





















(Continued) Thread forming screws

 Slotted head	For ST-threads	
	CSK CSS 	KFSK KFSS 
Driver thickness× driver width mm		
0.4×2.5 0.5×3 (0.5×4) 0.6×3.5 (0.6×4)	– ST 2 –	– ST 2.2 –
0.8×4 (0.8×5.5) 1.0×5.5 (1.0×6.5) 1.2×6.5	ST 2.9 ST 3 ST 4.2 ST 4.8	ST 2.9 ST 3.5 ST 4.2 ST 4.8
1.8×8 1.6×8 1.6×10	– – ST 5.5 ST 6.3	– – ST 5.5 ST 6.3
2×12 (2×13) 2.5×14 (2.5×16)	ST 8 ST 9.5	ST 8 ST 9.5

 Cross head (Phillips and Pozidriv/Supadriv)	For ST-threads	
	RXK RXS 	KFX KFXS 
0	ST 2.2	ST 2.2
1	ST 2.9	ST 2.9
2	ST 3.5 ST 4.2 ST 4.8	ST 3.5 ST 4.2 ST 4.8
3	ST 5.5 ST 6.3	ST 5.5 ST 6.3
4	ST 8 ST 9.5	ST 8 ST 9.5

Wood screw

 Slotted head Driver thickness× driver width (SMS 2830) mm	For DIN-screws			For SMS-screws		
	TKS 	TFS 	TKFS 	TKS 	TFS 	TKFS 
	DIN 96	DIN 97	DIN 95	SMS –	SMS 1573	SMS 1574
	Diam. mm	No		Diam. mm	No	
0.5×3 0.8×3.5	2 2.5 2.7	2 3 4		– 2.15	– 2	
0.8×4	3 3.5	5 6		2.8	4	
1.0×5.5	3.8 4 4.5	7 8 9		3.45	6	
1.2×6.5 1.2×8	– – 5 (5.5)	– – 10 (12)		– 4.15 4.8 5.45 6.15	– 8 10 12 14	
1.6×8 1.6×10 2×12 2.5×14	6 – (7) (10)	14 – (16) (24)		– 6.8 7.5 –	– 16 18 –	

 Cross head (Phillips and Pozidriv/Supadriv) For cross heads (SMS 2831)	For DIN-screws			For SMS-screws		
	TKX 	TFX 	TKFX 	TKX 	TFX 	TKFX 
	DIN 7996	DIN 7997	DIN 7995	SMS –	SMS –	SMS –
	Diam. mm	No		Diam. mm	No	
0	(2)	(2)		–	–	
1	2.5 3	5 5		– 2.8	– 4	
2	3.5 4 4.5 5	6 8 9 10		3.45 4.15 4.8 –	6 8 10 –	
3	(5.5) 6 (7)	(12) 14 (16)		5.45 6.15 6.8	12 14 16	
4	(8)	18		–	–	