

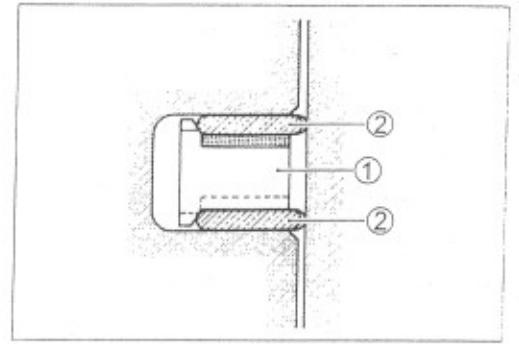
PISTON RING AND PISTON RESSEMBLY

PISTON RING

- Install the piston rings in the order of oil ring and 1st ring.
- The first member to go into the oil ring groove is a spacer (1).
After placing the spacer, fit the two side rails (2).

NOTE:

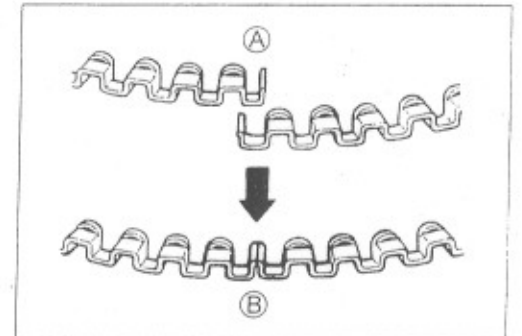
Side designations, top and bottom, are not applied to the spacer and side rails: you can position each either way.



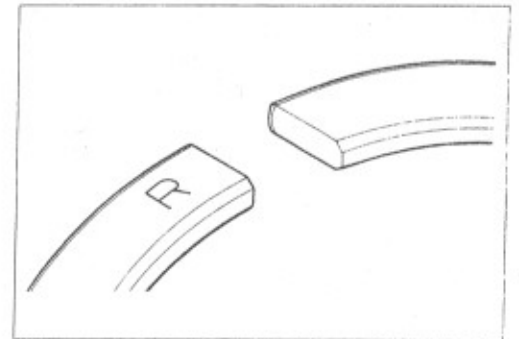
CAUTION

When installing the spacer (1), be careful not to allow its two ends to overlap in the groove.

- (A) INCORRECT
- (B) CORRECT



- Install the 1st ring so that the "R" mark faces up.



- Position the gaps of the two ring as shown. Before inserting a piston into the cylinder, check that the gaps are so located.

- (C) 1st ring
- (D) Upper side rail
- (E) Spacer
- (F) Lower side rail

