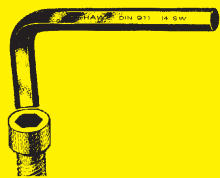






**Keys for different screws
with hexagonal holes (countersunk head)
according to SMS and ISO**



				
Metric	<p>MC 6 S Screw with cyl. head and hexagonal holes</p>	<p>MF 6 S Screw with countersunk head and hexagonal holes</p>	<p>SK 6 SS Set screw with hexagonal holes and rounded end</p>	<p>S 6 SS Set screw with hexagonal holes and point</p>
Thread	N	N	N	N
M 1.6	1.5	–	(0.7)	(0.7)
M 2	1.5	–	(0.9)	(0.9)
M 2.5	2	–	(1.3)	(1.3)
M 3	2.5	2	1.5	1.5
M 4	3	2.5	2	2
M 5	4	3	2.5	2.5
M 6	5	4	3	3
M 8	6	5	4	4
M 10	8	6	5	5
M 12	10	8	6	6
M 14	12	–	–	–
M 16	14	10	8	8
M 18	14	–	–	–
M 20	17	12	10	12
M 22	17	–	–	–
M 24	19	–	12	12
M 26	22	–	–	–
M 36	27	–	–	–
M 42	(32)	–	–	–
M 48	(36)	–	–	–
M 56	(41)	–	–	–
M 64	(46)	–	–	–
M 72	(55)	–	–	–
M 80	(65)	–	–	–
M 90	(65)	–	–	–
M 100	(85)	–	–	–
Unified SS 875 (1988)	<p>UC 6 S Screw with cyl. head and hexagonal holes</p>	<p>UF 6 S Screw with countersunk head and hexagonal holes</p>	<p>USK 6 SS Set screw with hexagonal holes and rounded end</p>	<p>US 6 SS Set screw with hexagonal holes and point</p>
Thread	N	N	N	N
1/4 UNC	3/16 = 4,8	5/32 = 4	1/8 = 3,2	1/8 = 3,2
5/16 UNC	1/4 = 6,4	3/16 = 4,8	5/32 = 4	5/32 = 4
3/8 UNC	5/16 = 7,9	7/32 = 5,6	3/16 = 4,8	3/16 = 4,8
7/16 UNC	3/8 = 9,5	–	–	–
1/2 UNC	3/8 = 9,5	5/16 = 7,9	1/4 = 6,4	1/4 = 6,4
5/8 UNC	1/2 = 12,7	–	–	–
3/4 UNC	5/8 = 15,9	–	–	–
7/8 UNC	3/4 = 19,1	–	–	–
1 UNC	3/4 = 19,1	–	–	–

() = special standard