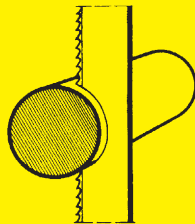


## Choice of a suitable tothing for different dimensions.

**Grundregel:** Klenare material - fin tandning.  
 Grövre material - grov tandning.  
 Minst 3 tänder bör vara i ingrepp samtidigt.



Constant tooth pitch		Variable tothing	
Material mm	Teeth per inch	Material mm	Teeth per inch
-8	32	6-35	10-14
4-13	24	9-40	8-12
6-16	18	9.5-50	6-10
6.4-22	14	13-60	5-8
9.5-35	10	25-75	4-6
13-40	8	38-100	3-4
25-50	6	50-150	2-3
38-75	4	75-300	1-2
50-100	3		
75-150	2		