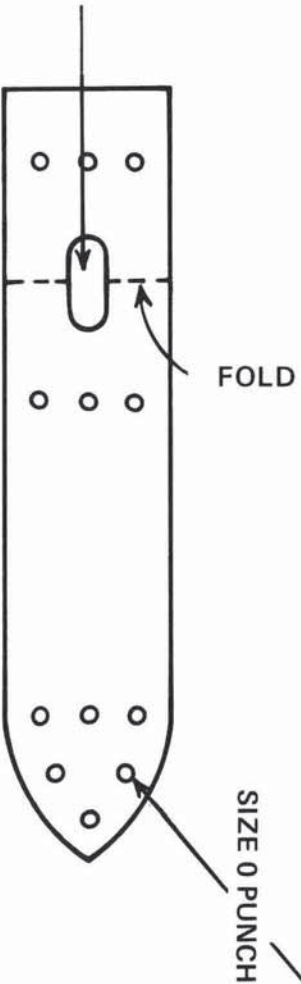
SIZE 0 PUNCH

PUNCH HC
LACED STY
WITH SIZE 4 I

Size 4 I
Punch



USE NO. 1564 - 1/2" OBLONG PUNCH.



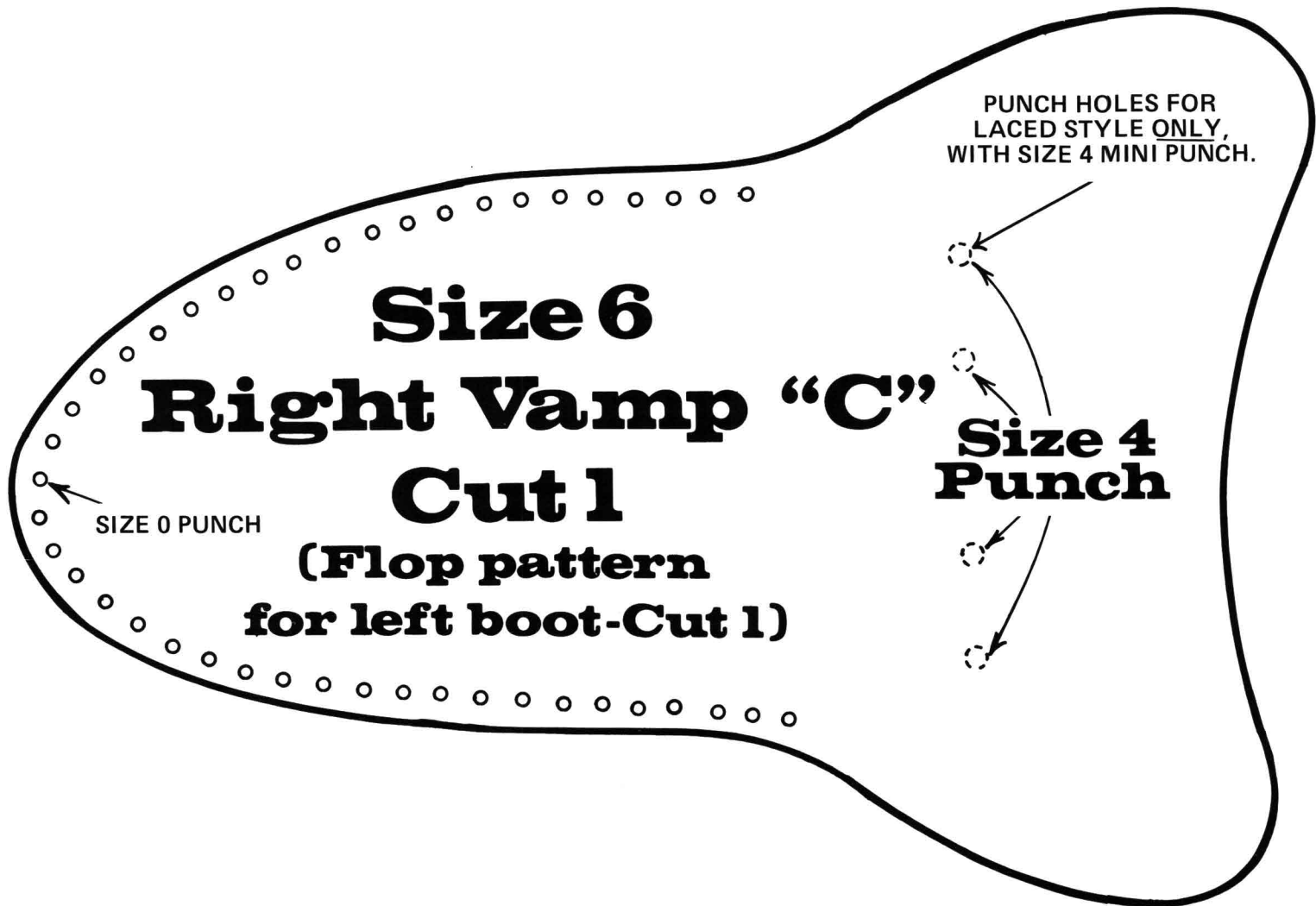
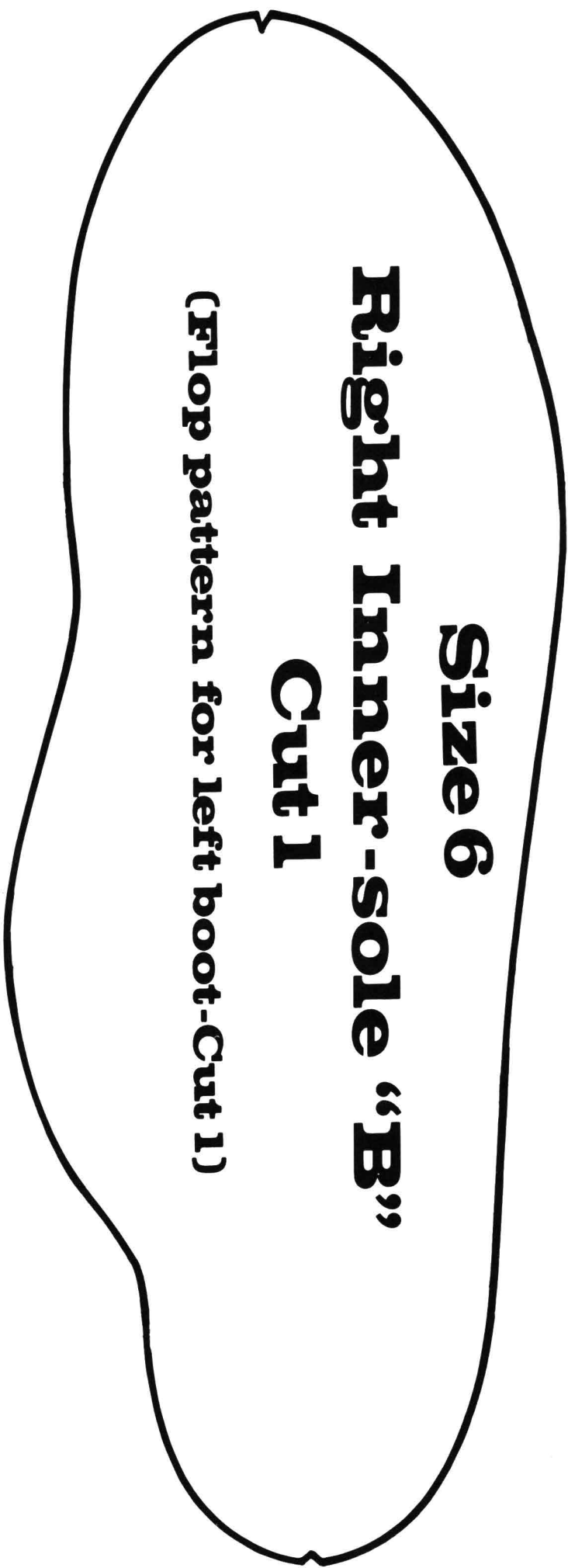
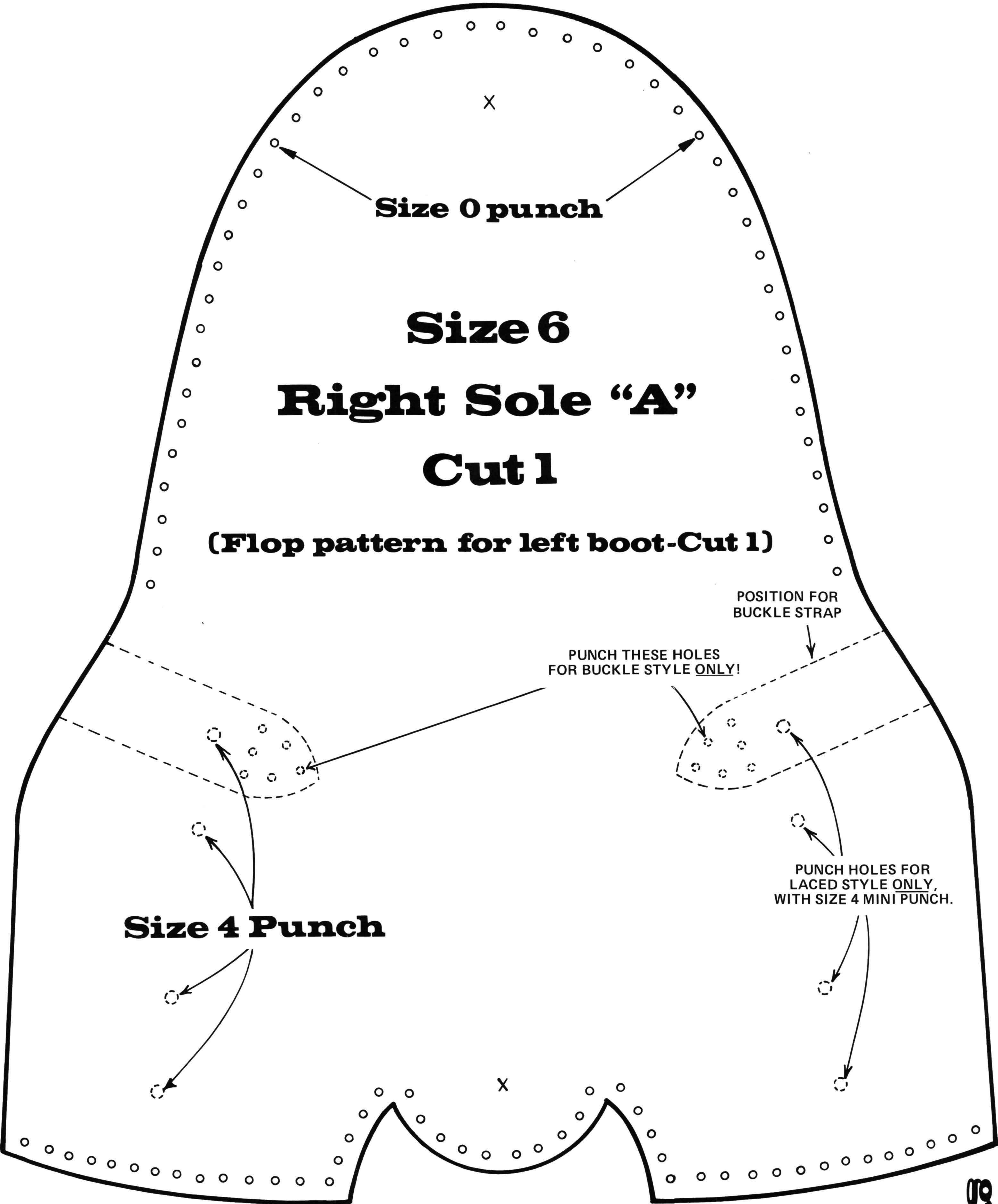
Buckle Strap Cut 2

**Note: Buckle strap
goes on outside of moc.**

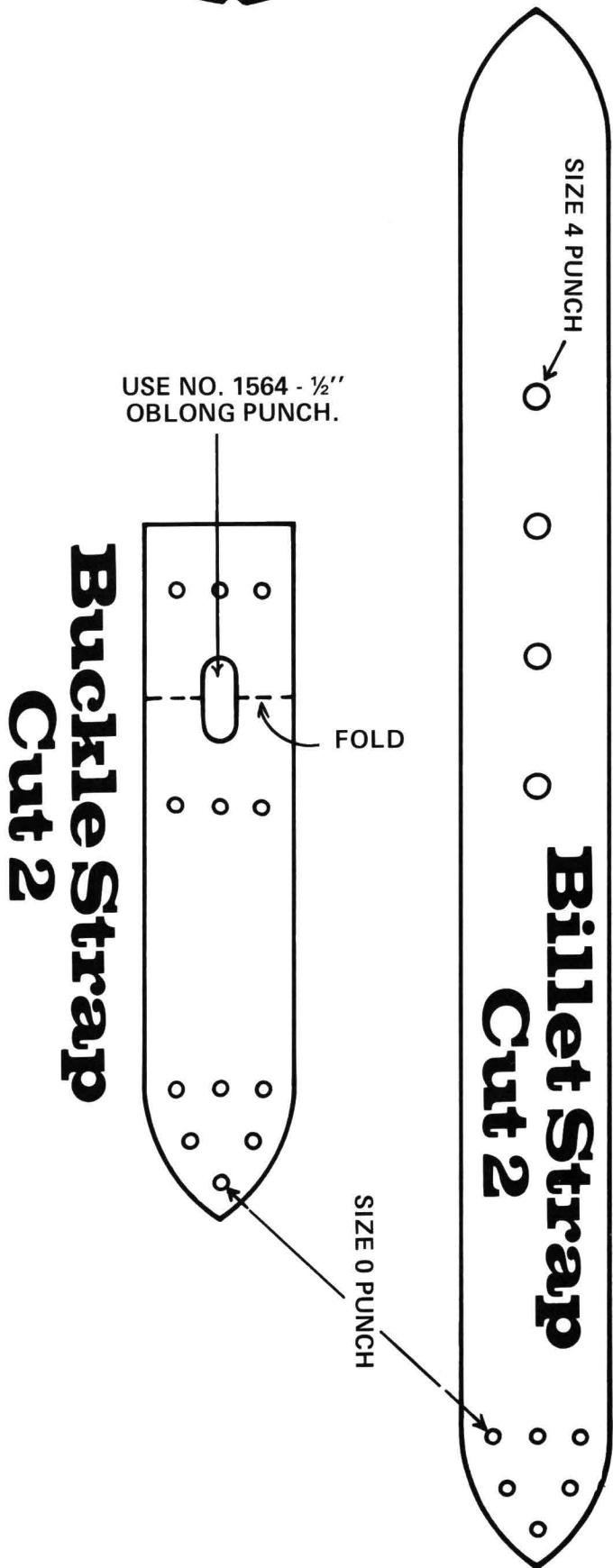
HOLES FOR
STAPLE ONLY,
MINI PUNCH.

Size 4
inch

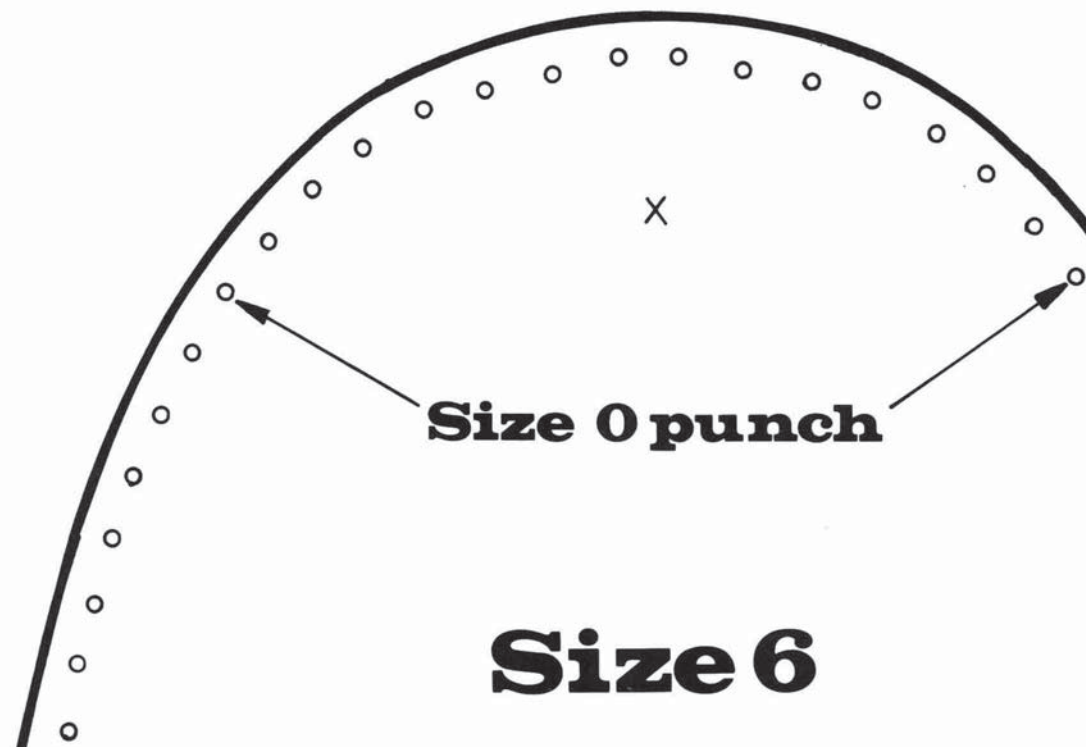
Pattern for Freetrapper Moc-Size 6



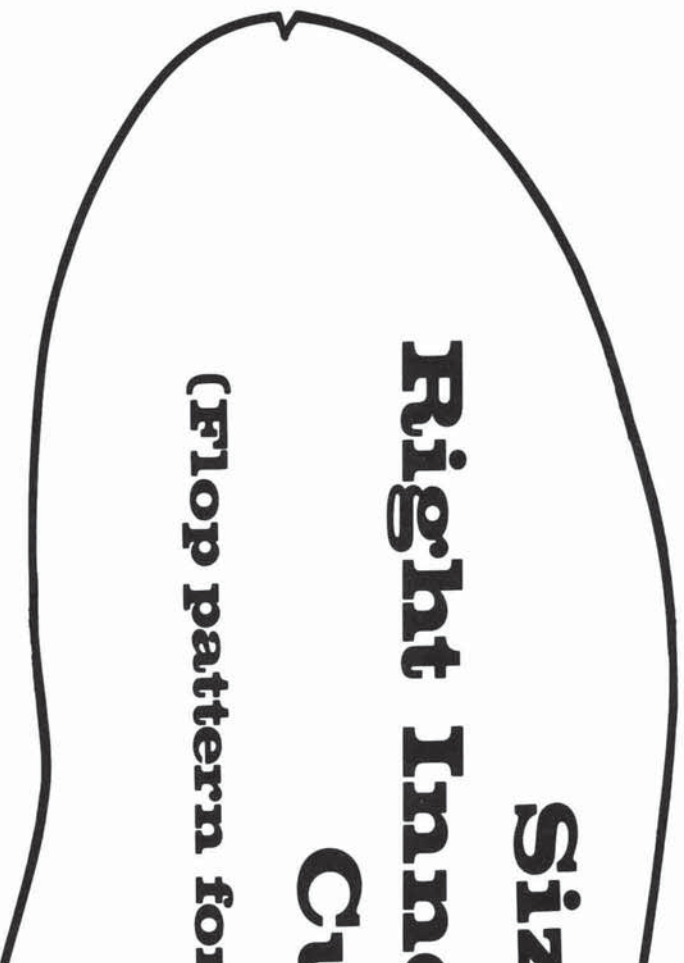
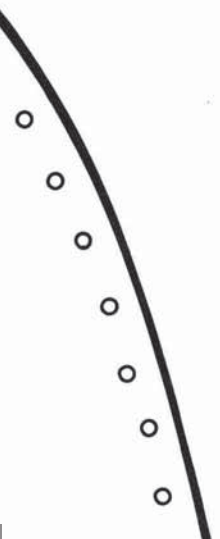
**Note: Buckle strap
goes on outside of moc.**



Pattern for Freetrapper Moc-



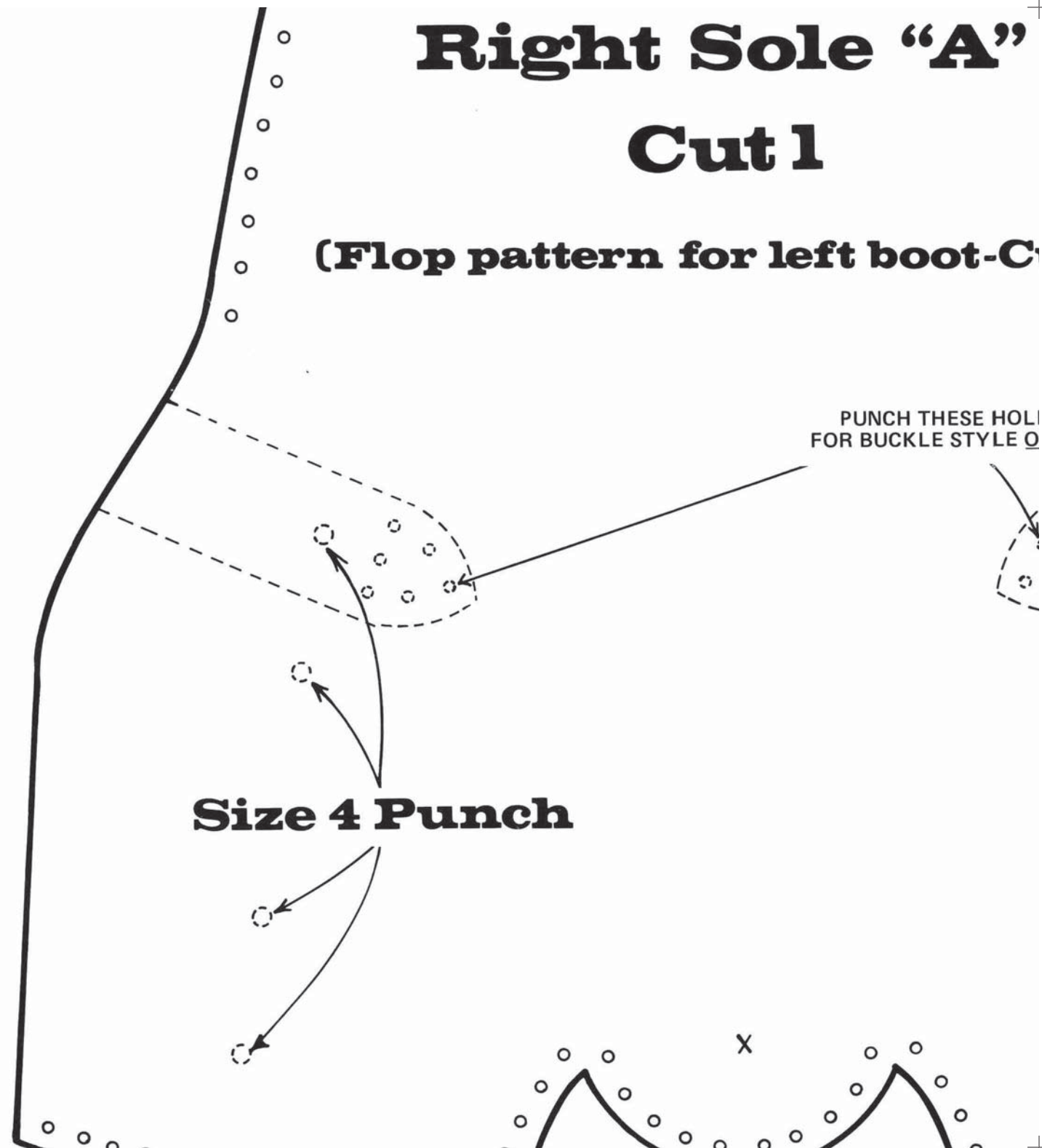
Size 6



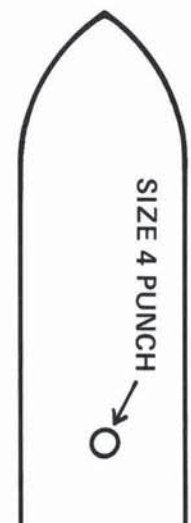
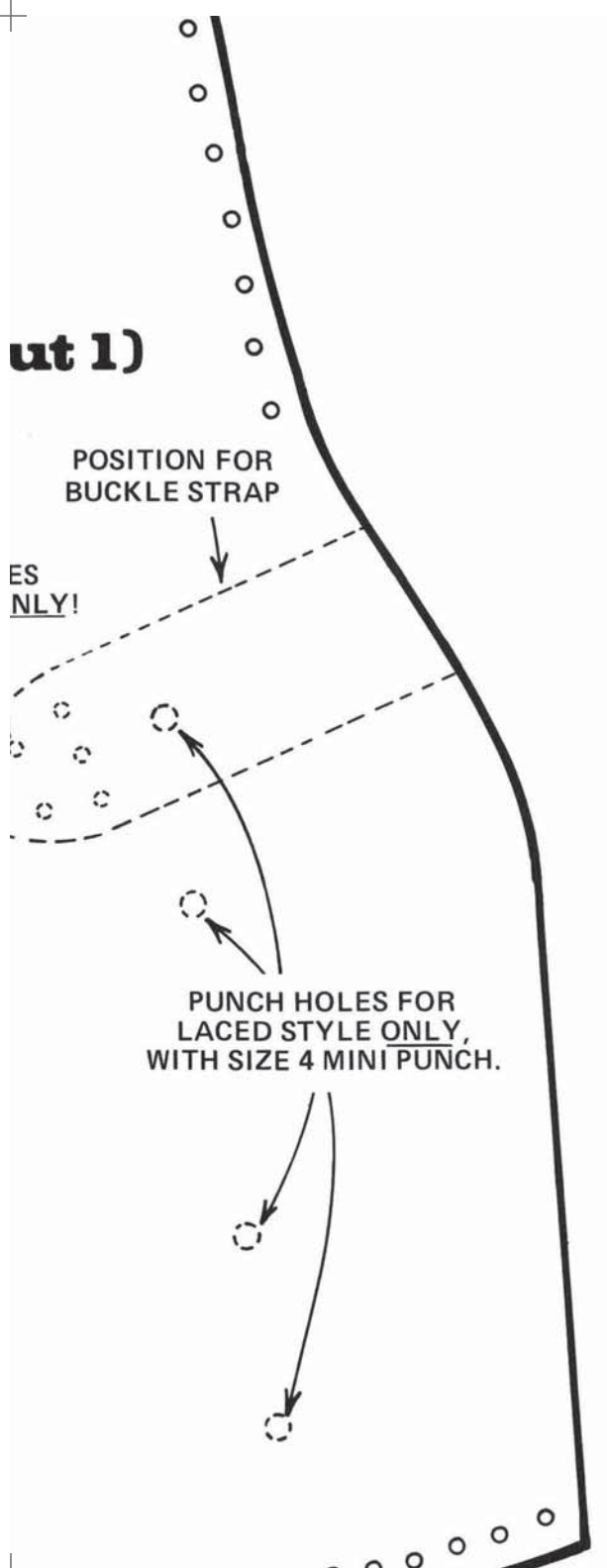
Right Sole "A"

Cut 1

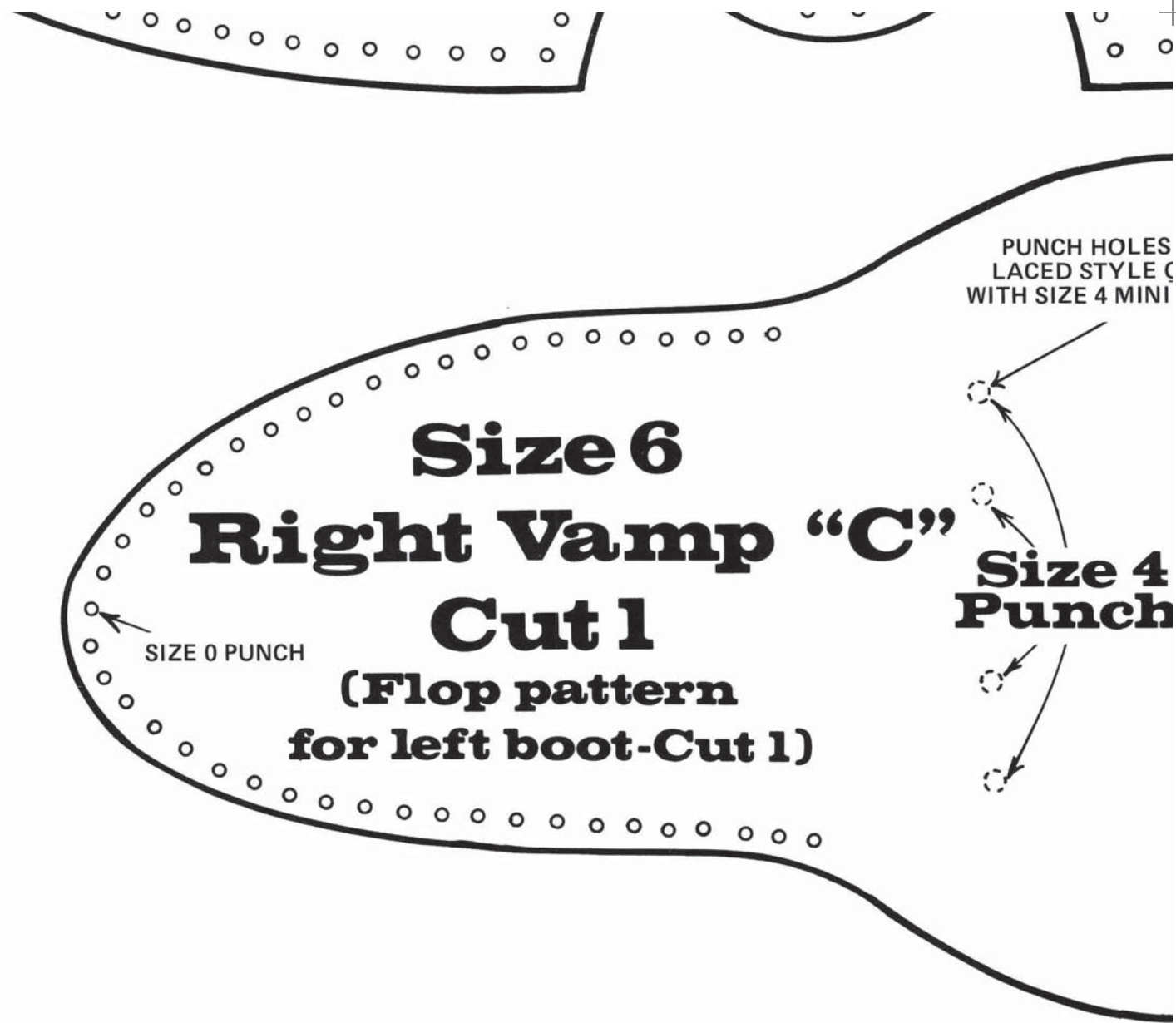
(Flop pattern for left boot-C)

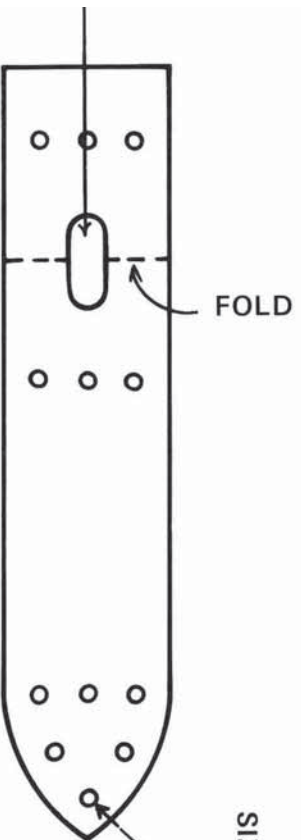


Size 6
Ever-Sole "B"
Part 1
(Left boot-Cut 1)



USE NO. 1564 - 1/2" OBLONG PUNCH.



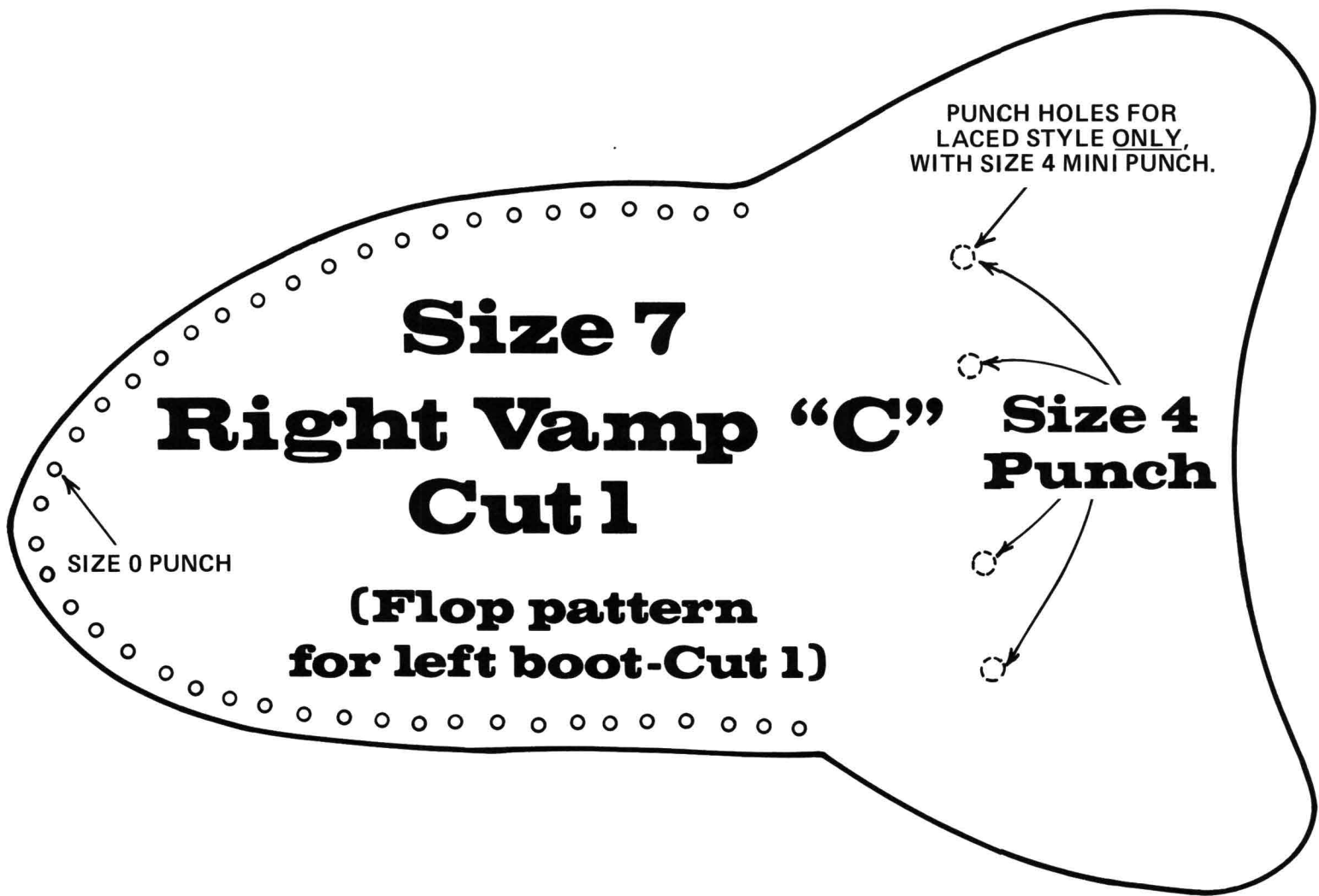
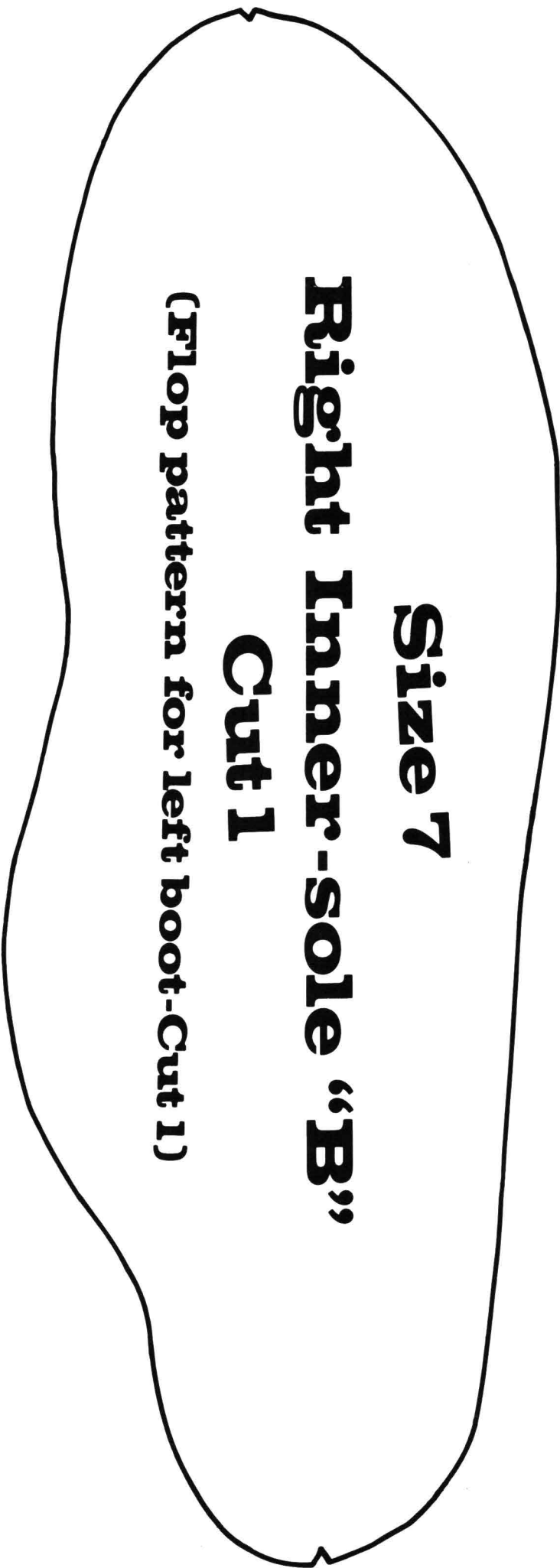
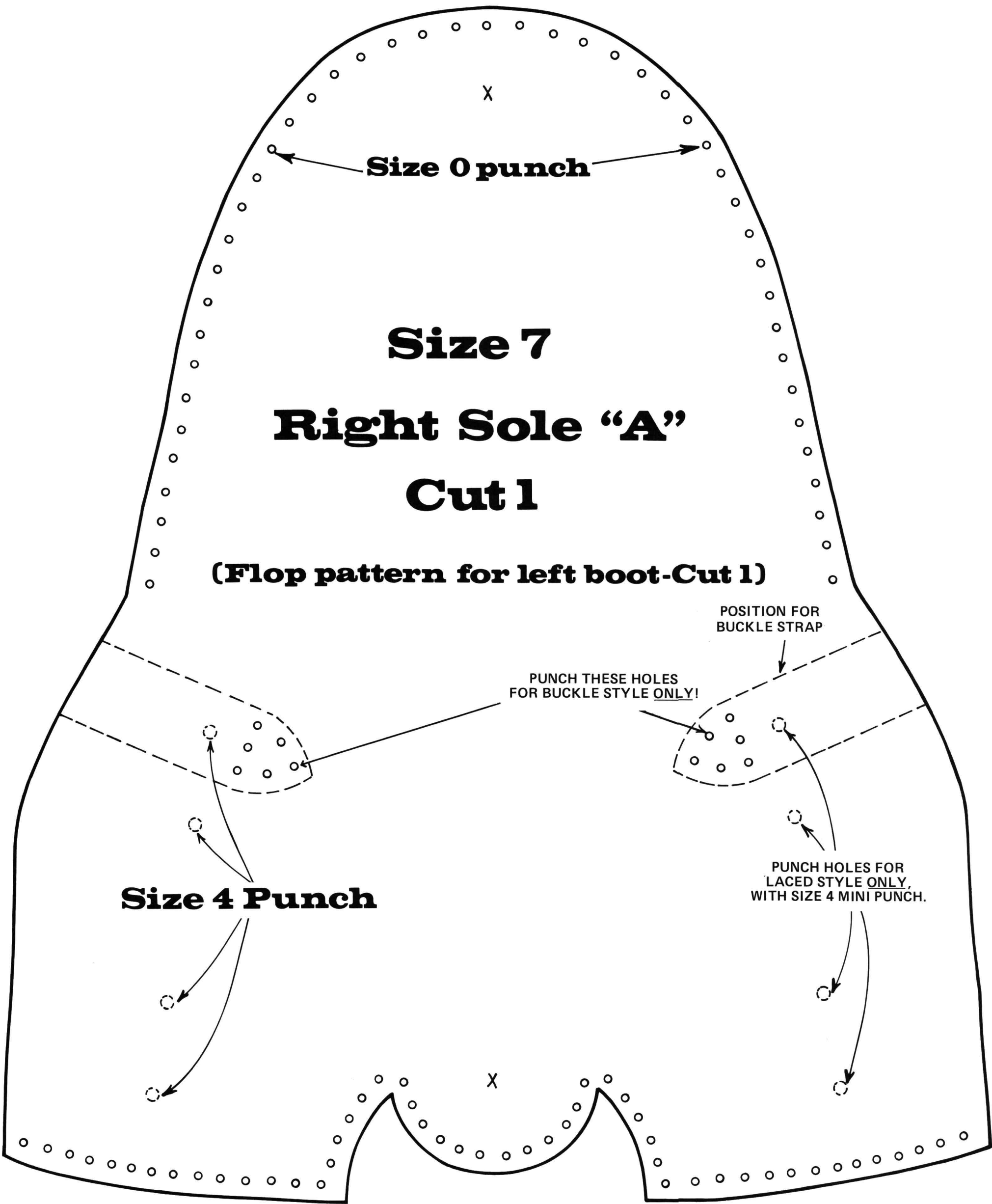


Buckle Strap Cut 2

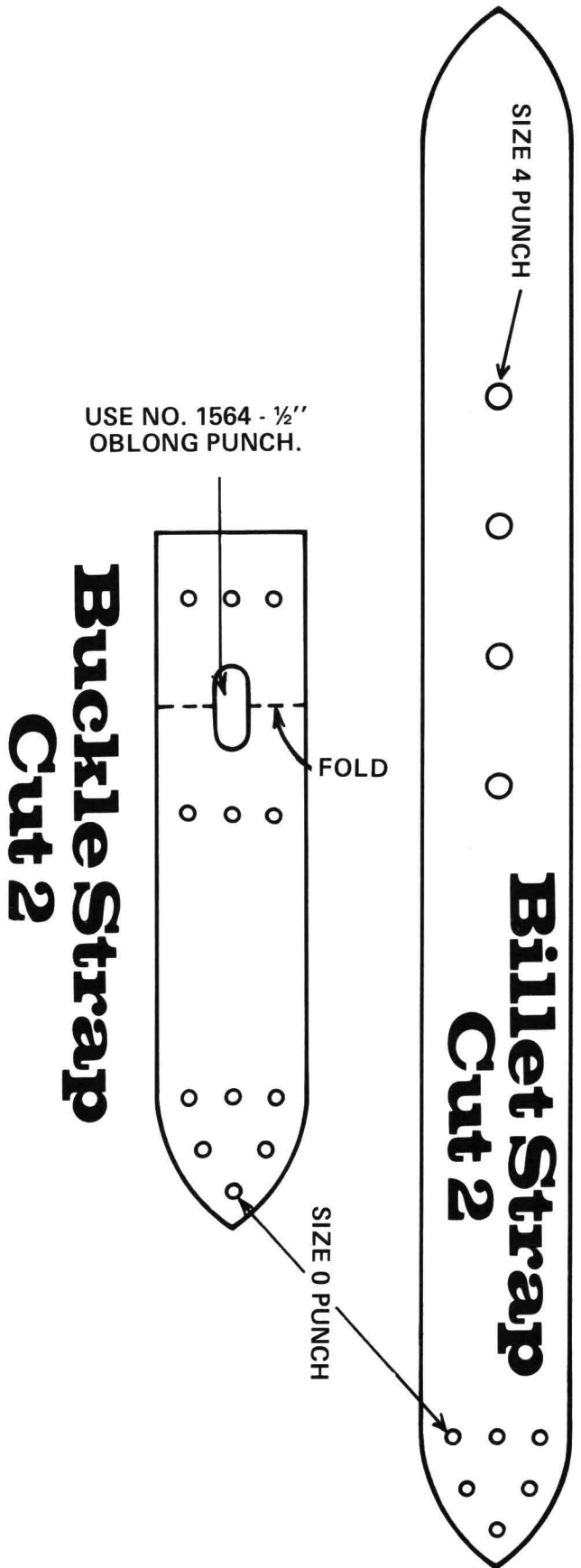
**Note: Buckle strap
goes on outside of moc.**

FOR
ONLY,
PUNCH.

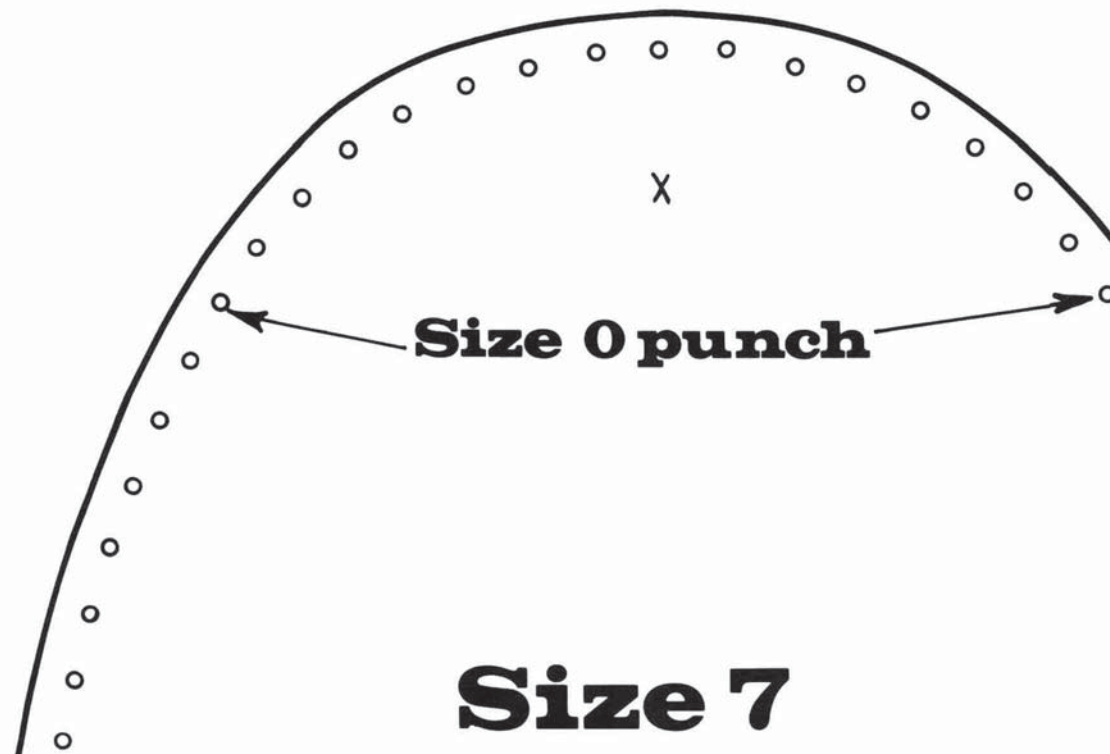
Pattern for Freetrapper Moc-Size 7



Note: Buckle strap goes on outside of moc.

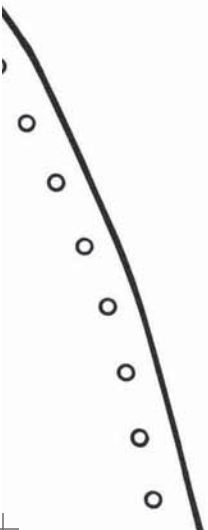


Pattern Freetrapper :



**for
Moc-Size 7**

**Size
Right Inn
Cu
(Flop pattern for**



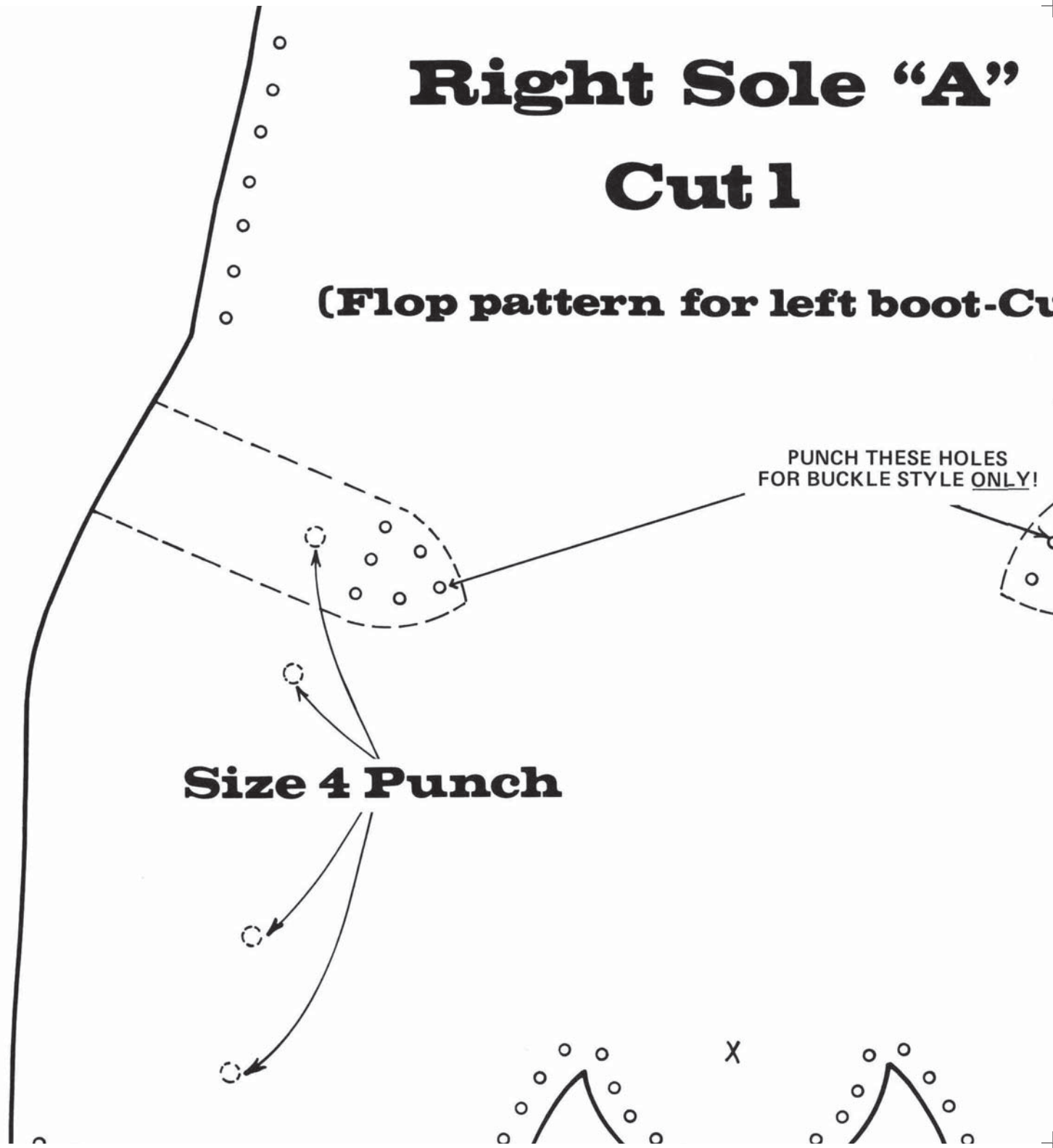
Right Sole "A"

Cut 1

(Flop pattern for left boot-Cut 1)

PUNCH THESE HOLES
FOR BUCKLE STYLE ONLY!

Size 4 Punch



e 7
er-sole "B"
it 1
left boot-Cut 1)

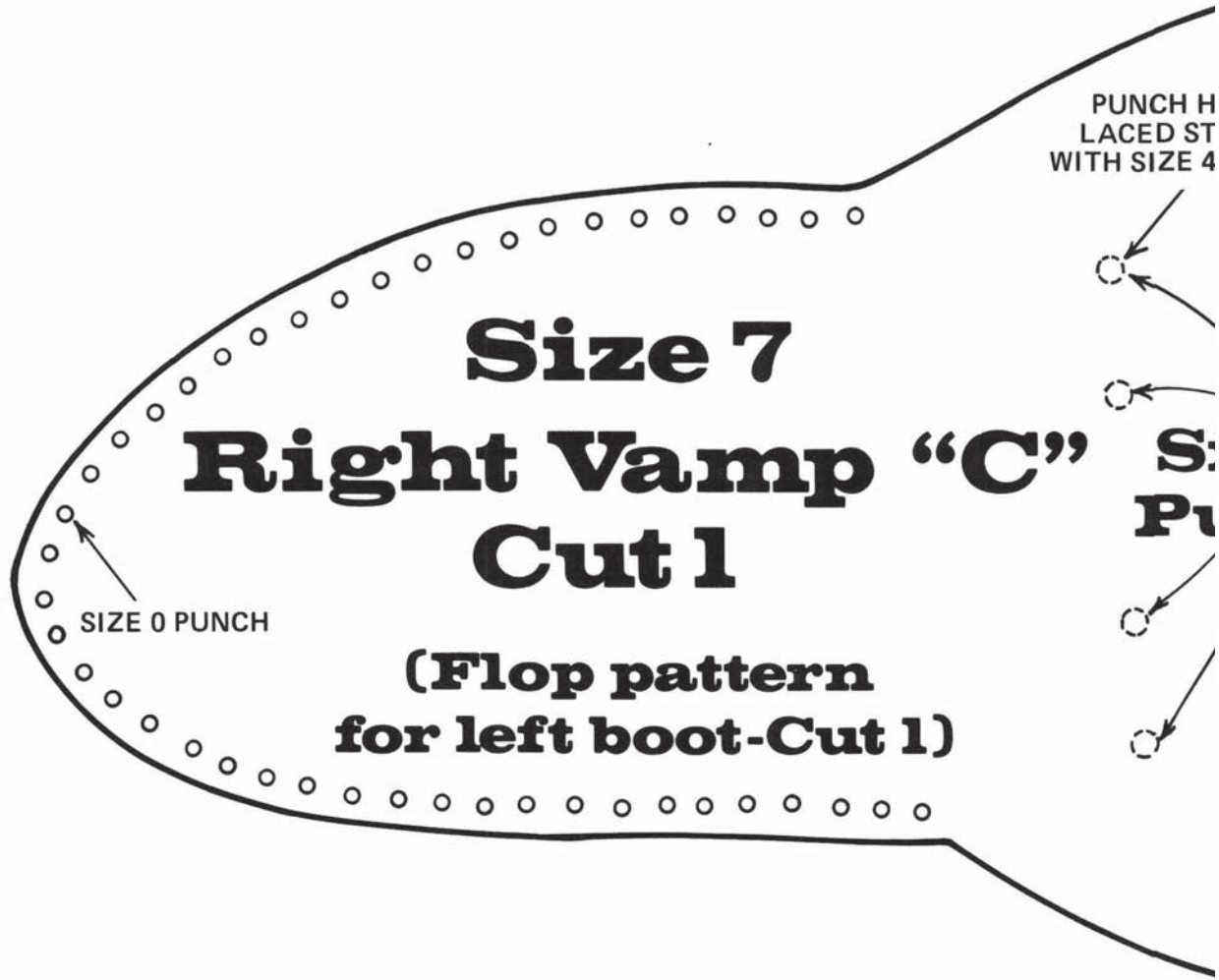
it 1)

POSITION FOR
BUCKLE STRAP

PUNCH HOLES FOR
LACED STYLE ONLY,
WITH SIZE 4 MINI PUNCH.

SIZE 4 PUNCH

USE NO. 1564 - 1/2"
OBLONG PUNCH.



PUNCH H
LACED ST
WITH SIZE 4



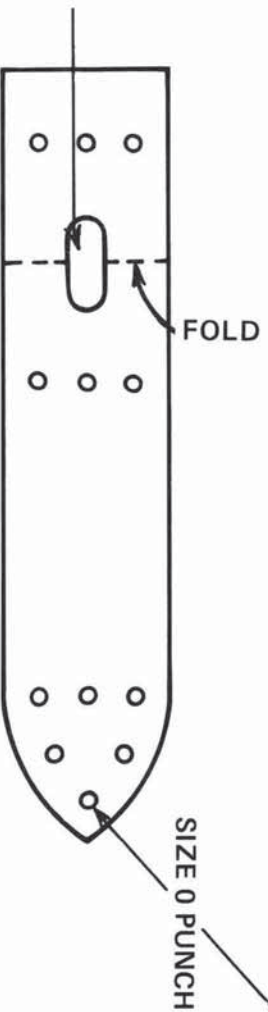
SIZE 0
PUNCH



SIZE 0 PUNCH

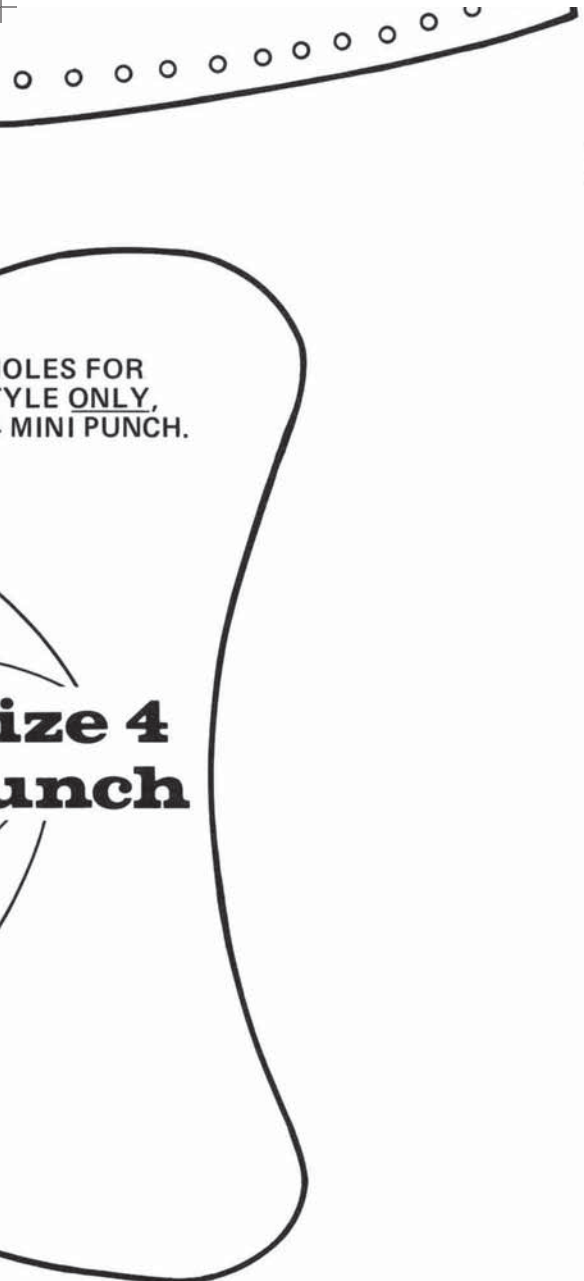
Size 7 Right Vamp "C" Cut 1

**(Flop pattern
for left boot-Cut 1)**

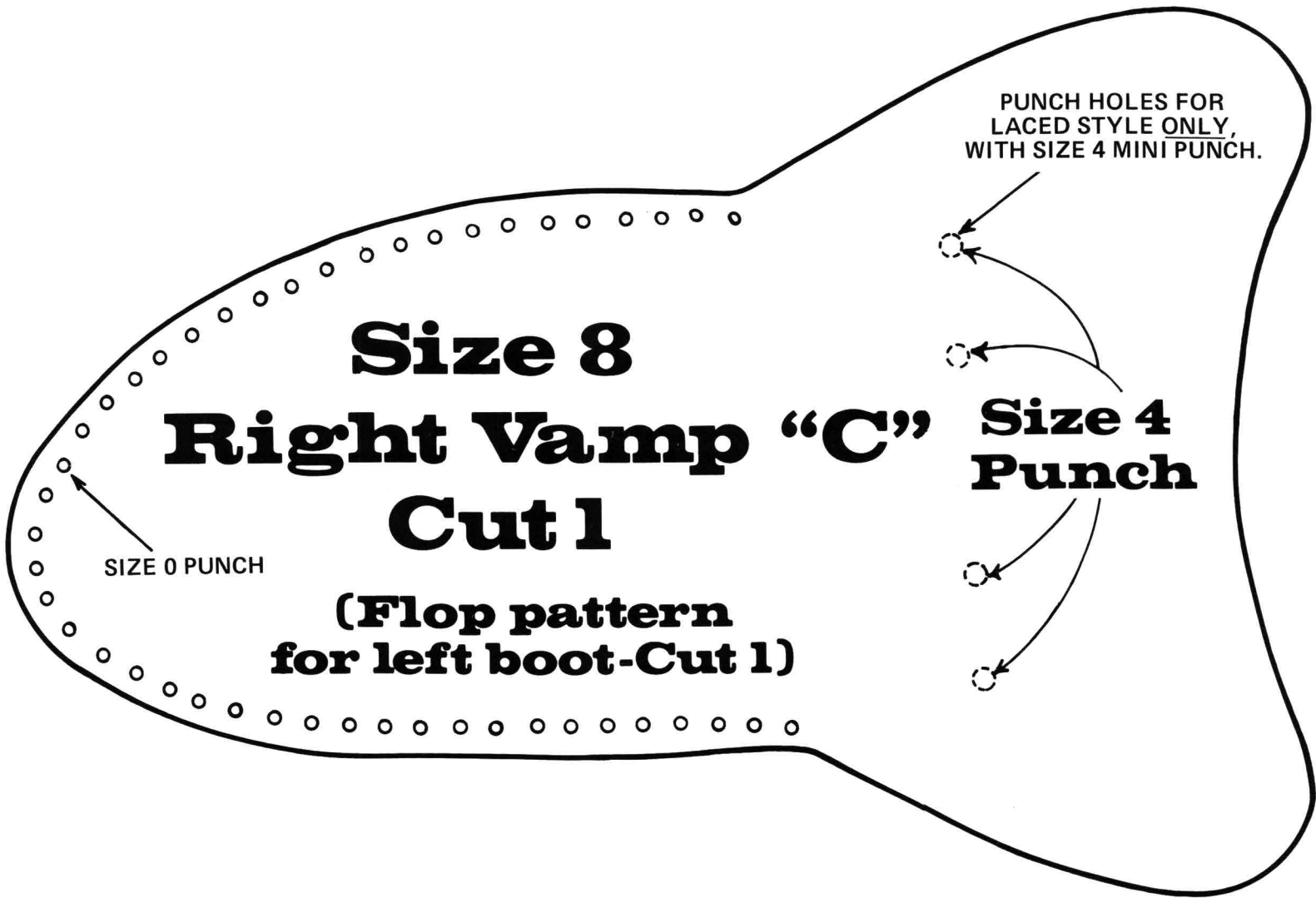
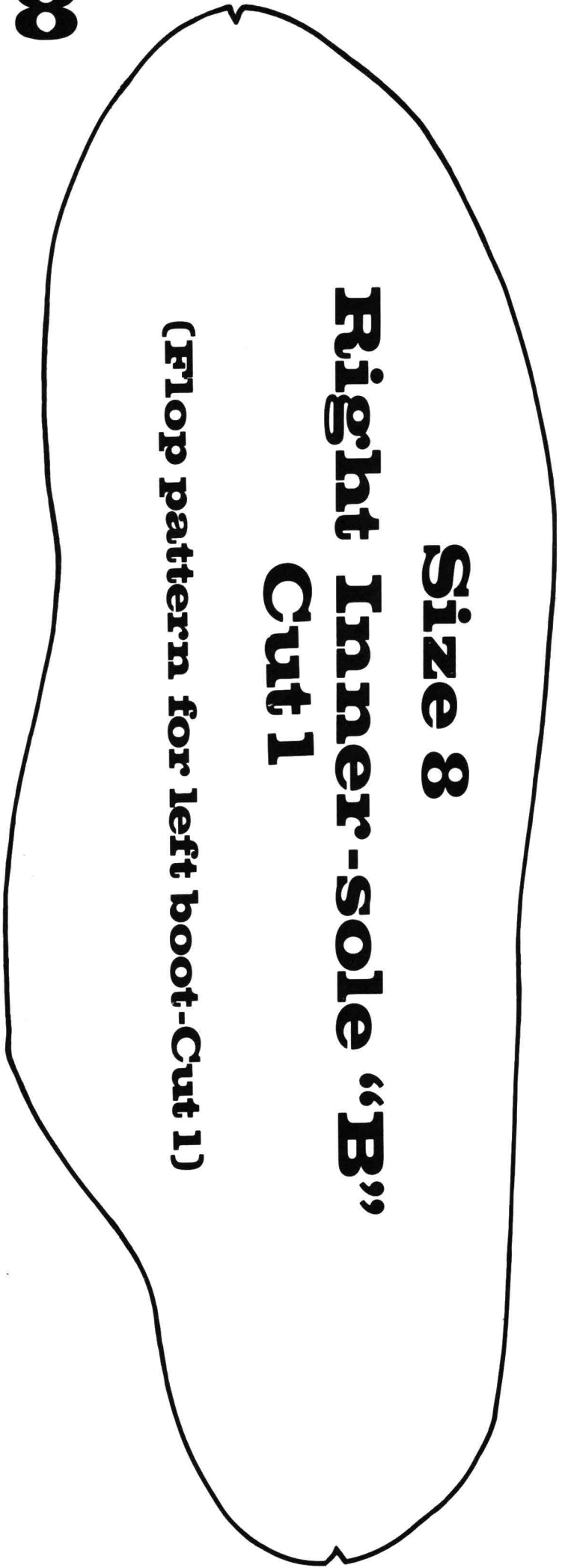
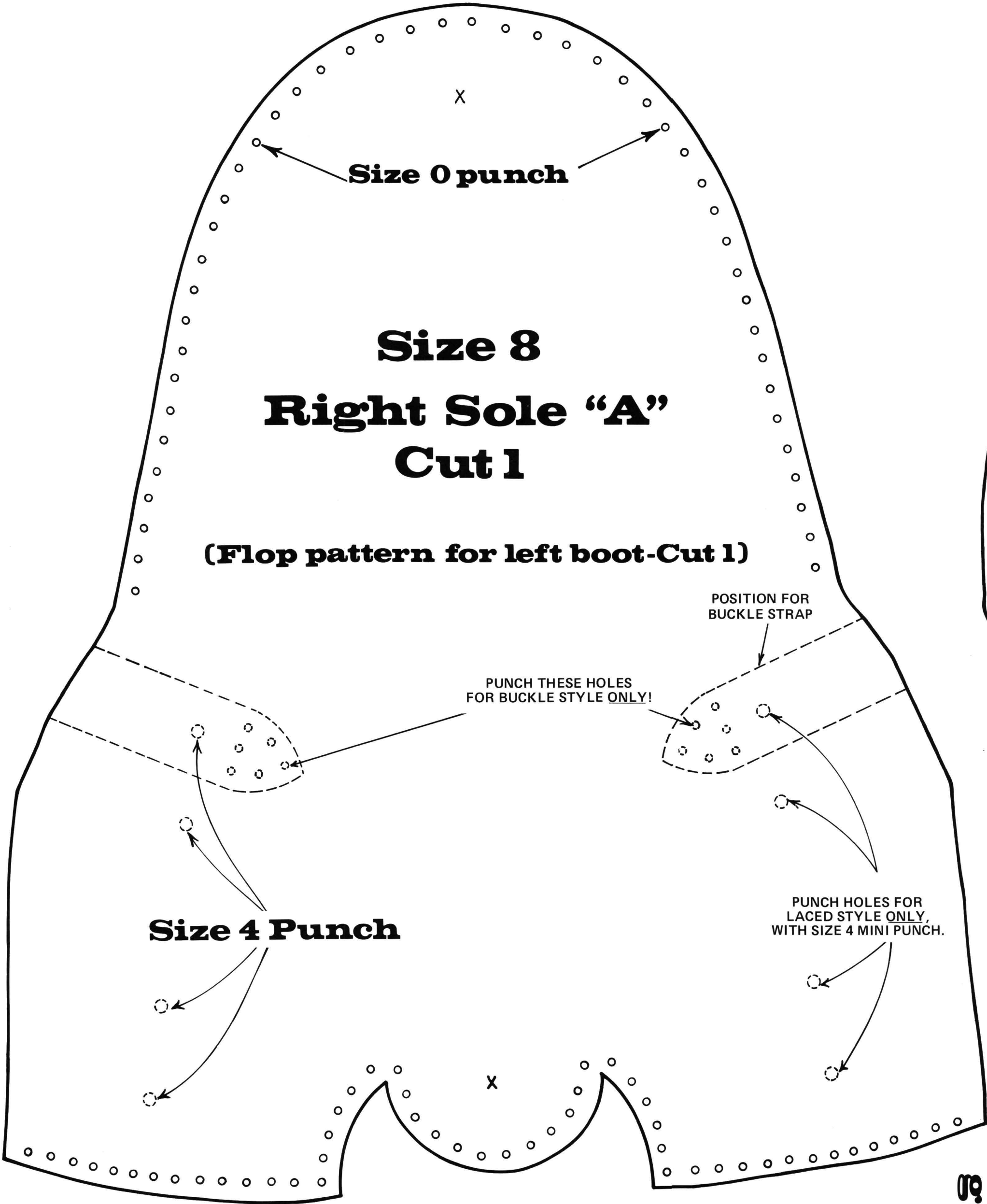


Buckle Strap Cut 2

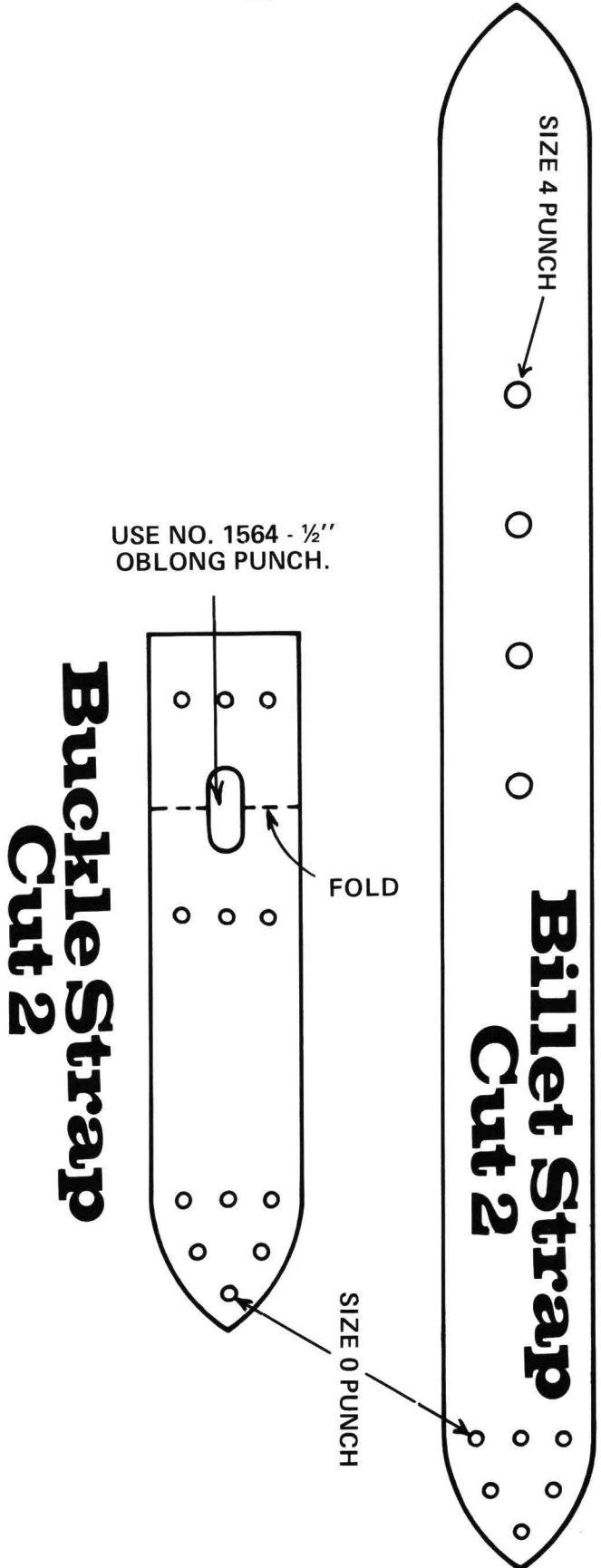
**Note: Buckle strap
goes on outside of moc.**



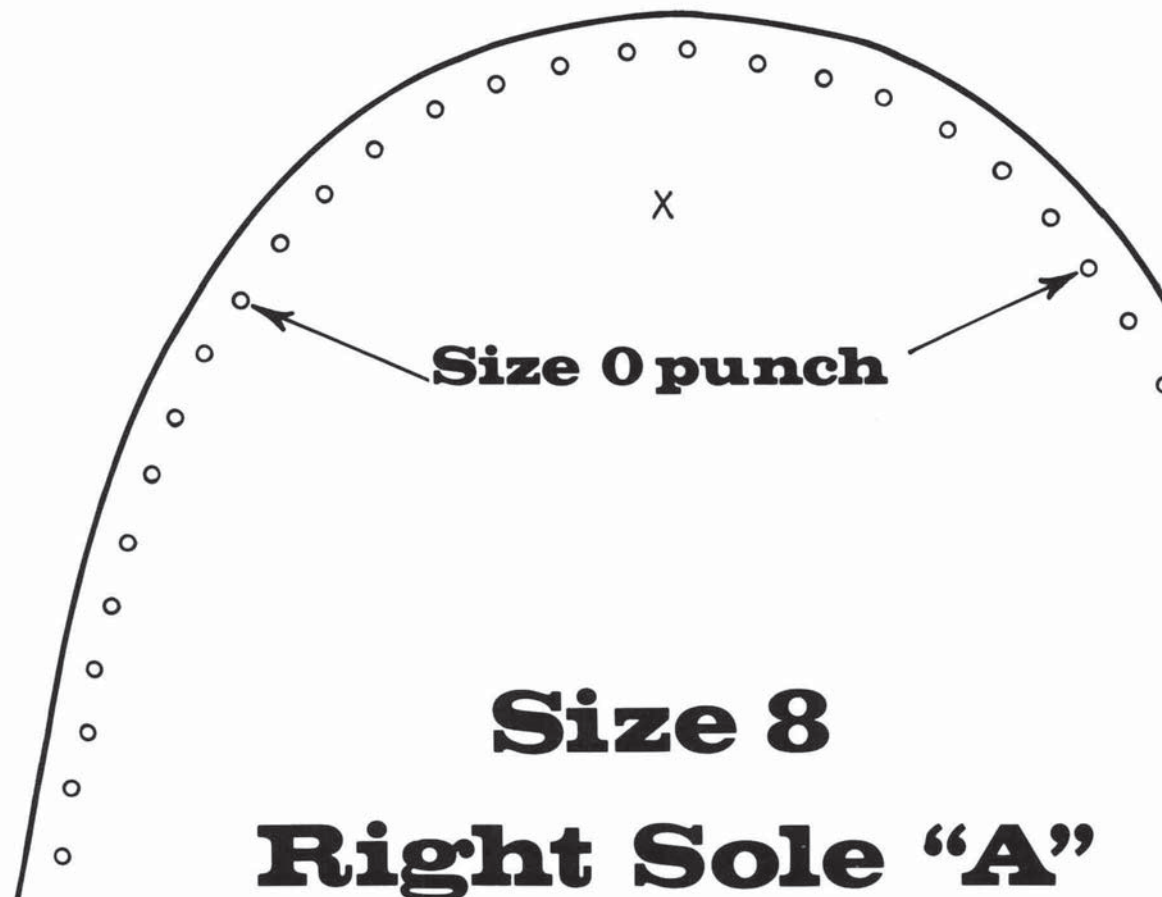
Pattern for Freetrapper Moc-Size 8



**Note: Buckle strap
goes on outside of moc.**

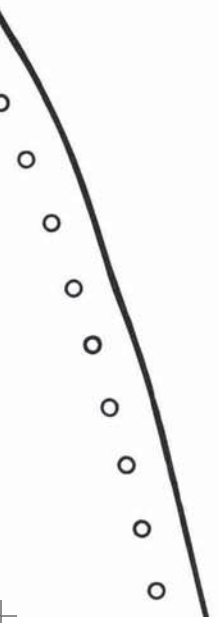


Pattern for Freetrapper M



Dr
oc-Size 8

Size 8
Right Inne
Cut 1
(Flop pattern for

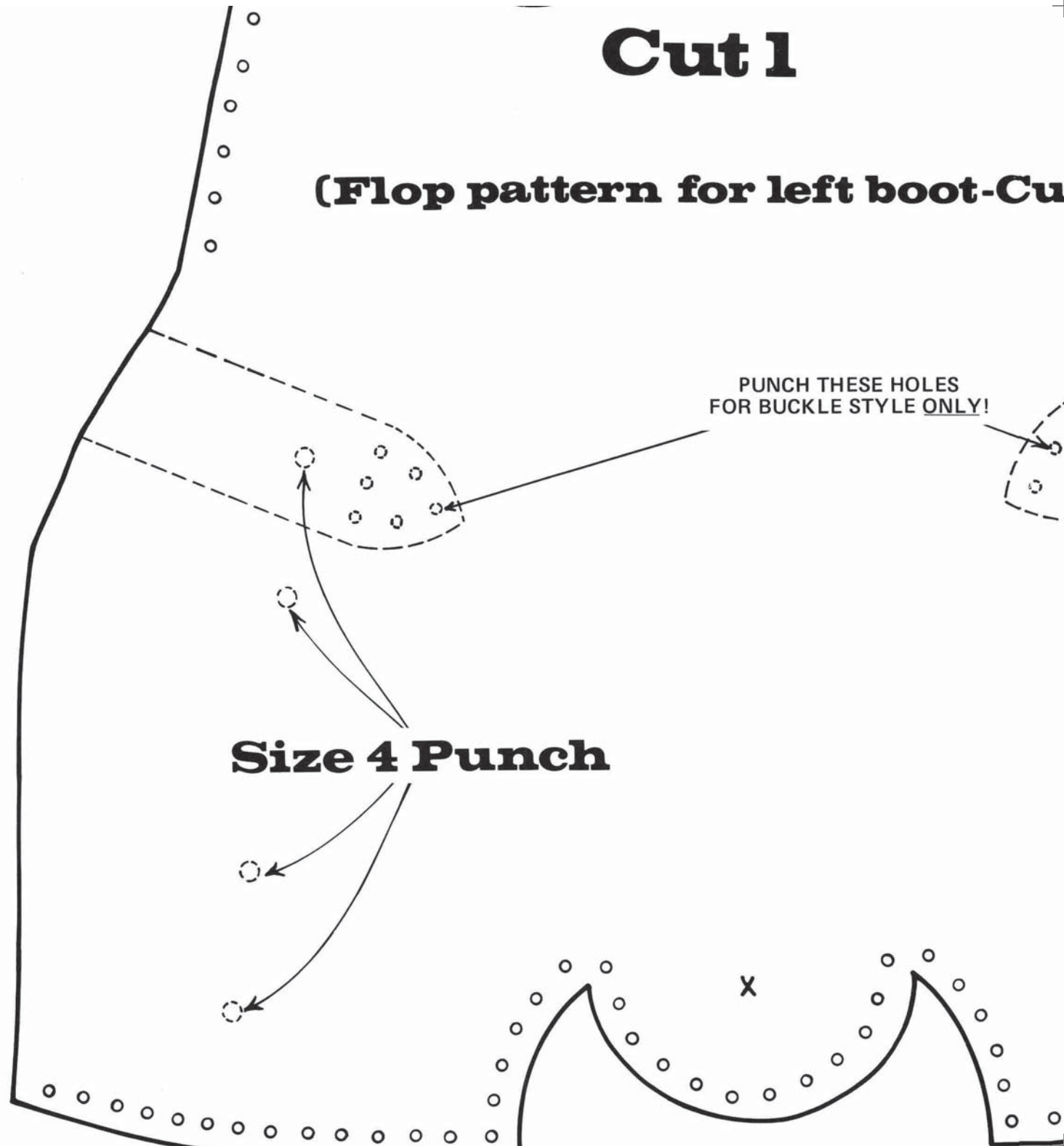


Cut 1

(Flop pattern for left boot-Cu

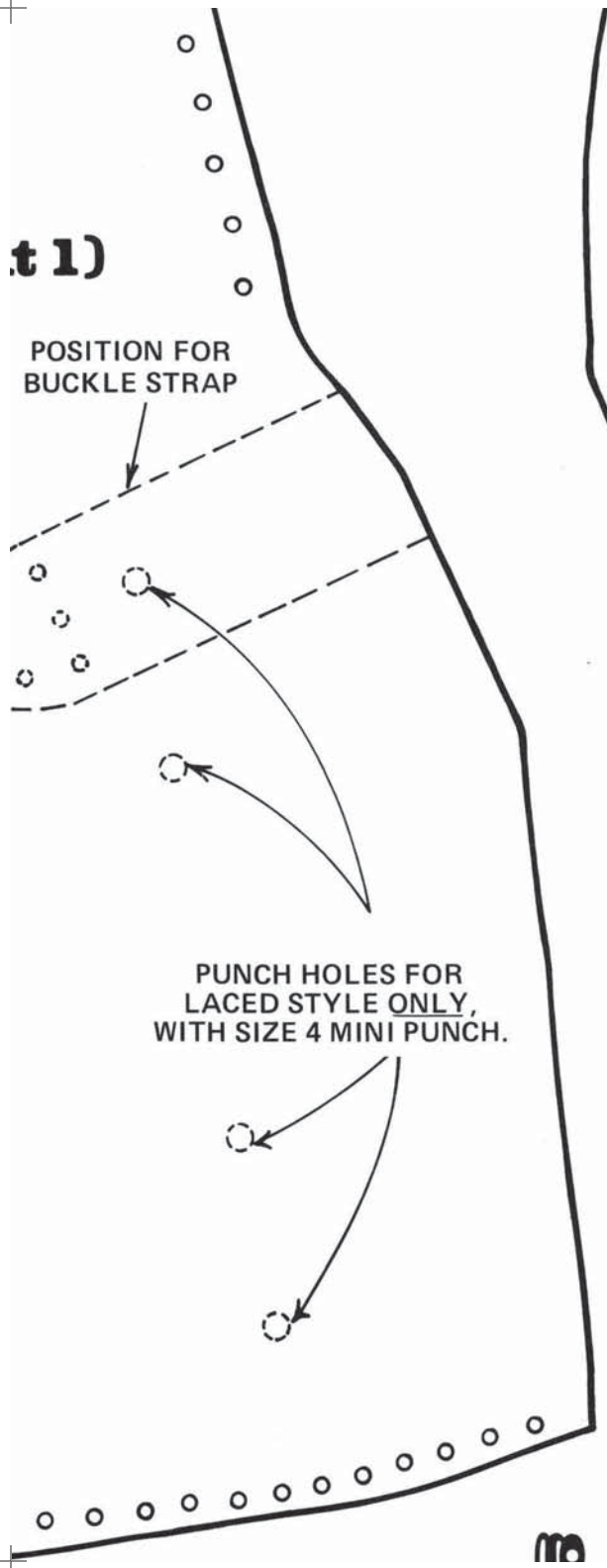
PUNCH THESE HOLES
FOR BUCKLE STYLE ONLY!

Size 4 Punch



Pr-Sole "B"

left boot-Cut 1)





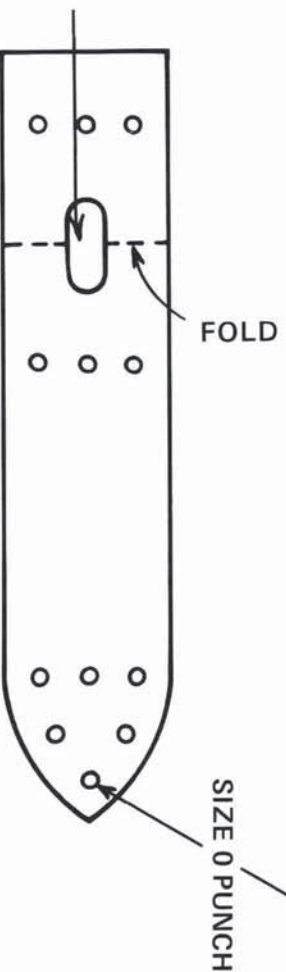
Size 8
Right Vamp "C"
Cut 1

**(Flop pattern
for left boot-Cut 1)**

SIZE 0 PUNCH

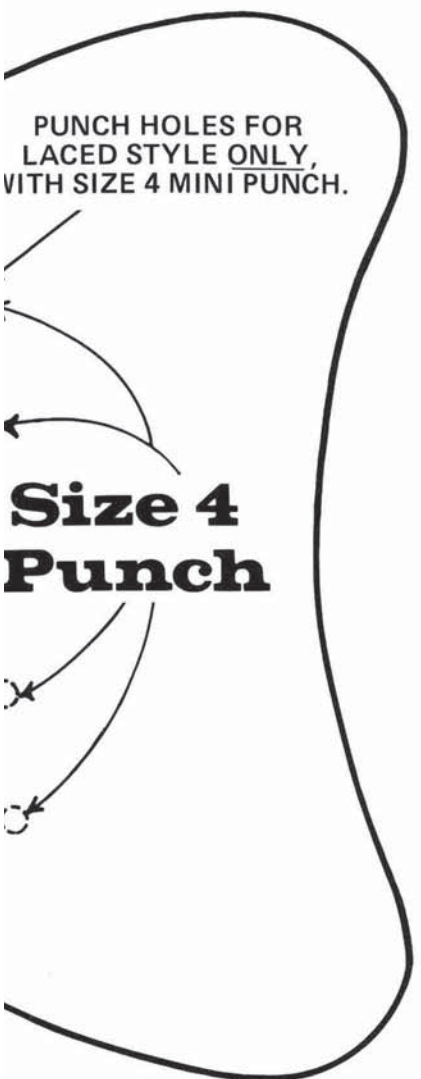


USE NO. 1564 - 1/2" OBLONG PUNCH.

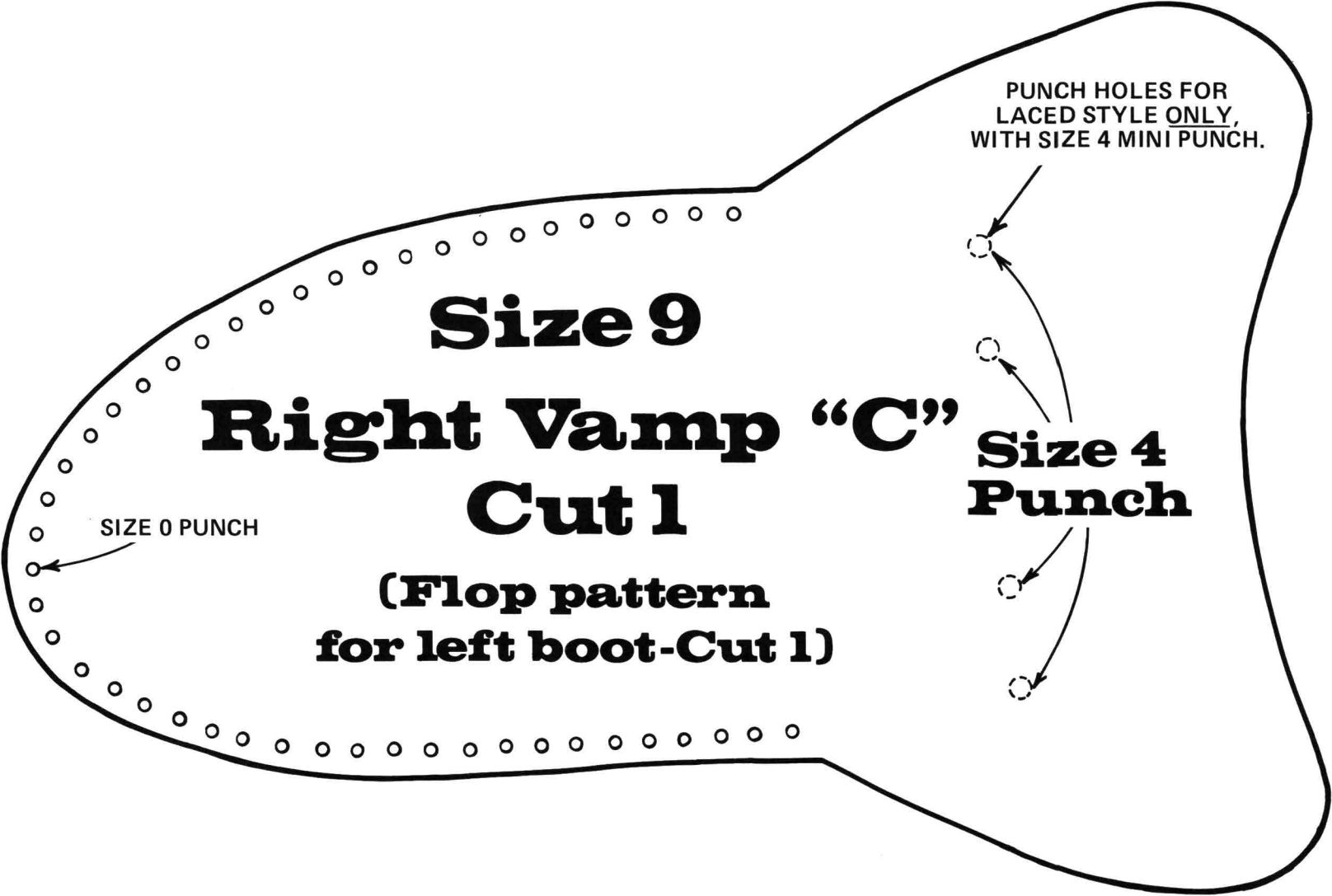
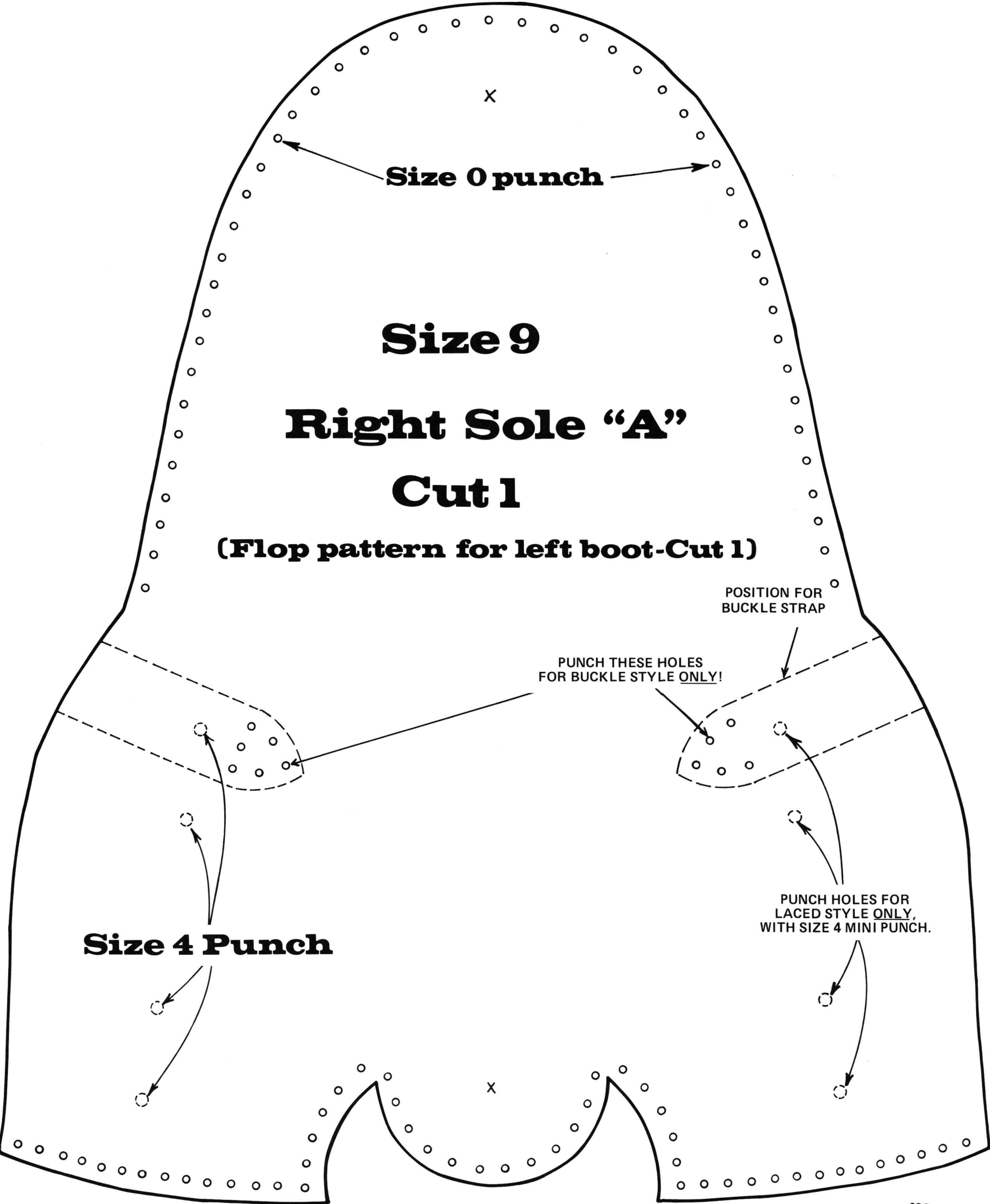


Buckle Strap
Cut 2

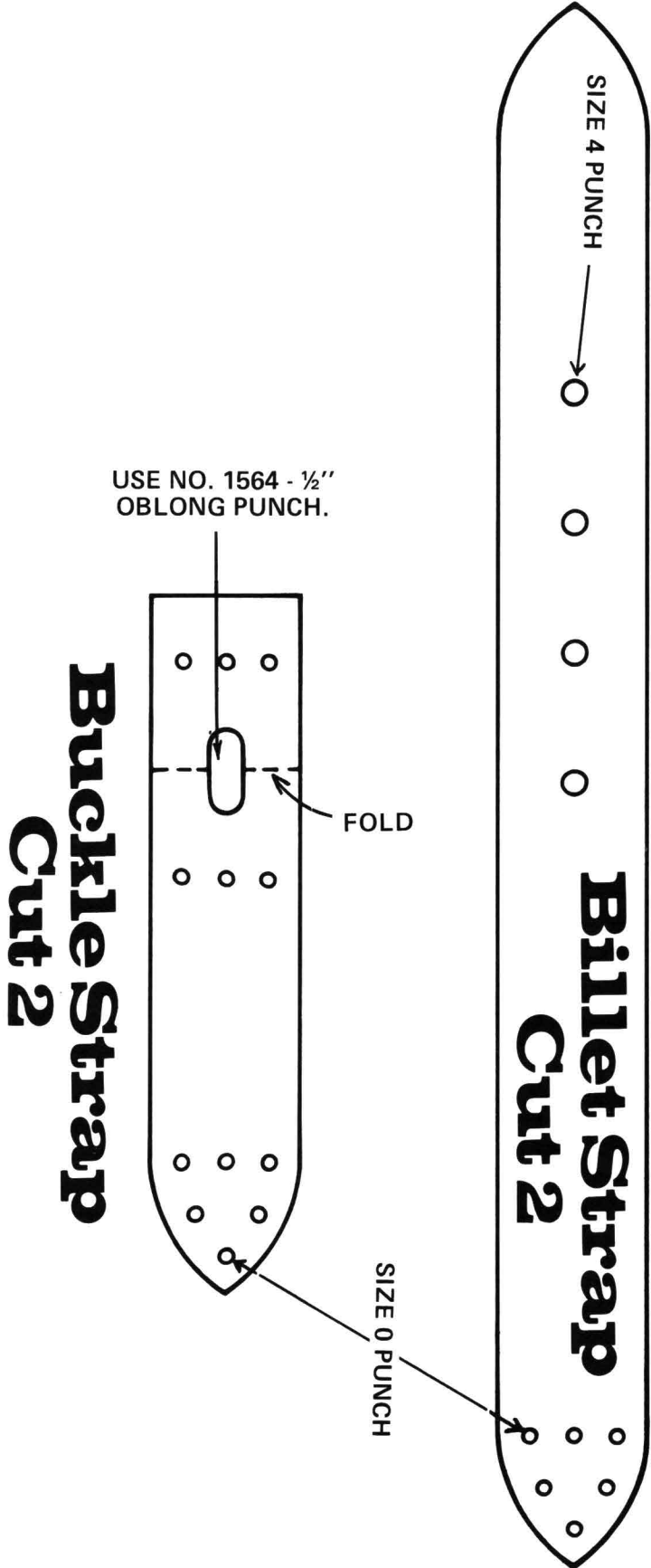
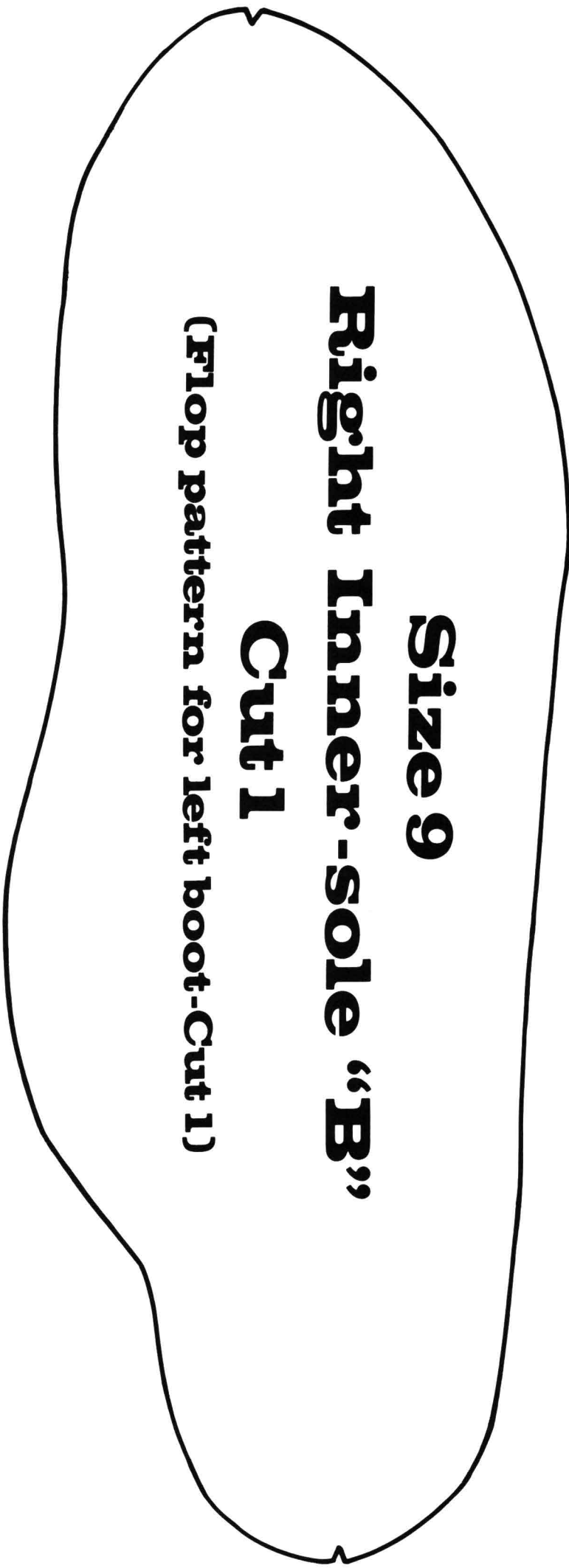
Note: Buckle strap
goes on outside of moc.



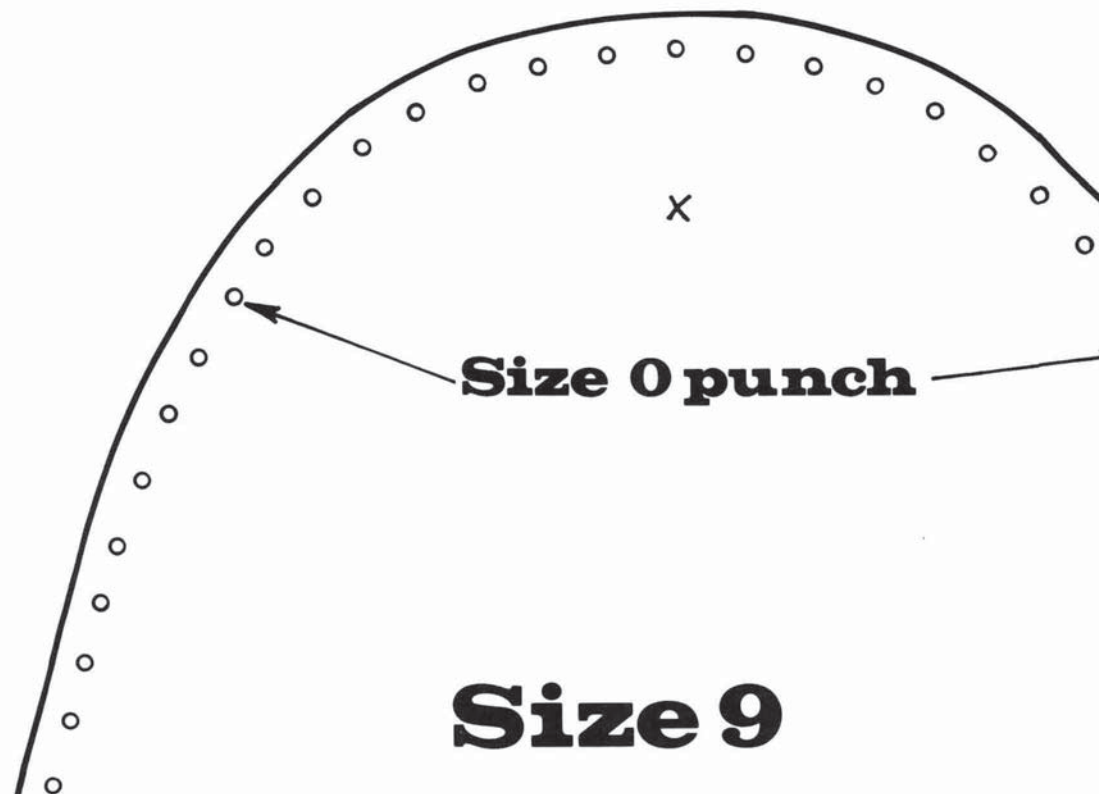
Pattern for Freetrapper Moc-Size 9



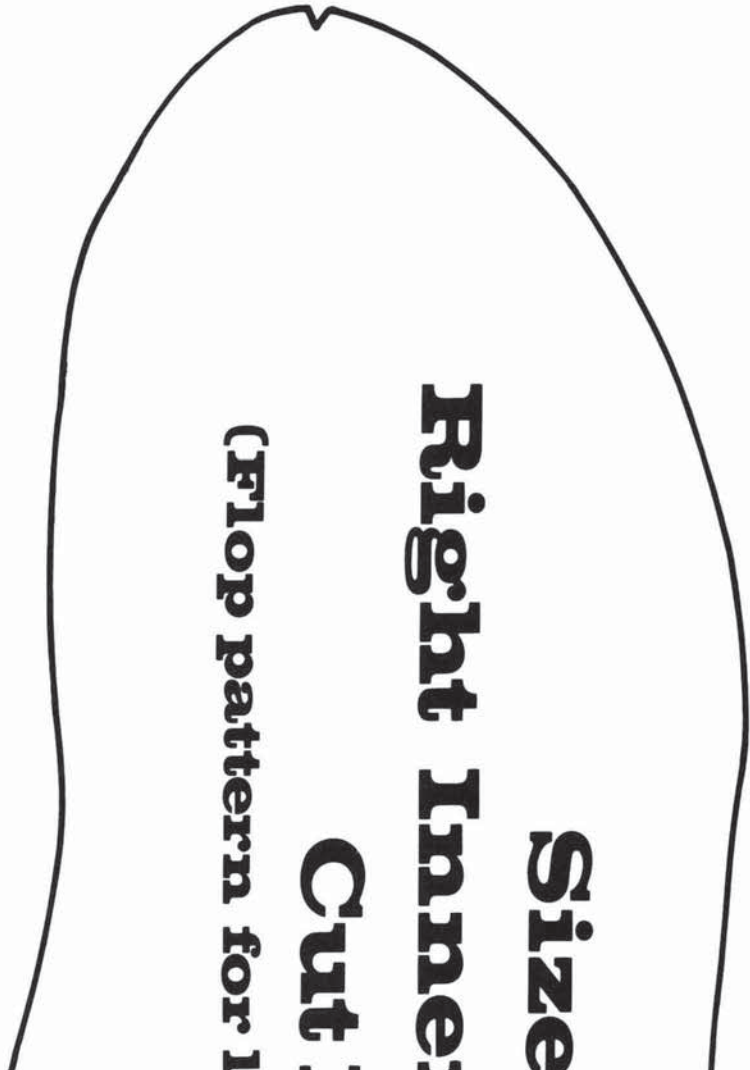
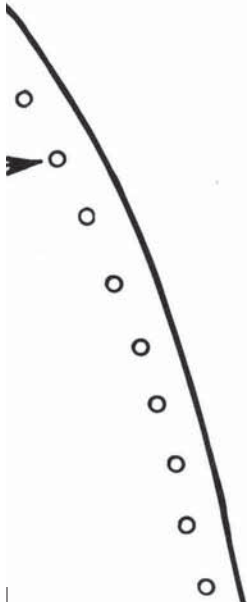
**Note: Buckle strap
goes on outside of moc.**



Pattern for Freetrapper Moc



- Size 9

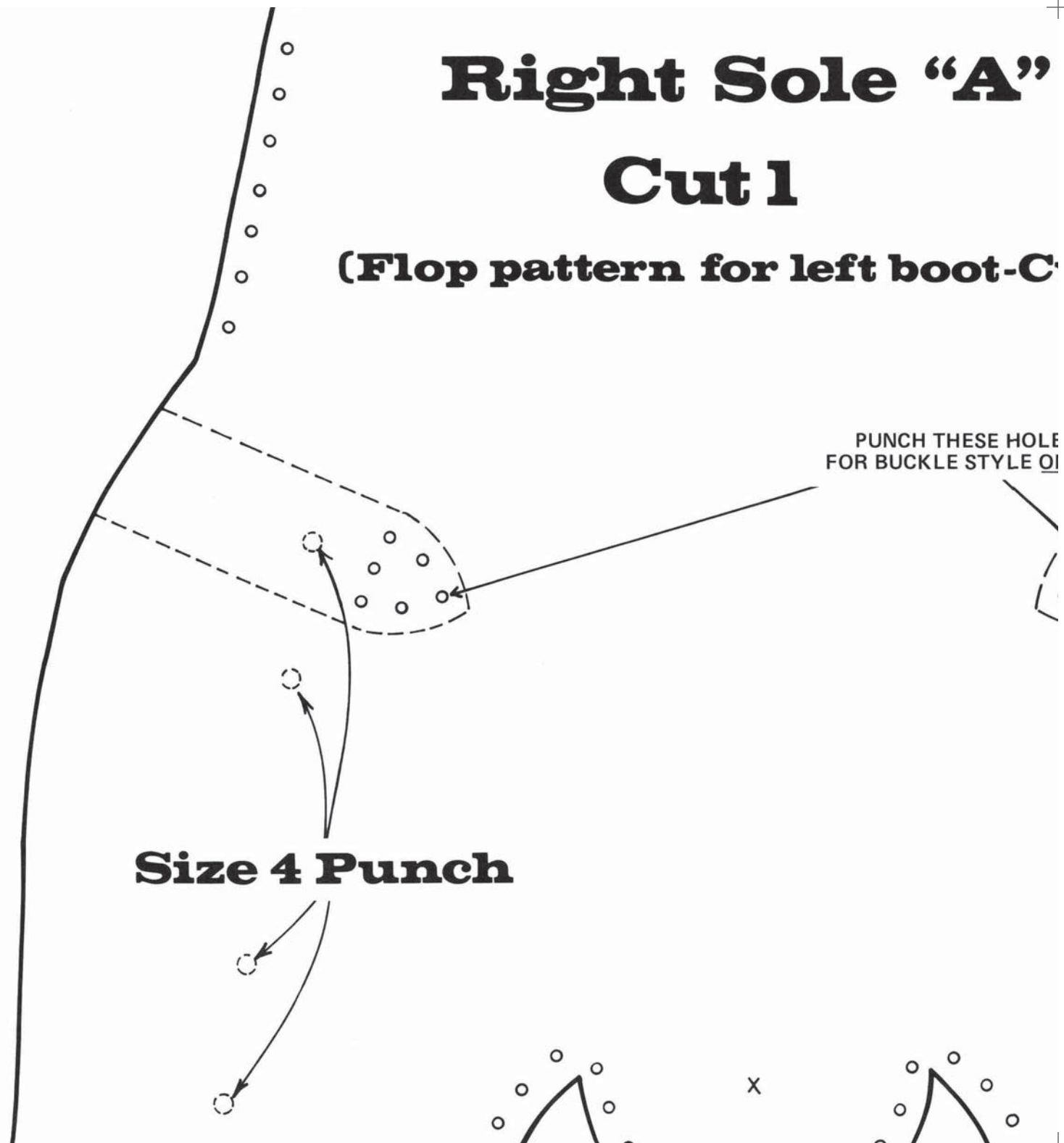


**Size
Right Inne:
Cut:
(Flop pattern for 1**

Right Sole "A"

Cut 1

(Flop pattern for left boot-C)



9

r-Sole "B"

1

Left boot-Cut 1)

SIZE 4 PUNCH

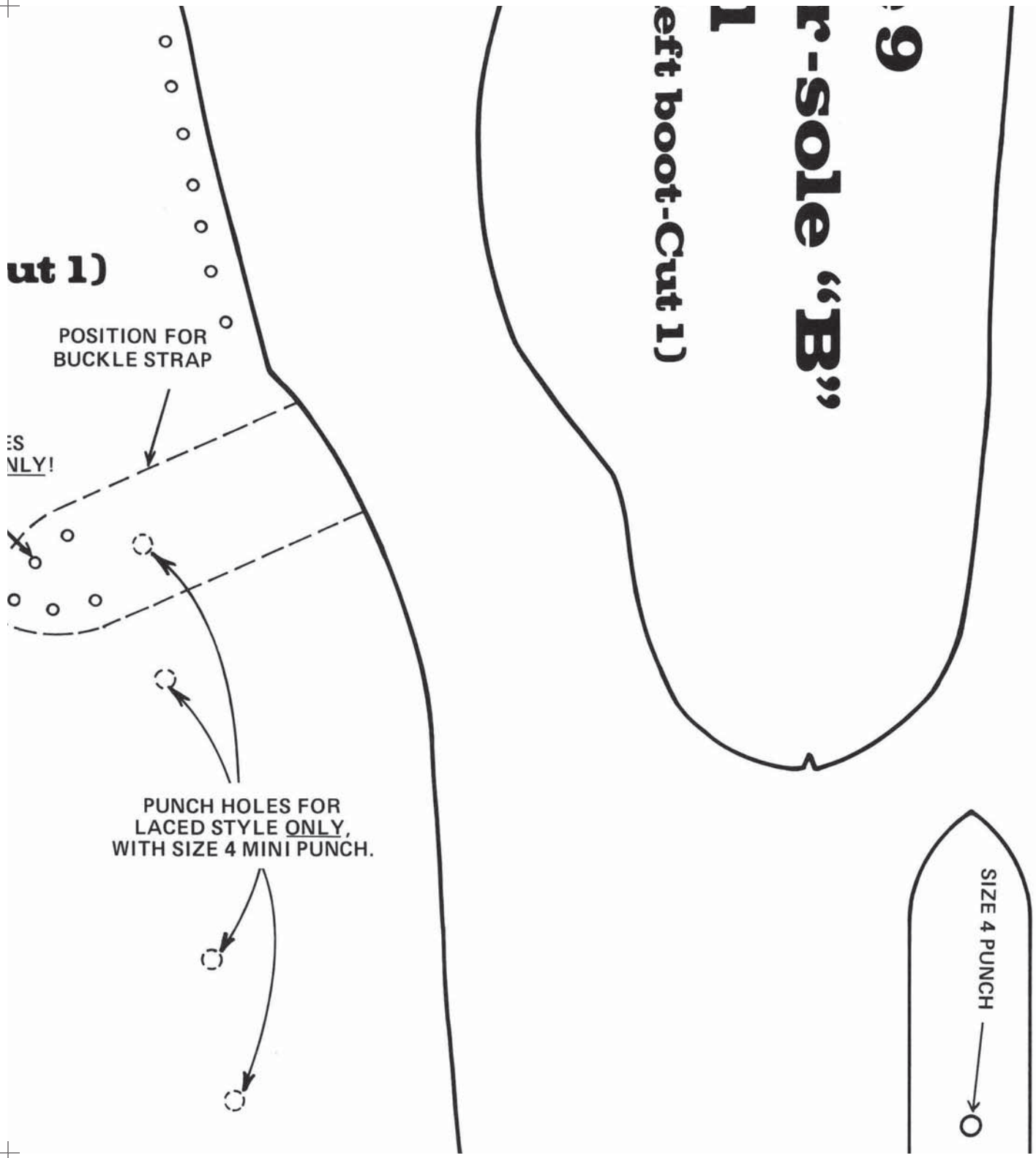


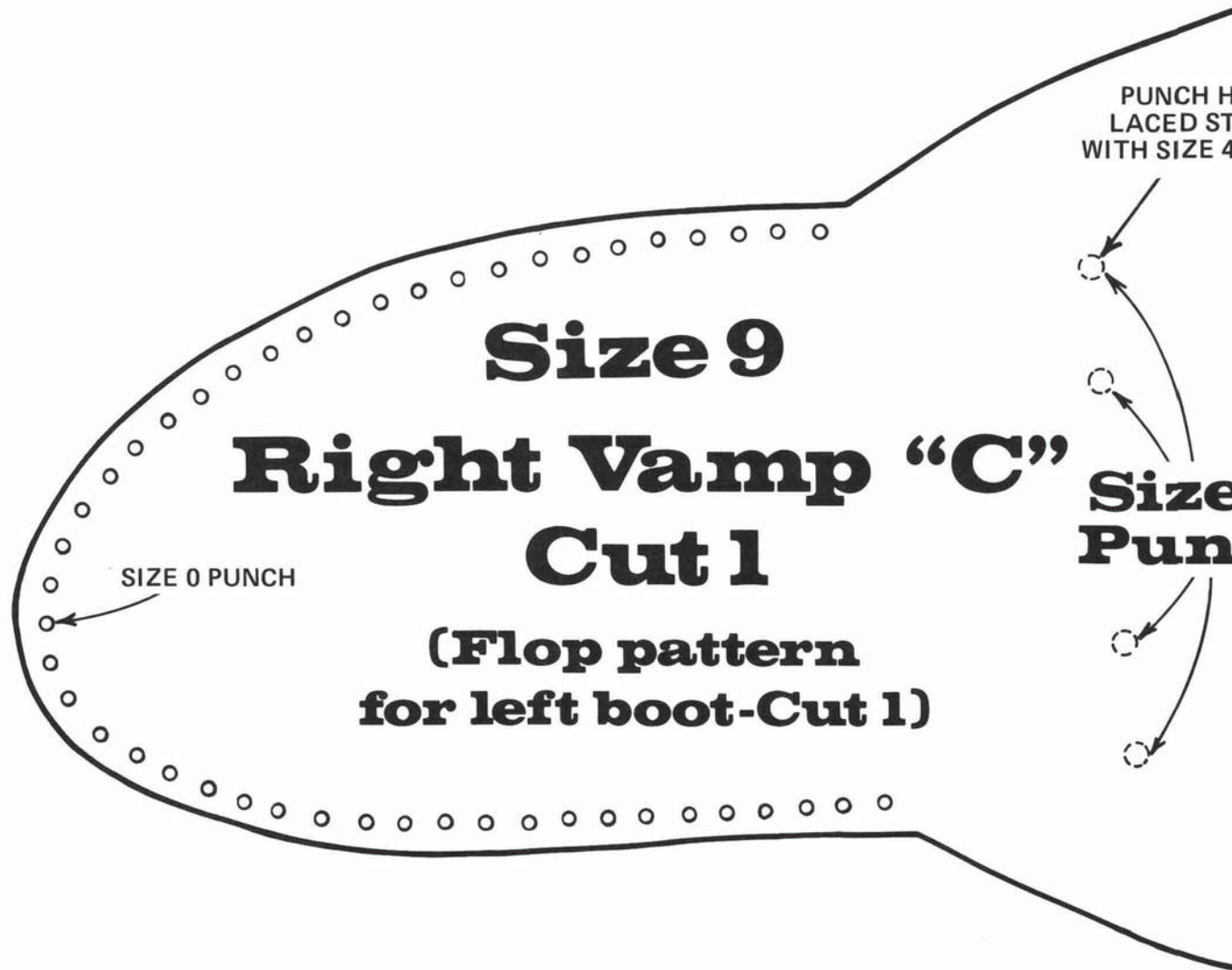
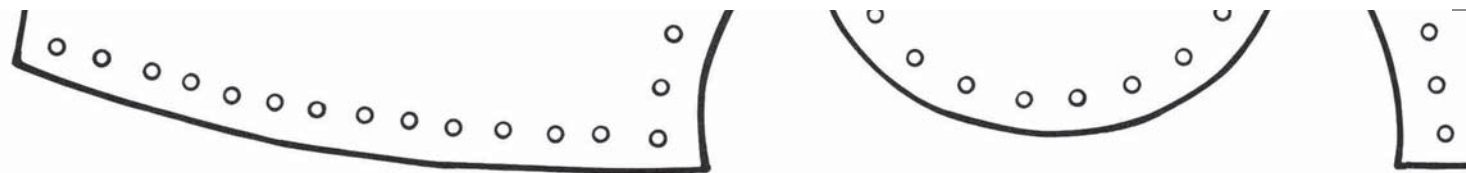
ut 1)

POSITION FOR
BUCKLE STRAP

ES
ONLY!

PUNCH HOLES FOR
LACED STYLE ONLY,
WITH SIZE 4 MINI PUNCH.





Size 9

Right Vamp "C"
Cut 1

**(Flop pattern
for left boot-Cut 1)**

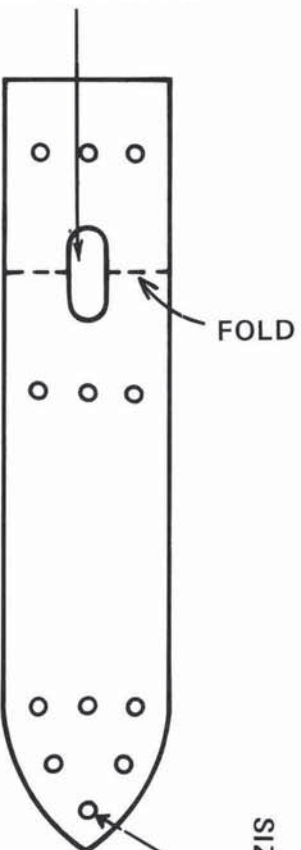
SIZE 0 PUNCH

PUNCH H
LACED ST
WITH SIZE 4

**Size
Pun**



USE NO. 1564 - 1/2" OBLONG PUNCH.



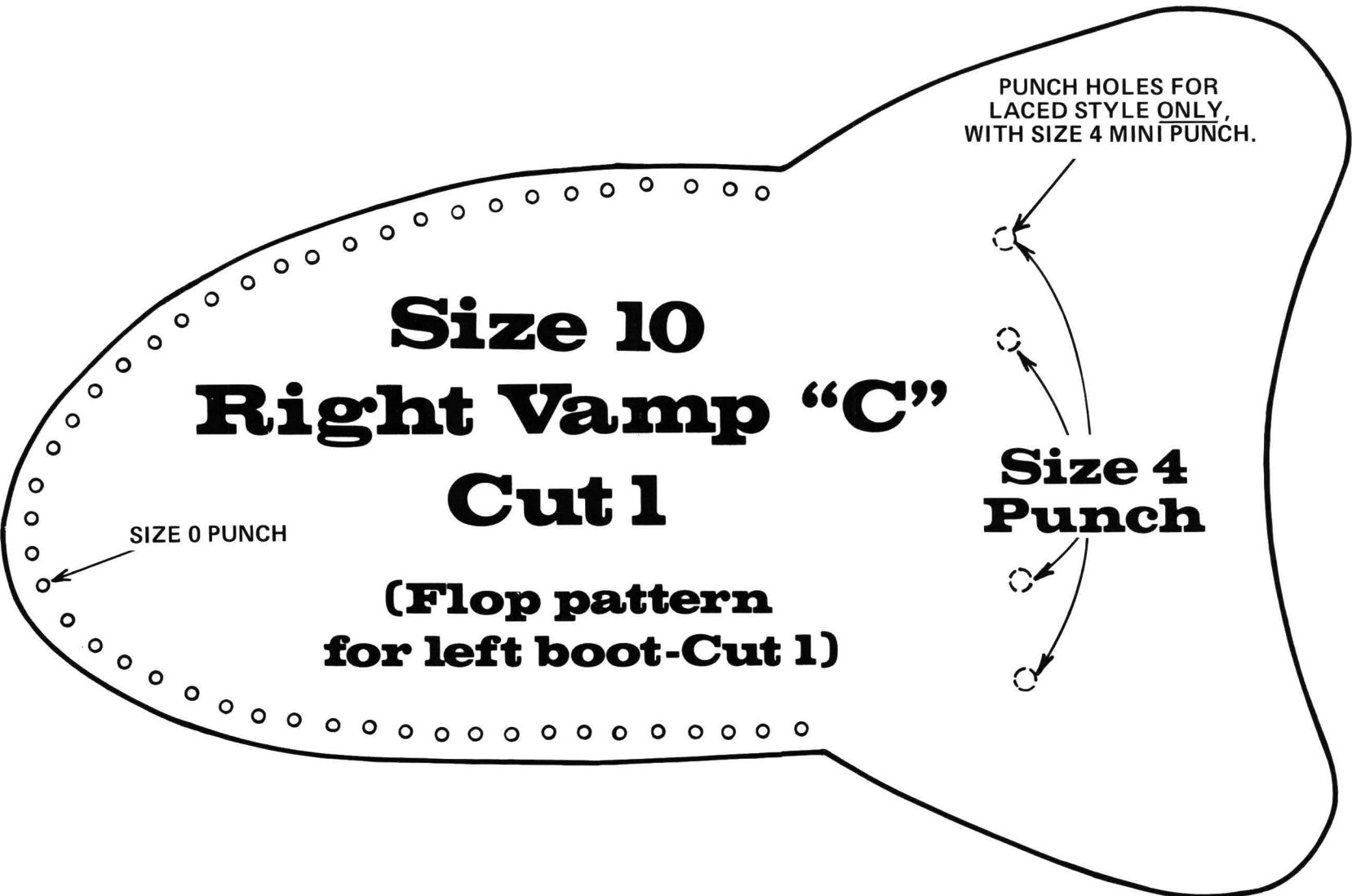
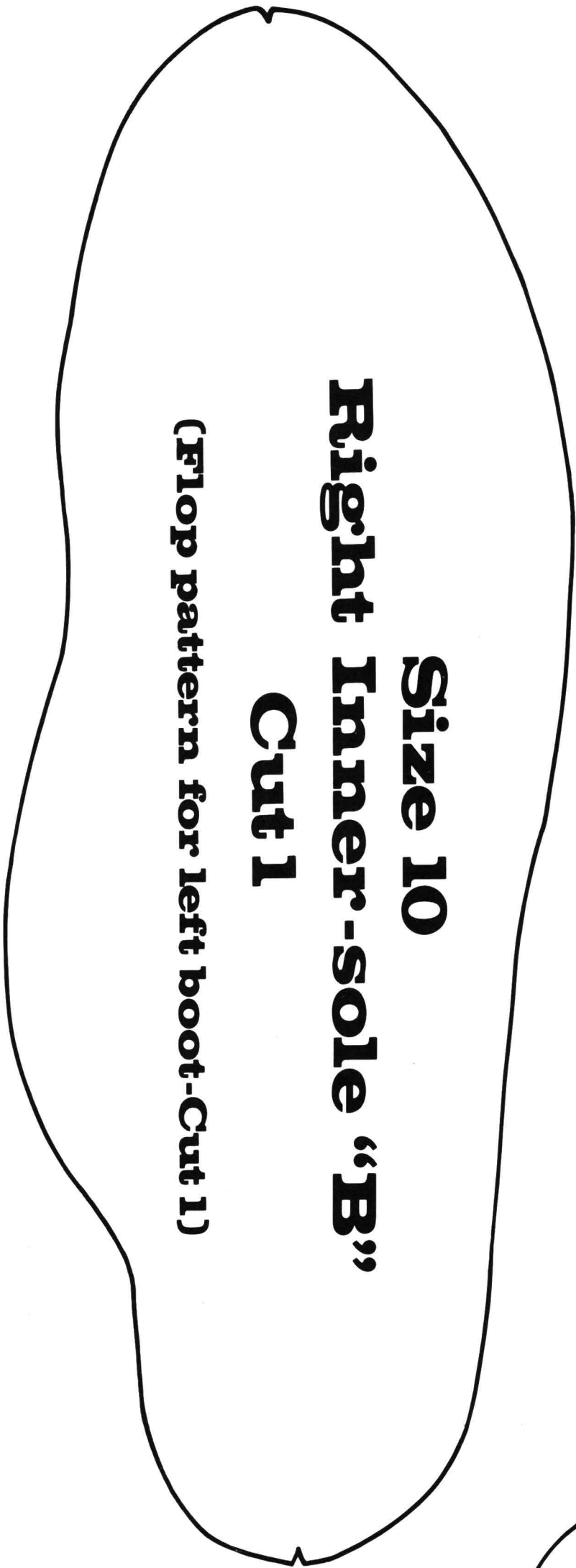
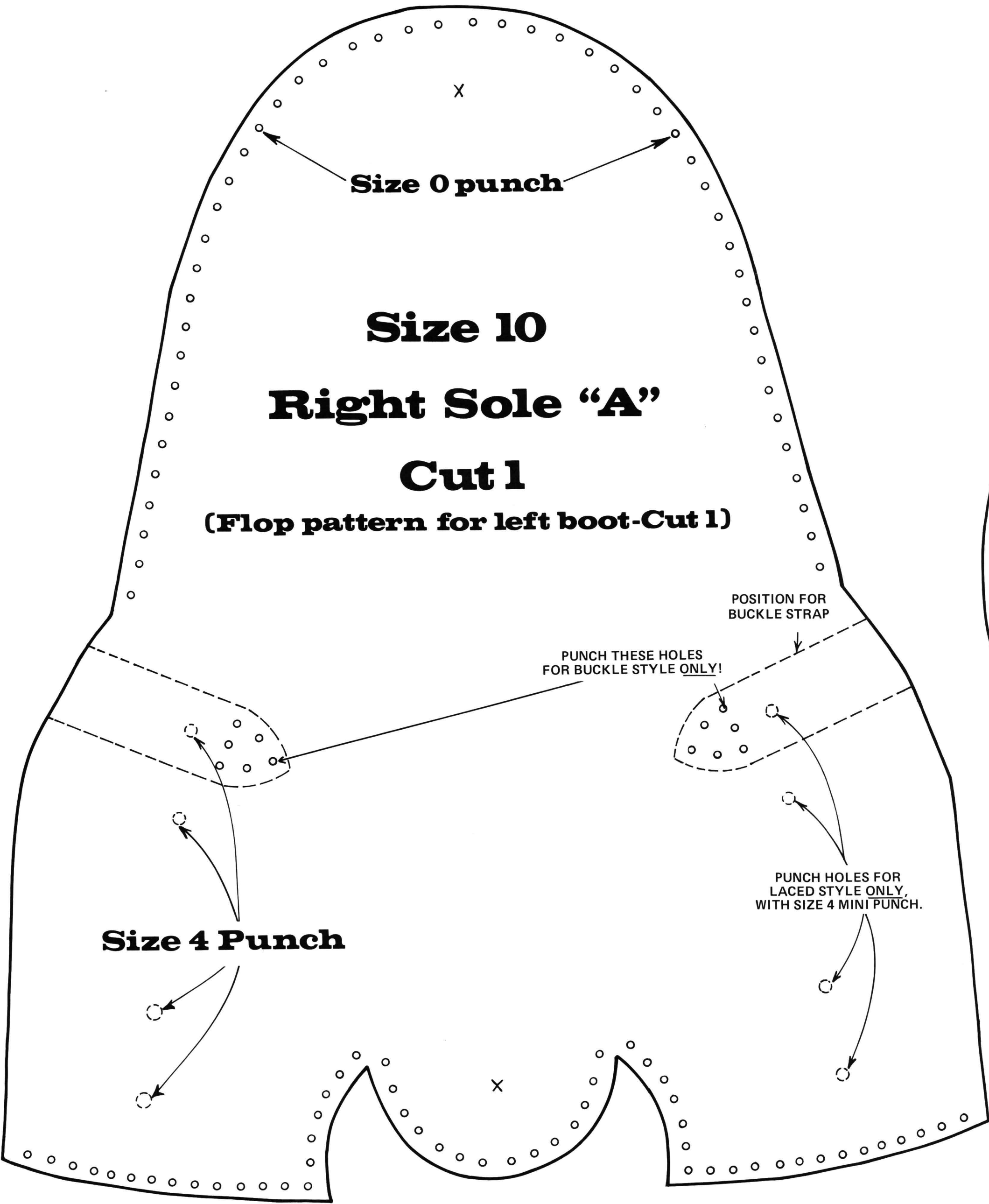
Buckle Strap
Cut 2

Note: Buckle strap
goes on outside of moc.

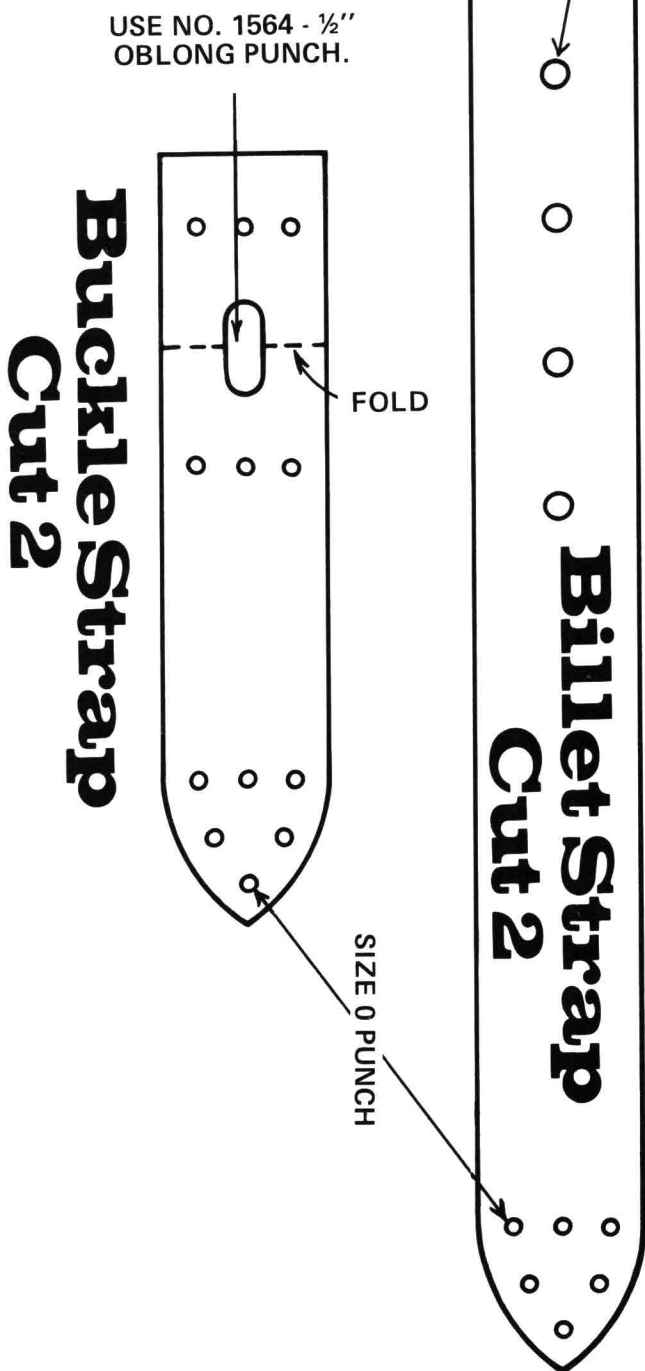
HOLES FOR
STYLE ONLY,
MINI PUNCH.

4
ch

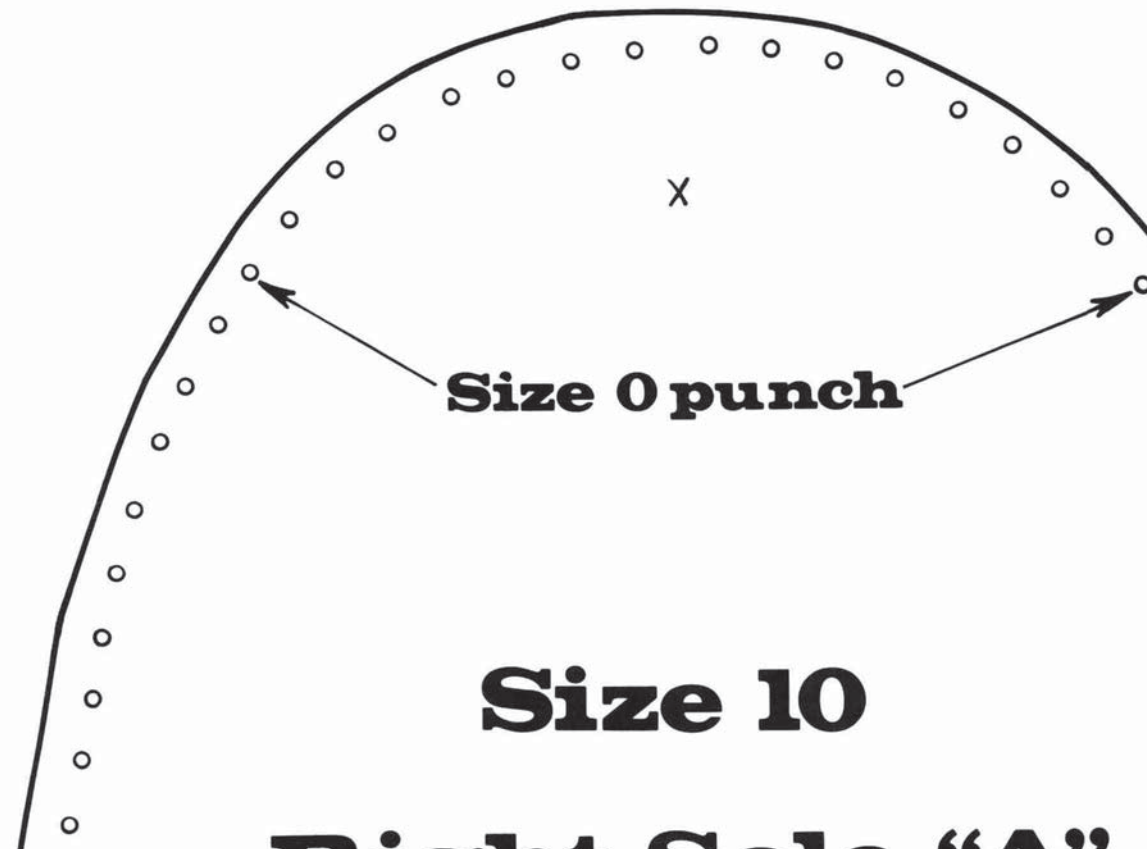
Pattern for Freetrapper Moc - Size 10



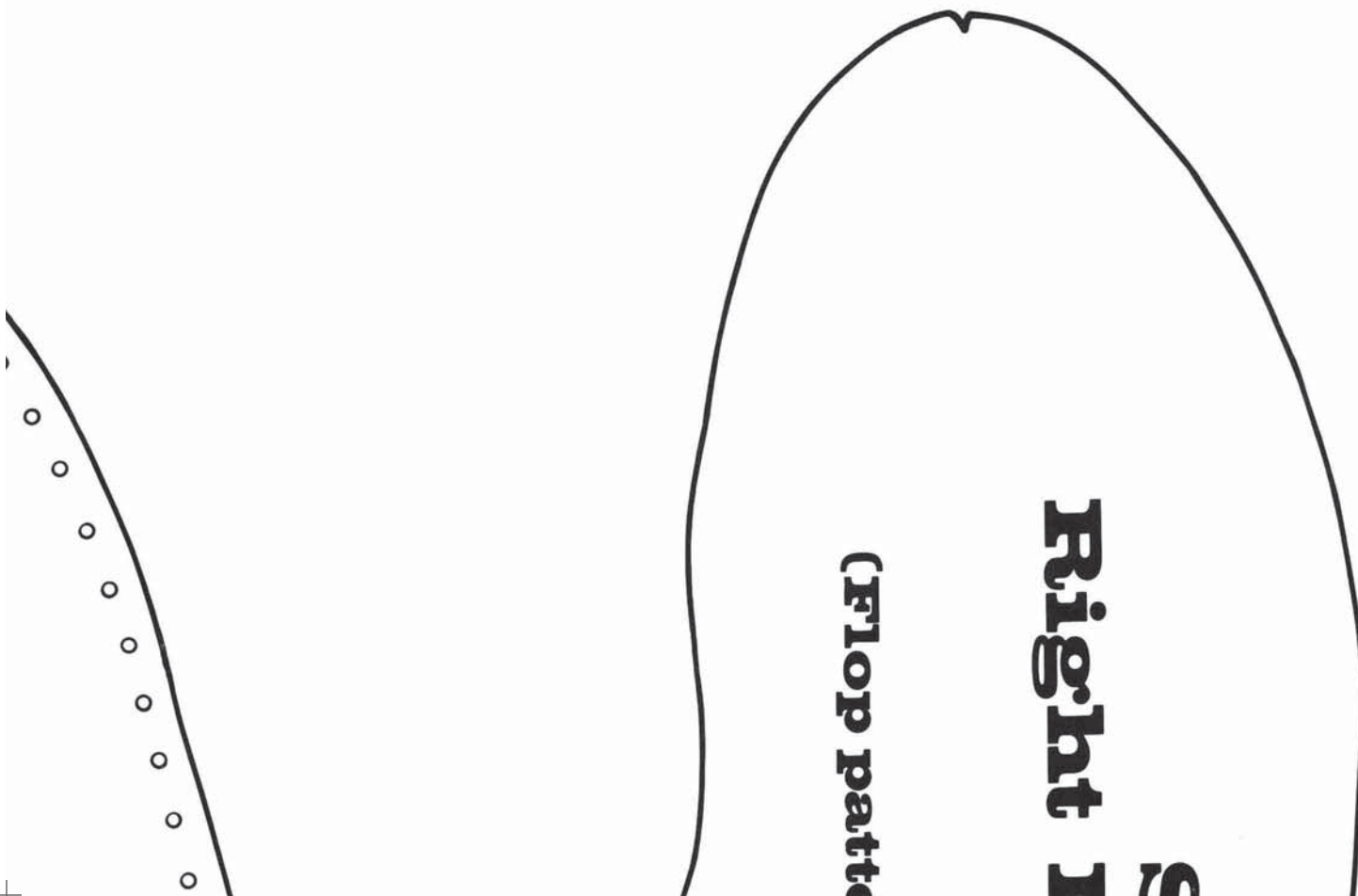
Note: Buckle strap goes on outside of moc.



Pattern: Freetrapper



**n for
Moc - Size 10**



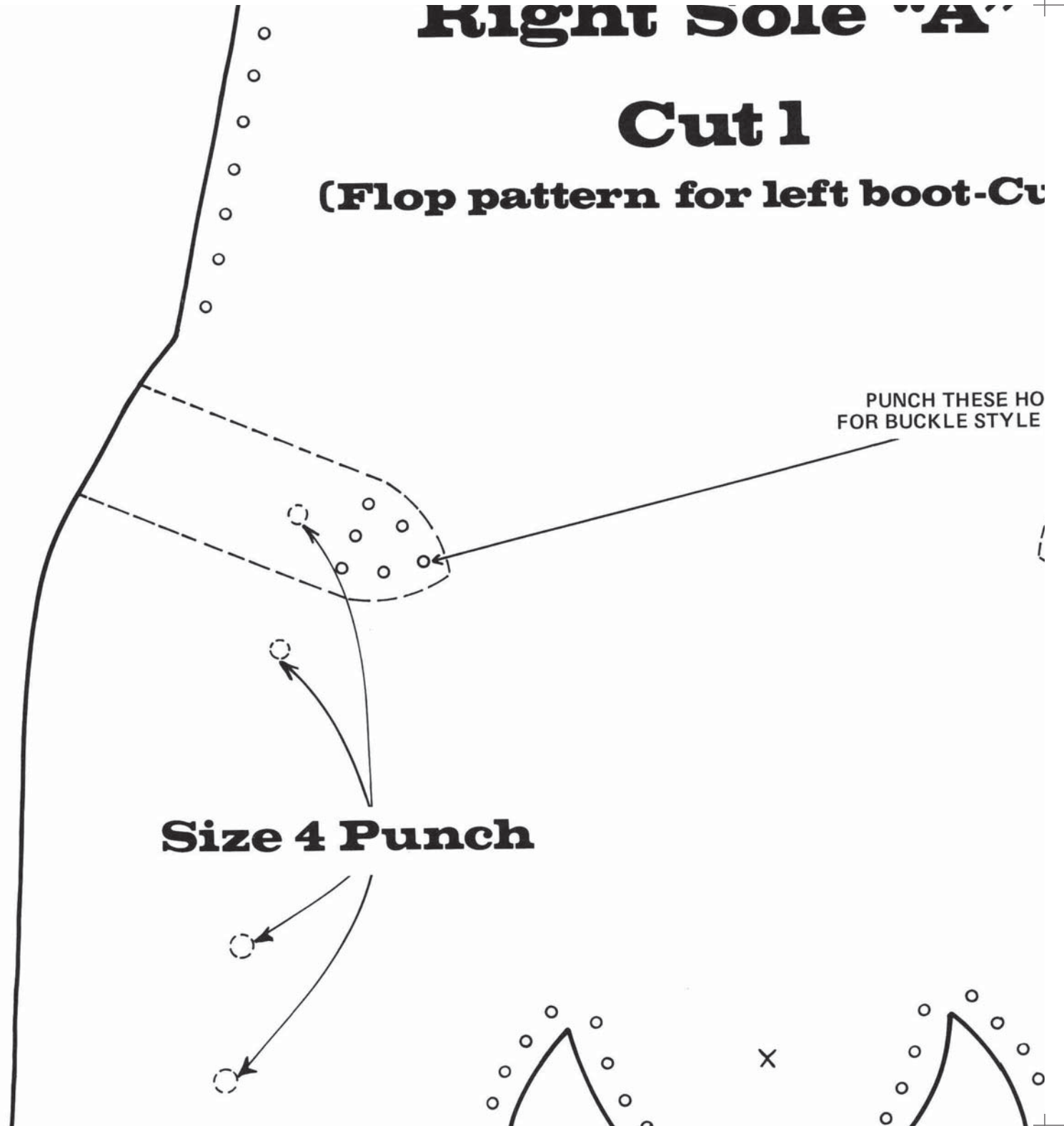
Right Sole "A"

Cut 1

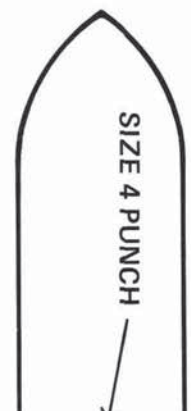
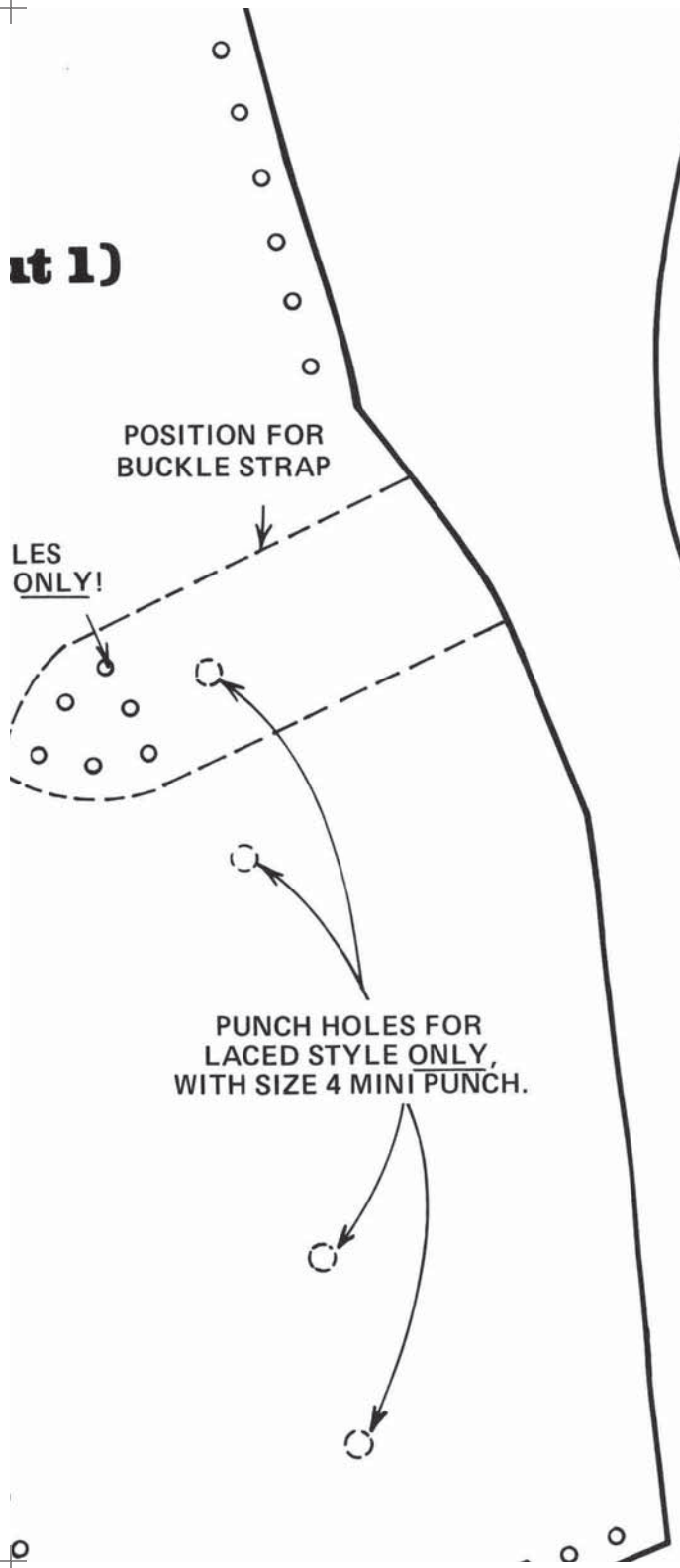
(Flop pattern for left boot-Cu

PUNCH THESE HO
FOR BUCKLE STYLE

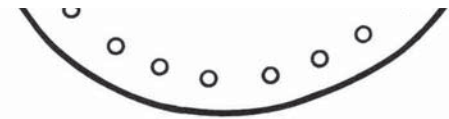
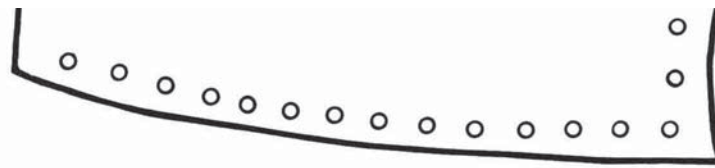
Size 4 Punch



Size 10
Inner-Sole "B"
Cut 1
Pattern for left boot-Cut 1)



it 1)



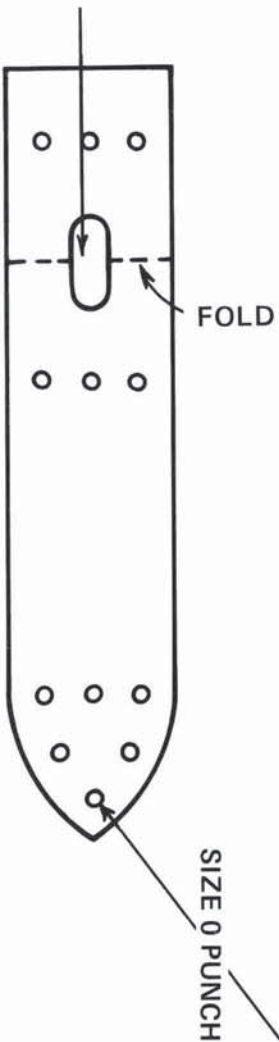
**Size 10
Right Vamp "Cut 1"**

**(Flop pattern
for left boot-Cut 1)**

SIZE 0 PUNCH

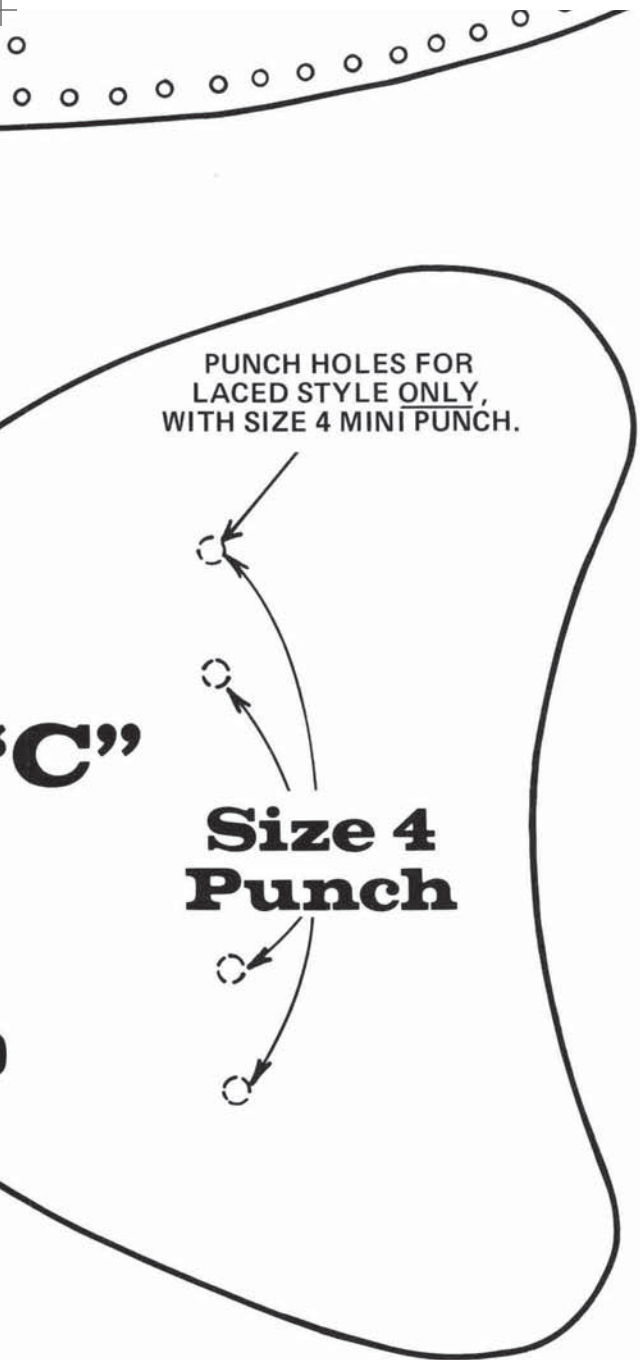


OBLONG PUNCH.

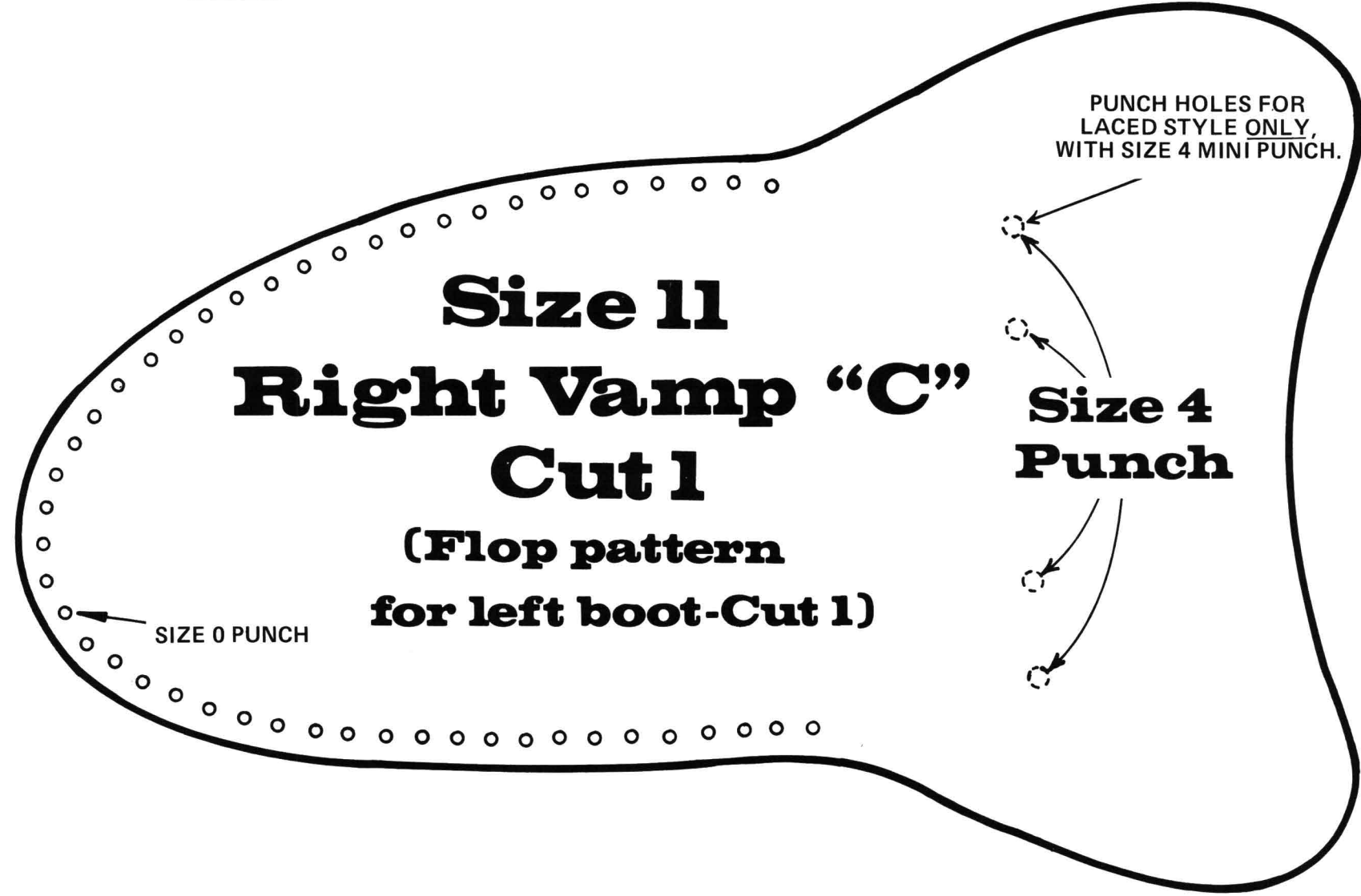
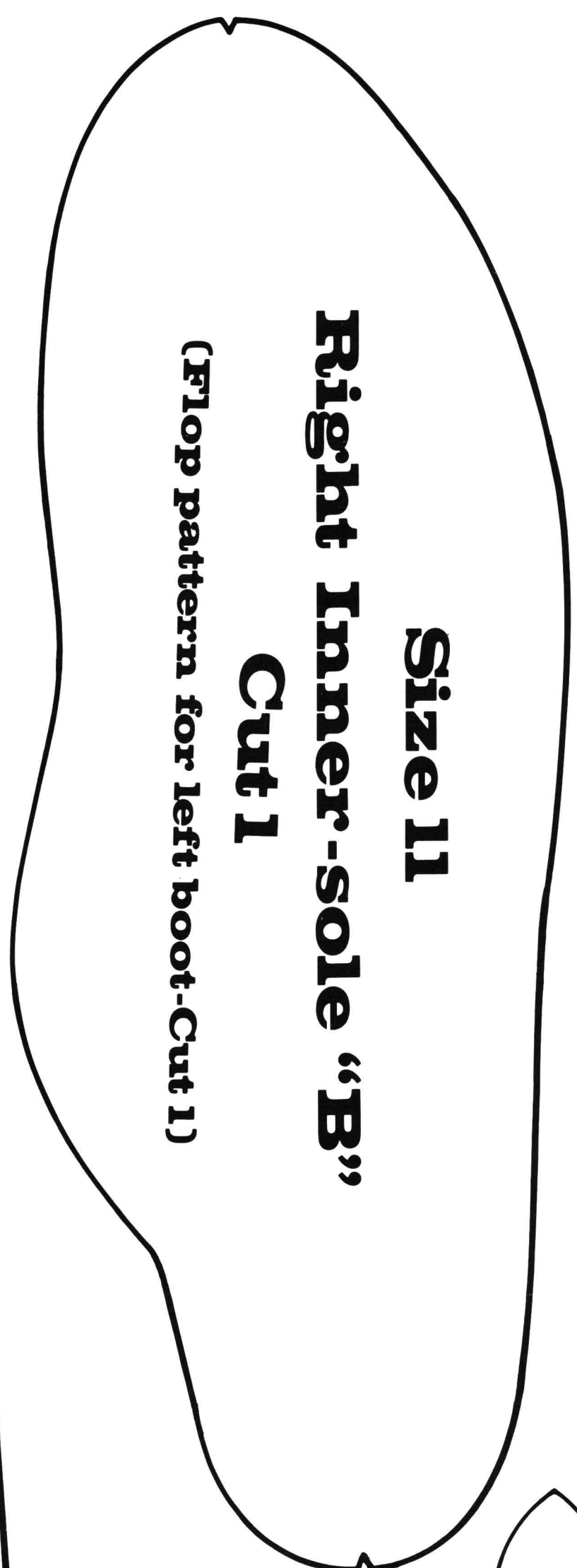
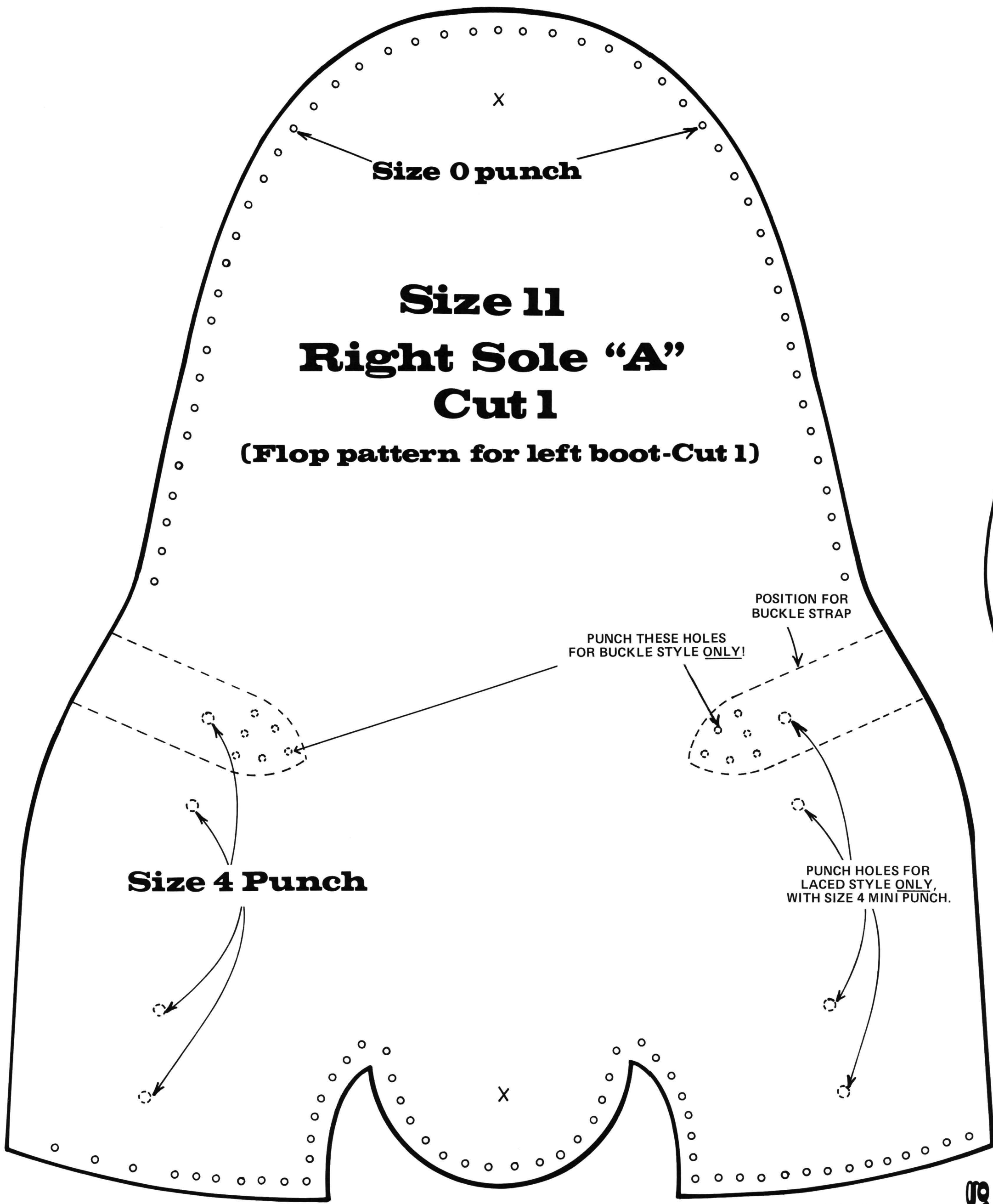


Buckle Strap Cut 2

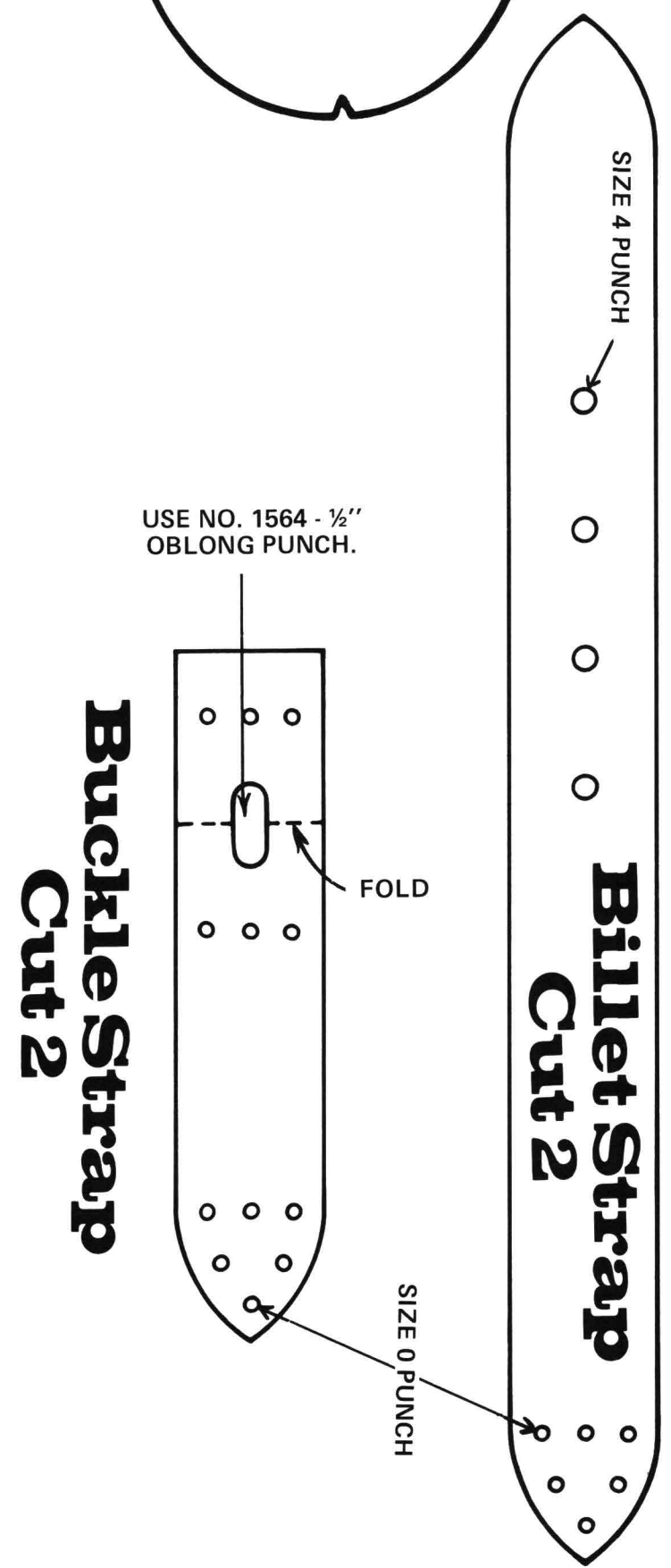
**Note: Buckle strap
goes on outside of moc.**



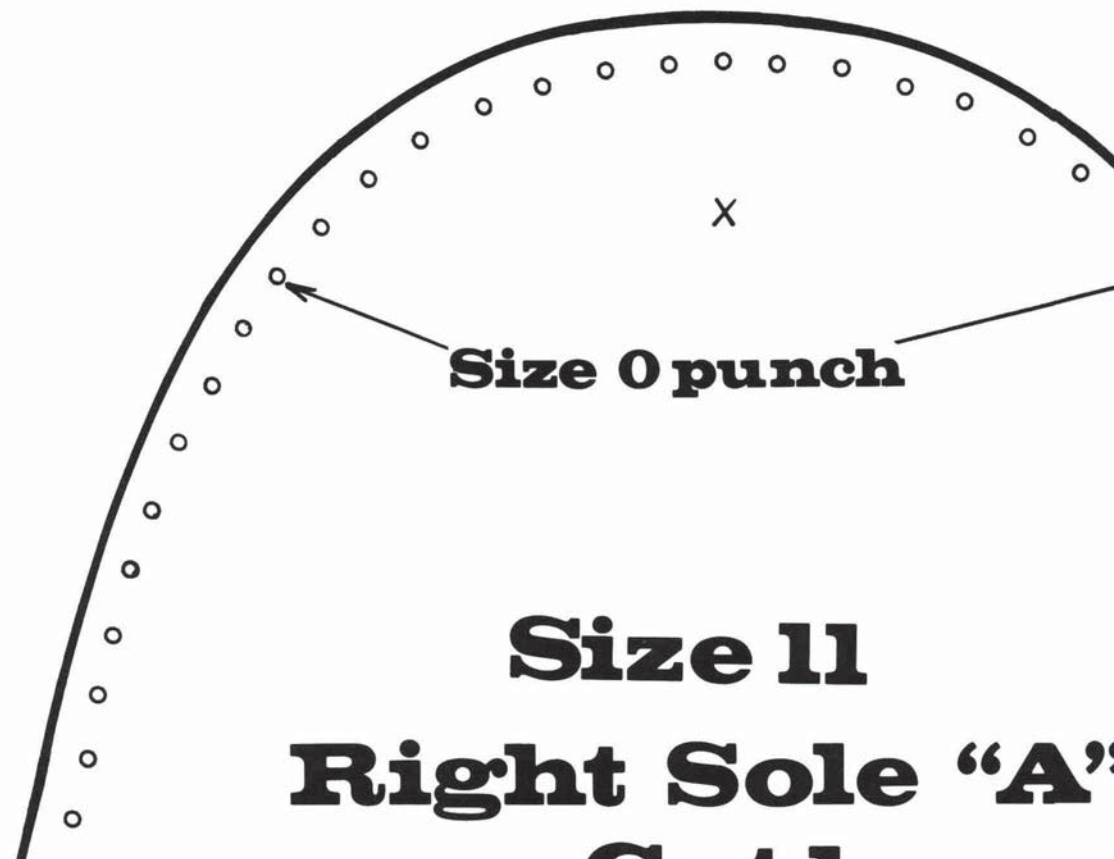
Pattern for Freetrapper Moc-Size 11



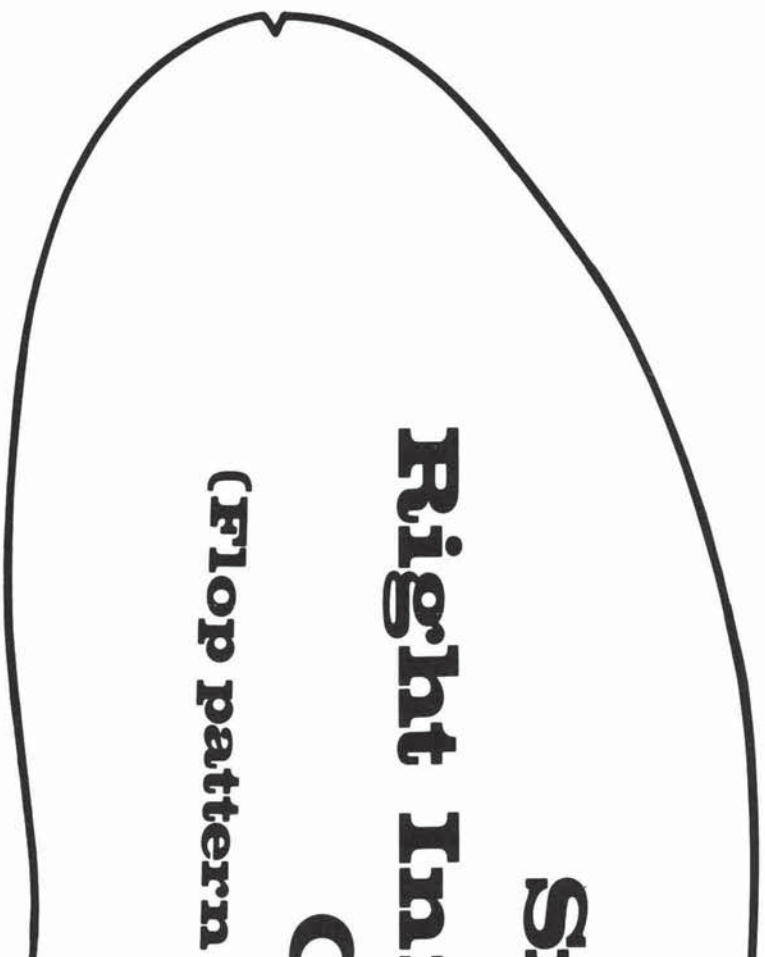
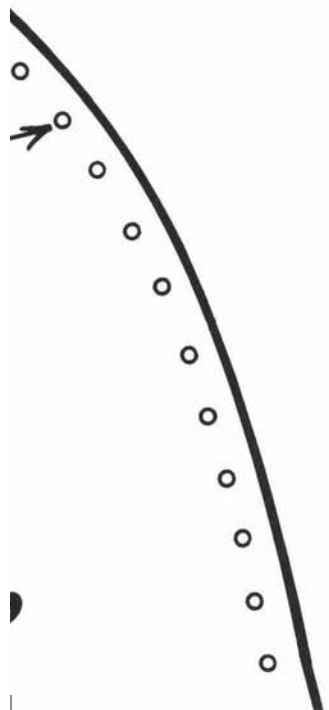
**Note: Buckle strap
goes on outside of moc.**



Pattern for Freetrapper Mo



r
c-Size 11

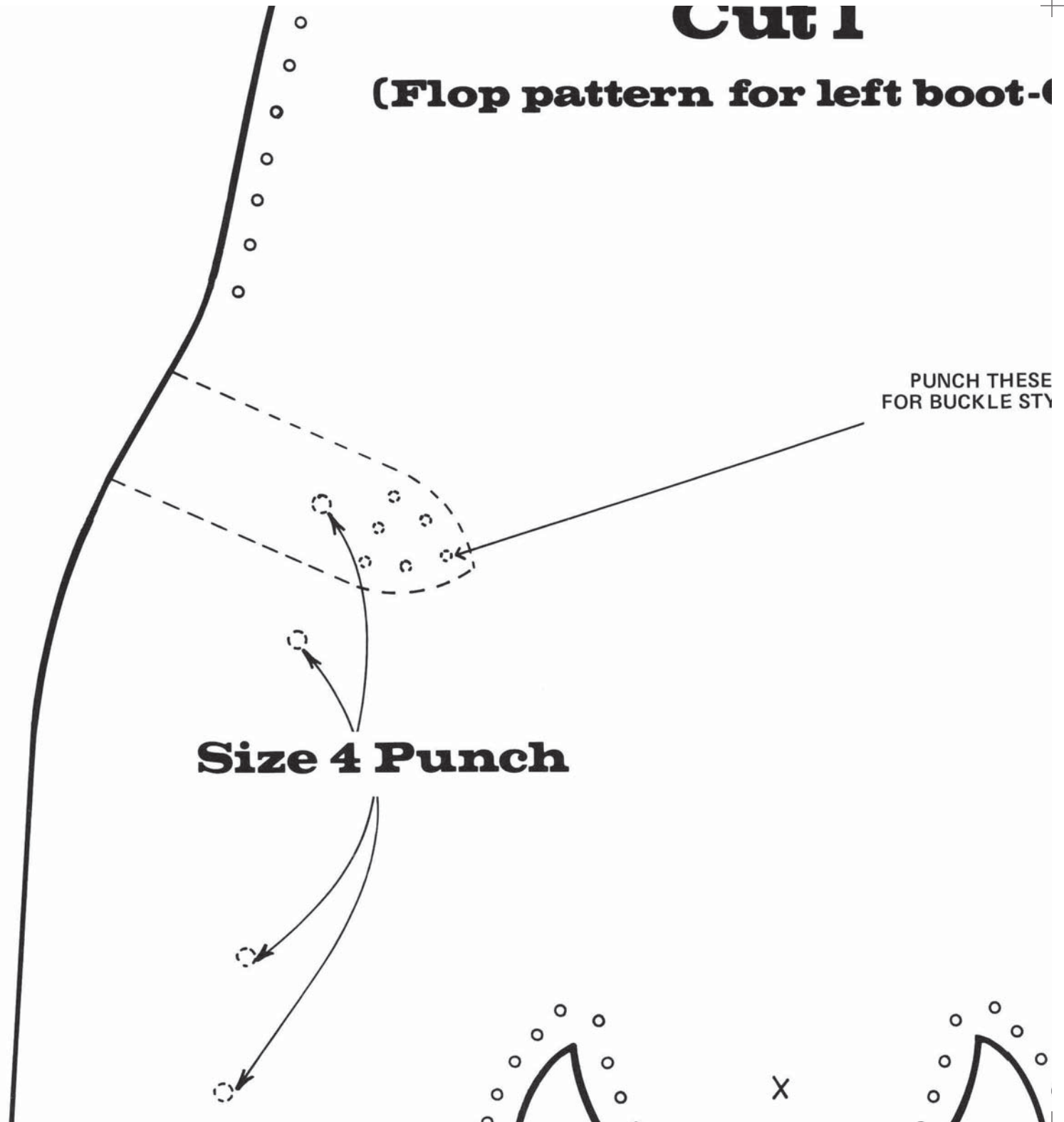


Cut 1

(Flop pattern for left boot-0

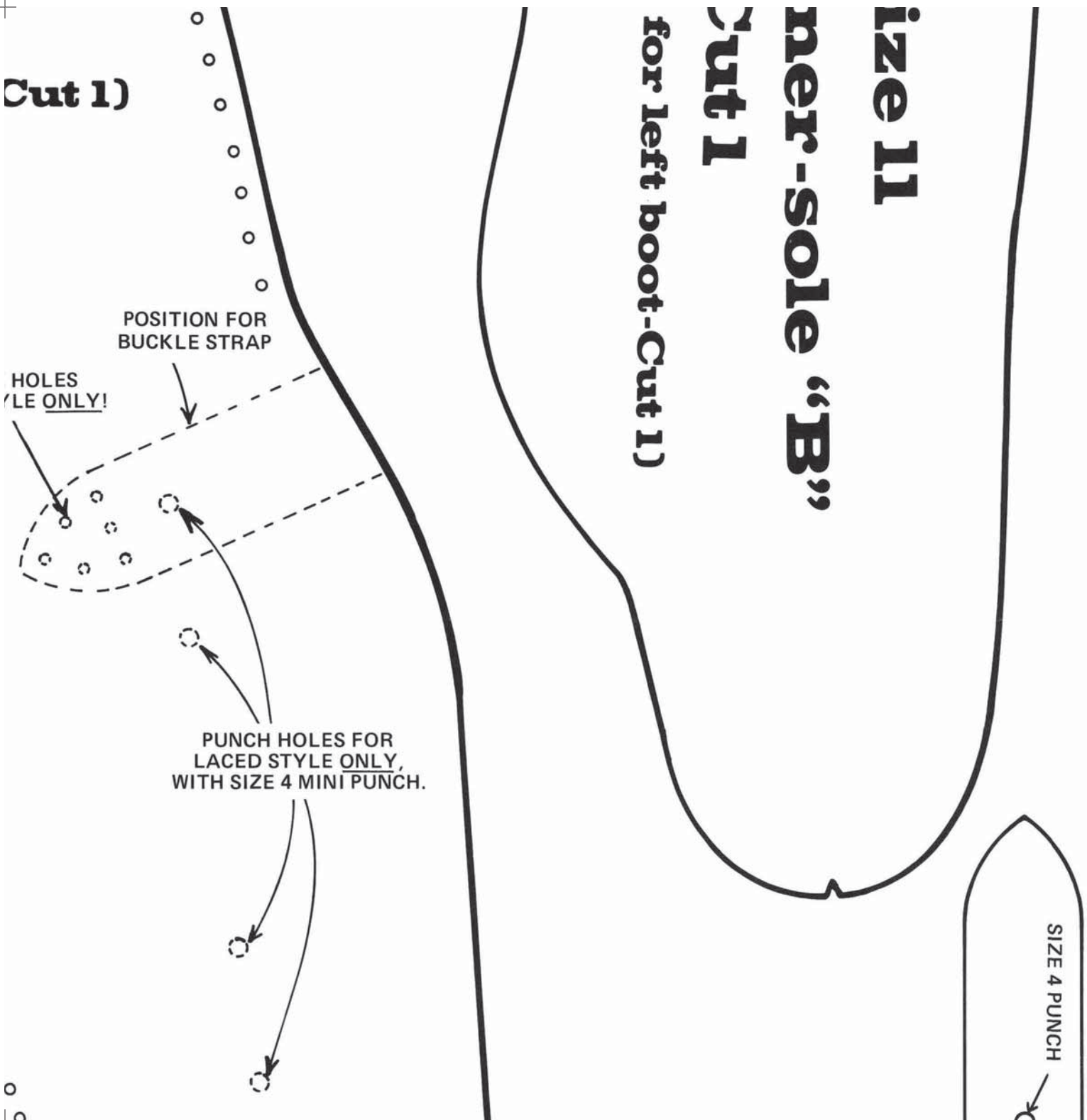
PUNCH THESE
FOR BUCKLE STY

Size 4 Punch



Size 11 Inner-Sole "B" Cut 1 for left boot-Cut 1)

Cut 1)

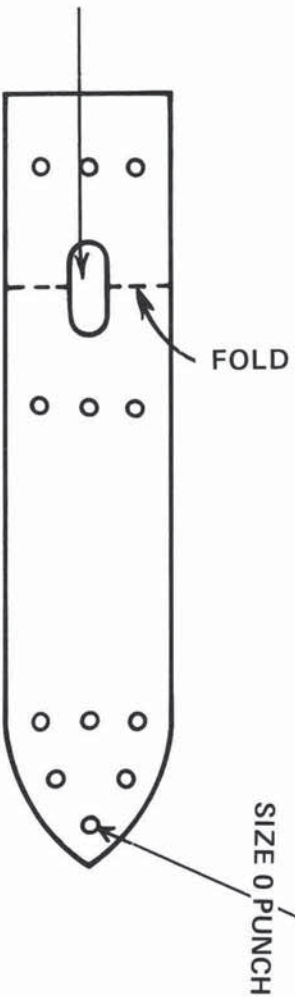


Size 11
Right Vamp “C
Cut 1
(Flop pattern
for left boot-Cut 1)

SIZE 0 PUNCH



USE NO. 1564 - 1/2" OBLONG PUNCH.

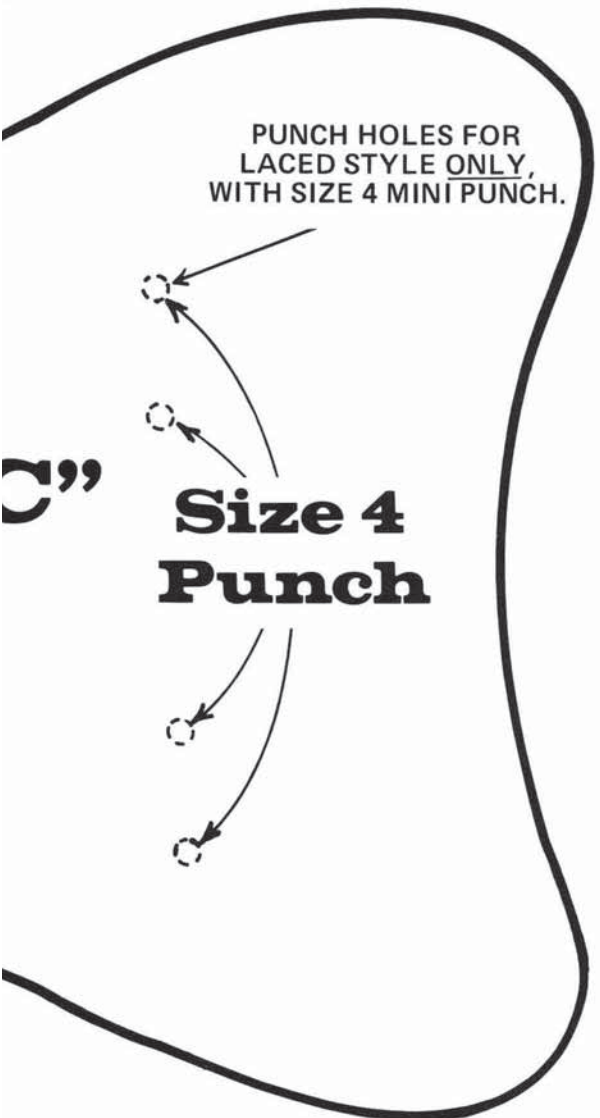


Buckle Strap Cut 2

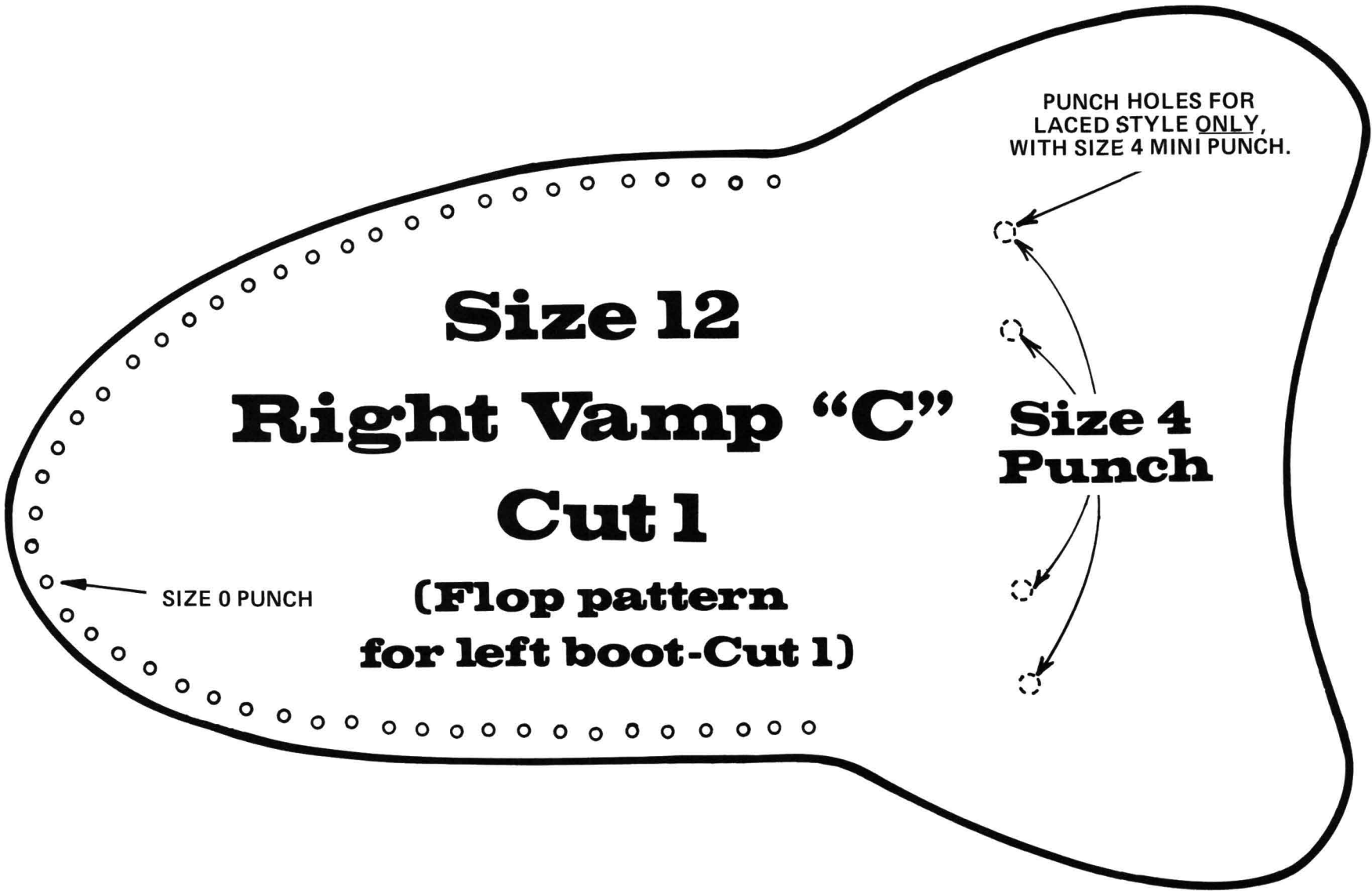
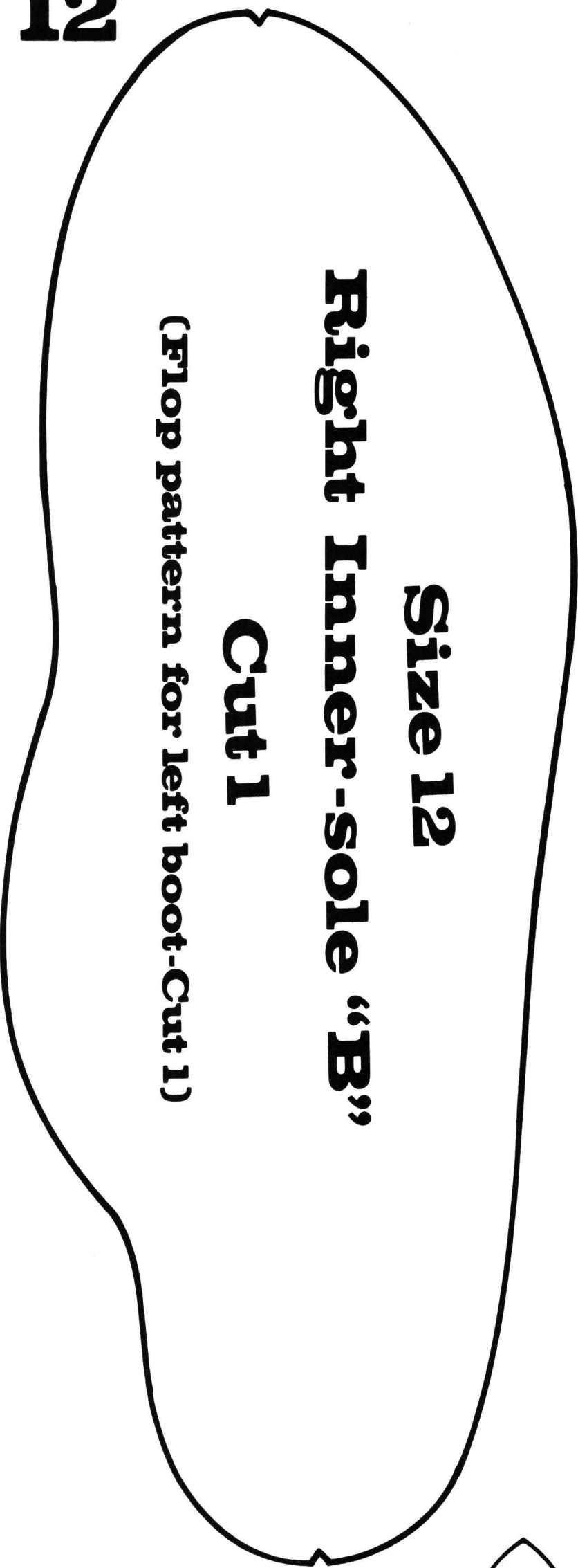
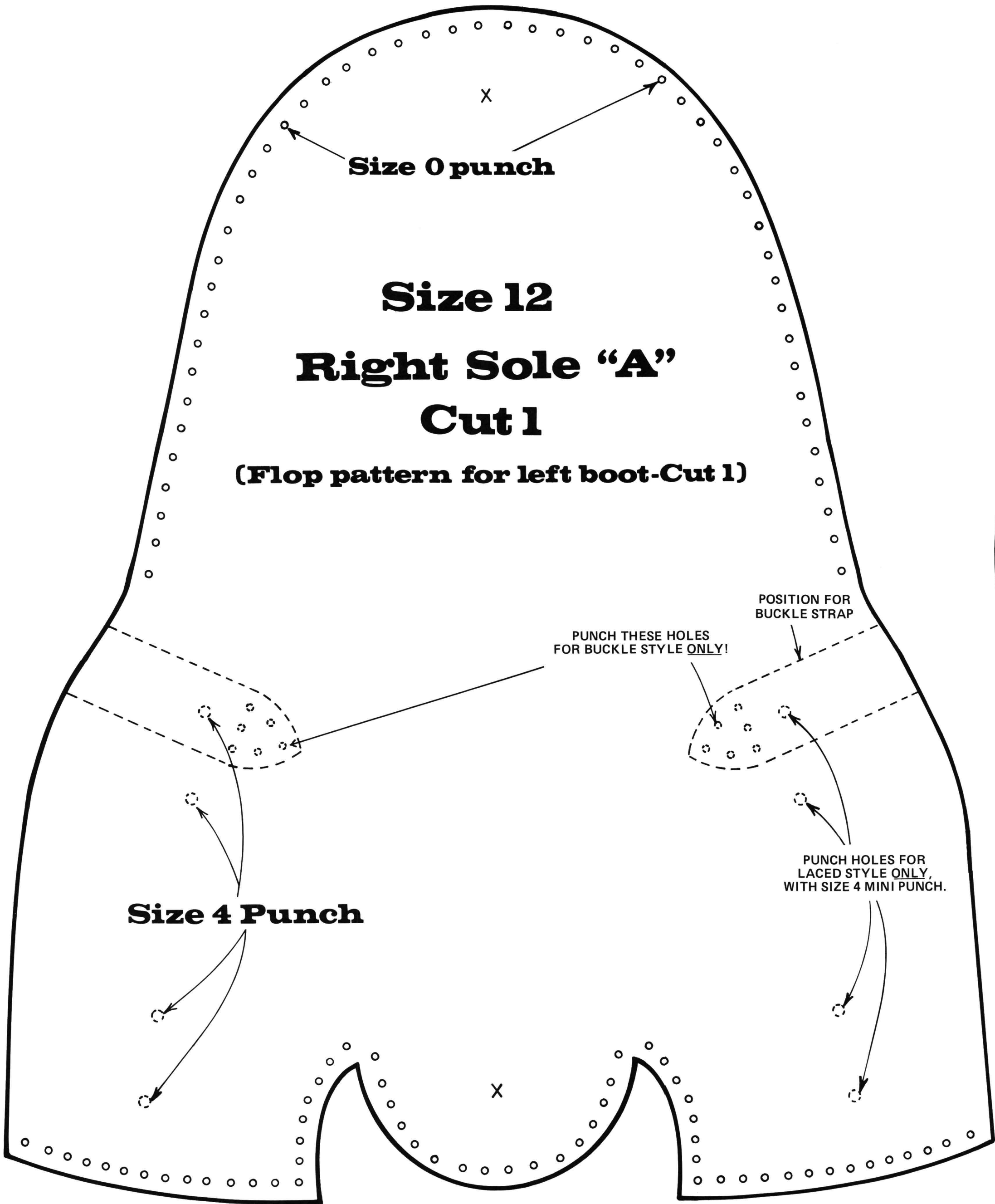
**Note: Buckle strap
goes on outside of moc.**

PUNCH HOLES FOR
LACED STYLE ONLY,
WITH SIZE 4 MINI PUNCH.

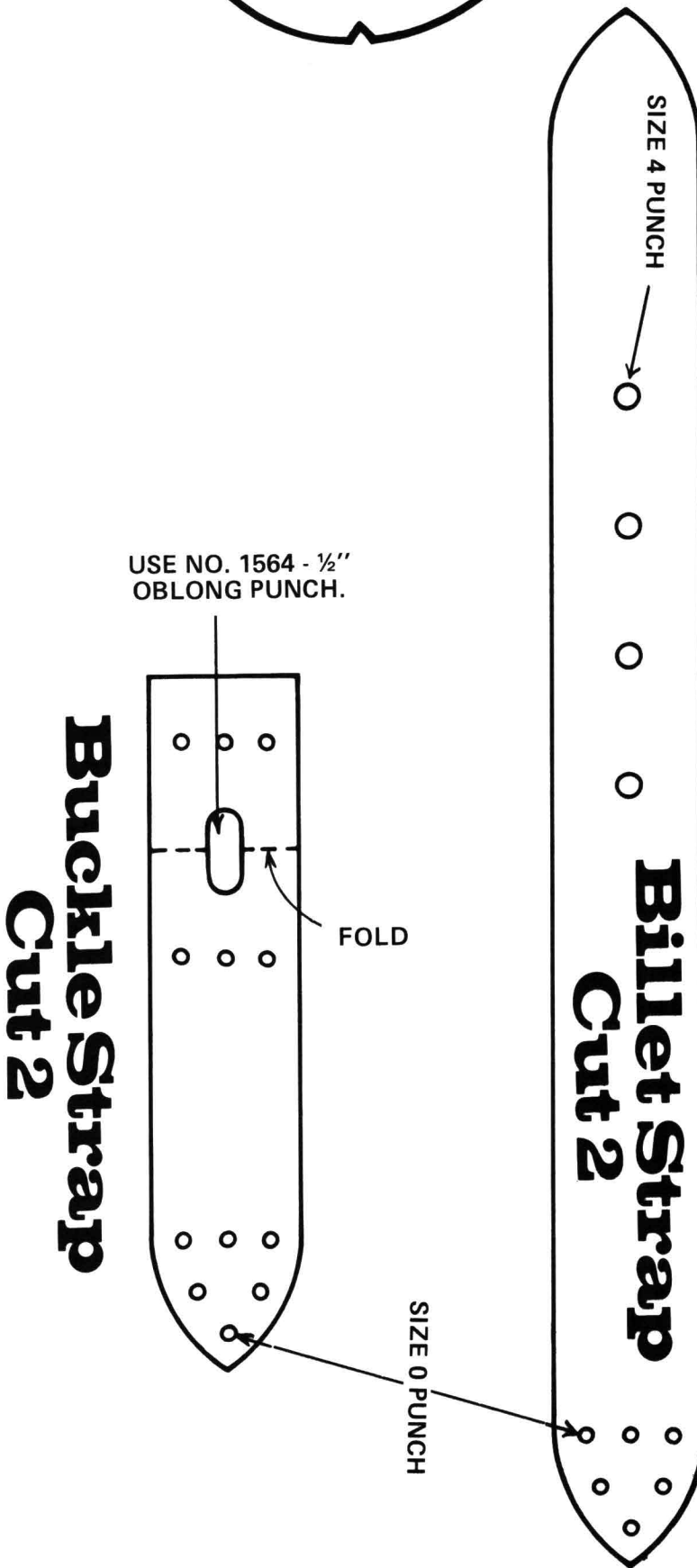
**Size 4
Punch**



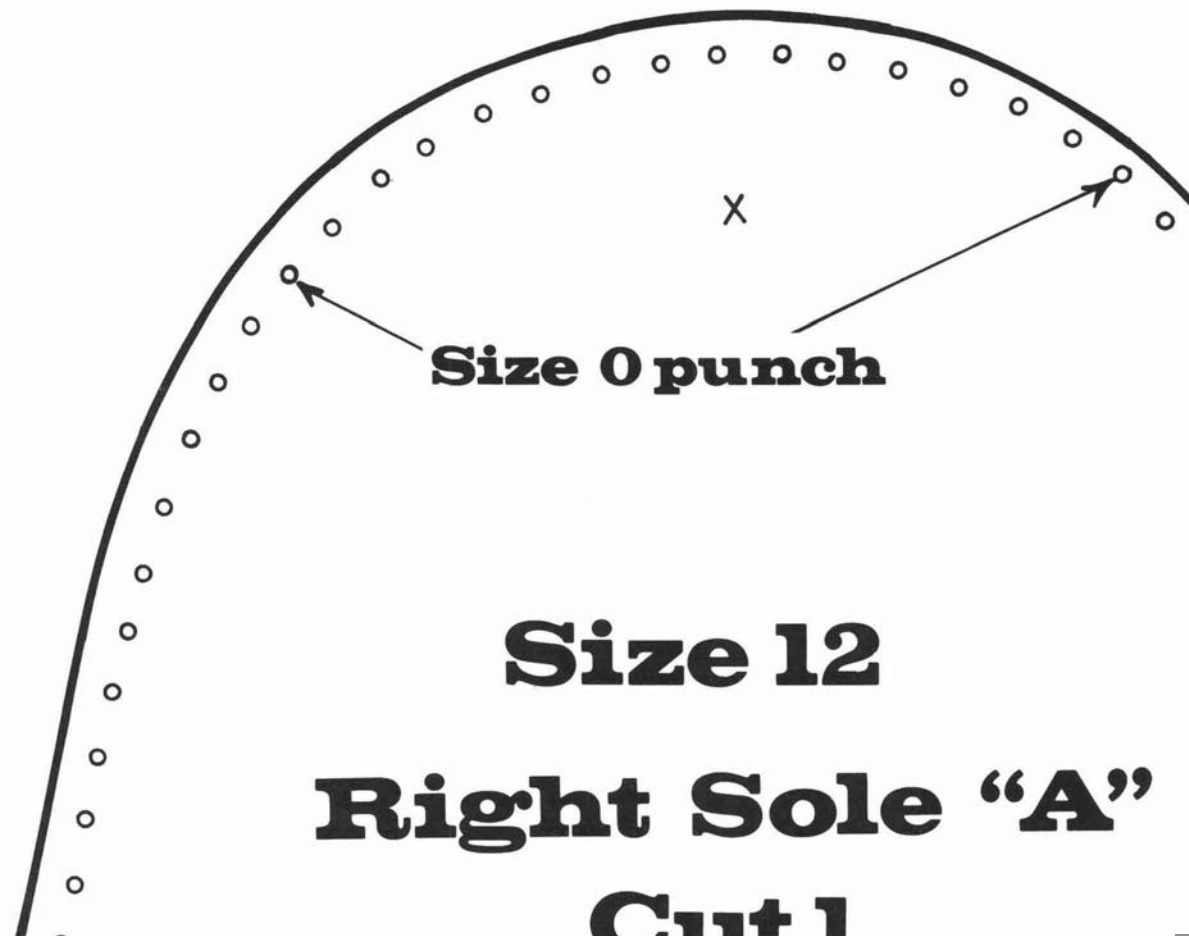
Pattern for Freetrapper Moc-Size 12



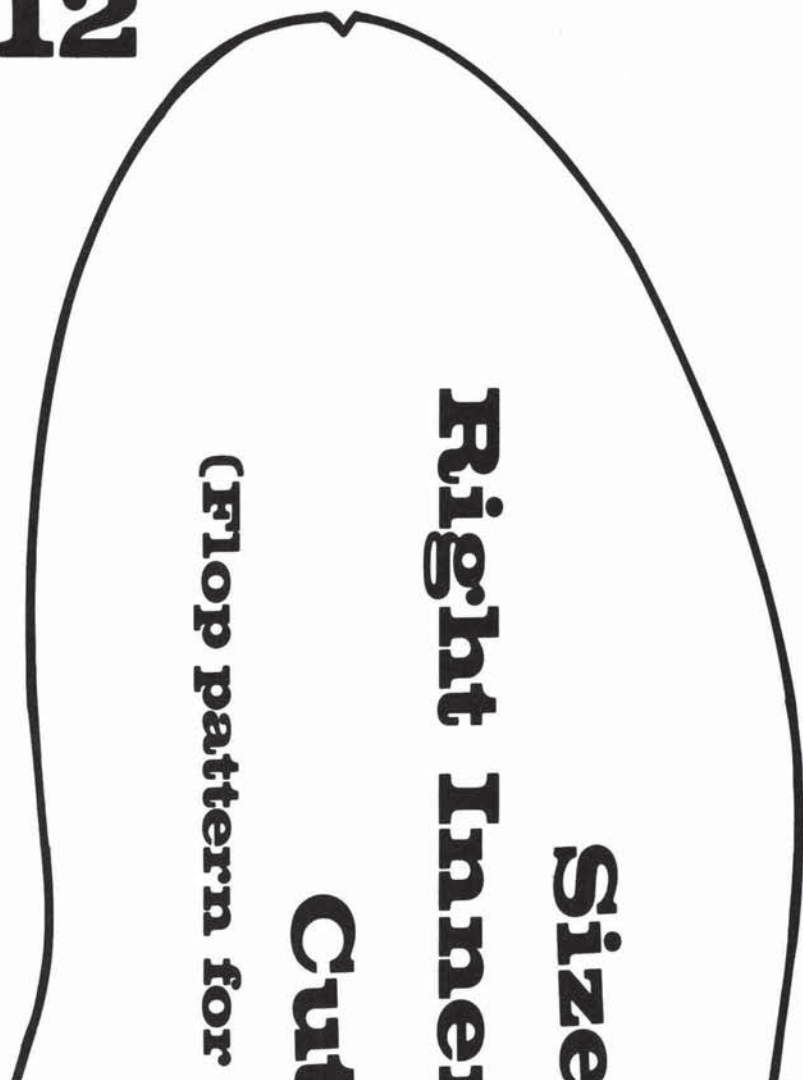
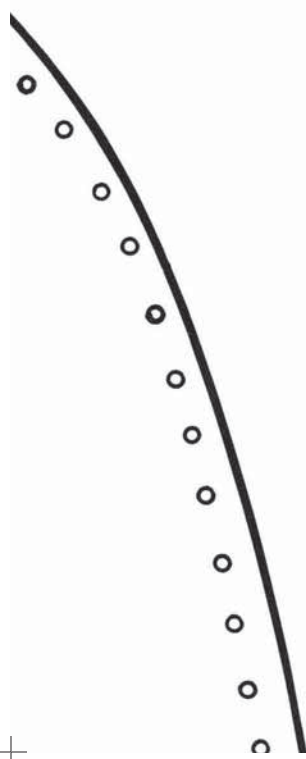
**Note: Buckle strap
goes on outside of moc.**



Pattern Freetrapper N



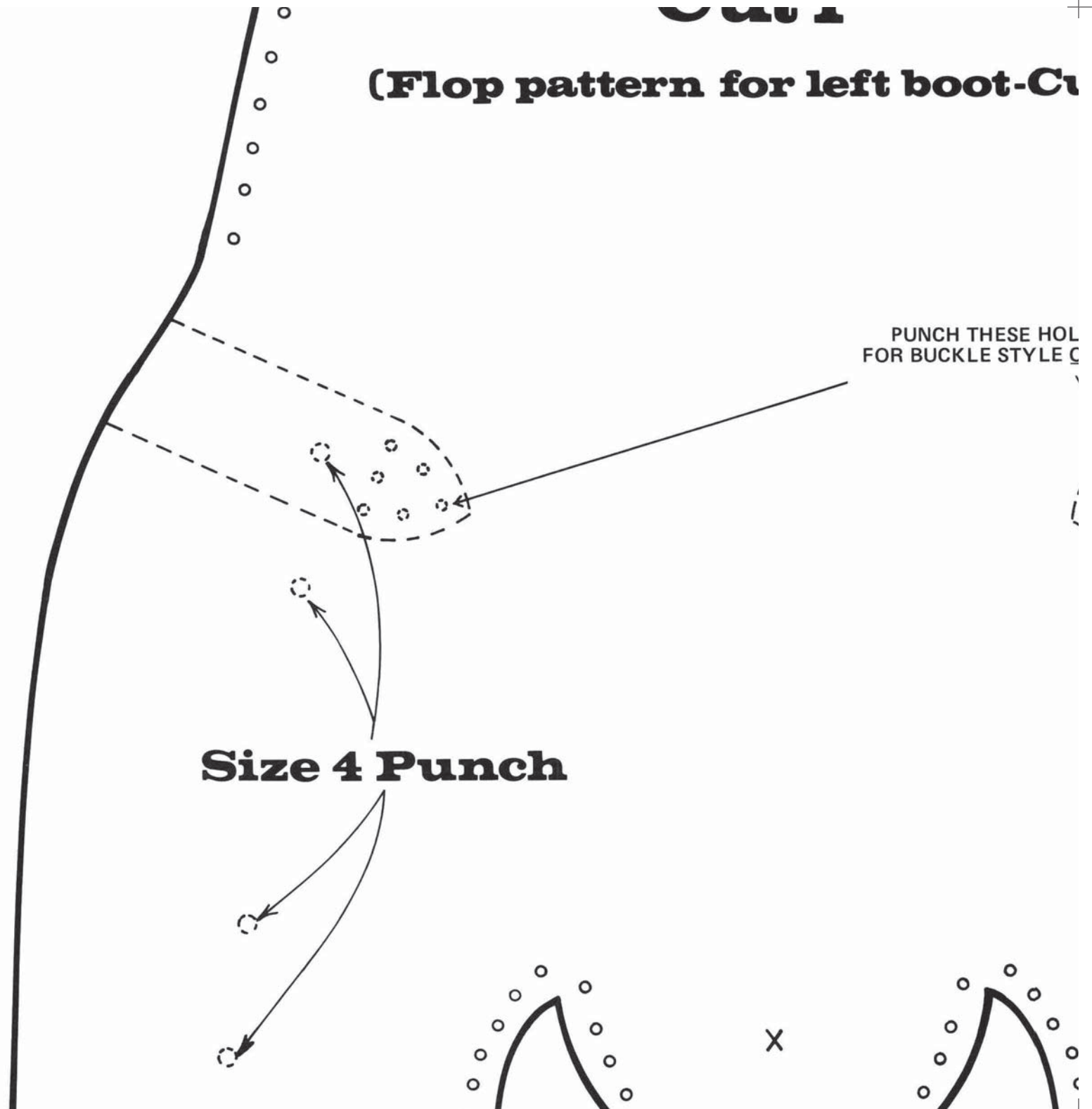
**for
Moc-Size 12**



(Flop pattern for left boot-Cu

PUNCH THESE HOLS
FOR BUCKLE STYLE C

Size 4 Punch



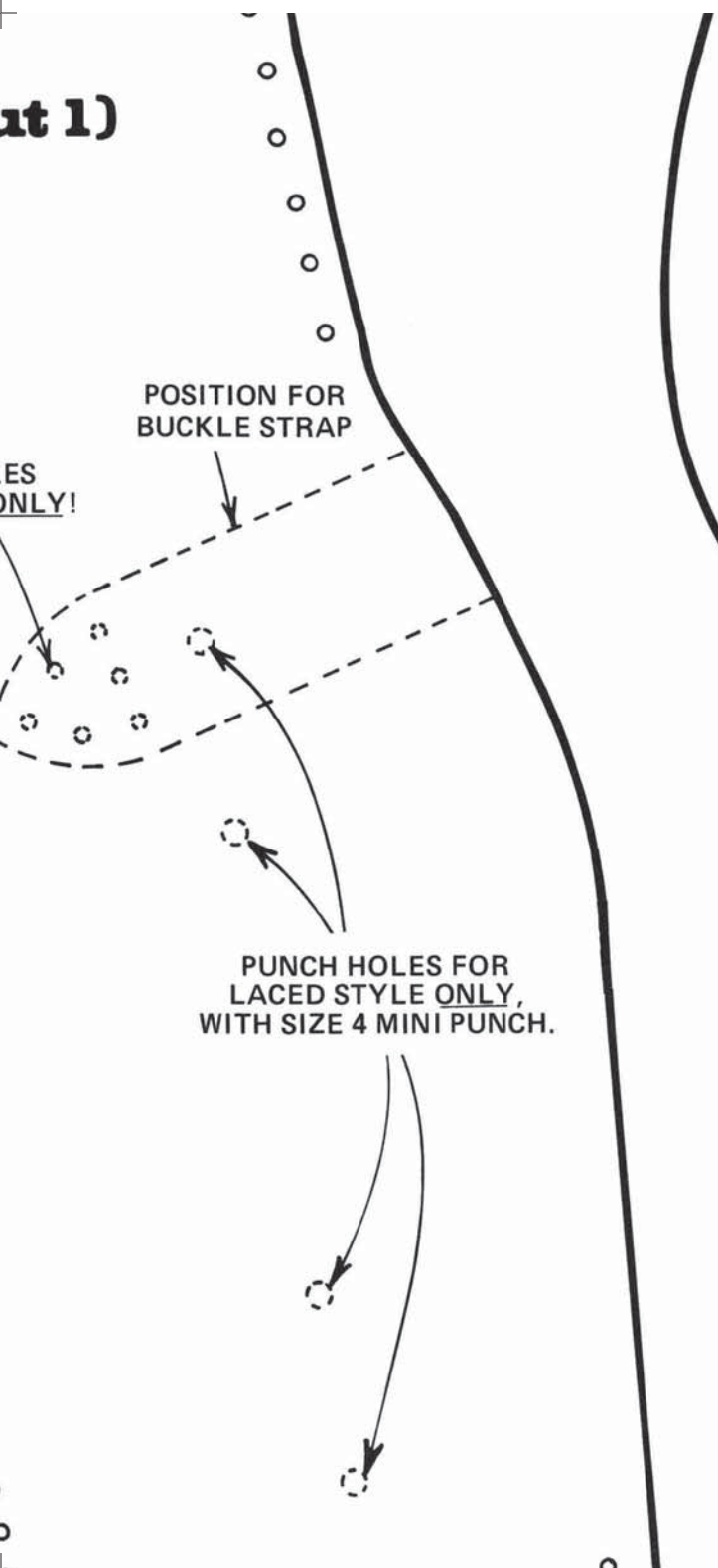


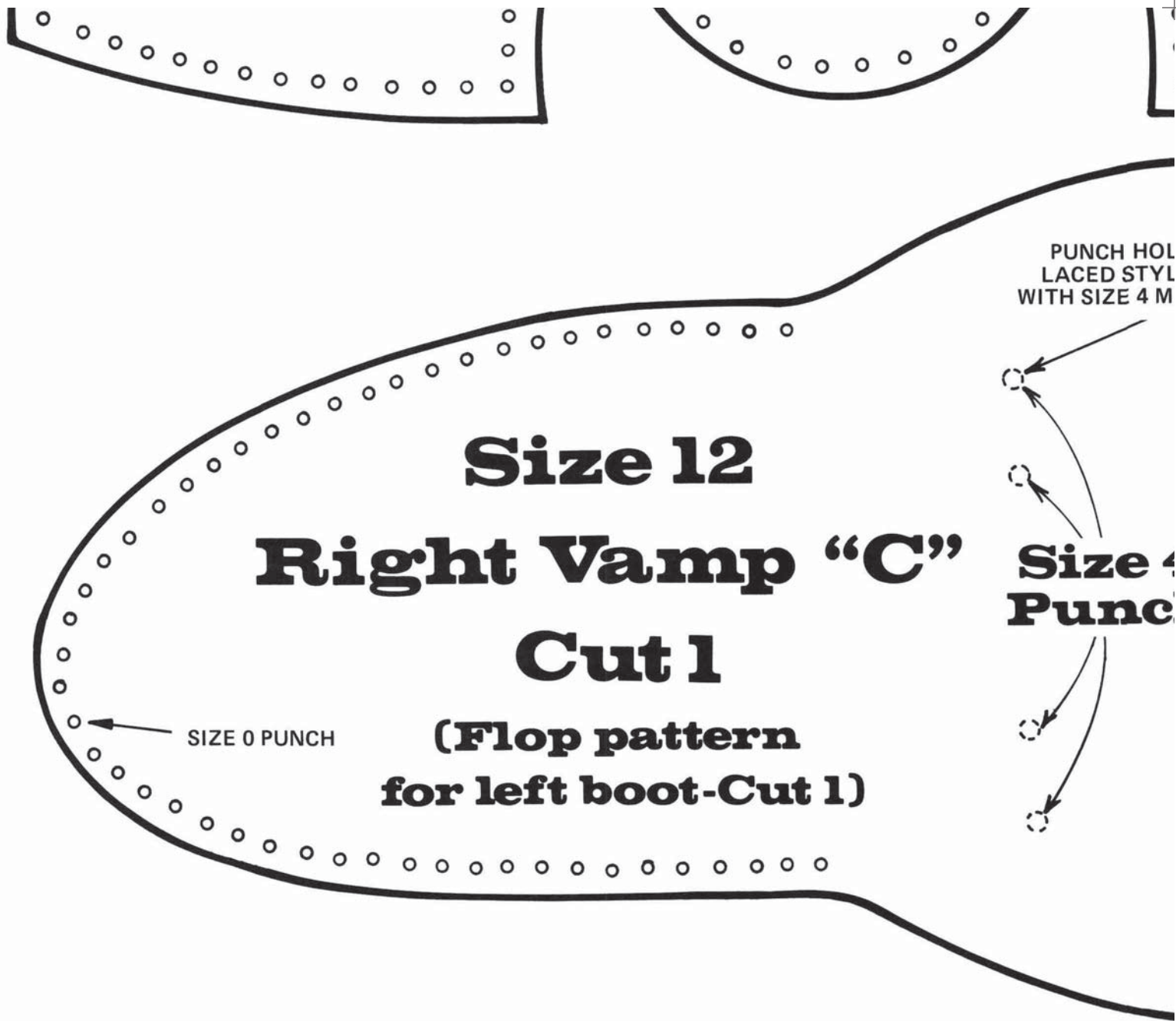
12

er-Sole "B"

f 1

left boot-Cut 1)





Billet Strap Cut 2

USE NO. 1564 - ½"
OBLONG PUNCH.

FOLD

SIZE 0 PUNCH

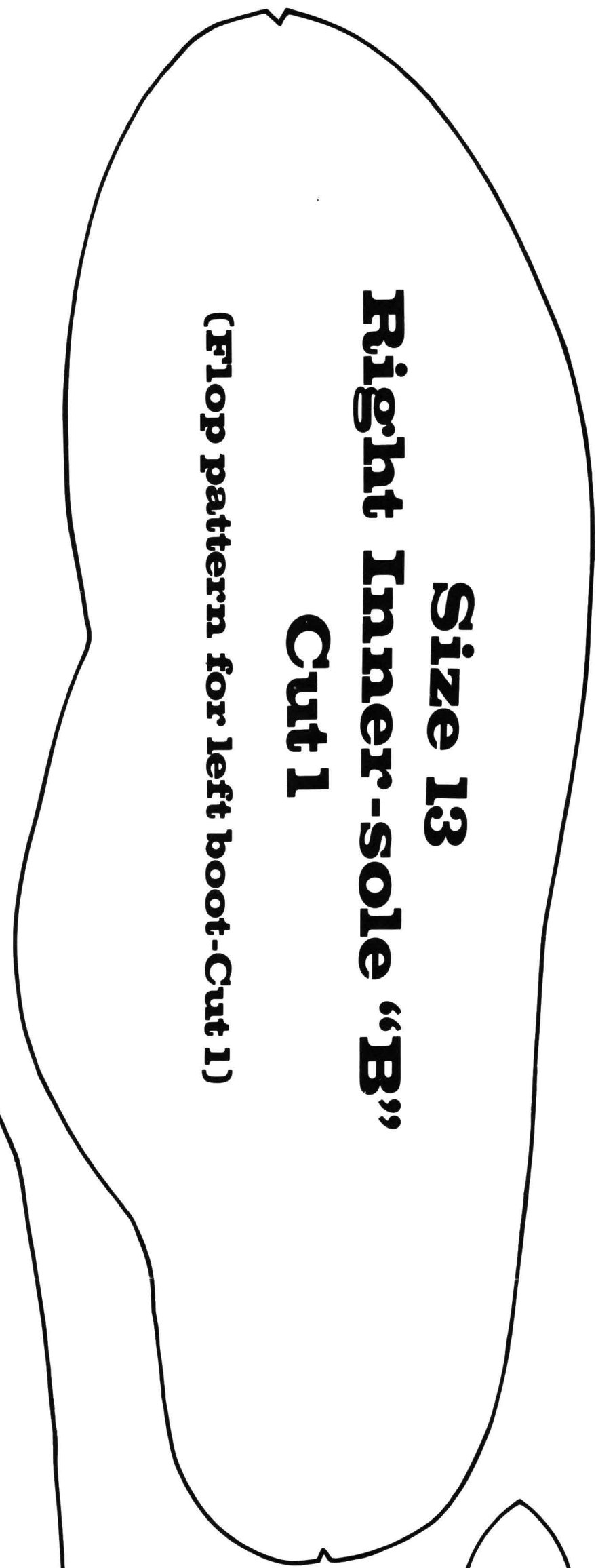
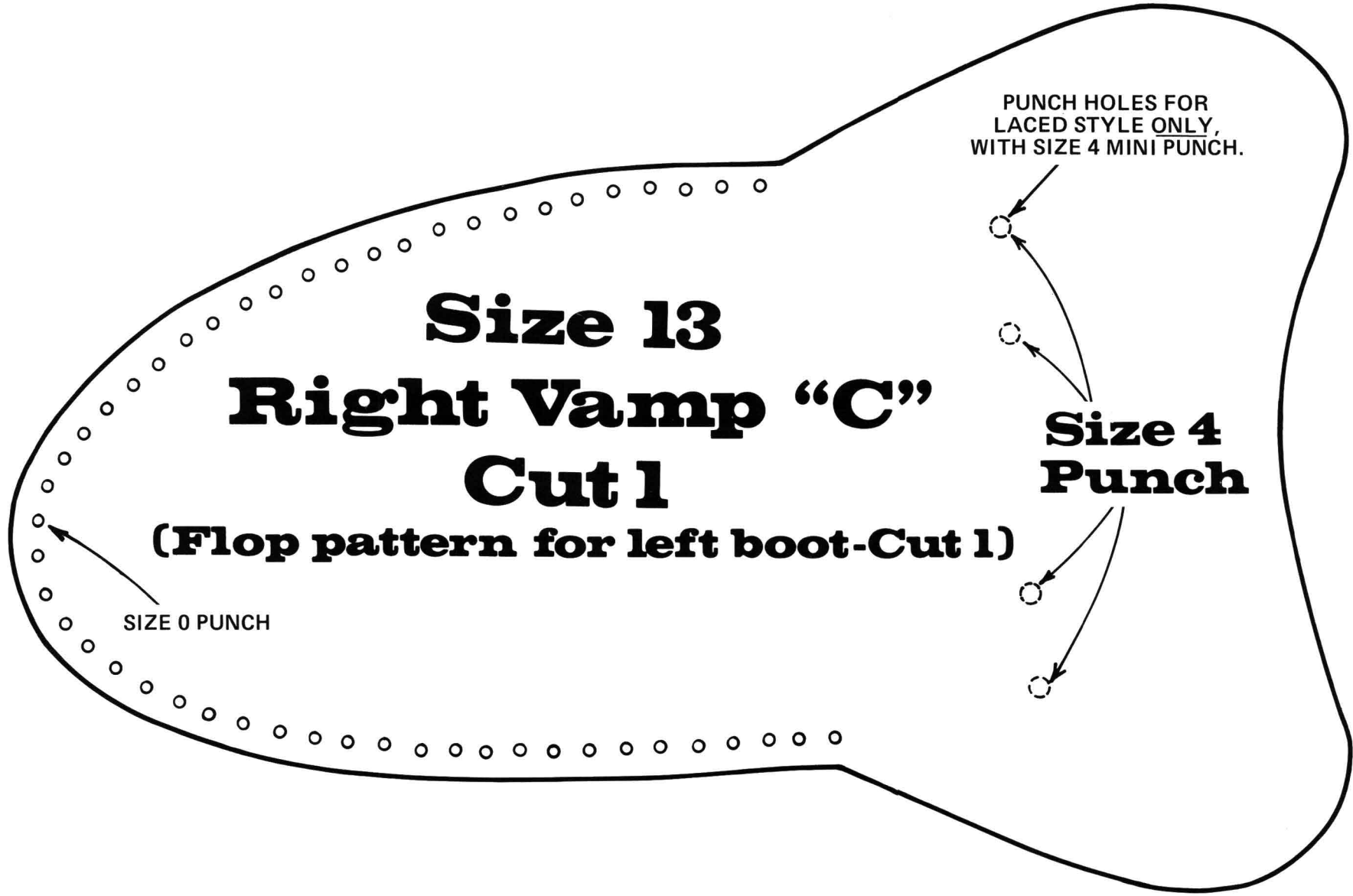
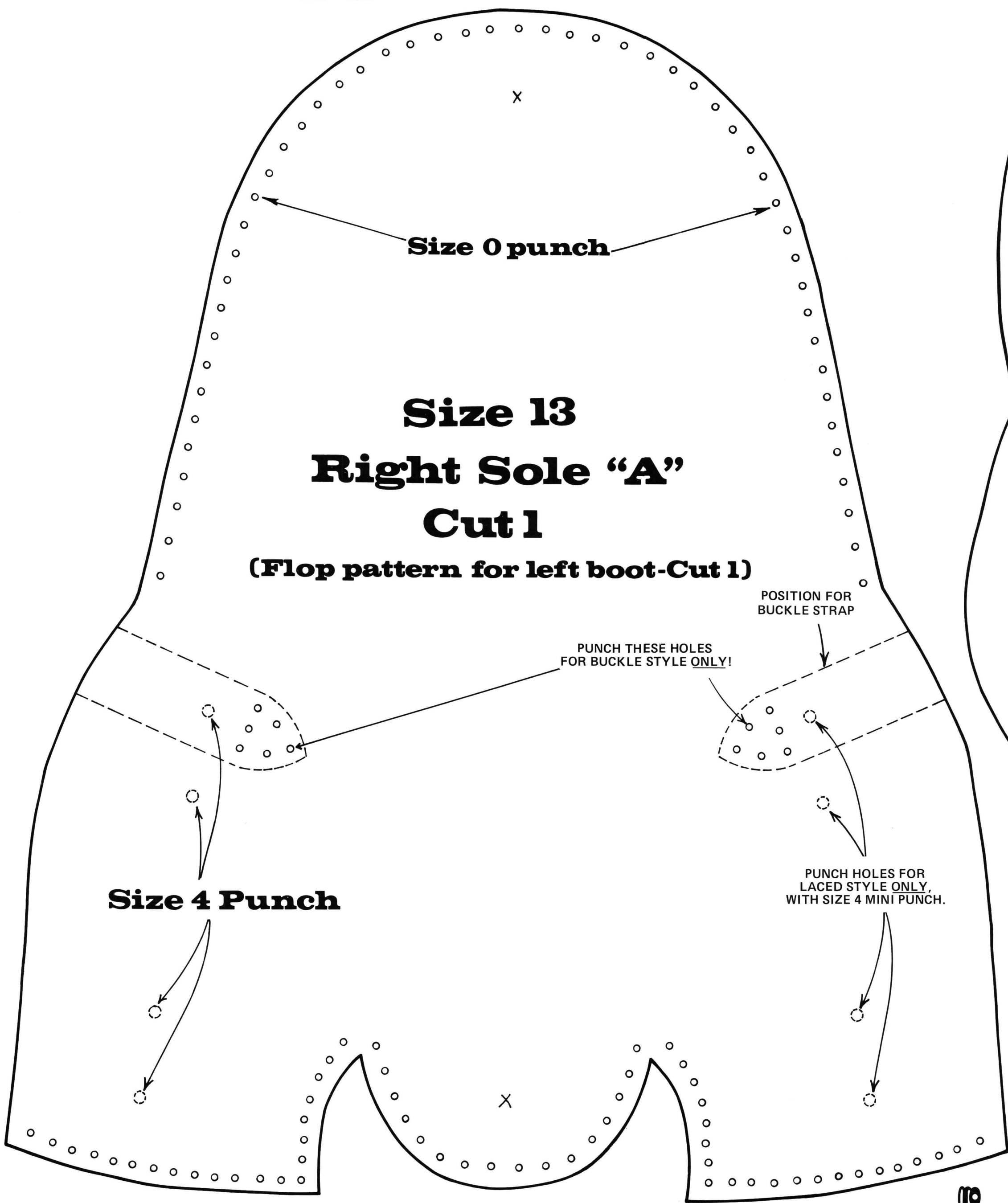
Buckle Strap Cut 2

**Note: Buckle strap
goes on outside of moc.**

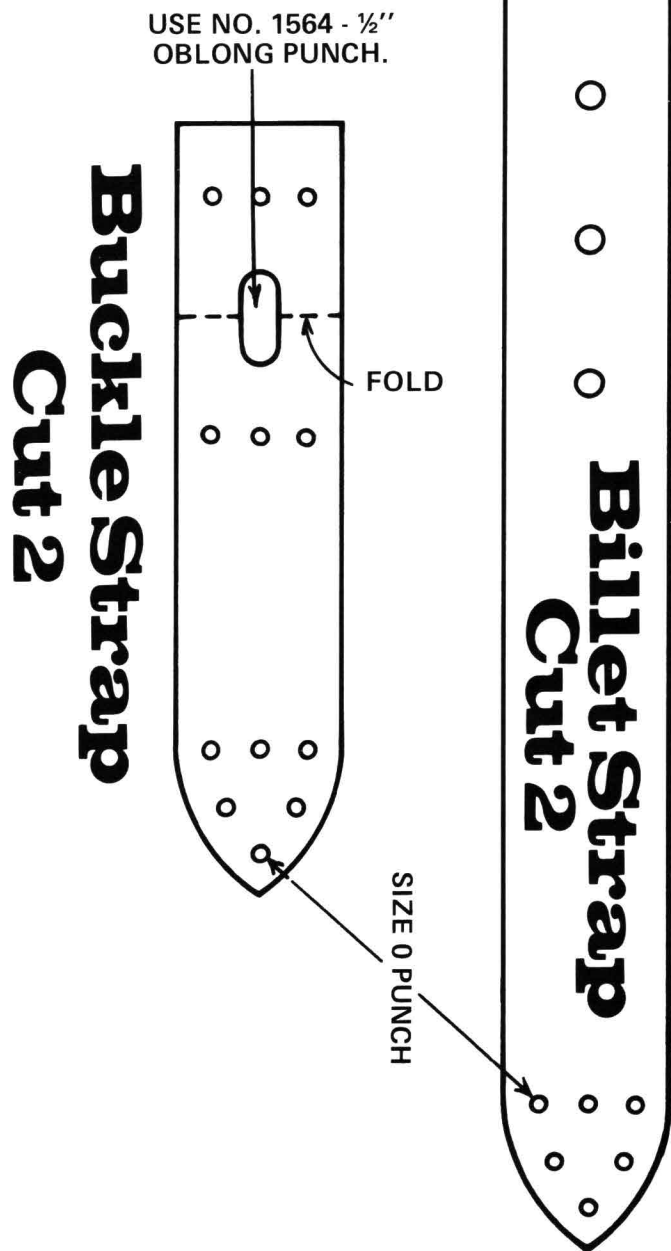
ES FOR
E ONLY,
INI PUNCH.

#4

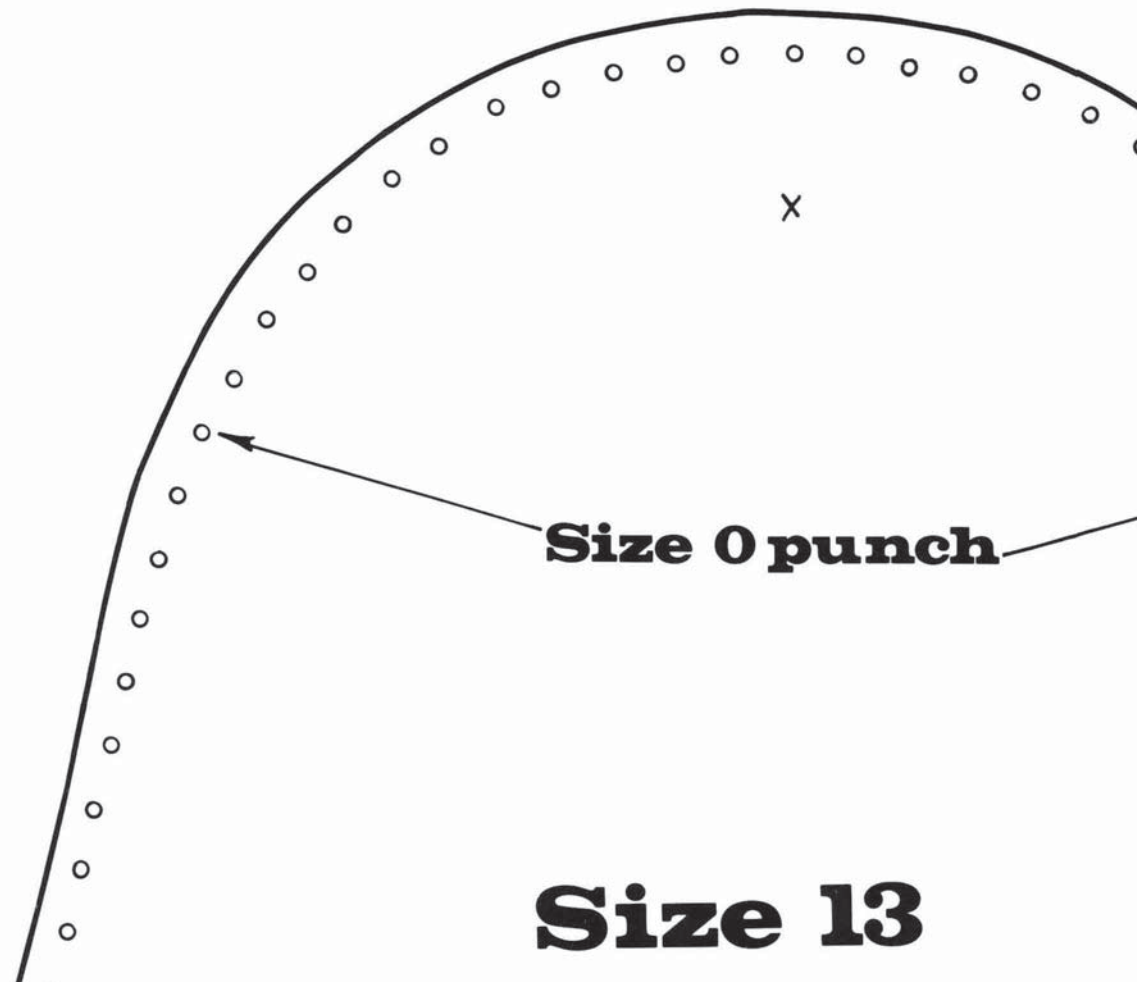
Pattern for Freetrapper Moc-Size 13



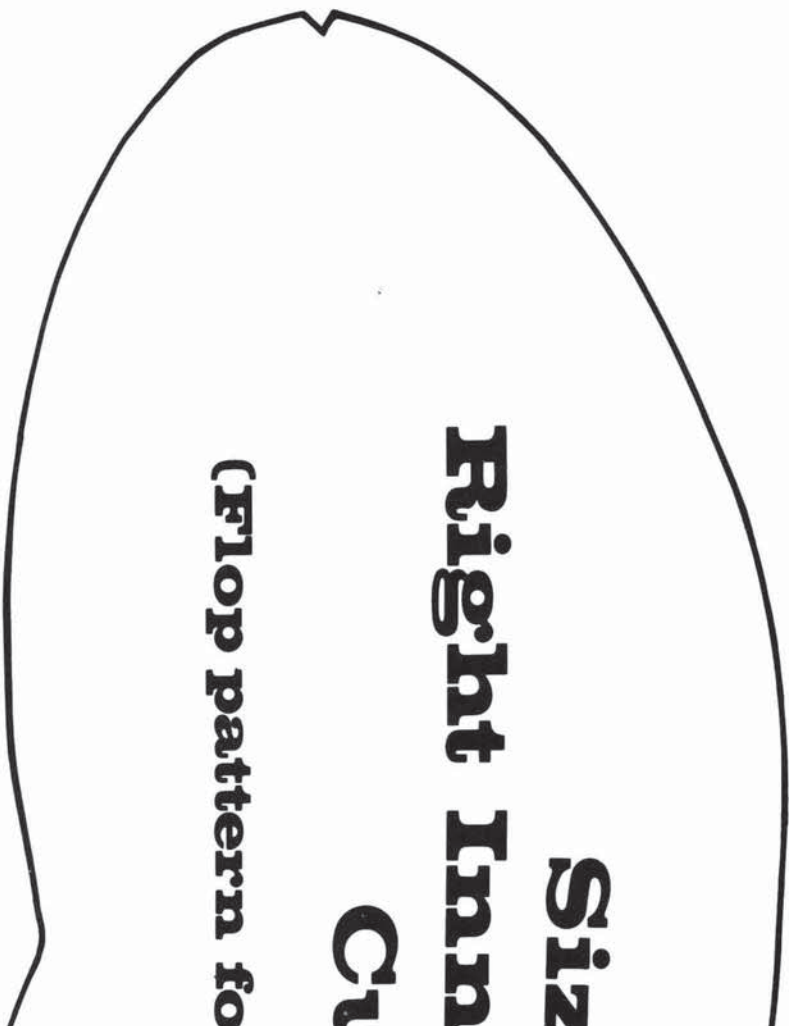
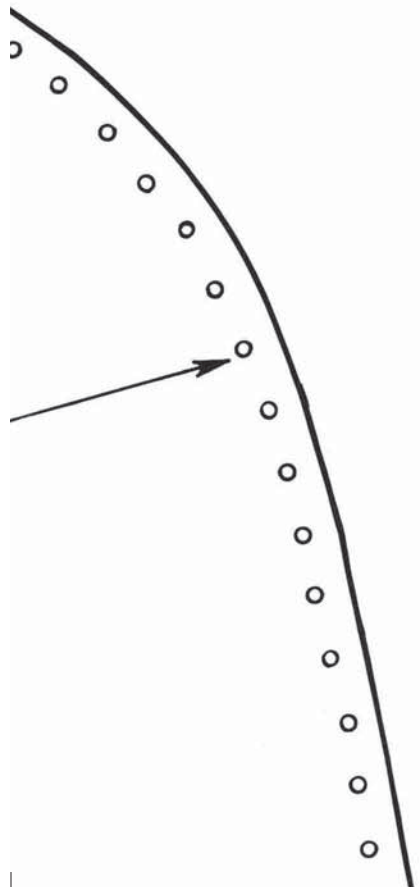
**Note: Buckle strap
goes on outside of moc.**



Pattern for Freetrapper Moc-



Size 13



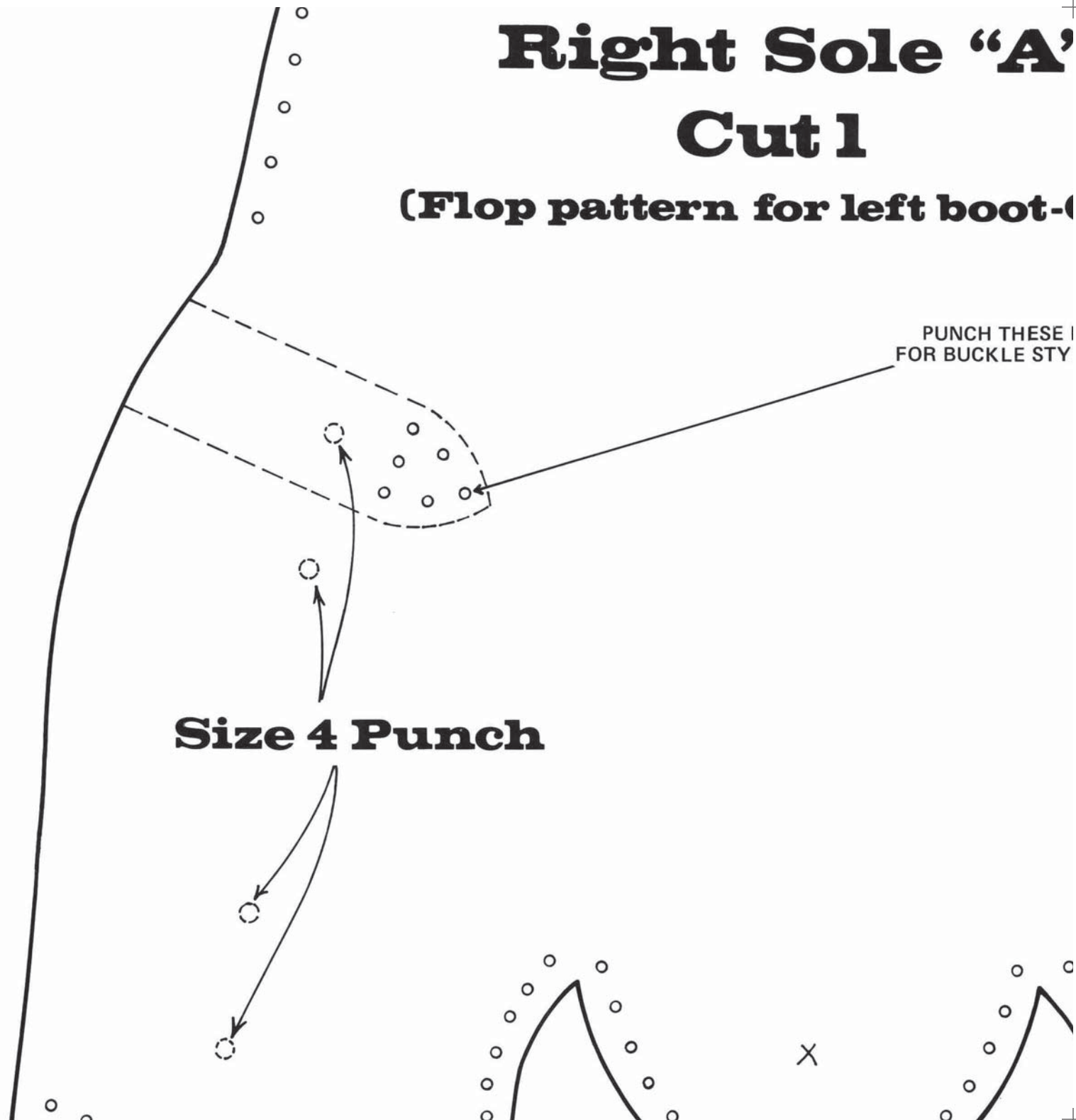
Right Sole "A"

Cut 1

(Flop pattern for left boot-0

PUNCH THESE 1
FOR BUCKLE STY

Size 4 Punch



ie 13 er-Sole "B" at 1 r left boot-Cut 1)

Cut 1)

POSITION FOR
BUCKLE STRAP

HOLES
LE ONLY!

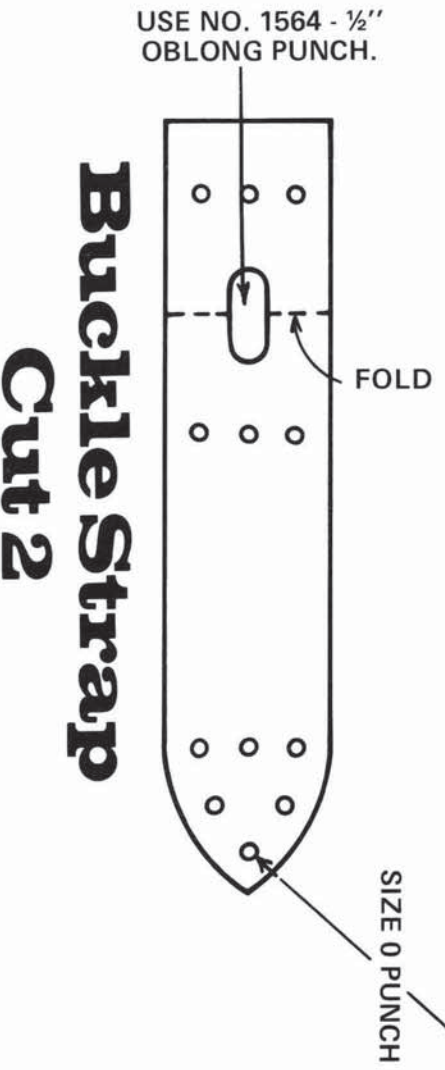
PUNCH HOLES FOR
LACED STYLE ONLY,
WITH SIZE 4 MINI PUNCH.

SIZE 4 PUNCH

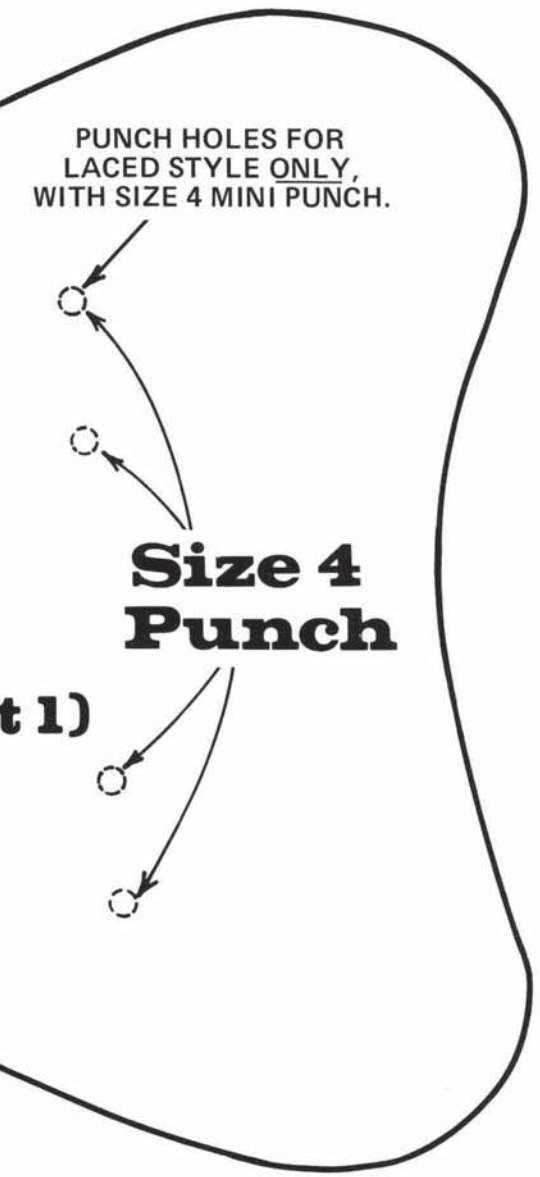
Size 13
Right Vamp “C”
Cut 1

(Flop pattern for left boot-Cu

SIZE 0 PUNCH



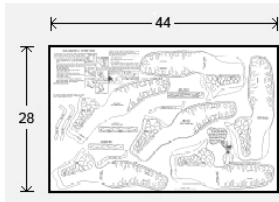
**Note: Buckle strap
goes on outside of moc.**





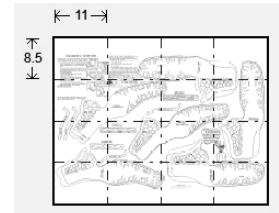
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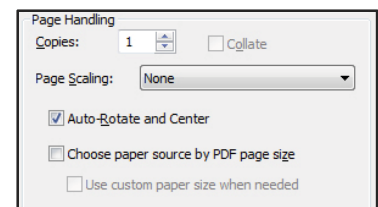
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