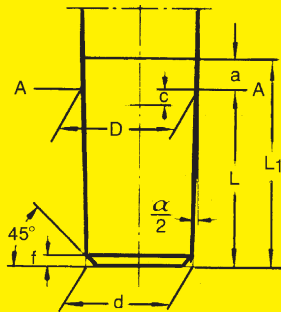


Fixing taper for drill chucks

(connection size) according to Swedish Standard SS 710 and DIN 238



Taper designation	D	d	L	L ₁	a min.	f	c ¹⁾	Taper	$\frac{\alpha}{2}$	Drill chuck maximum clamping diam. 2)
B 6	6,350	5,850	10	13	3	0,5	1	1:20	1°25'56	3
B 10	10,095	9,371	14,5	18	3,5	1	1,5	1:20,047 (Morse taper 1)	1°25'43	6
B 12	12,065	11,142	18,5	22	3,5	1	1,5			10
B 16	15,732	14,533	24	28	4	1,5	1,5	1:20,020 (Morse taper 2)	1°25'51	13
B 18	17,780	16,182	32	36	4	1,5	1,5			16
B 22	21,792	19,759	40,5	45	4,5	2	2	1:19,922 (Morse taper 3)	1°26'16	20
B 24	23,825	21,290	50,5	55	4,5	2	2			25