



A Division of Thiessen Products, Inc.

# INSTRUCTION SHEET FOR TOOL #1725



**STEERING HEAD BEARING RACE INSTALLER. USE ON ALL MODELS. USE TO INSTALL STEERING HEAD RACES, JIMS No.48300-60.**

1. Refer to H-D® Service Manual to remove fork assembly.
2. Use JIMS® tools No. 2232, 2388 and 33416-80 to remove steering head bearing races.
3. Position race portion of bearing, JIMS® No. 48300-60, over the top of neck with cup side facing away from neck bore. Lube outside of race with press fit lube.
4. With one lubed nut, No. 1707-2, threaded onto stud No. 1725-1 about 3/4", followed by small side of cup No. 1725-2 facing race installed through neck.
5. Do the same as above for the bottom side.
6. Tighten nut with 3/4" tools slowly until races are seated in neck. If races start to cock in neck, reposition races and start over.

**PARTS AVAILABLE SEPARATELY**

No.	Qty.	Description	Part No.
1	1	TOOL, STUD, FORK RACE INSTALLER	1725-1
2	2	FLANGE NUT	1707-2
3	2	TOOL, CUP, PUSHER INSTALLER	1725-2
4	2	WASHERS	2038
5	1	INSTRUCTION SHEET	1725-IS

**CAUTION: WEAR SAFETY GLASSES. EXCESSIVE FORCE MAY DAMAGE PARTS AND TOOL. SEE JIMS® CATALOG FOR OVER 100 OTHER TOP QUALITY PROFESSIONAL TOOLS. THE LAST TOOLS YOU WILL EVER NEED TO BUY.**

*"From The Track... To The Street!"*

555 DAWSON DRIVE, CAMARILLO, CA 93012 • PHONE 805-482-6913 • FAX 805-482-9224



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