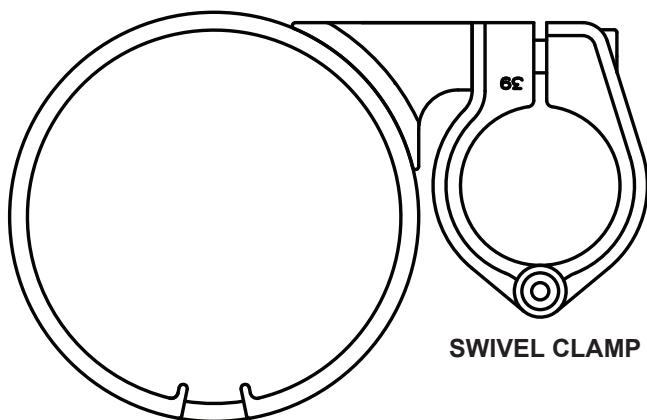


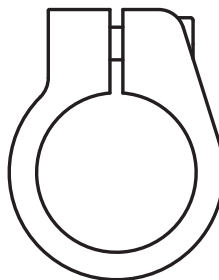
# SPEEDO CLAMP RING ASSEMBLY



PART NO: 10-315 - 10-318



SWIVEL CLAMP



SOLID CLAMP

M8-1.25 SOCKET CAP SCREW, CAD  
NOTE: BLUE LOCTITE BEFORE FINAL INSTALLATION  
USE 6MM HEX DRIVER/KEY

**IMPORTANT!** Sportster Custom and Forty-Eight models require the Harley-Davidson speedo back plate and cushioning (HD #67320-95 & 67104- 95).

## Mount clamp and speedo housing on left fork

Swivel Clamp Installation skip steps 1-2.

If using the swivel clamp you do not have to raise the bike on a bike stand or remove the front wheel to lower the for tubes.

1. Raise bike on a bike stand high enough to lower the forks & wheel or you can remove the front wheel.
2. Loosen upper and lower triple clamp pinch bolts on left fork leg. Slide fork tube down far enough to place clamp on fork tube. Rise fork tube back up and torque to factory spec. 30' - 35' lbs.
3. Slide Clamp bolt through the speedo relocation clamp mount into the speedometer clamp ring using a 6mm hex driver/key.
4. Find the location for the speedo, being sure to clear the gas tank.

5. Remove speedo from stock bracket by unplug speedo wire. Then remove back plate, reset switch from back plate, and cushioning from OEM speedo clamp.

**IMPORTANT!** Sportster Custom and Forty-Eight models require the Harley-Davidson speedo back plate and cushioning (HD #67320-95 & 67104- 95). Step 6 does not apply.

6. Route to new clamp and reassemble using **blue Loctite** on the relocation clamp mounting screw.
7. We like to cover the wires with the plastic bellows style loom using small tie-wraps about every 1-1/2" inches. This helps the bundle stay a smooth curve.

Try our Indicator Clamp for mounting stock indicators. No electrical work required. Part number 10-306.