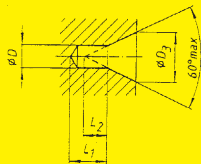


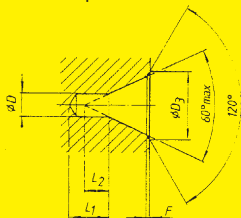
Centre hole

According to Swedish standard SS 832 (1980)

A. Without protective countersink



B. With 120° protective countersink



Dimensions in brackets ought to be avoided.

	D	D ₃	L ₁	L ₂
	(0.8)	1.7	1.1	0.7
	1	2.12	1.3	0.9
	(1.25)	2.65	1.6	1.1
	1.6	3.35	2	1.4
	2	4.25	2.5	1.8
	2.5	5.3	3.1	2.2
	3.15	6.7	3.9	2.8
	4	8.5	5	3.5
	(5)	10.6	6.3	4.4
	6.3	13.2	8	5.5
	(8)	17	10.1	7
	10	21.2	12.8	8.7
	1	2.7	1.3	0.9
	1.6	4.3	2	1.4
	2	5.5	2.5	1.8
	2.5	6.9	3.1	2.2
	3.15	8.6	3.9	2.8
	4	10.8	5	3.5
	(5)	13.7	6.3	4.4
	6.3	16	8	5.5
	10	25	12.8	8.7