

# Vintage Pattern Series

## Travel Bag Pattern



Detailed instructions guide you through every step.  
Tool with the included pattern or one of your own, then dye and stain.

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**LEATHER**  
EST. 1919  
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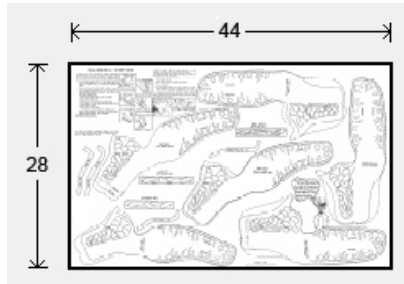


**LeathercraftLibrary.com**  
DIGITAL MEDIA FOR LEATHERCRAFTERS



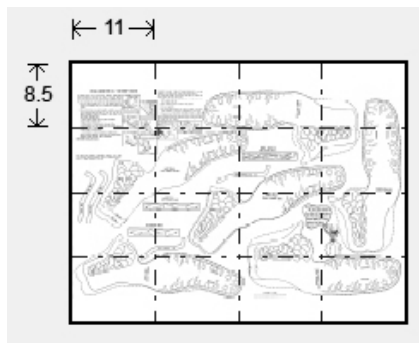
## Pattern Digital Download

This PDF file contains 1 (one) full pattern package. The PDF has been put together to give you options when it comes to printing. Pages and patterns that are larger than 8½x11 have been provided in two formats:



### 1) Full Size

If you would like to have a full size print out, take the full size pages to your local print shop and they can print it for you.



### 2) Tiled

The tiled pages give you the option of printing the larger patterns at home. You print the tiled pages and then assemble them to make the larger patterns.

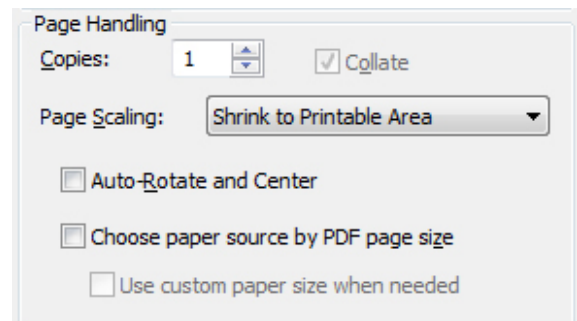
The pattern PDF files are typically laid out like this:

Cover(if applicable), instructions sheets (if applicable), pattern 1 – full sized, pattern 1 – tiled, pattern 2 – full sized, pattern 2 – tiled, pattern 3 – full sized, pattern 3 – tiled ....etc

Please note: When printing on a home printer, the edges may get cut off. To avoid this, make sure “Page Scaling” is set to “Shrink to Printable Area” in the Adobe Reader print dialogue box. This will decrease the size of the pattern a very small amount.

**NOTE: Digital kit patterns do not include any kit parts that they may reference.**

**NOTE: Some patterns may reference tools, and other items no longer available.**



You may take this PDF file to your local print shop to have the full-size pages printed for your own personal use.

# *TRAVEL BAG PATTERN PAK*

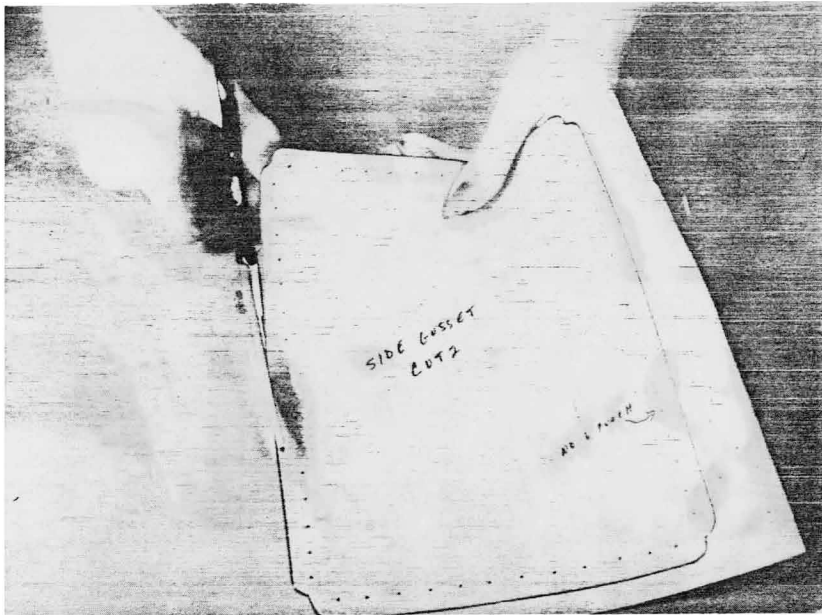
**YOU WILL NEED:**

Brown Paper or Tracing Film  
30" X 40" Piece of Tooling Leather 6-7 oz.  
16 Medium Rivets  
4 Long Rivets

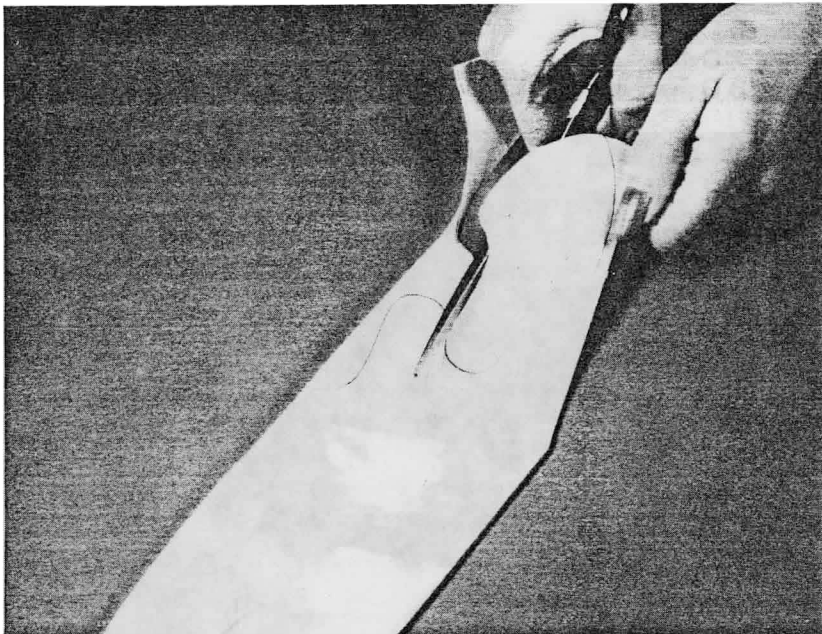
4 Dees 1"  
1 Zipper 22"  
No. 6 Drive Punch  
No. 2 Drive Punch  
No. 0 Drive Punch

Rivet Setter  
7 yds. Waxed Thread & Needle  
7 yds. Latigo Lace  
Tools, Dyes & Finishes for Design

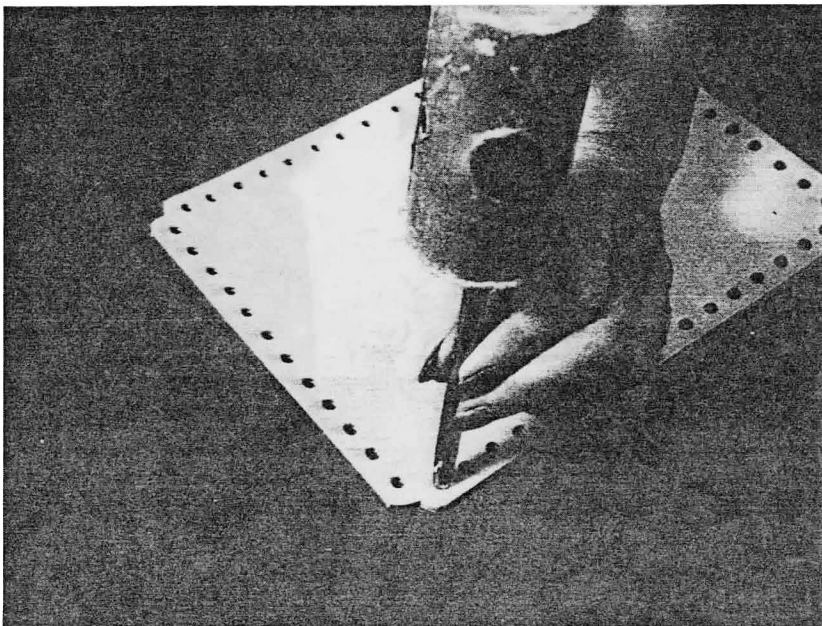




STEP 1. Trace patterns from pattern sheet onto brown paper or tracing film. Be sure to mark all holes and directions indicated on pattern sheet. Cut out patterns.



STEP 2. Trace your patterns onto leather, marking all holes and following directions on patterns. Cut out all leather pieces.

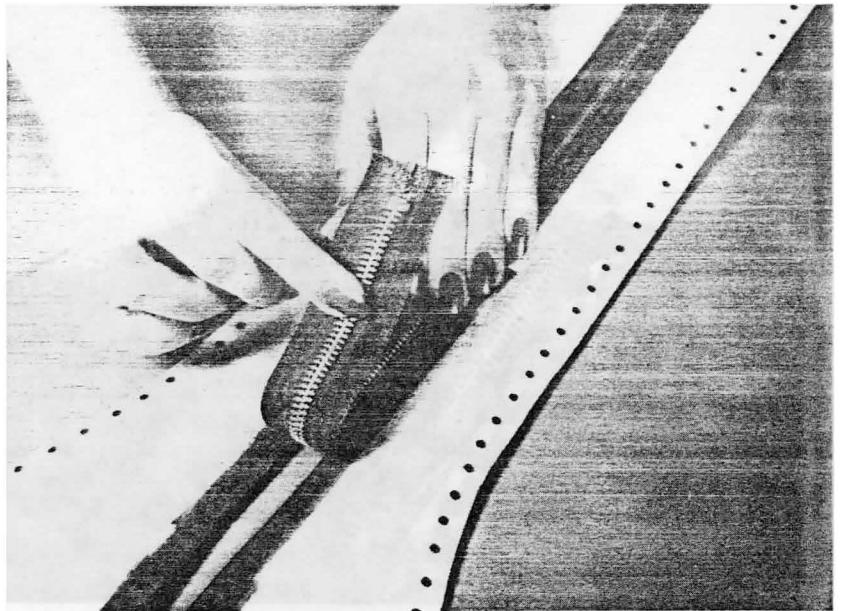


STEP 3. Punch holes as indicated on pattern sheet.

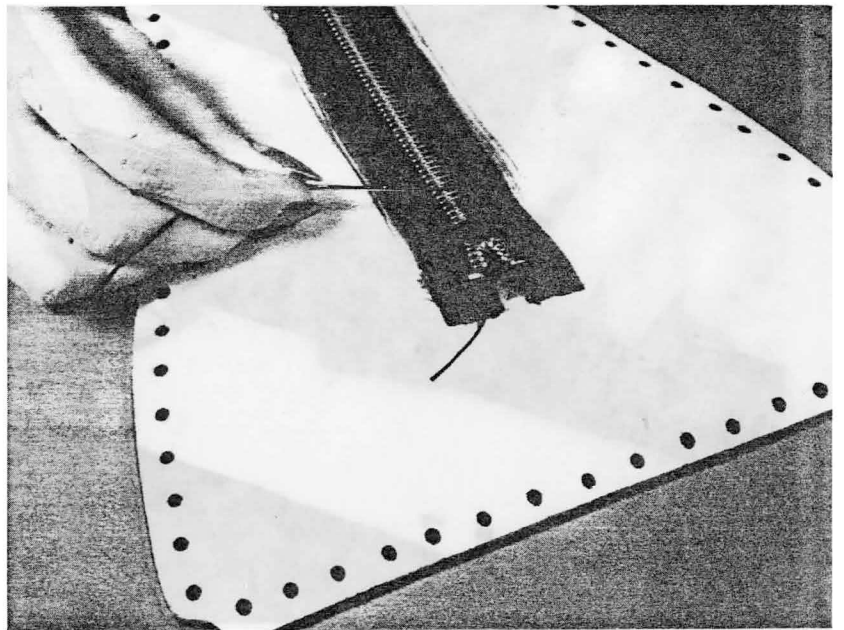
**DO ALL CARVING, TOOLING, DYEING AND FINISHING BEFORE GOING ON TO NEXT STEP!**

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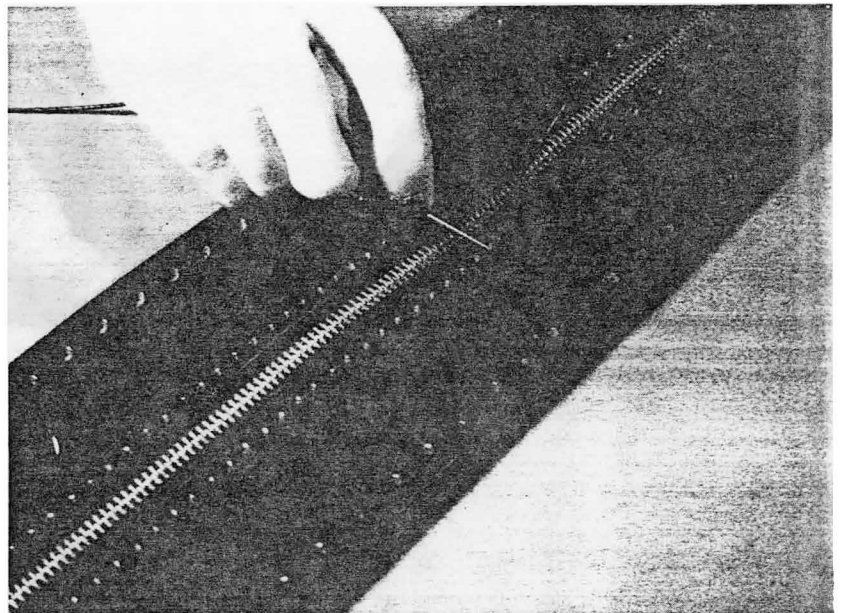
**STEP 4.** Cement Zipper, face down, in place on flesh side of Zipper Gusset.

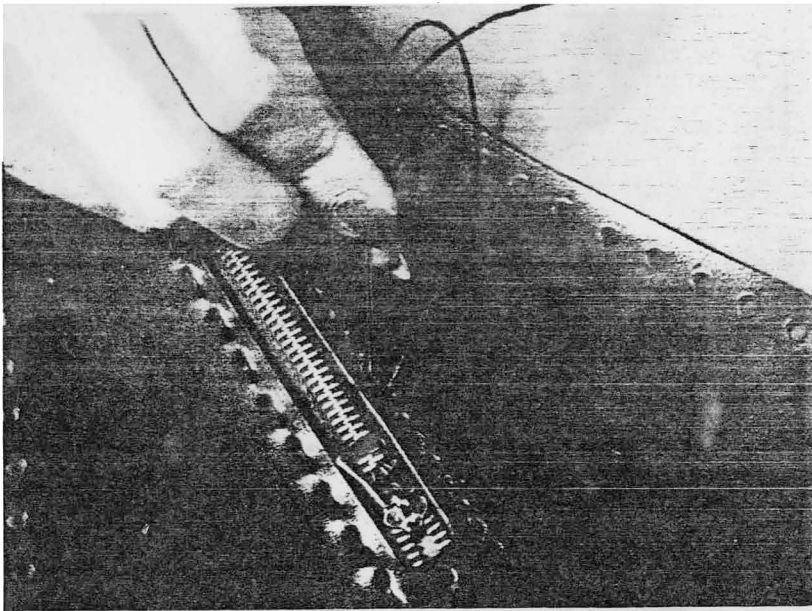


**STEP 5.** With 2 yds. of waxed thread in needle, push needle up through Zipper and corner hole in of Gusset, leaving about 1½" tail of thread in hole on flesh side of Gusset.

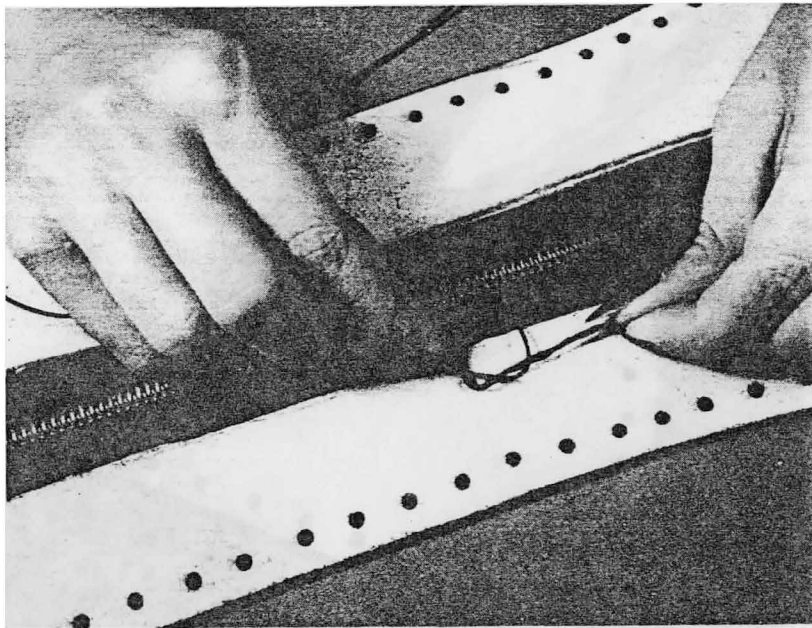


**STEP 6.** Go down through next hole in end and back up through next hole. Continue stitching around Zipper.

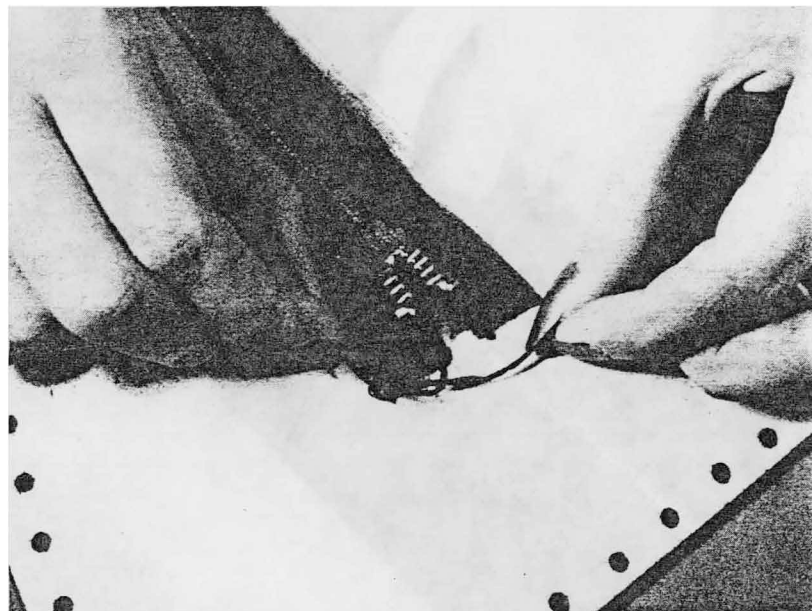




STEP 7. When you reach the beginning hole, turn and stitch back around Zipper, filling in alternate stitches.

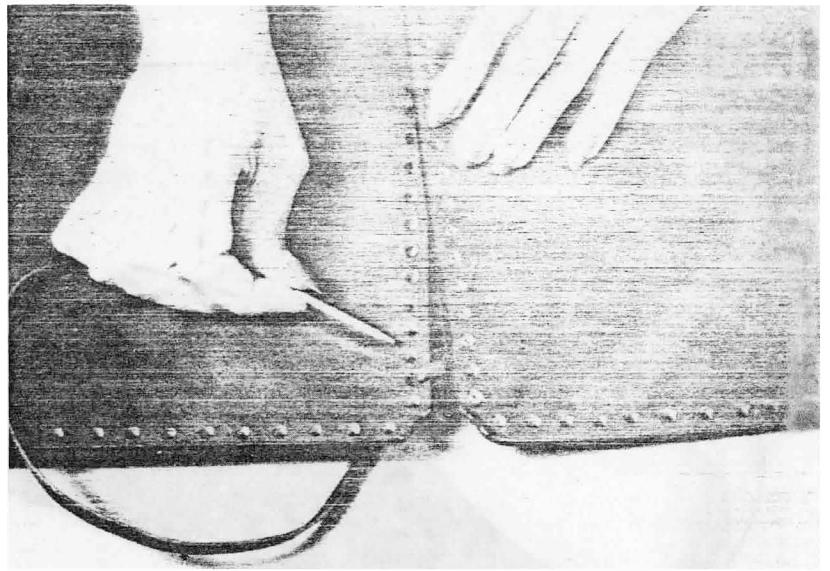


STEP 8. When you run out of thread you will have to splice. Leave at least  $1\frac{1}{2}$ " of thread in last hole on flesh side. Put another 2 yds. of thread in needle and continue stitching in next open hole. Stitch three or four holes then go back and tie the ends together in a knot on flesh side. Continue stitching to beginning hole.

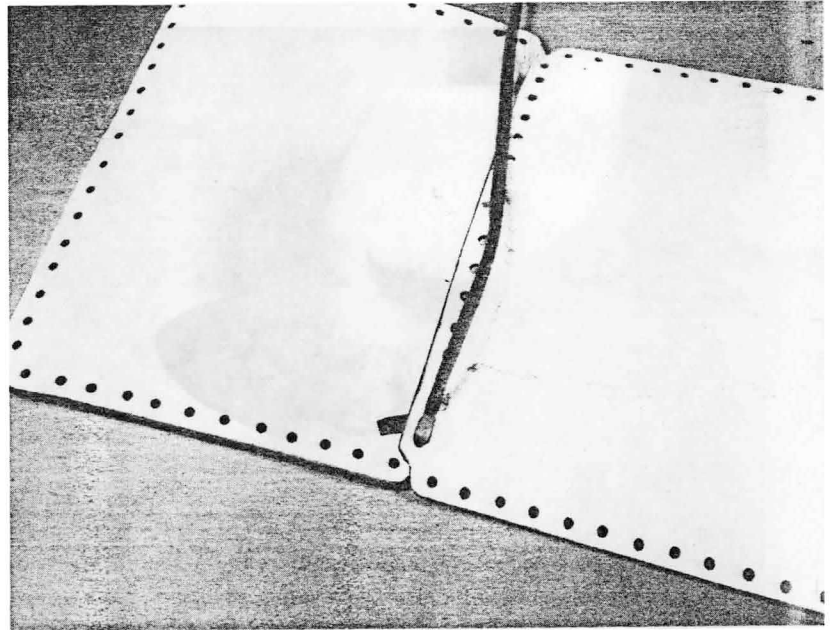


STEP 9. When you again reach the beginning hole, tie off threads as in splicing. Tap all stitches down with a mallet to secure.

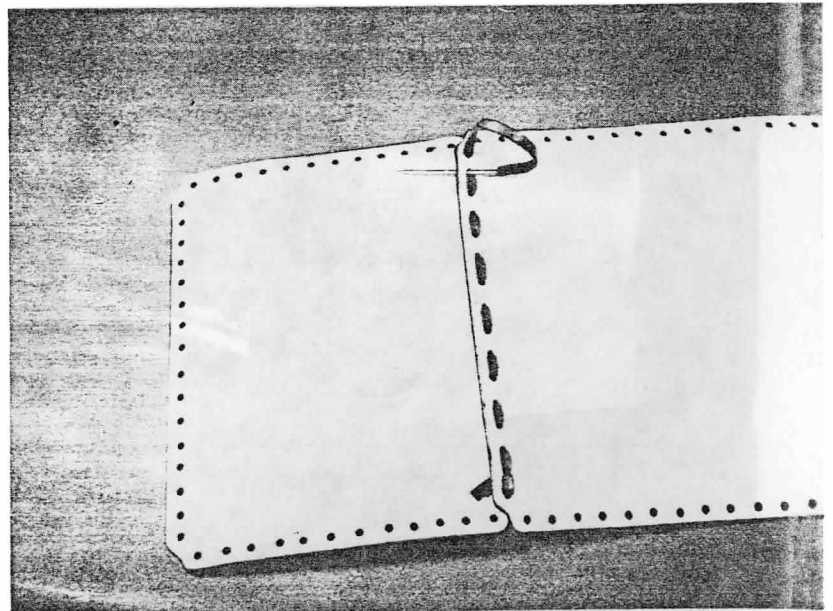
**STEP 10.** Align holes in one long side of Side Gusset over holes in one short side of Bottom Gusset, grain sides up. Using 16" of latigo lace, push lace through second hole in grain side of Bottom Gusset only, leaving 1/2" tail of lace between leathers.

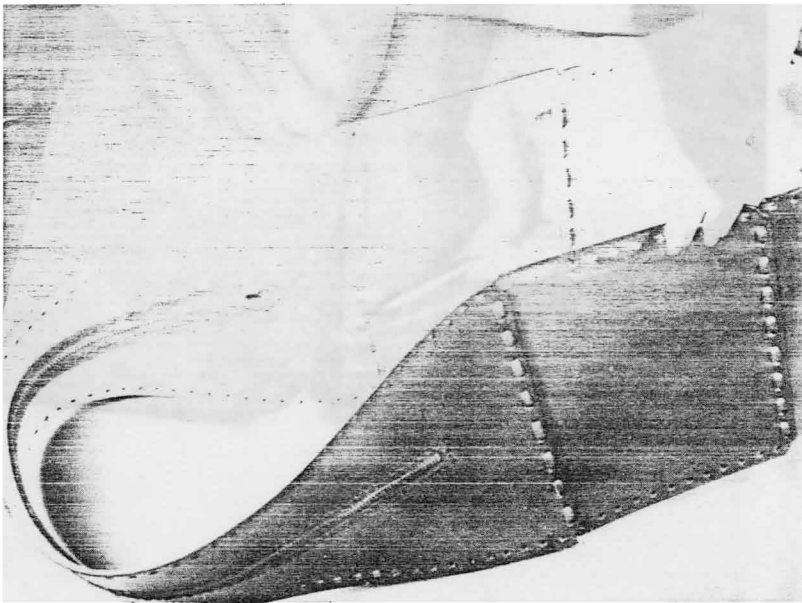


**STEP 11.** Push lace up through first hole in both Gussets; being careful not to twist the lace, make sure the grain side of the lace will be on the grain side of the Side Gusset. Pull lace tight and lace back down through second hole in both pieces. Continue lacing across Gussets in a running stitch to last hole.

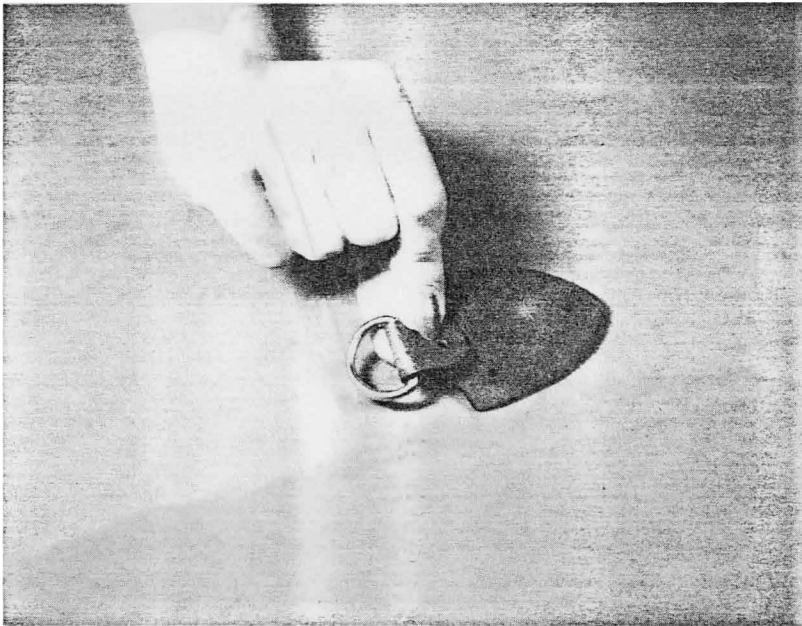


**STEP 12.** When you reach the last hole, lace back up through next to last hole in Bottom Gusset only and pull lace out between leathers on inside. Pull tight and trim off lace. Repeat Steps 10 through 12 with other Side Gusset on other end of Bottom Gusset.

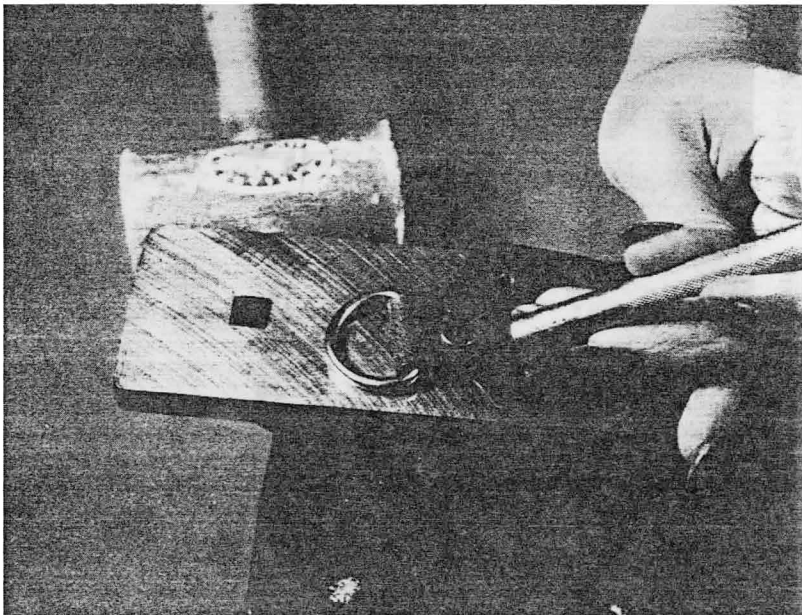




**STEP 13.** Align holes in one end of Zipper Gusset over holes in one of the Side Gussets, grain sides up. Following instructions in Steps 10 through 12, lace pieces together. Repeat on other end of Zipper Gusset with other Side Gusset.



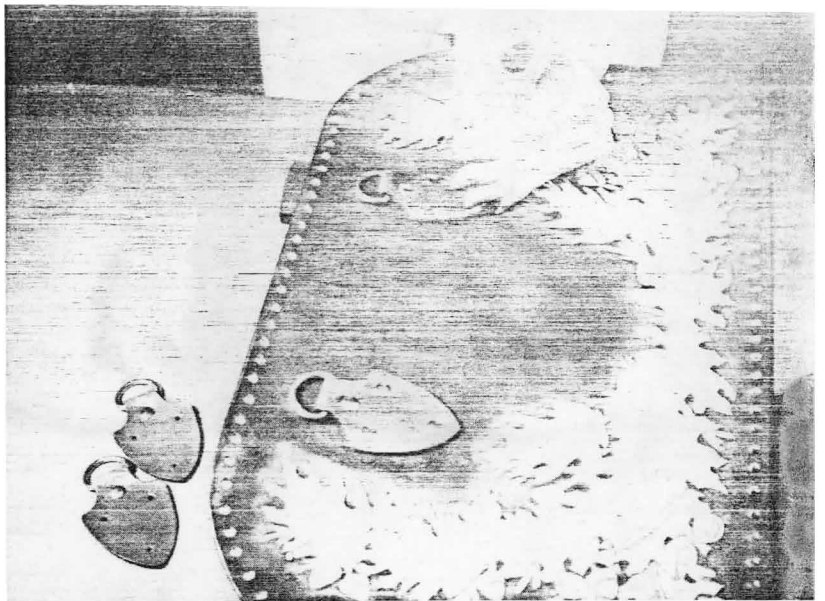
**STEP 14.** Slip narrow end of Bag Tab through Dee Rings and fold over, aligning top holes with flesh sides together.



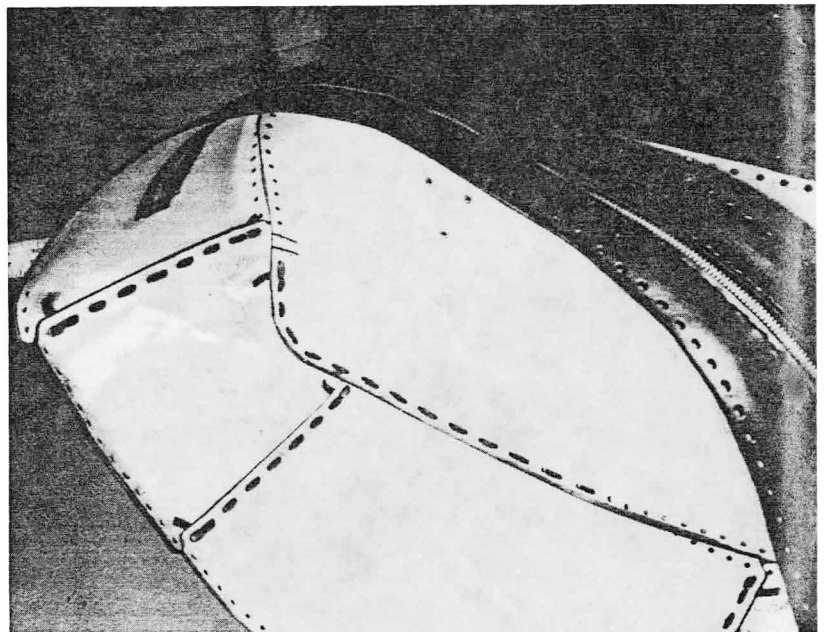
**STEP 15.** Push Med. Rivet stud up through aligned holes from back side of Bag Tab. Place rivet cap on stud on front of Bag Tab. Place assembly on a metal riveting surface. With concave end of rivet setter on cap, strike setter sharply with a mallet. Repeat on other three Bag Tabs.



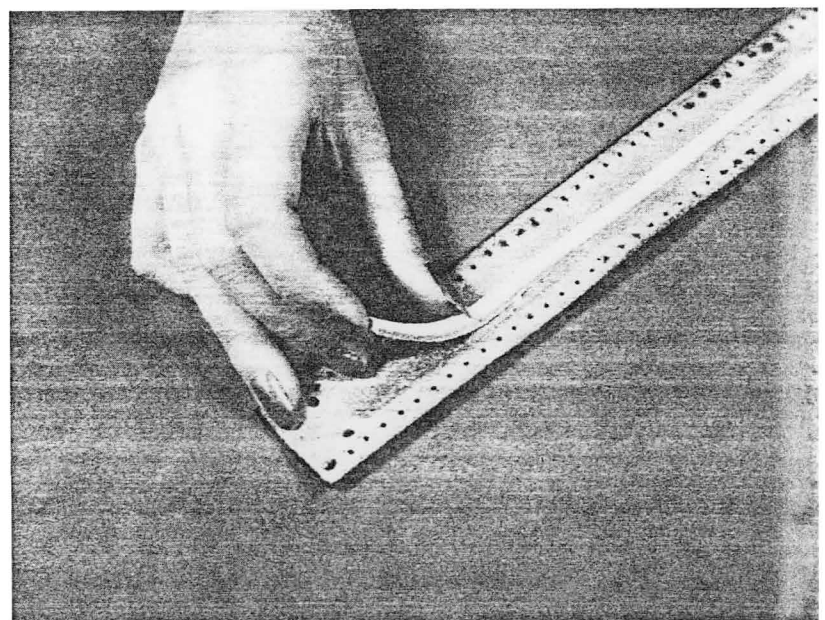
**STEP 16.** Align holes in Bag Tabs over one set of holes in center of Bag Front and set rivets in the holes as in Step 15. Repeat on other side of Bag Front and on Bag Back with other Bag Tabs.

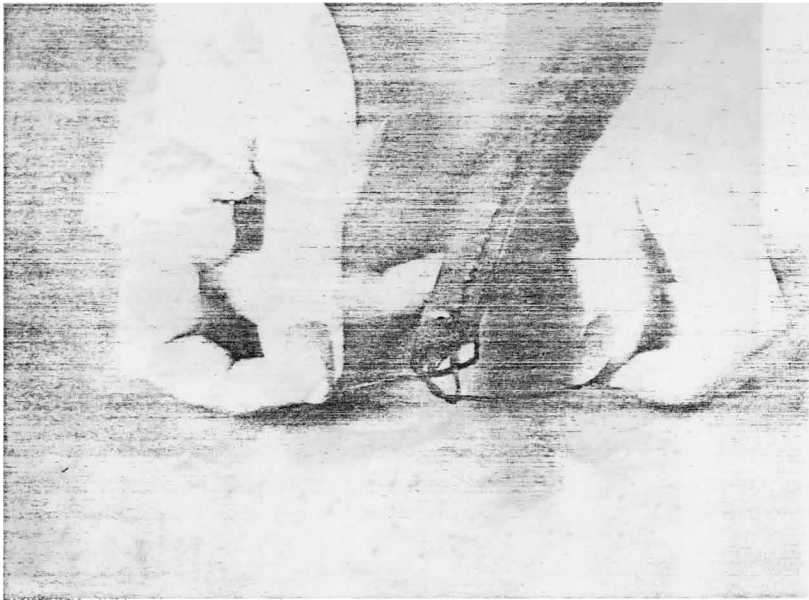


**STEP 17.** Mark holes on flesh sides of Front and Back of bag as shown on pattern sheet. Moisten flesh side of edge of Back and Gusset Assembly and bend edges in to soften the leather before you begin to lace. Align top marked hole in Bag Back under the last hole in the Zipper Gusset and the bottom marked hole under the first hole in the Side Gusset, grain sides up. Using 40" of lace, begin lacing 2 holes down from bottom marked hole. Follow Steps 10 through 12 and lace completely around Bag Back and Gusset Assembly. When you run out of lace end off as in Step 12 and begin again in second empty hole as you did at the start with 40" more lace. Repeat on Bag Front.

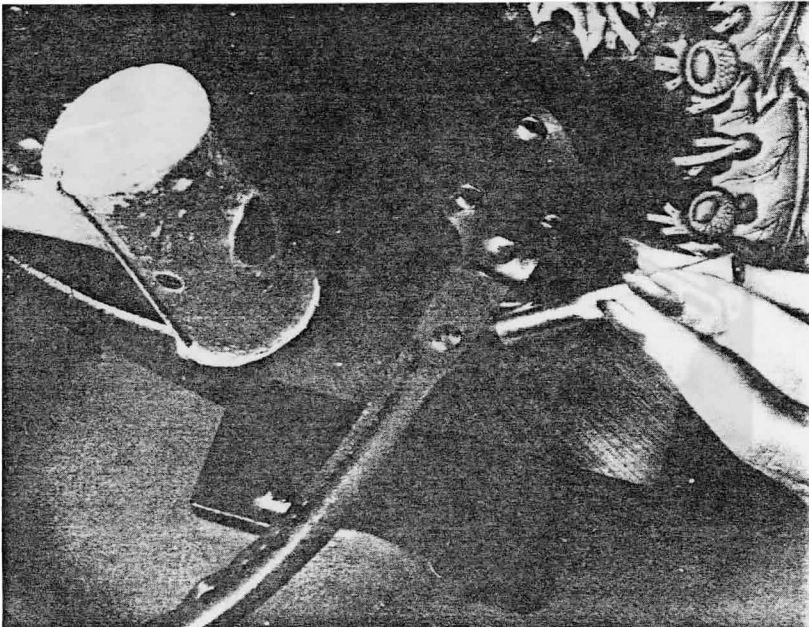


**STEP 18.** Cut 2 strips of leather off your scrap about  $\frac{1}{4}$ " wide and  $12\frac{3}{4}$ " long (or you may use venetian blind cord). Cement one strip on each handle on flesh side in the center.

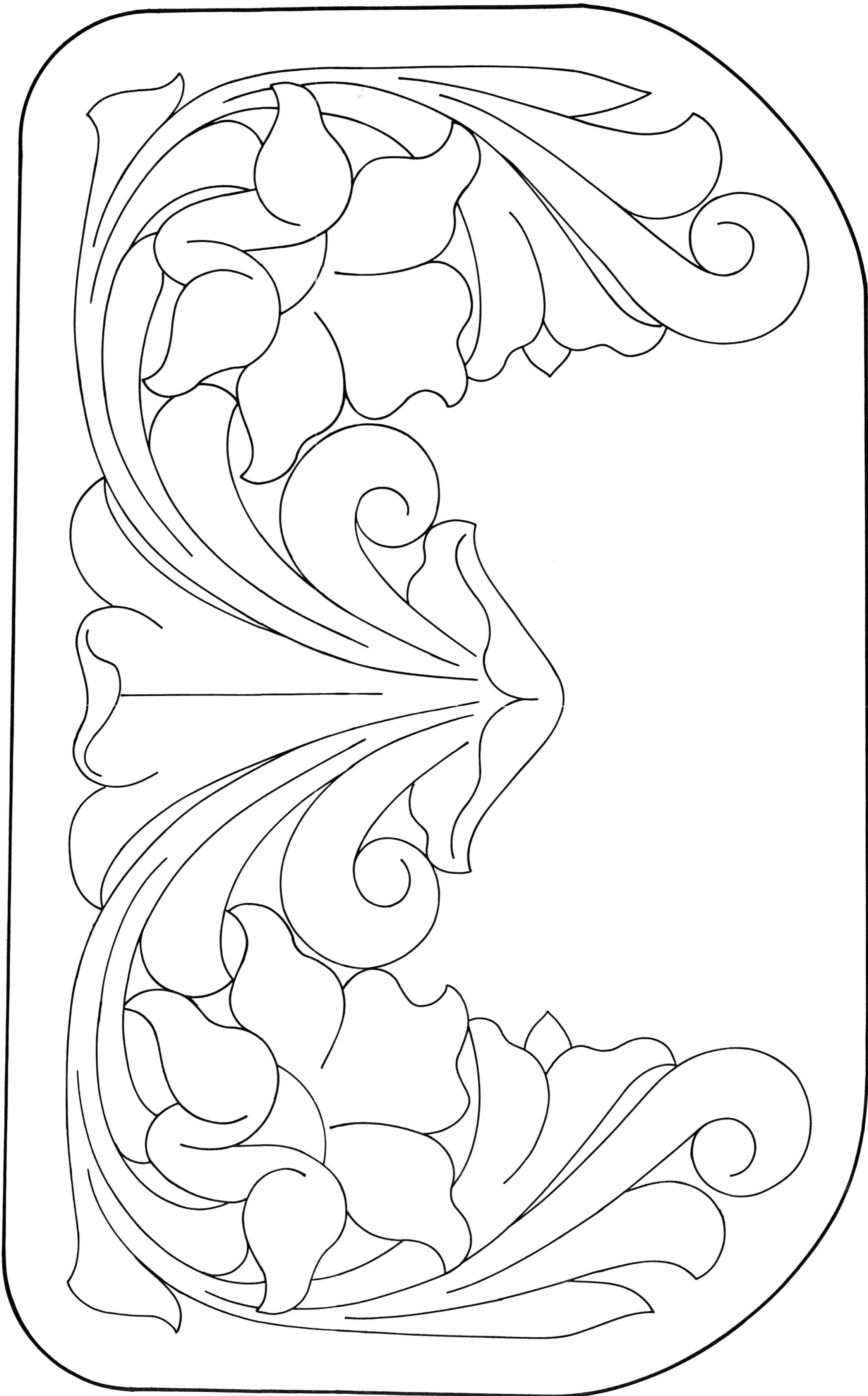


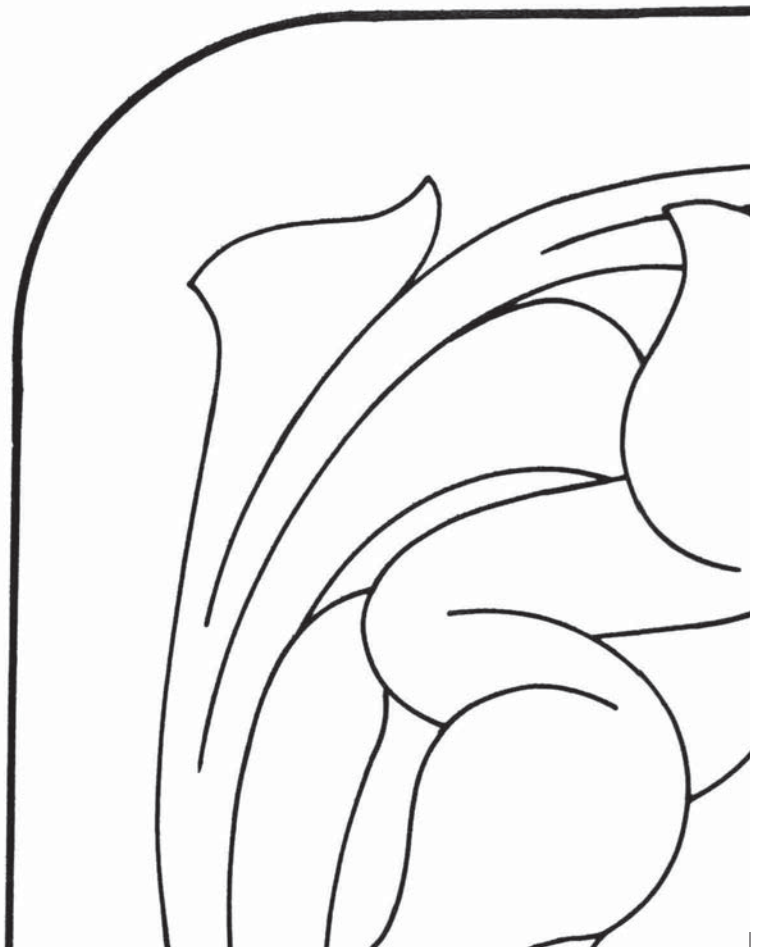


**STEP 19.** Fold handle around strip aligning stitching holes. Using 4' of waxed thread, stitch handle together as in Steps 5 through 9. Tie off between leathers at end. Repeat on other handle.

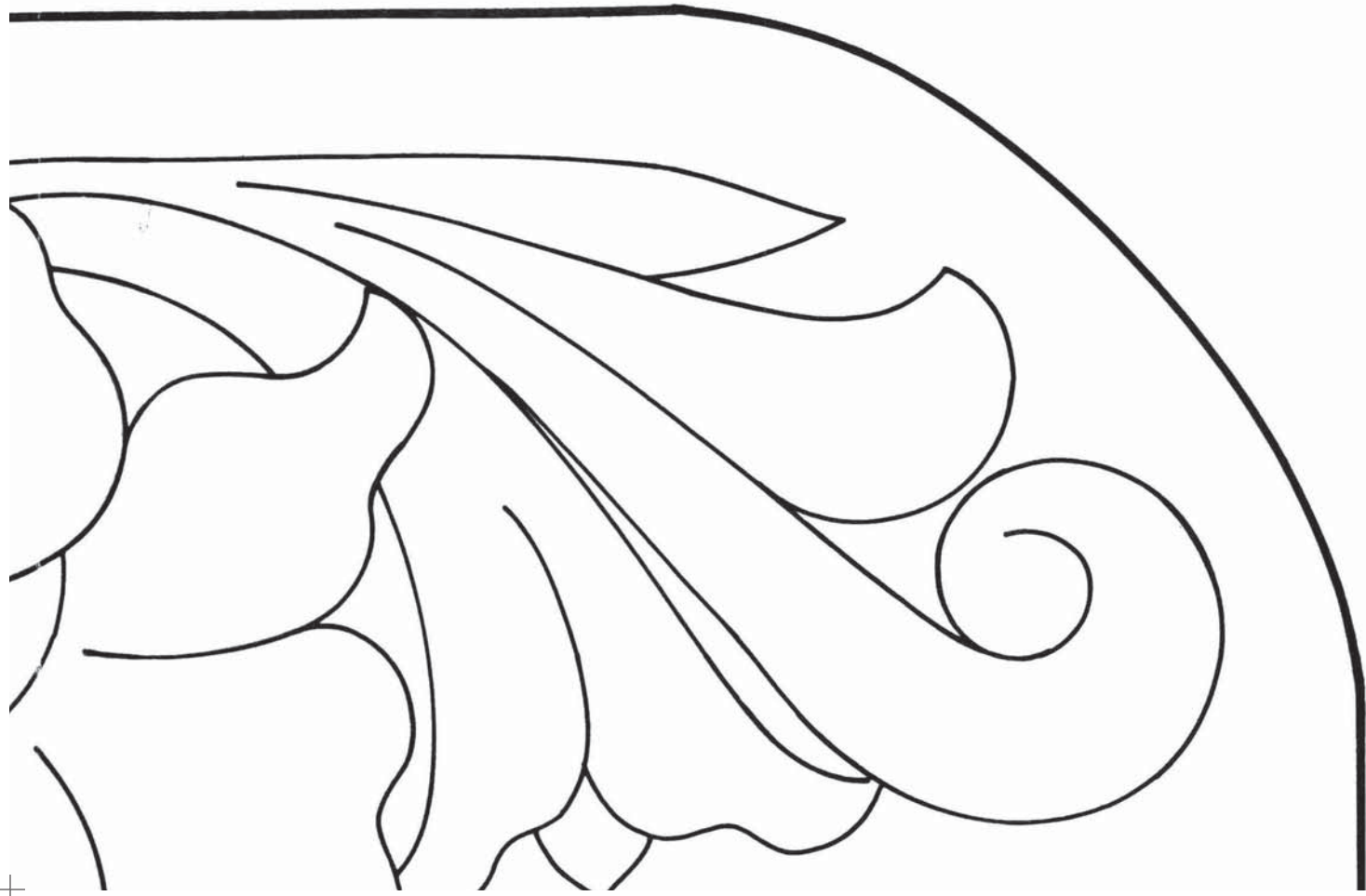


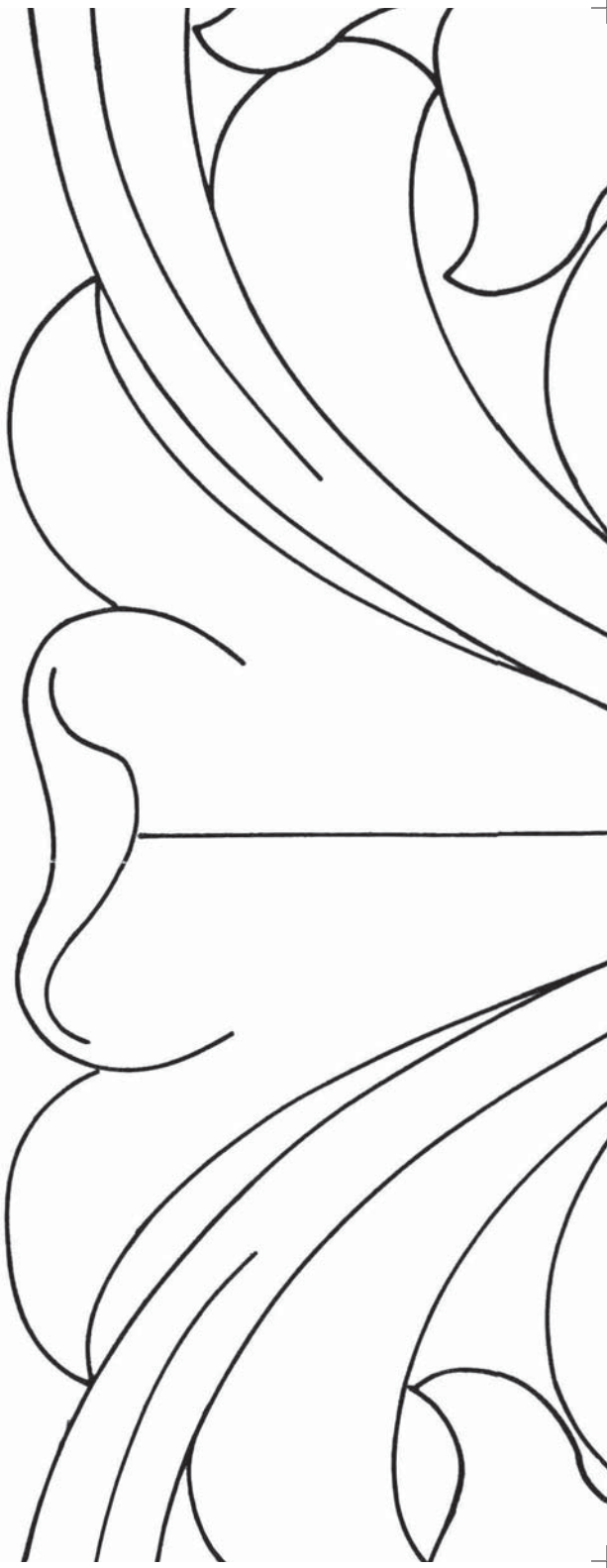
**STEP 20.** Insert Handle Tabs through Dee Rings on Bag Tabs and align holes in Tabs on either side of holes in end of Handle. Set a long rivet in hole as in Step 16. Repeat on other three ends of Handles.

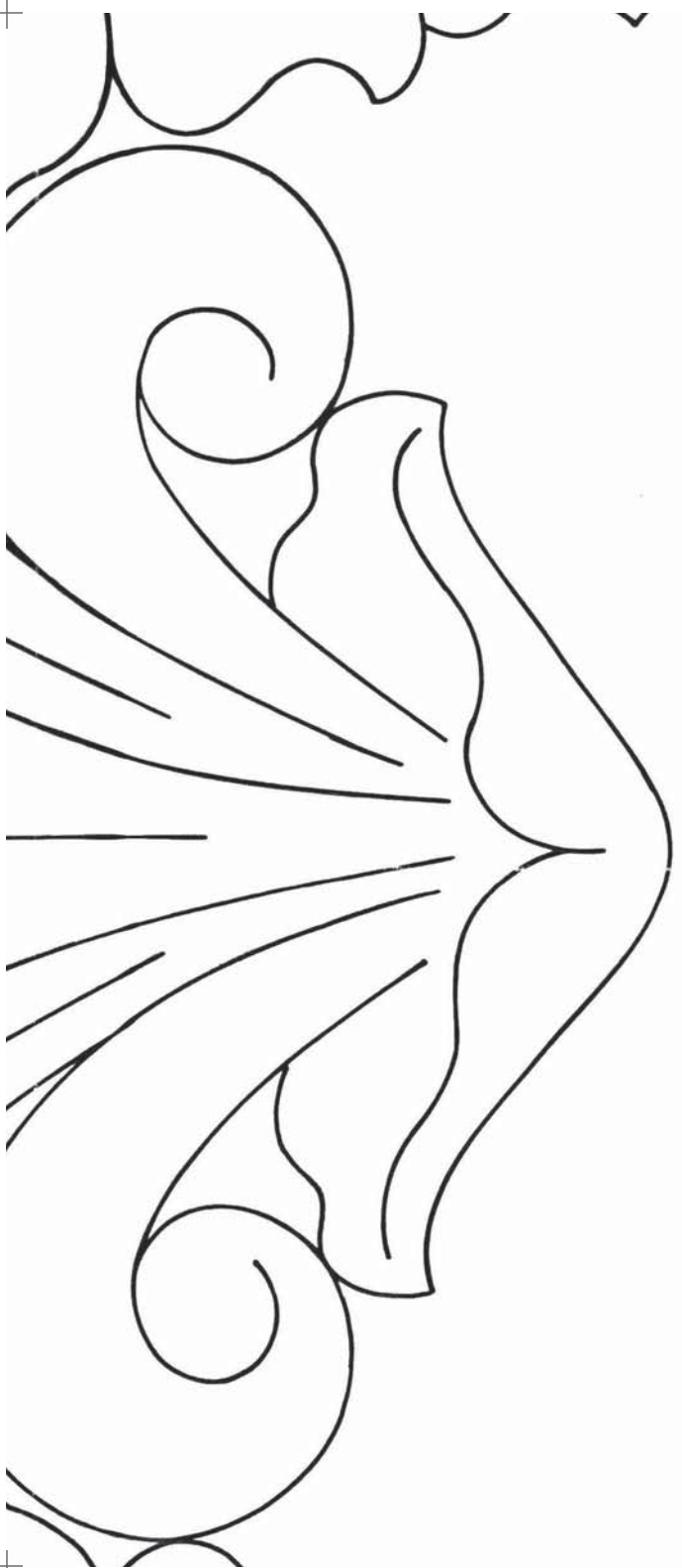


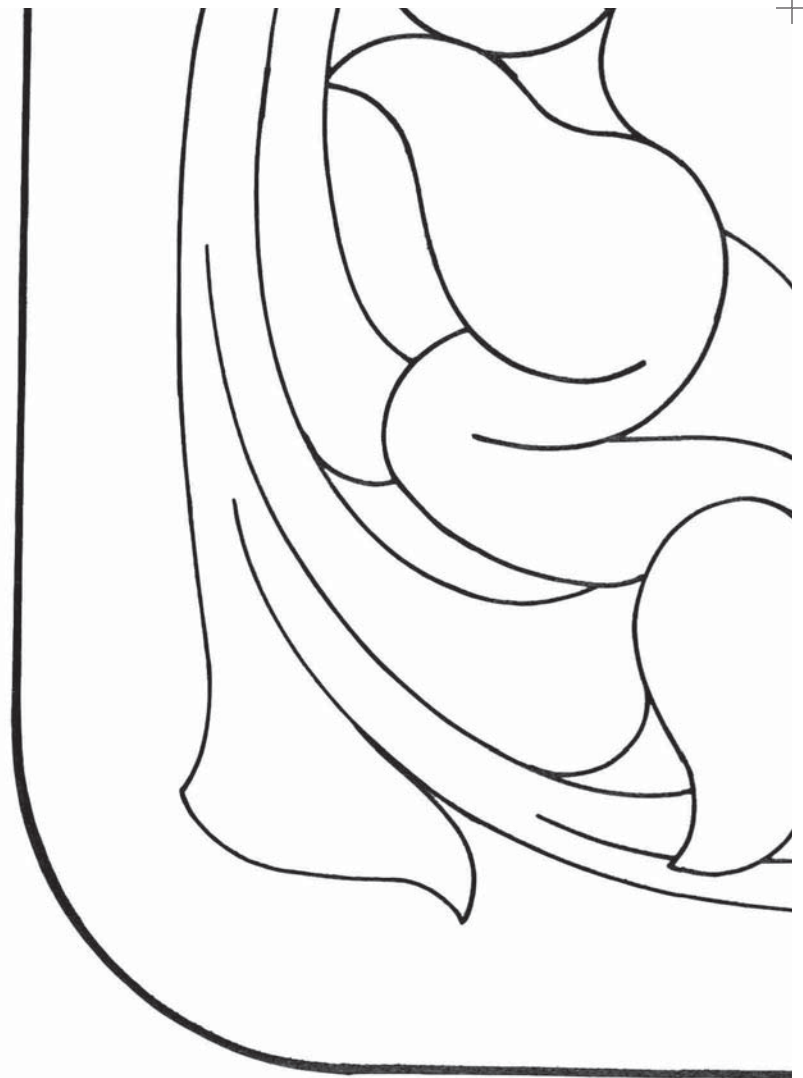


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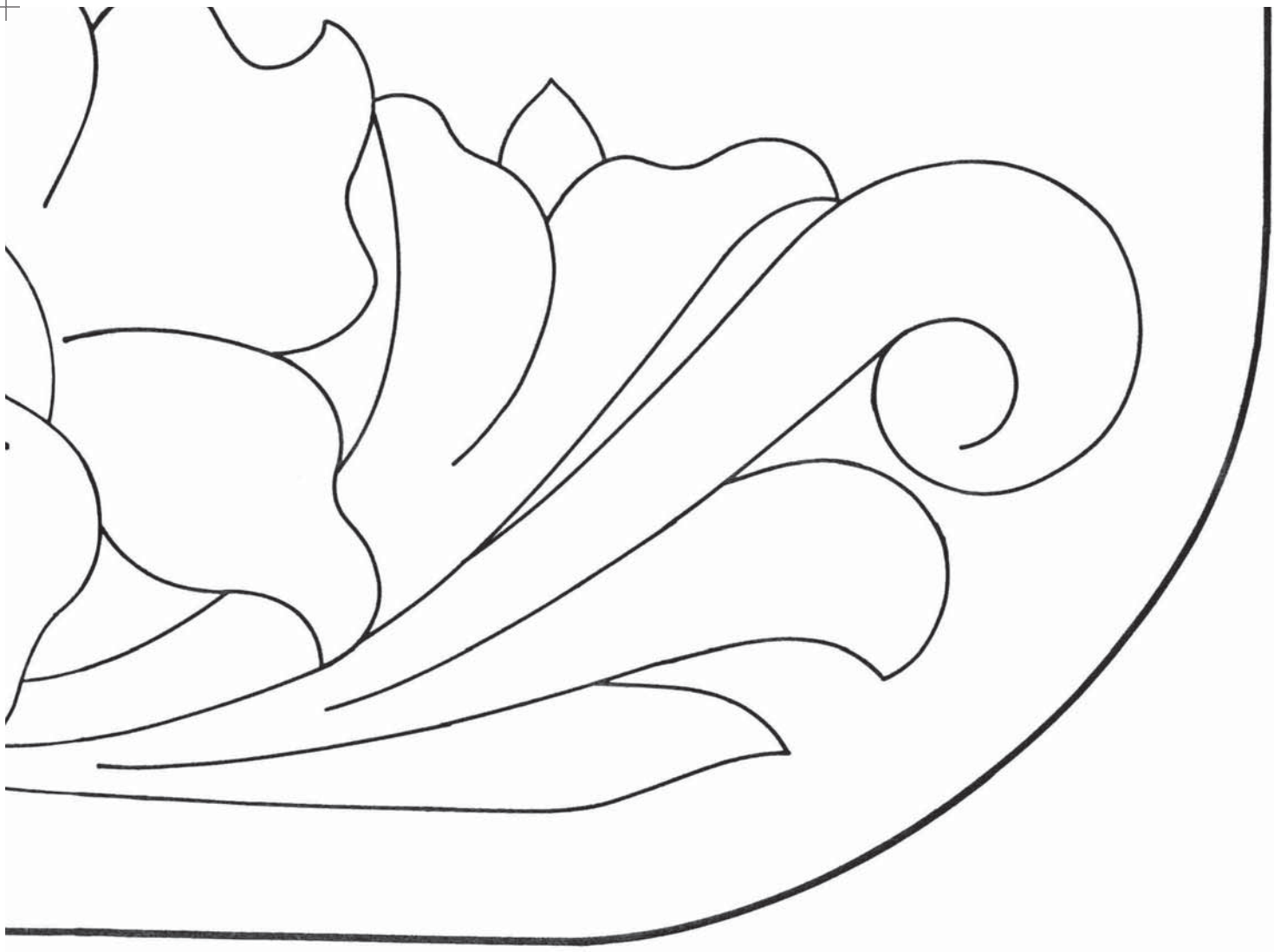




















V417

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P714

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V417

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P213

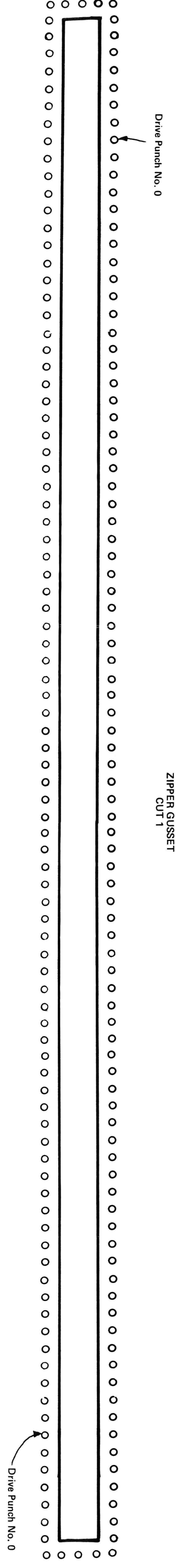
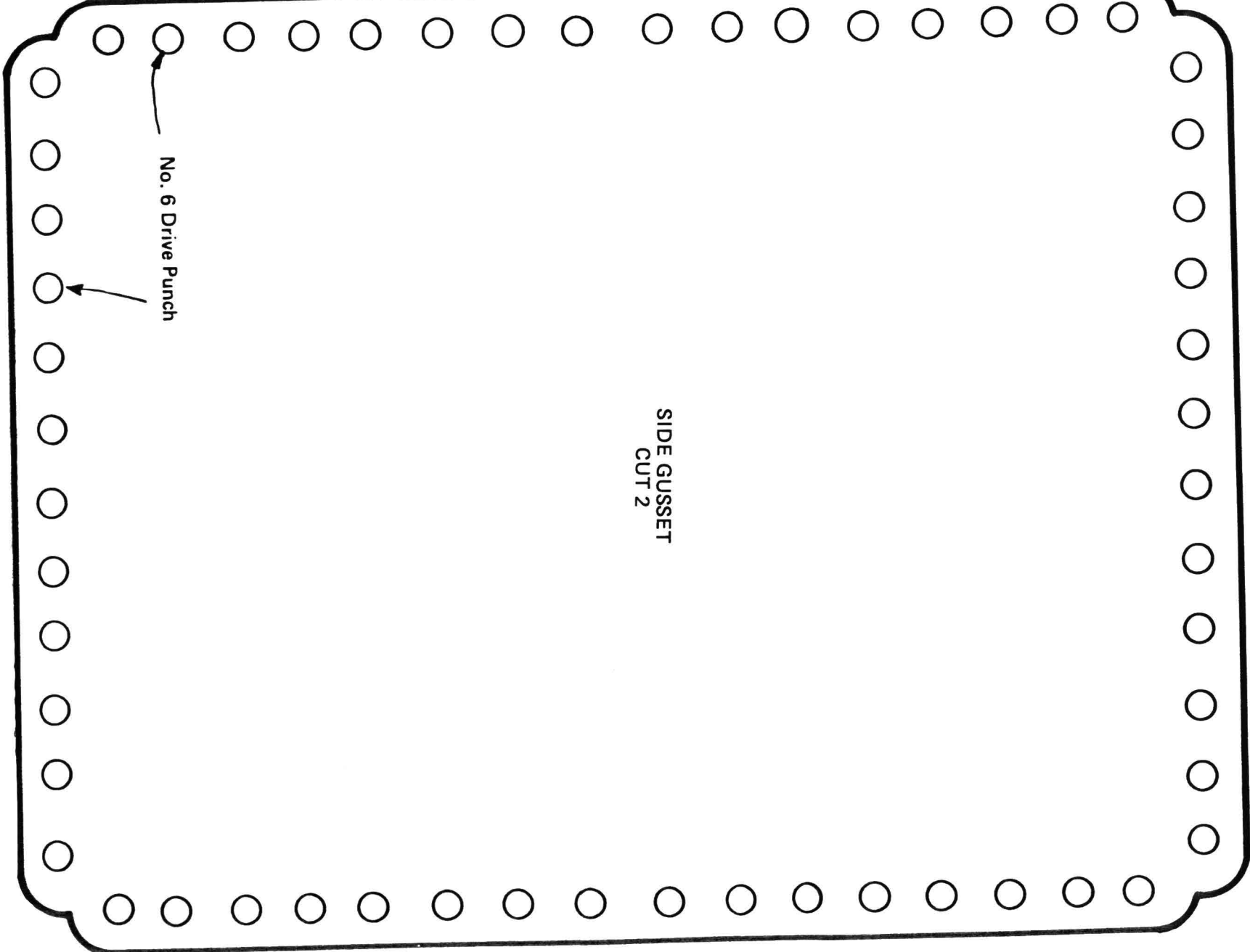
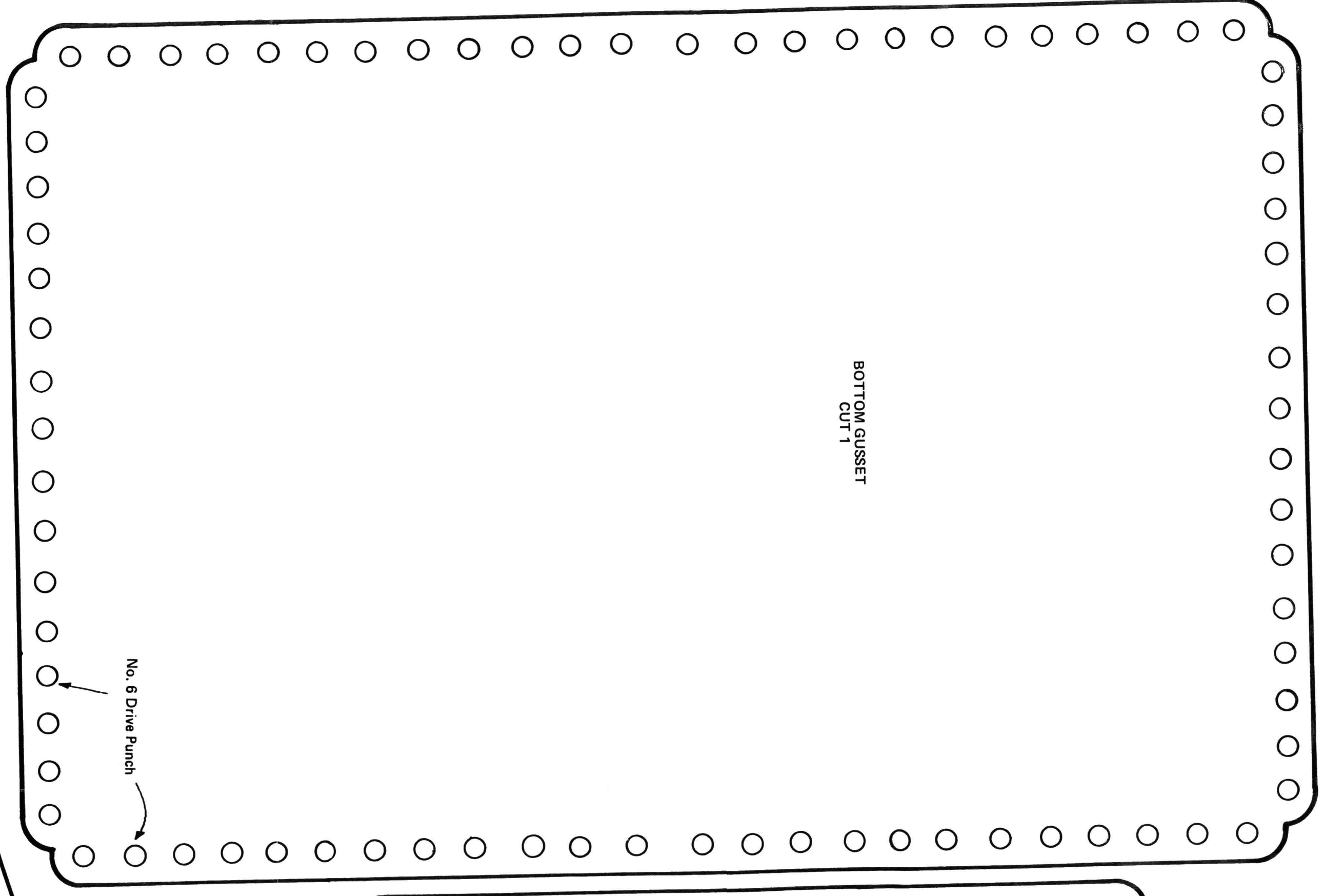
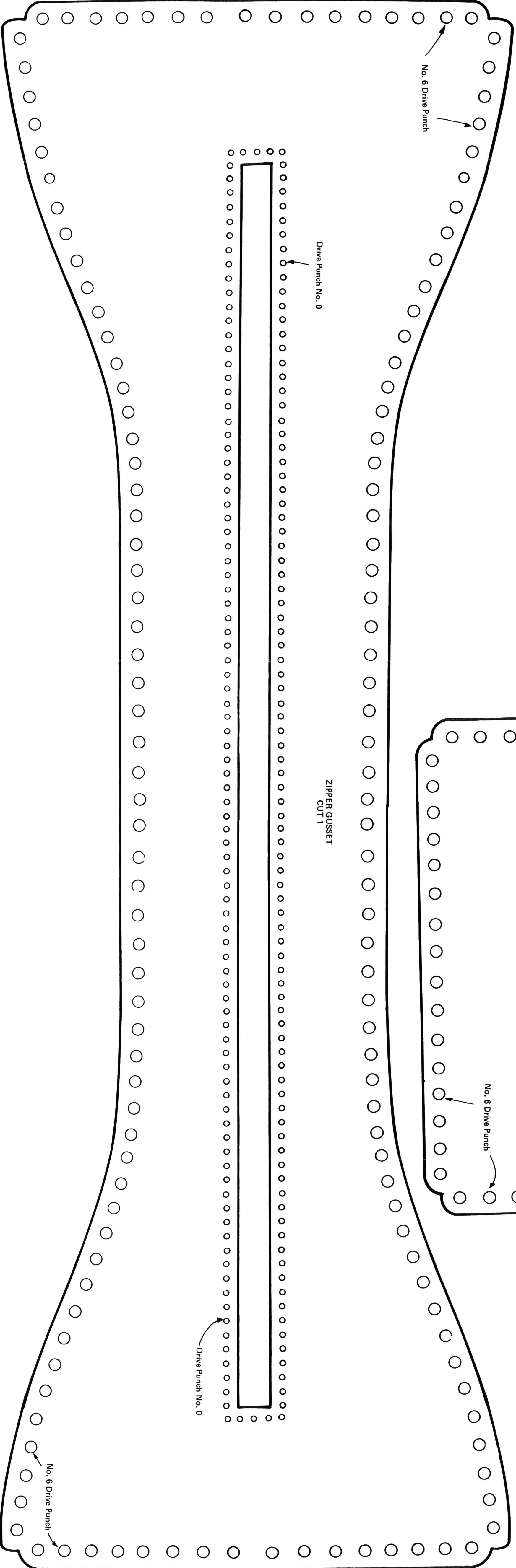
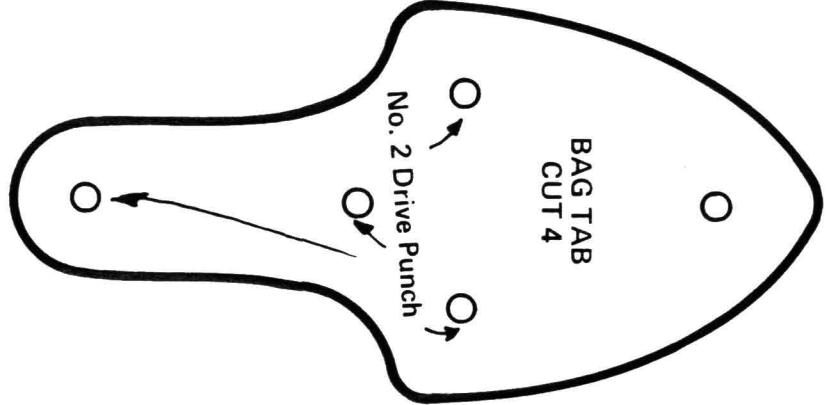
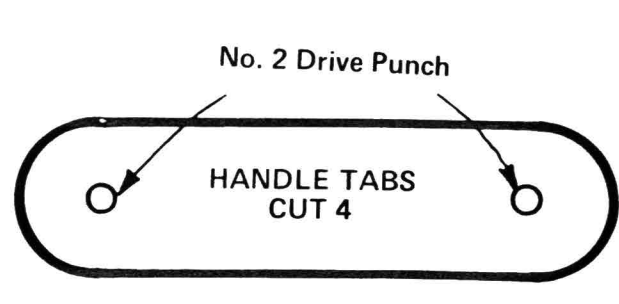
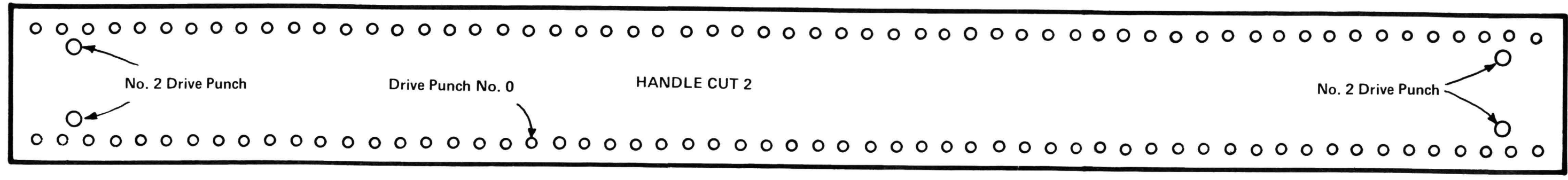
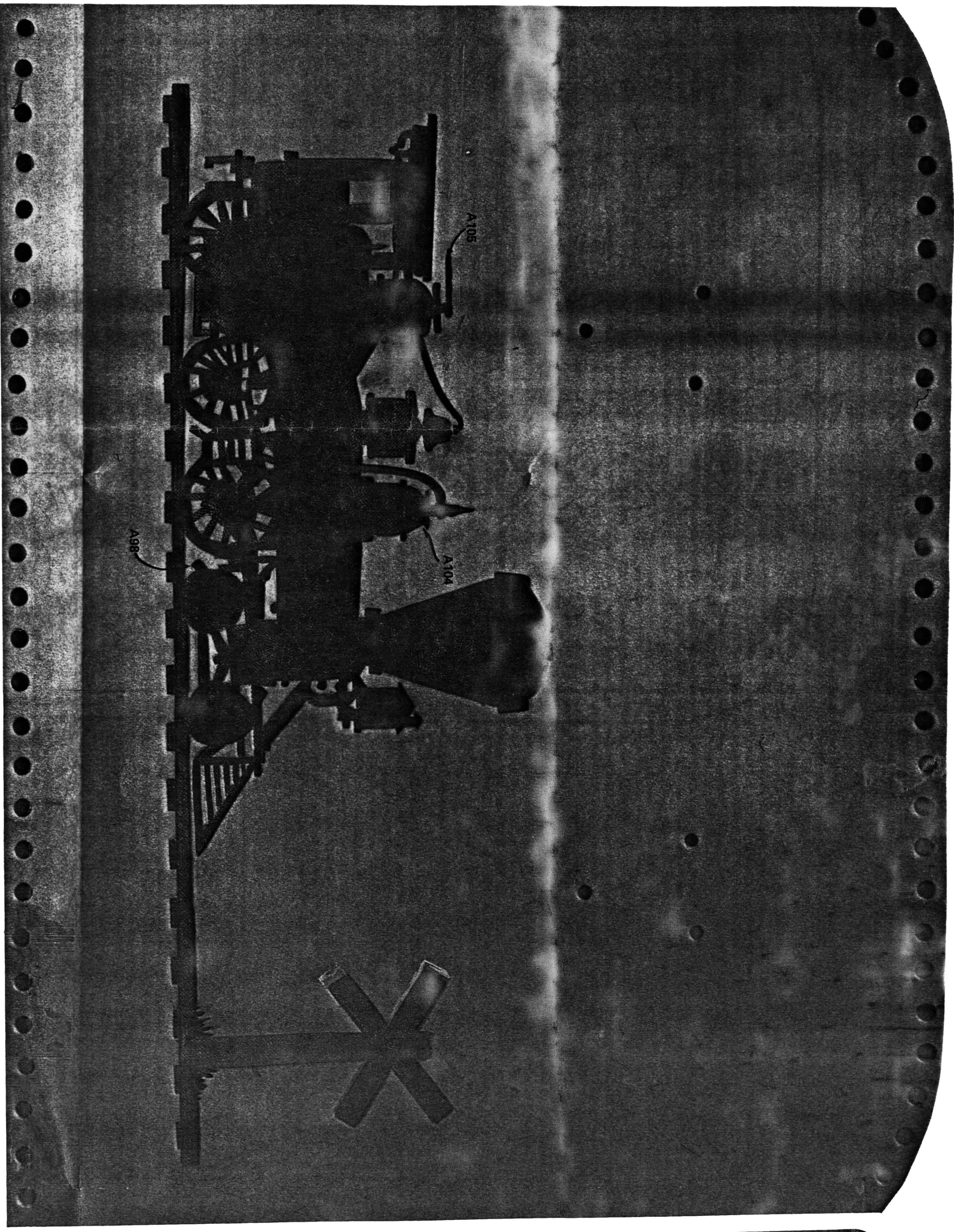
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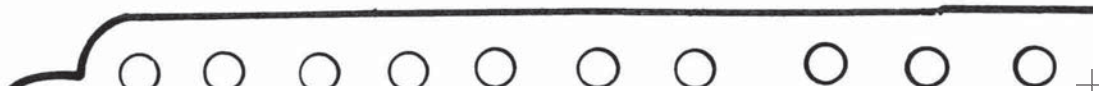
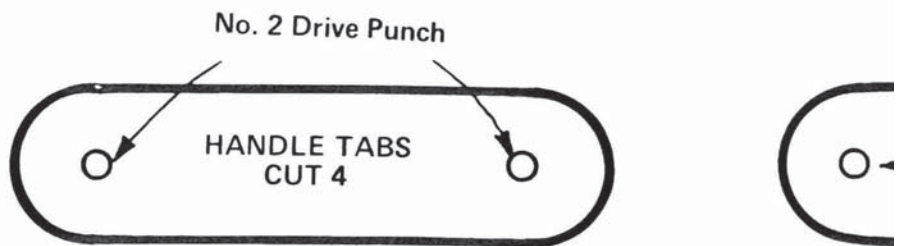
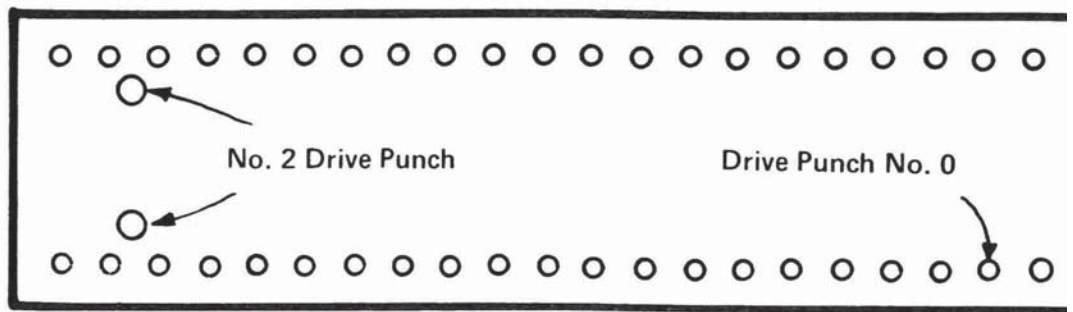


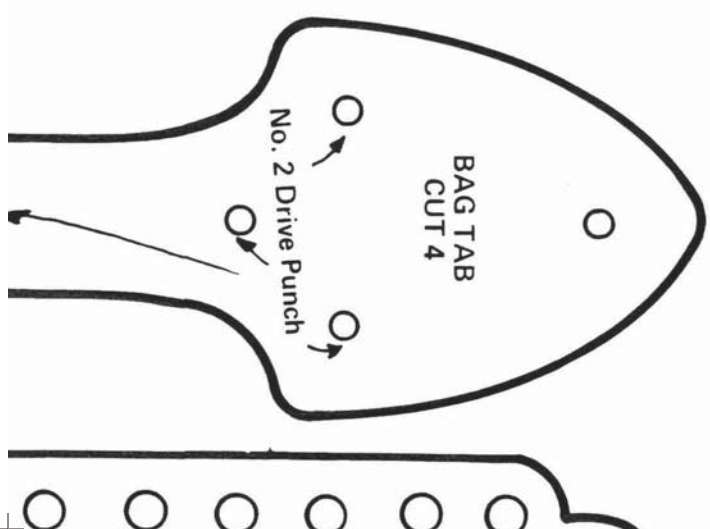
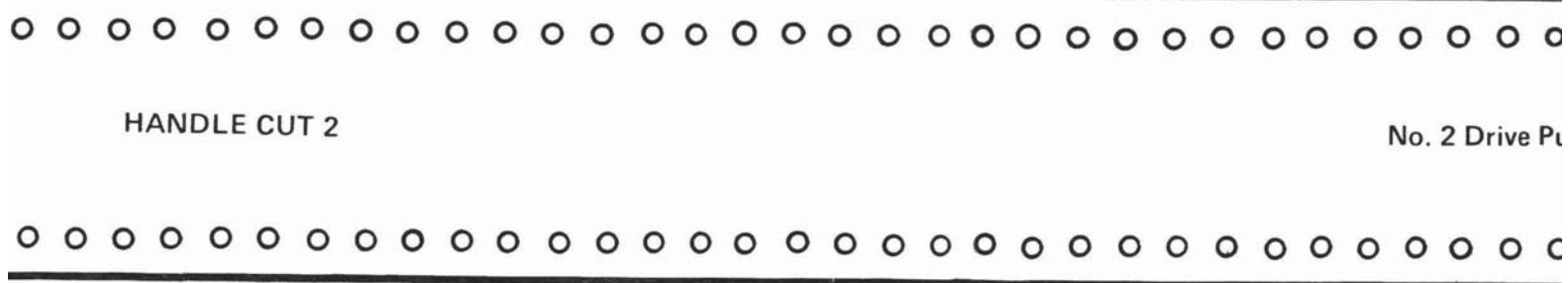


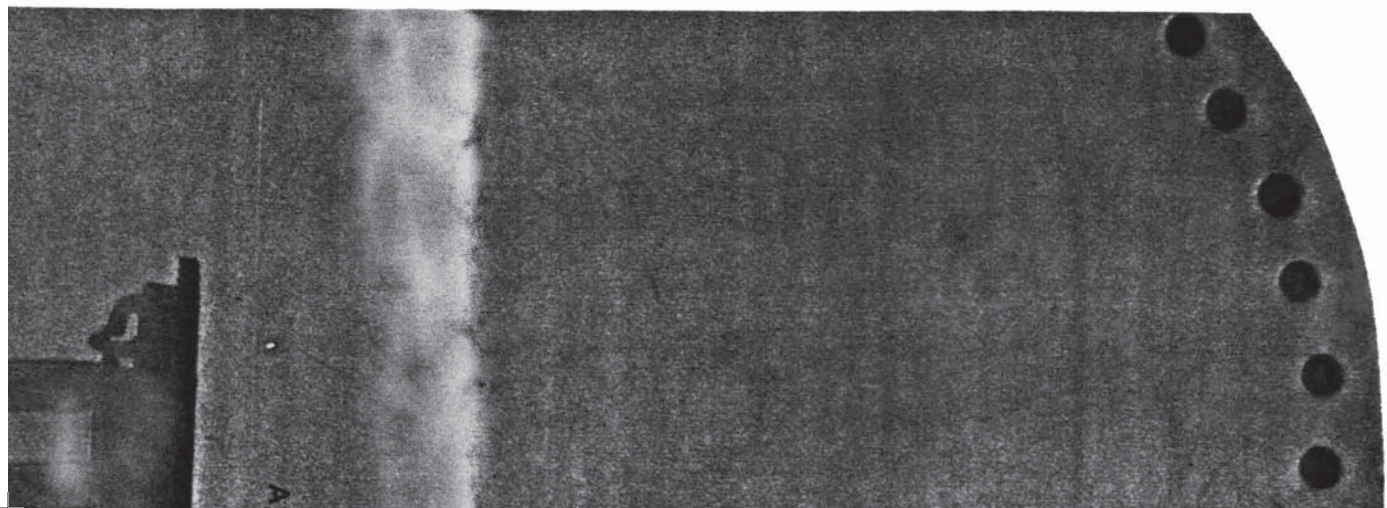
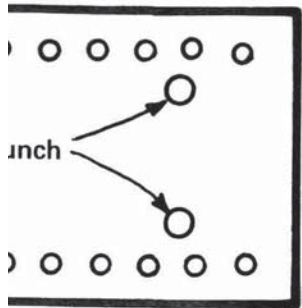




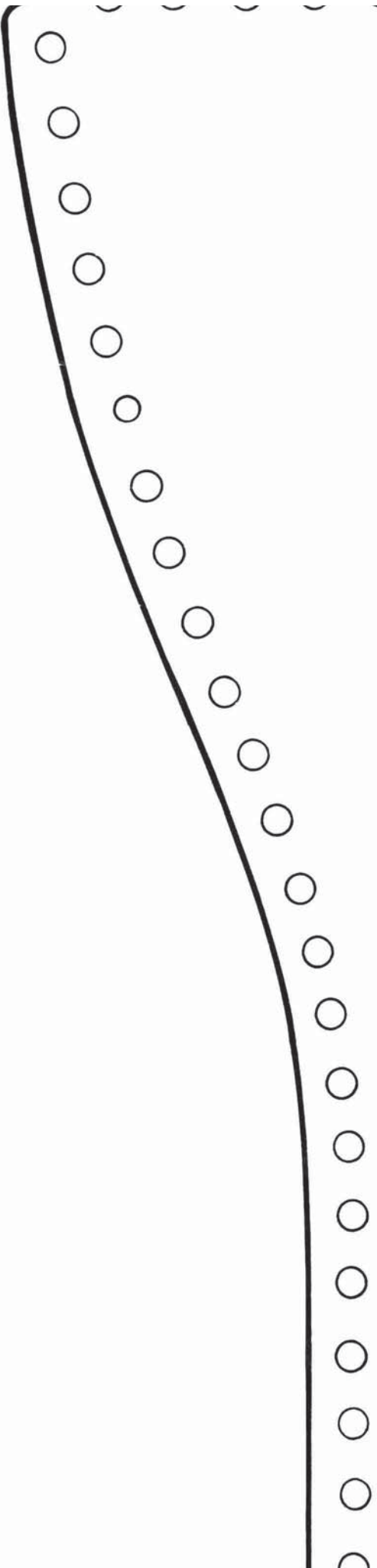
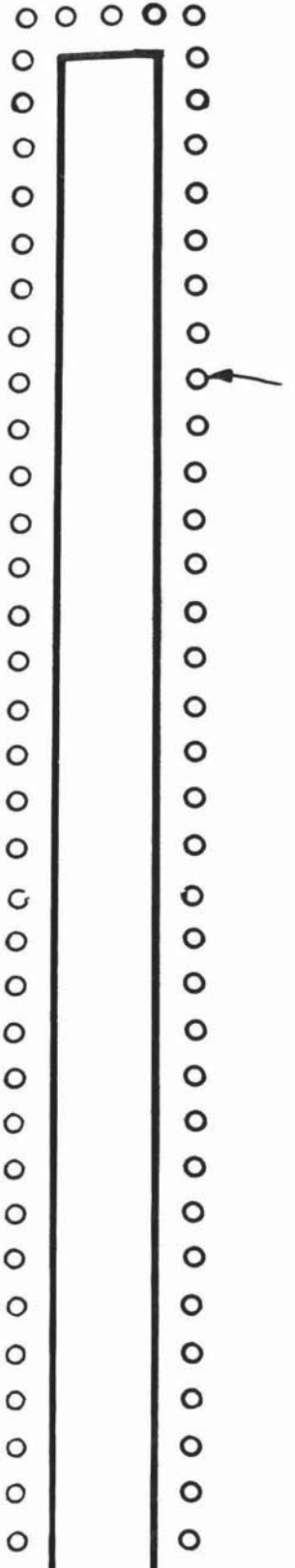


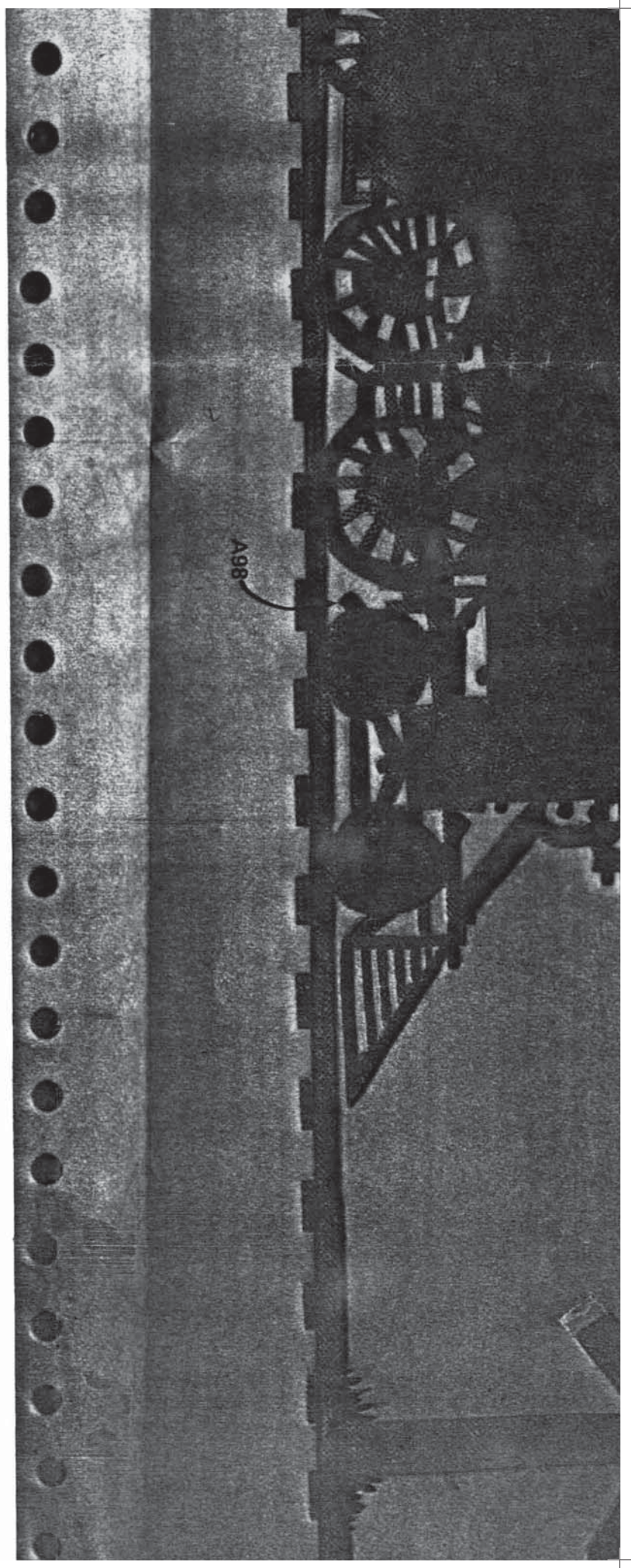
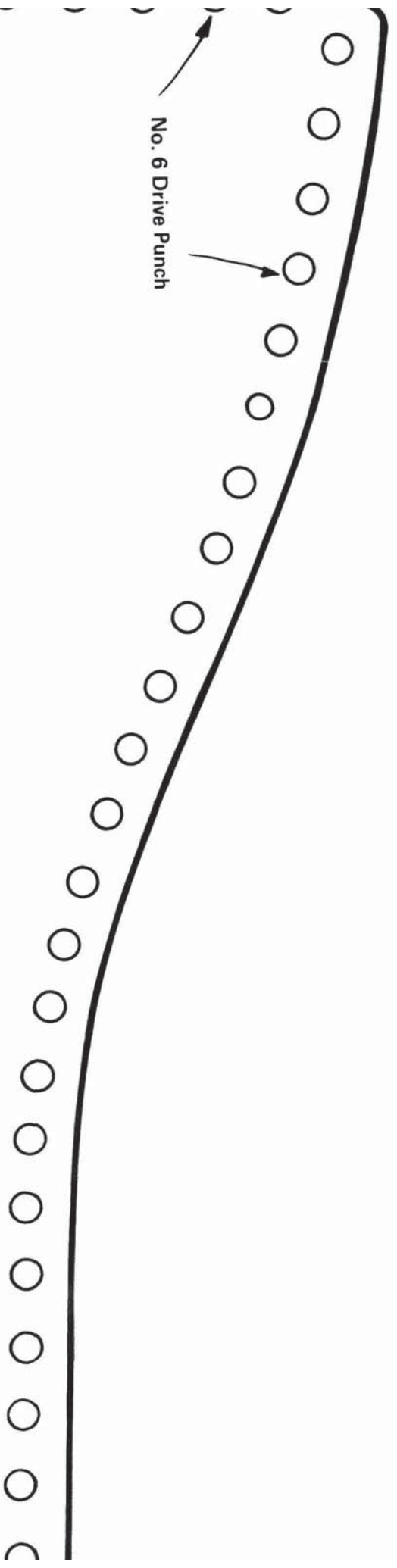






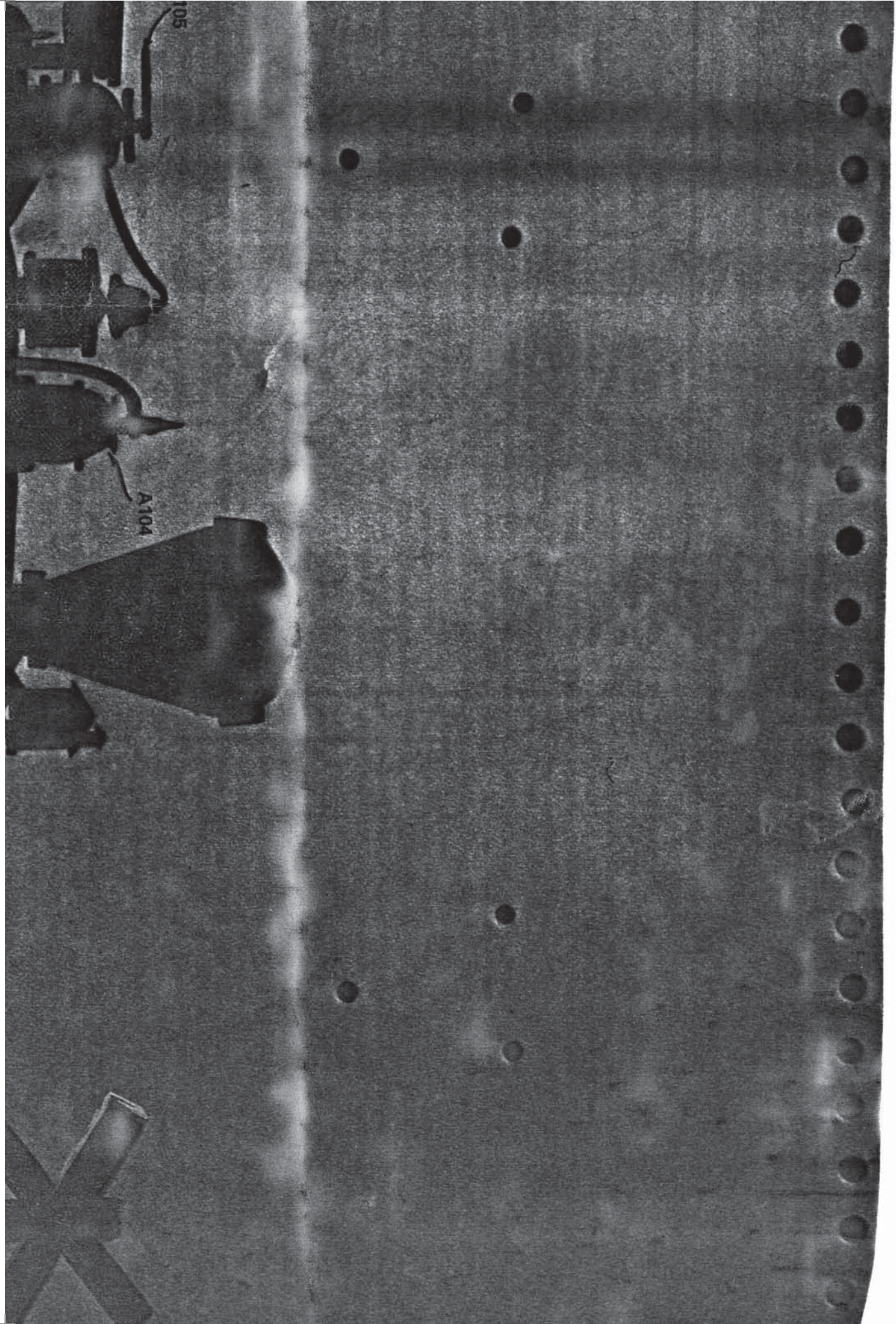
Drive Punch No. 0





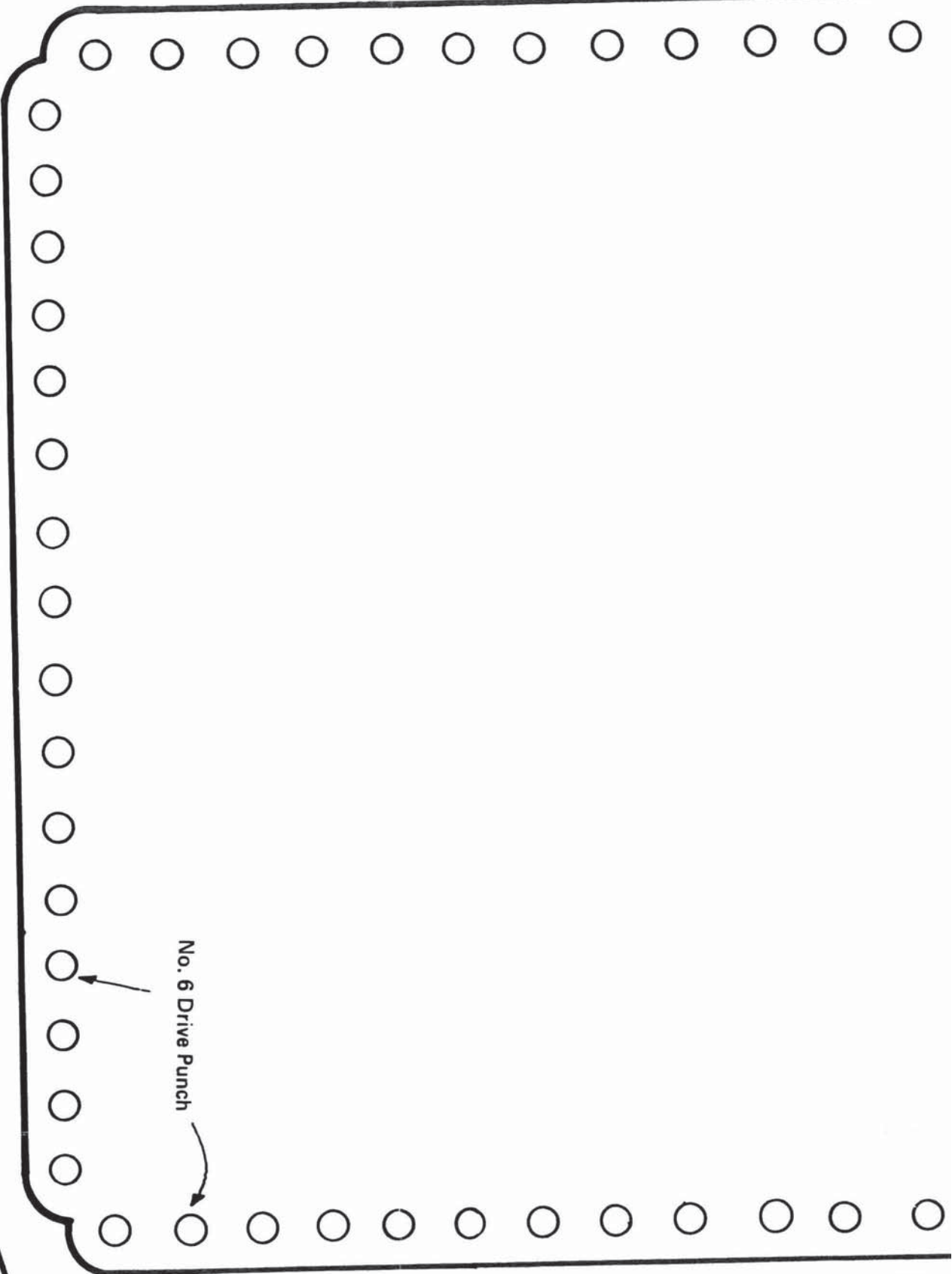
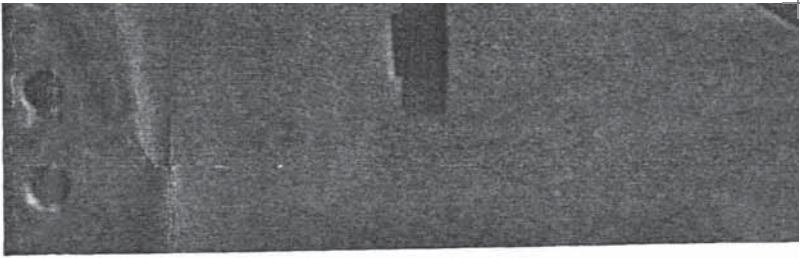
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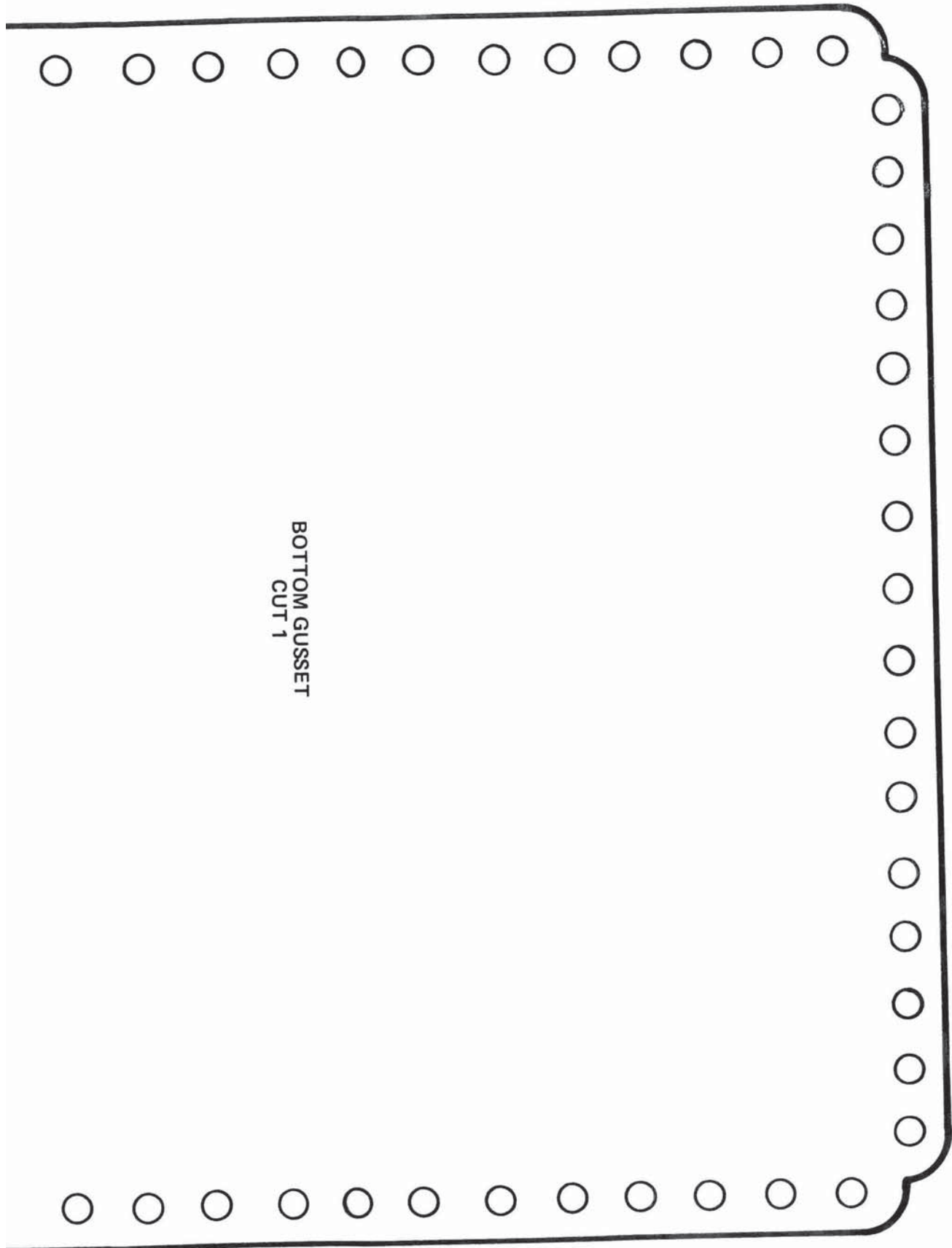


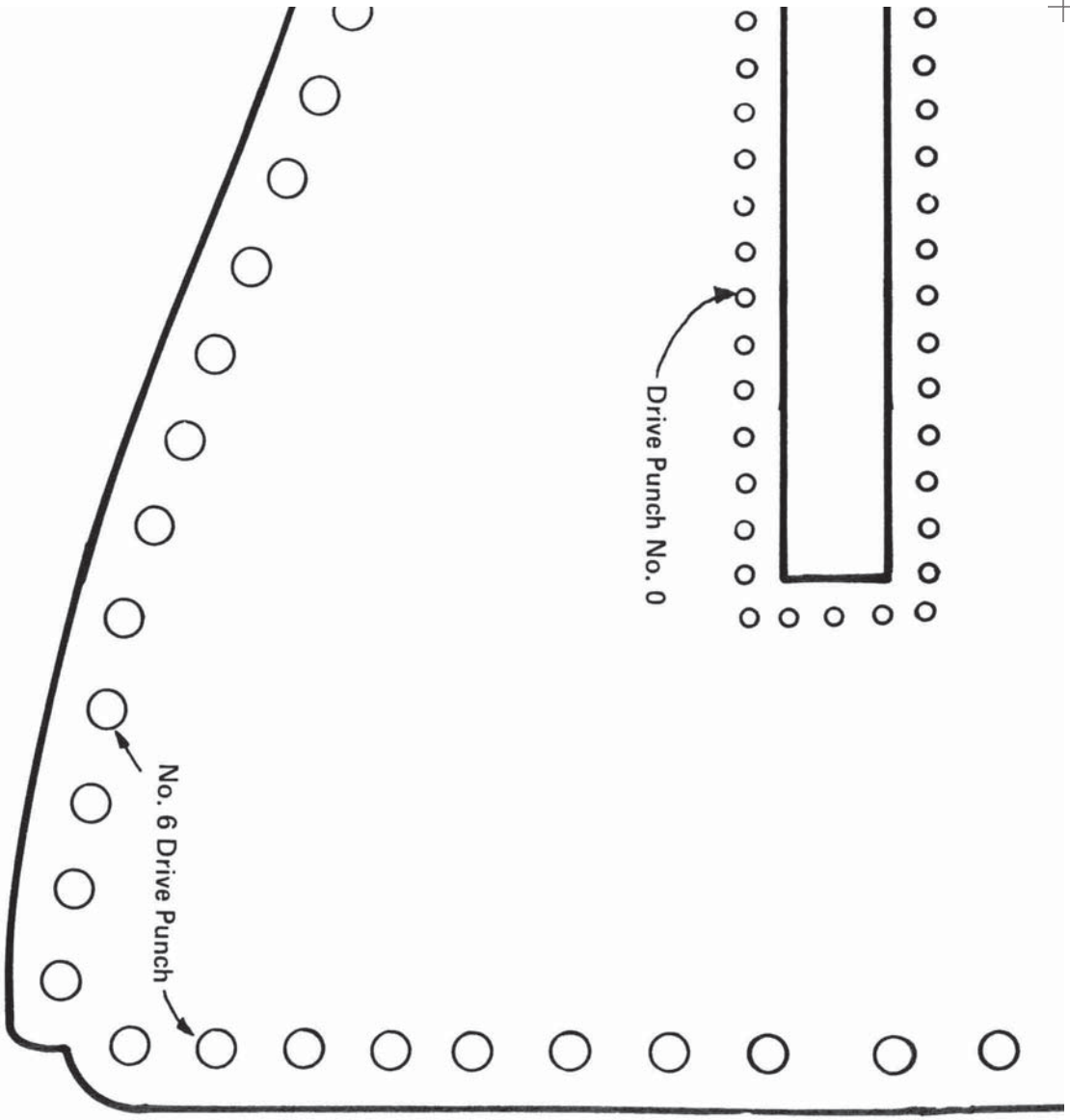
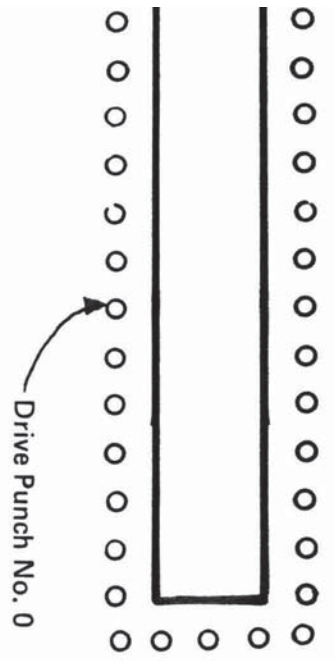


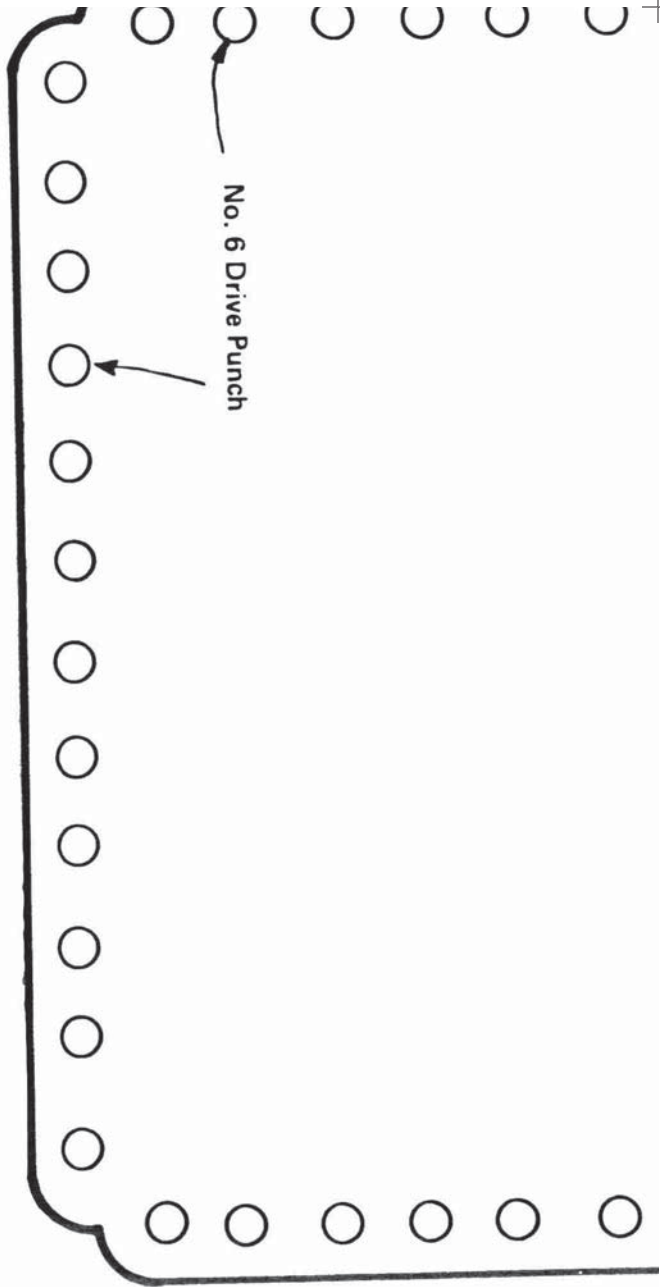
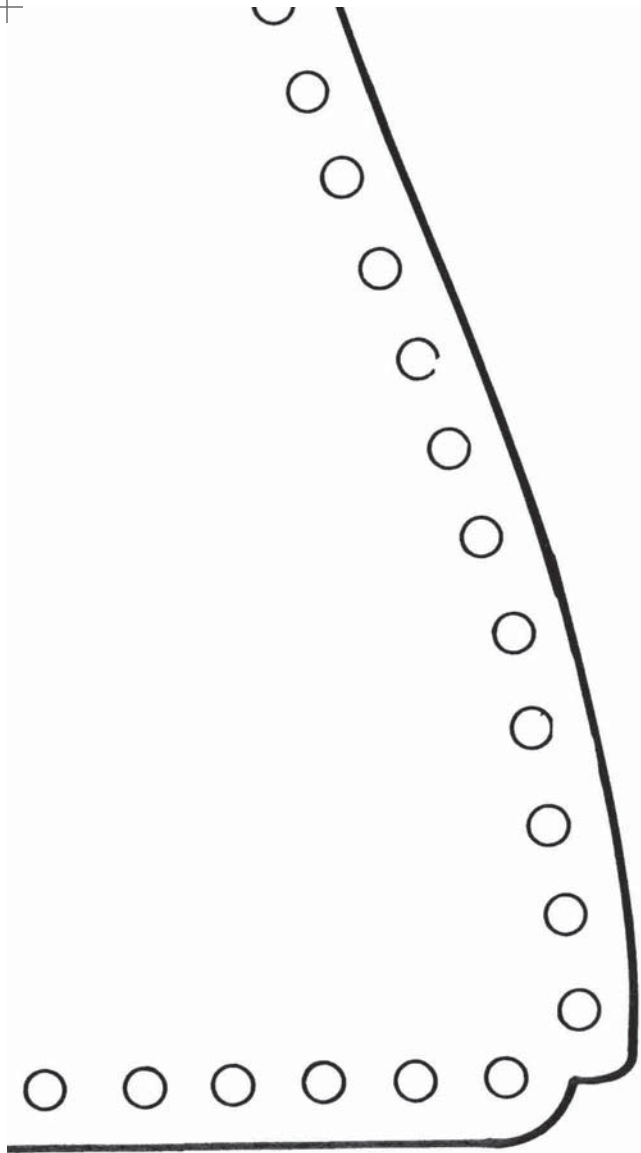
No. 6 Drive Punch

ZIPPER GUSSET

BOTTOM GUSSET  
CUT 1

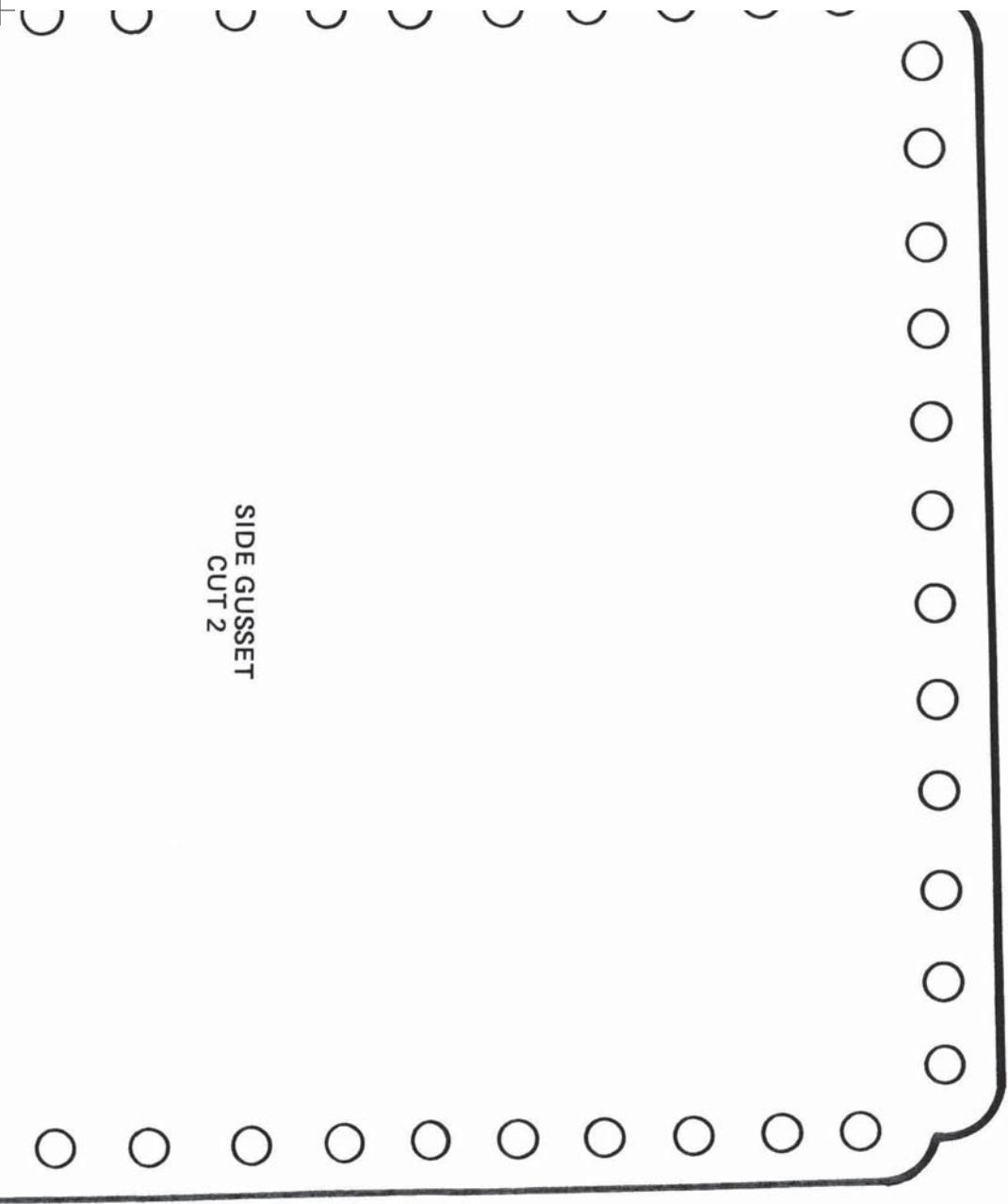


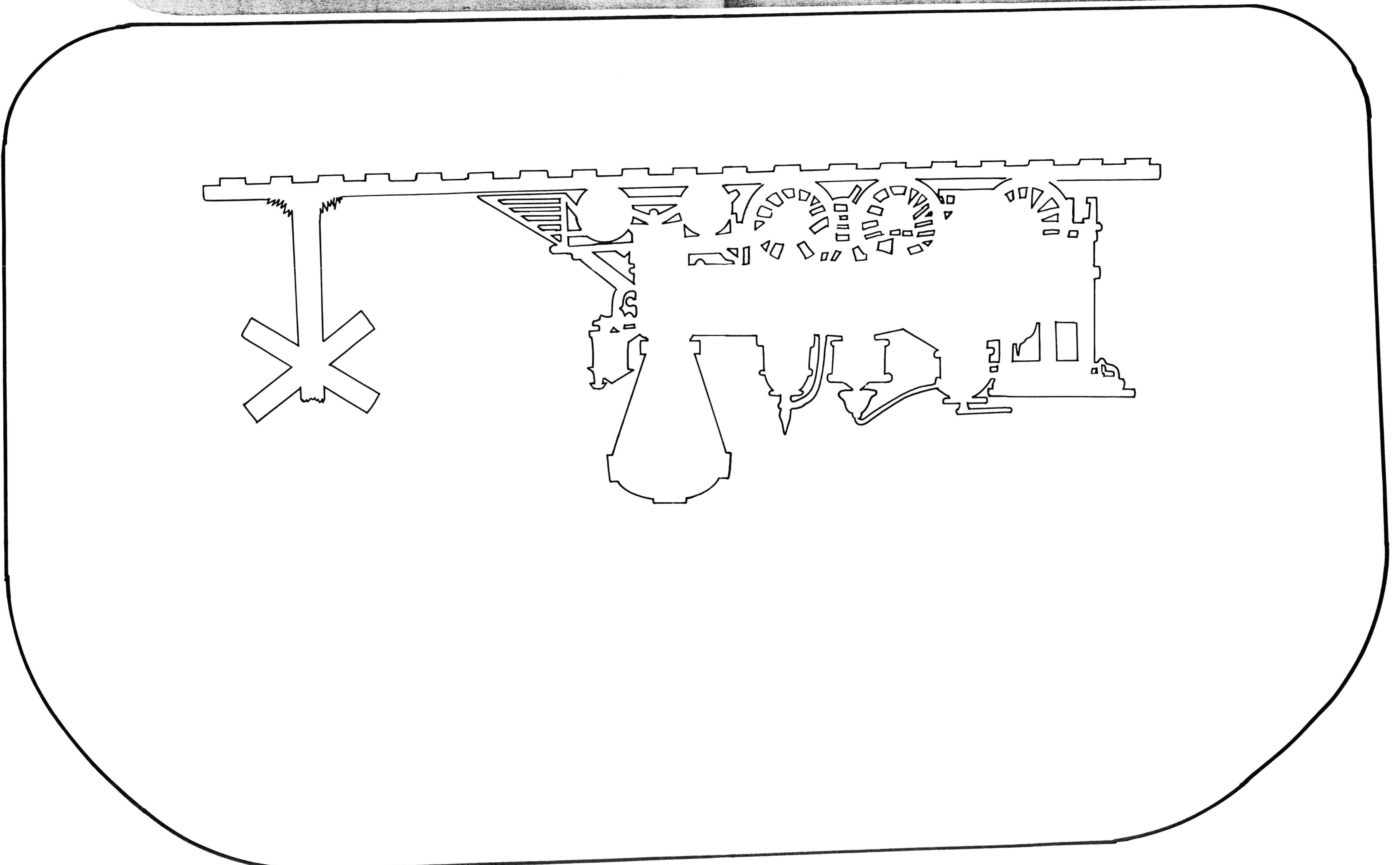
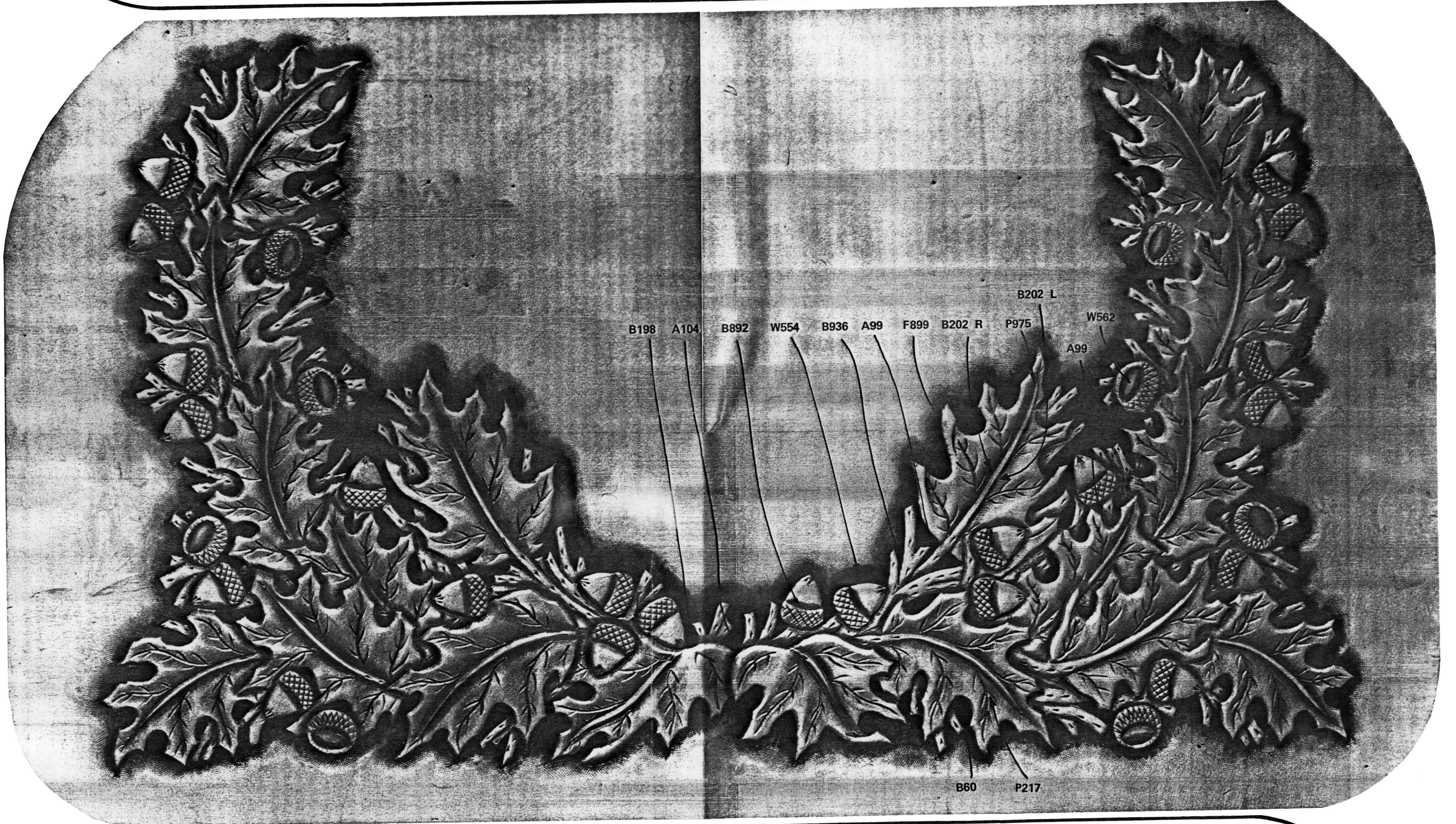
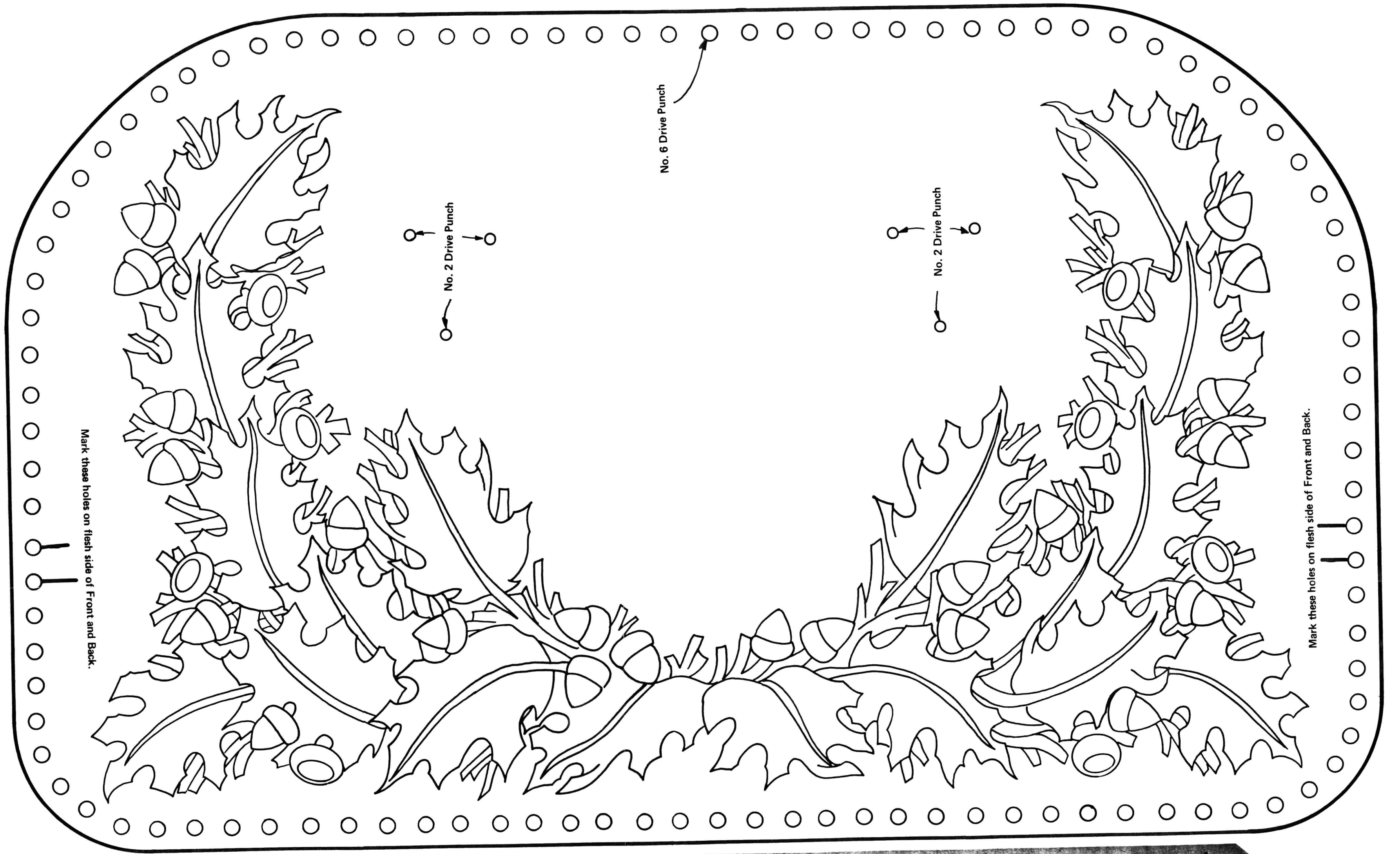


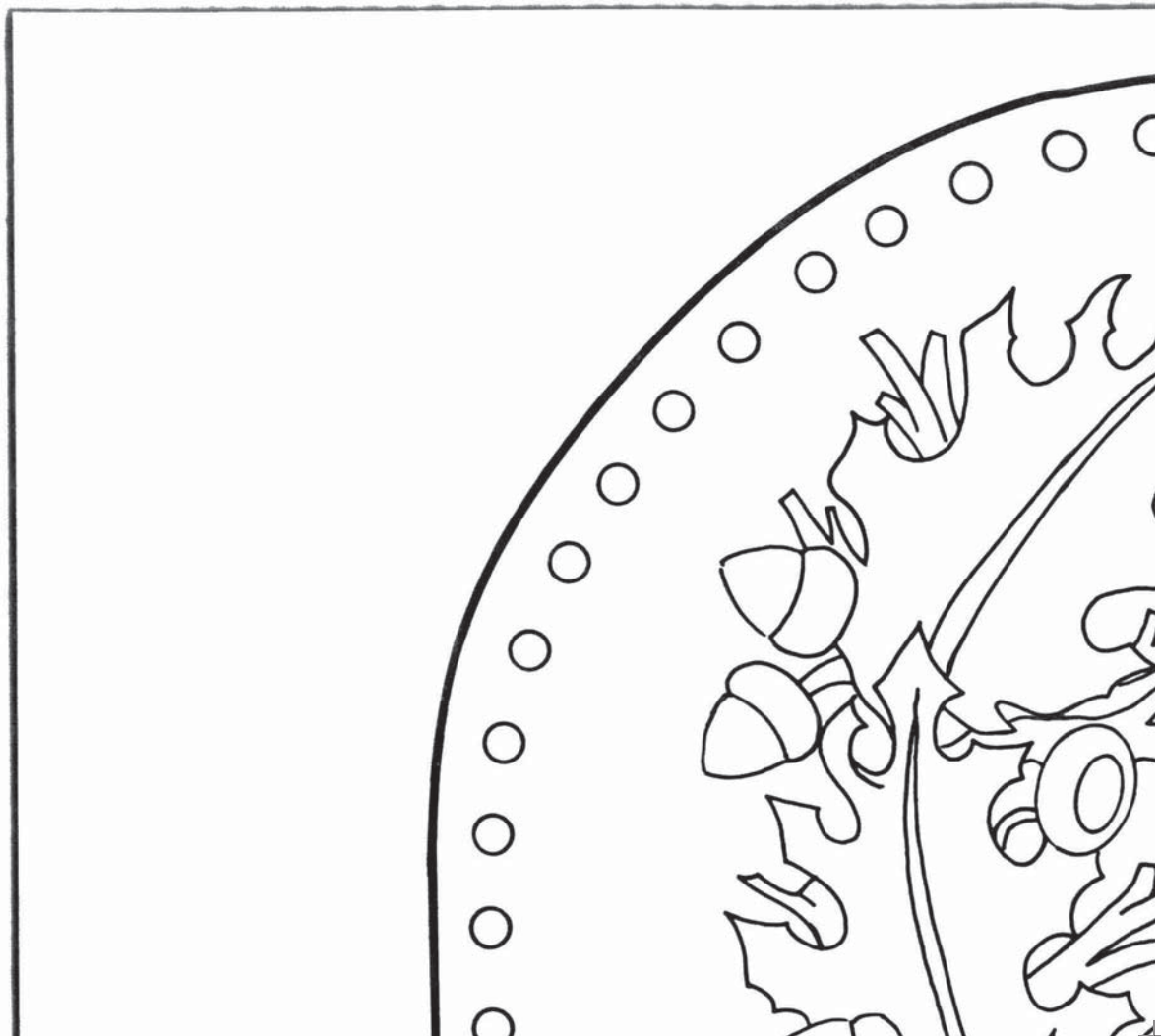


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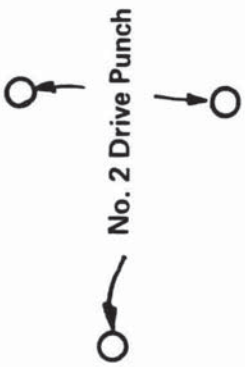
SIDE GUSSET  
CUT 2







0-15 4751302

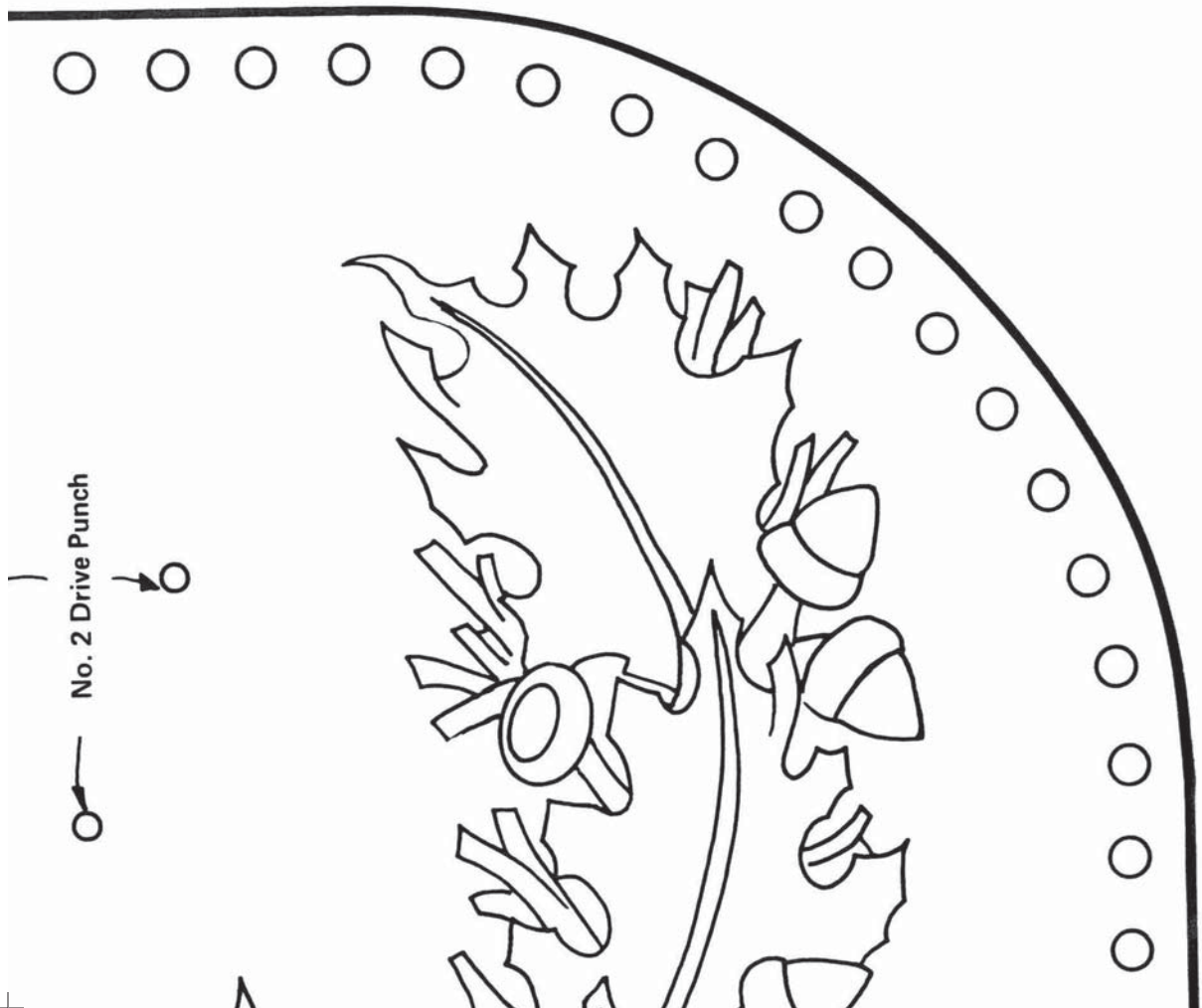


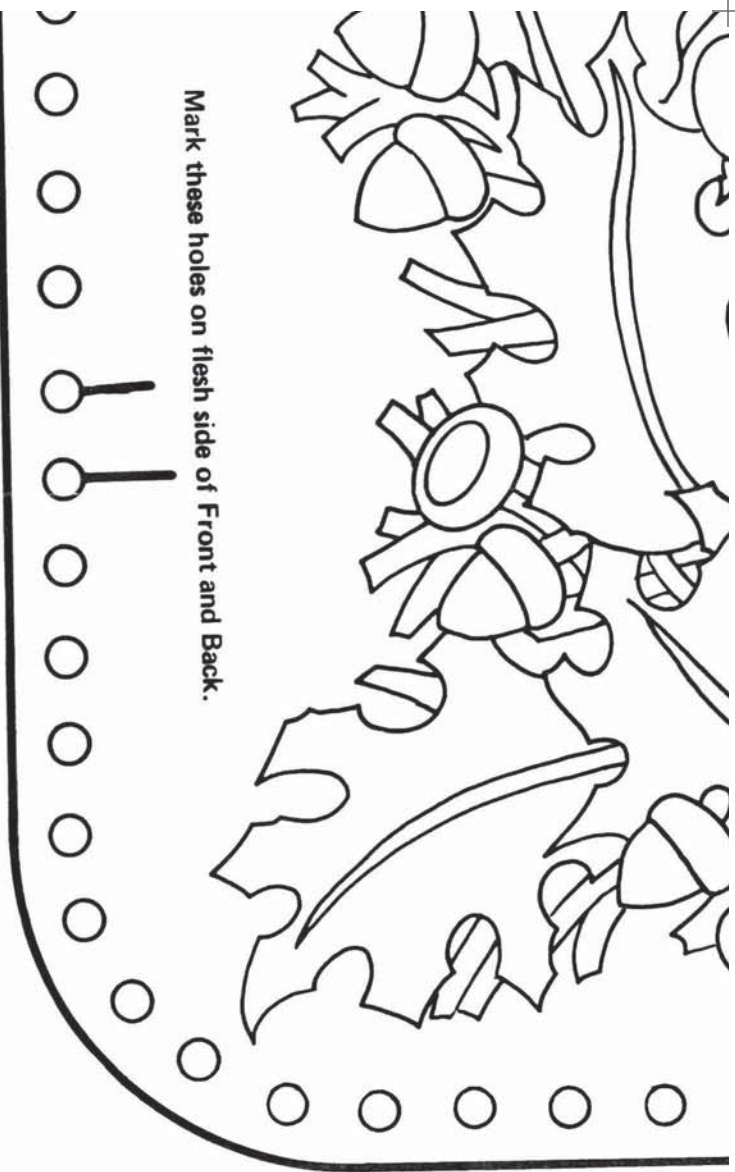
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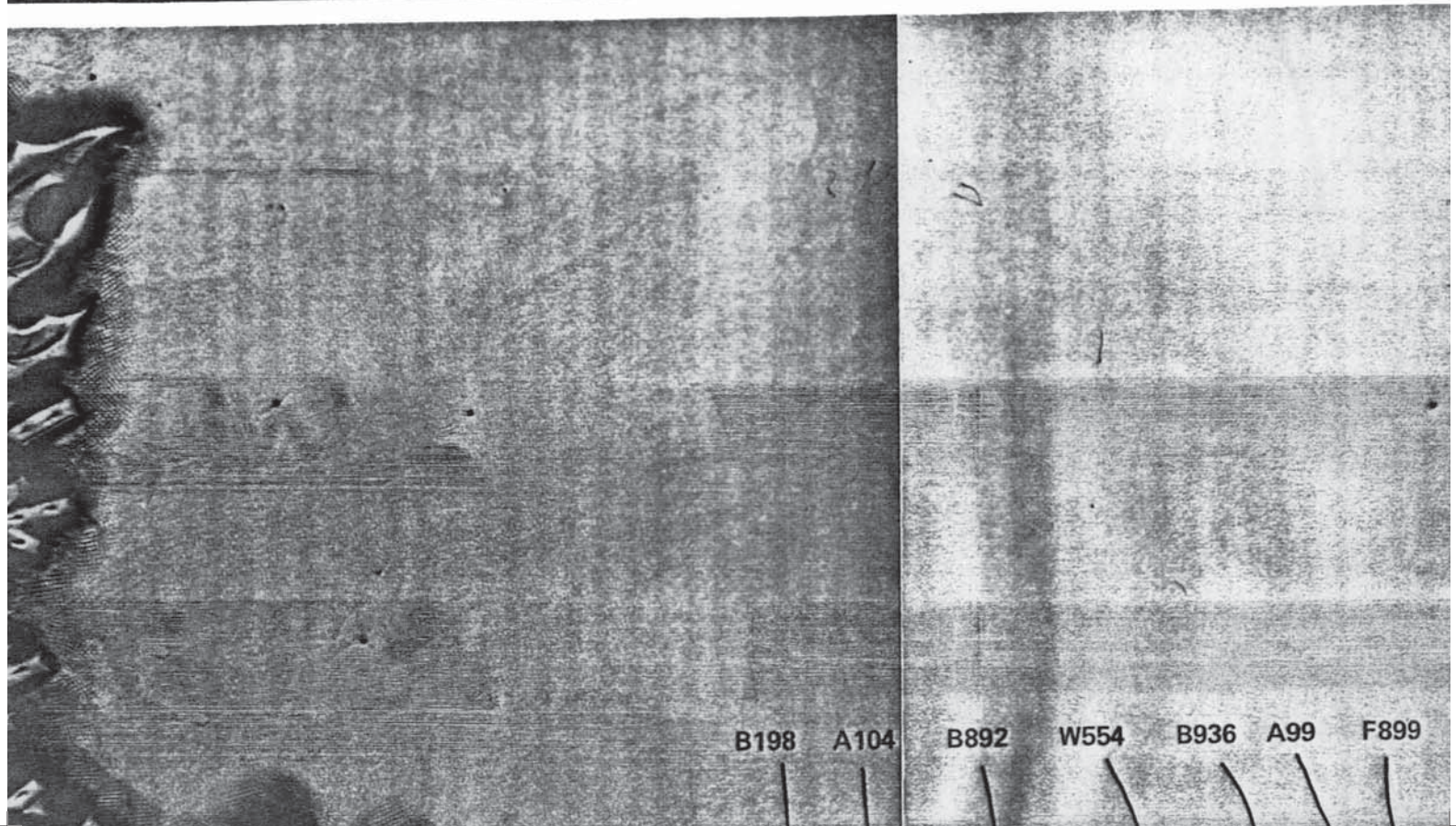
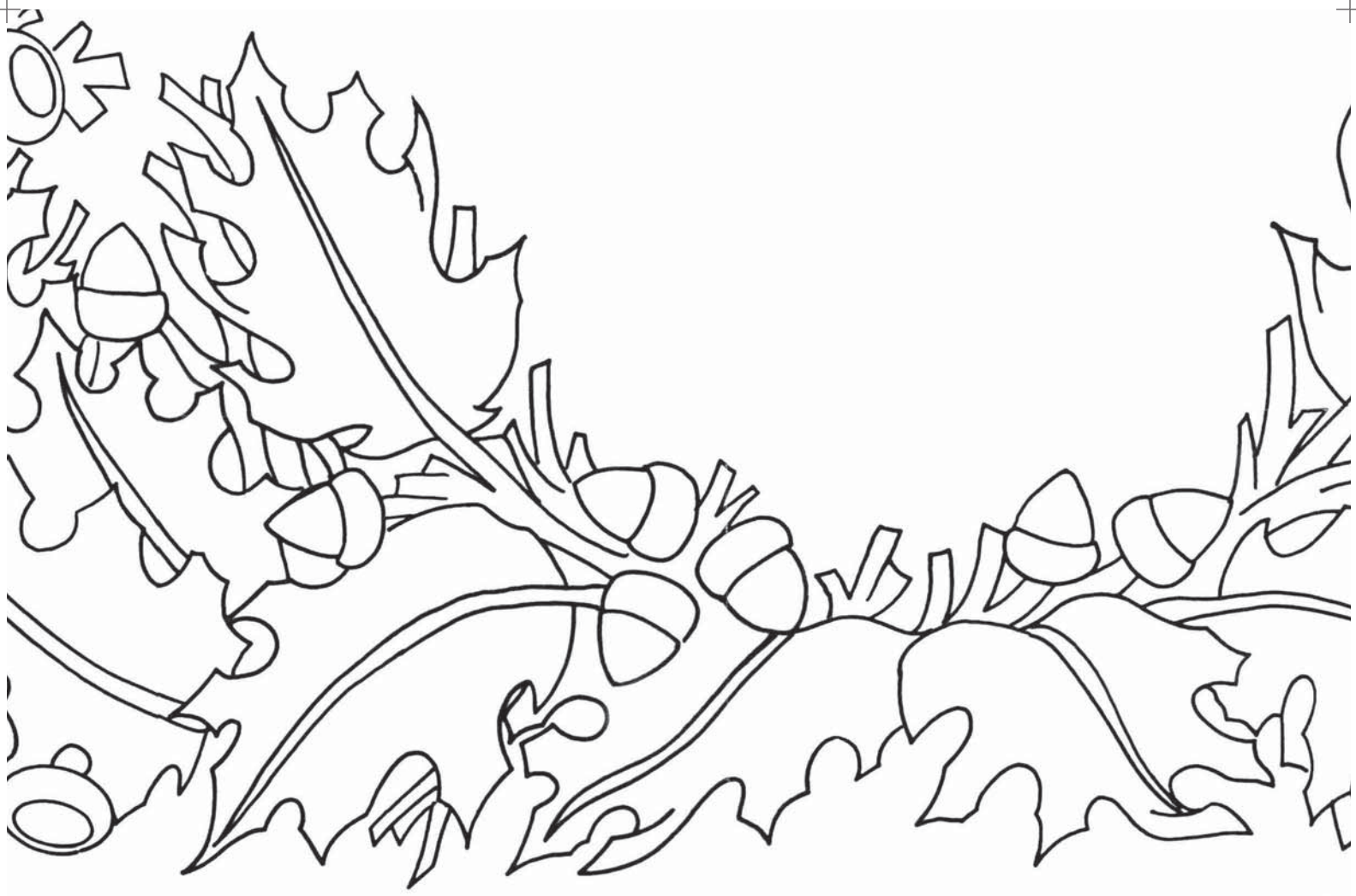
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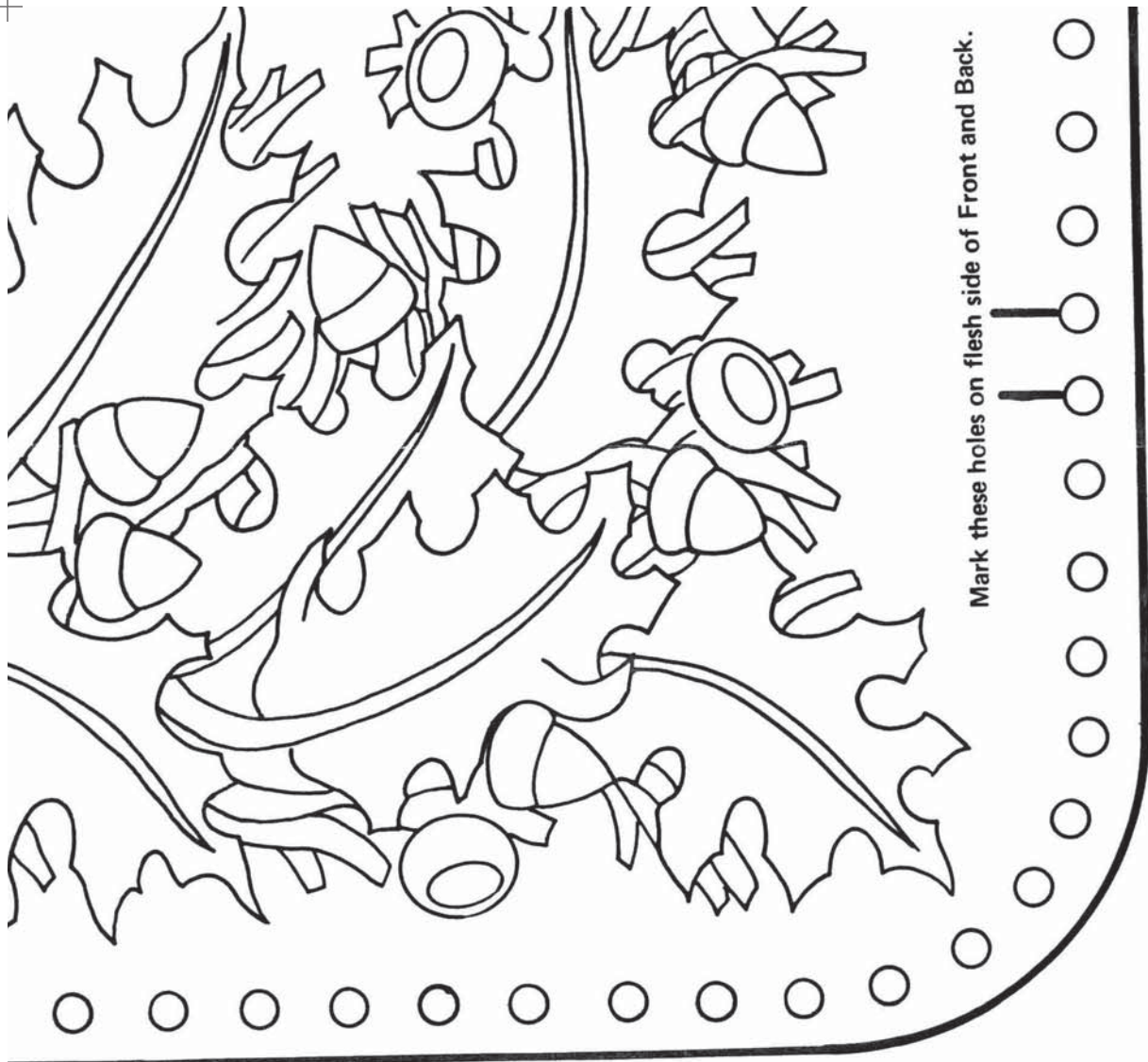


Mark these holes on flesh side of Front and Back.

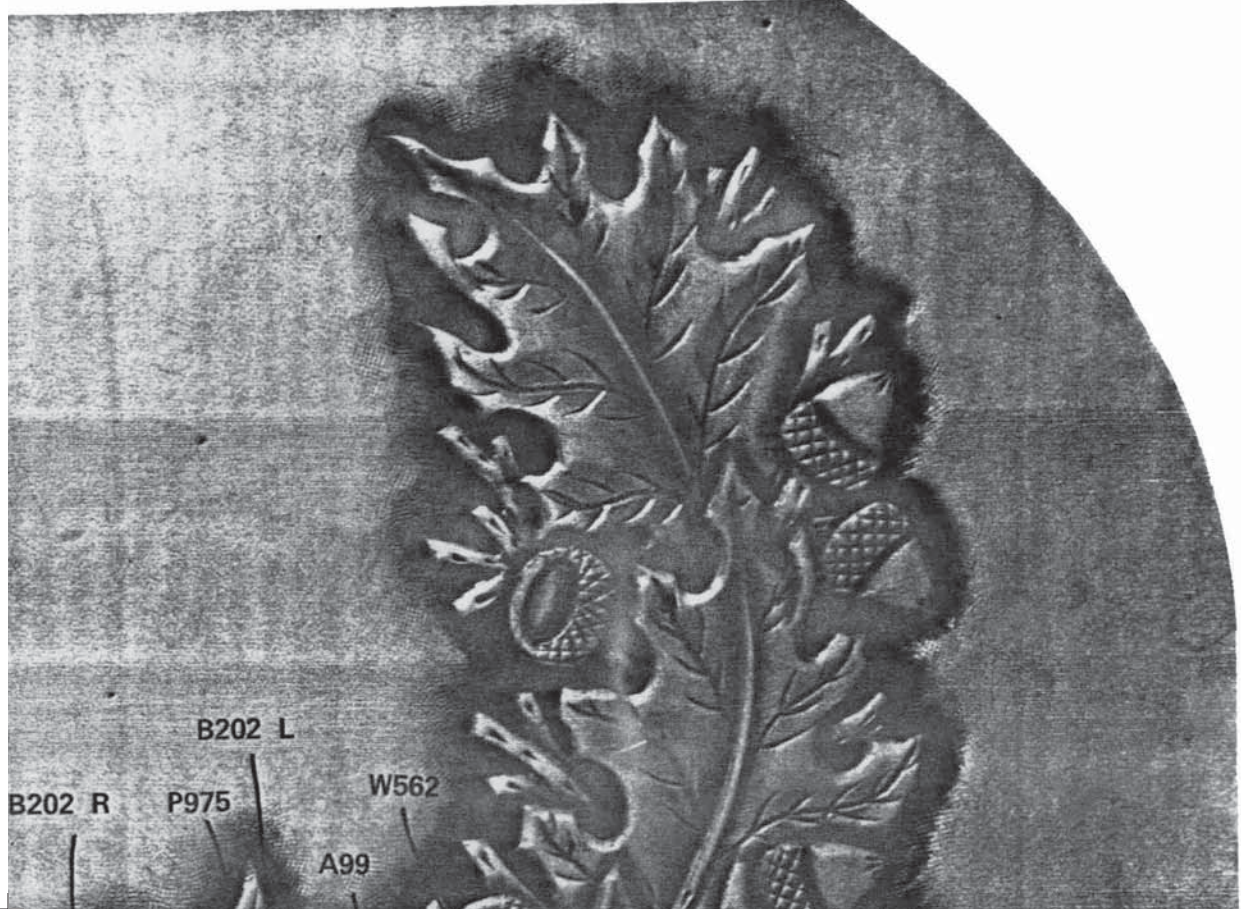




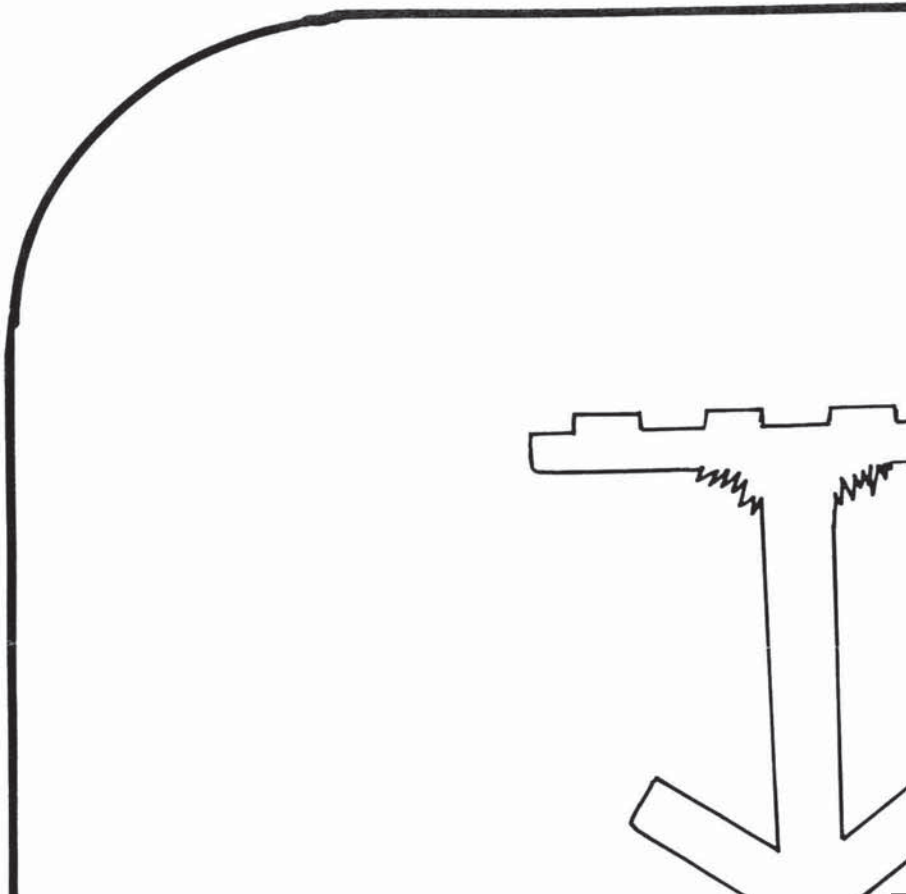
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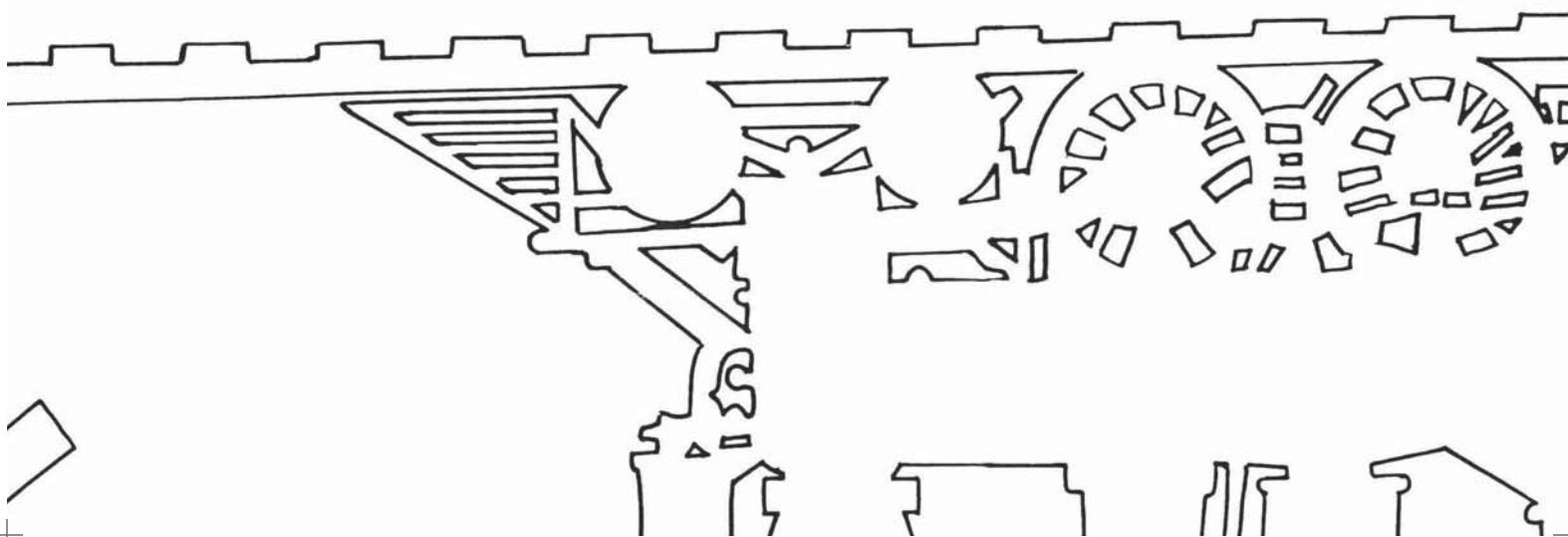
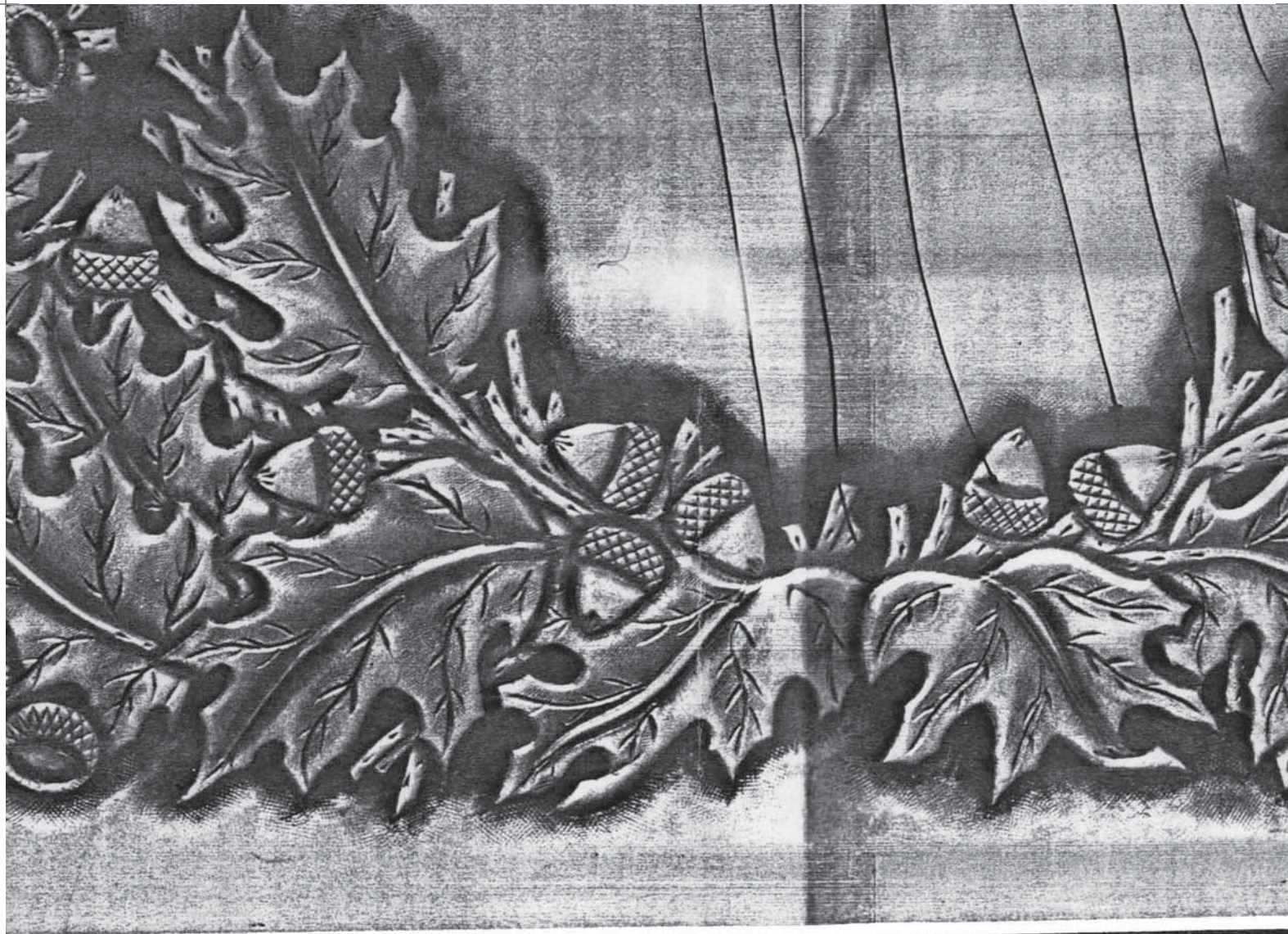


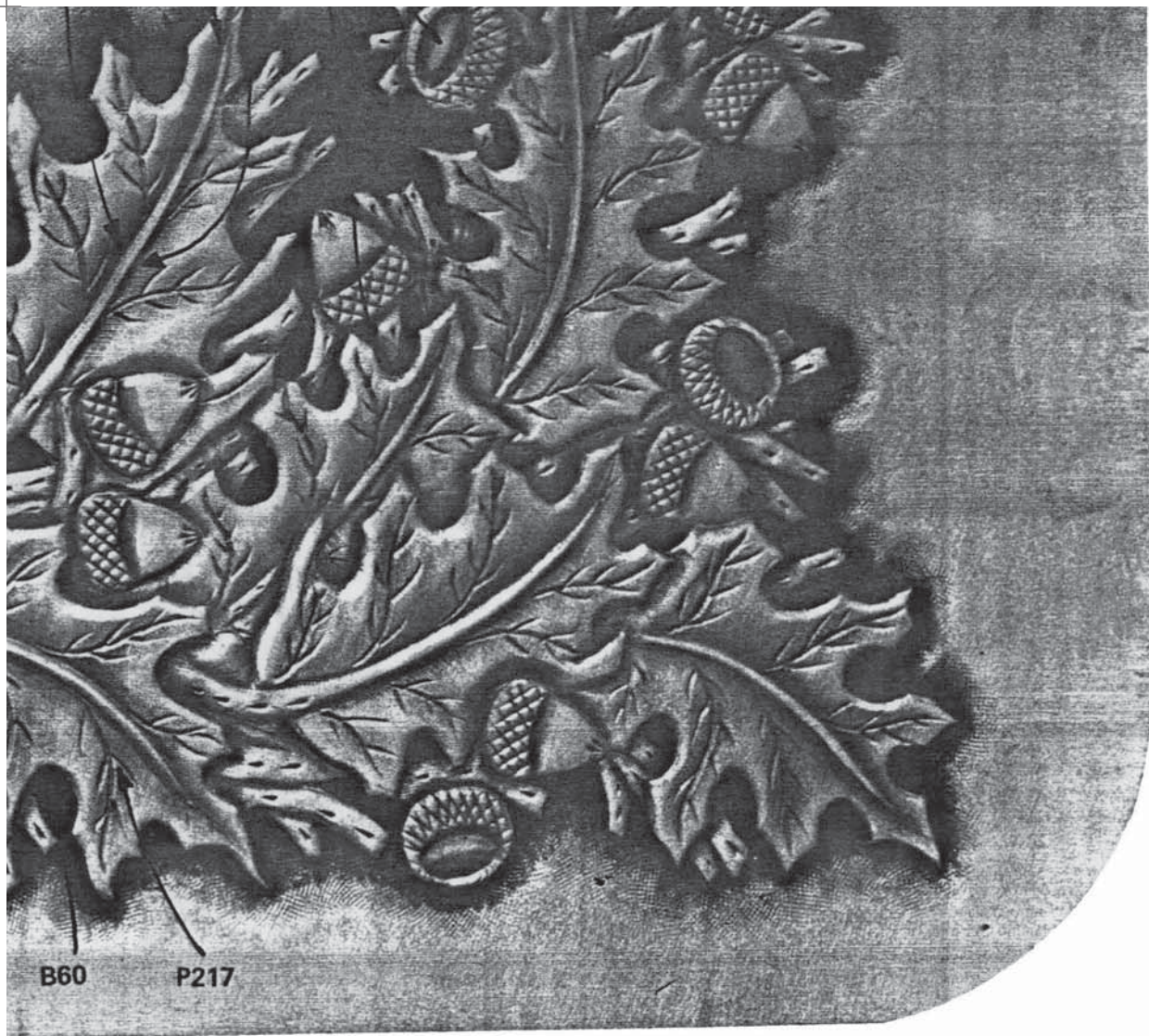
Mark these holes on flesh side of Front and Back.



B202 R  
P975  
B202 L  
W562  
A99







B60

P217

