



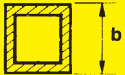
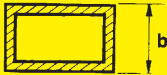


# Suitable tooth pitch for different materials

## Solid material

Material dimensions mm	 Tooth pitch mm	 Tooth pitch mm	 Tooth pitch mm
10-18 (d)	5	5	5
18-30 (d)	8	8	8
30- (d)	10	10	10

## Pipe

Pipe dimension mm	 Tooth pitch mm	 Tooth pitch	 Tooth pitch mm
Diameter (b) 10-80 Wall thickness (g) -2	3	3	3
Diameter (b) 10-80 Wall thickness (g) 2- 4	5	5	5
Diameter (b) 20-80 Wall thickness (g) 4-10	8	8	8