

18033 S. Santa Fe Ave.
 Rancho Dominguez, CA 90221-5514
 PH: 310-631-4363 FX: 310-900-5699
 www.fmfracing.com
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Suzuki LT80

Fatty™ Installation

Thank you for purchasing the FMF FATTY™ pipe for your **LT80**. We have spent countless hours of R & D and testing to insure you receive the highest quality product on the market today.

All FMF's products are developed using the most current design and manufacturing technologies available. We use only the highest quality materials for function and durability. The FATTY™ pipe is manufactured from 19 gauge U.S. steel with chrome plated finish. The Tru-Flo stamping process ensures quality control for fitment and reliability for unbeatable performance.

The FATTY™ pipe is specifically engineered to broaden your existing powerband and give you an all-around power increase with substantial weight savings. Bolt on FMF performance and FEEL THE POWER!

Check out our website at www.fmfracing.com for more information.

Please read all instructions thoroughly before installation. Failure to follow all installation instructions completely will void any FMF warranty implied or otherwise. FMF Racing will not be held responsible for problems derived from improper installation and/or improper usage.

Before you begin installing this product, be sure you are wearing **eye protection** and gloves. You should have a complete understanding of how to remove and replace your stock exhaust. Otherwise, you should have it installed by a professional mechanic. Keep all OEM parts when removing your stock exhaust, as some parts may be necessary to install the FMF exhaust depending on your particular application.

PARTS SUPPLIED

TOOLS REQUIRED

(2) Rubber Grommets (1) Steel Sleeve (2) Washers		8mm Wrench 10mm Wrench 12mm Wrench Contact Cleaner WD-40® High Temp Silicone
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REMOVAL

OEM = Original Equipment Manufacturer

1. Remove the OEM exhaust flange bolt(s) that attaches the pipe to the motor. Keep for later use.
2. While holding the pipe, loosen and remove the two (2) pipe mount bolts. One is located in the lower right side and the other at the rear of the pipe. Keep for later use.
3. Support the quad and remove the rear shock. This is necessary to remove the pipe.
4. Gently slide the pipe rearward to release from the frame. Spray WD-40 around the pipe-exhaust port junction if it is difficult to remove.

PRE-INSTALLATION

5. Using contact cleaner, clean the pipe to silencer junction on the pipe to remove all dirt and debris.
6. Using contact cleaner, clean the exhaust port where the pipe fits in.

INSTALLATION

7. Lightly coat the exhaust flange of the pipe with a bead of high temp silicone for an improved seal.
8. Install the FMF pipe using the stock nuts and bolts. Use the supplied grommets, steel sleeve, and washers on the lower right side mount. Do not fully tighten at this time. Wipe away any excess silicone.
9. We recommend keeping the pipe loose while installing the silencer to insure proper fit and alignment.
10. Attach the rear shock absorber. Torque to manufacturers specifications.
11. If installing an FMF PowerCore2™ or TurbineCore2™ silencer, refer to those installation instructions.
12. Make sure the pipe and silencer are in neutral positions and not binding. Slowly tighten all mounting fasteners to OEM specified torque specs, starting from the front and working back.
13. Inspect the complete exhaust system to make sure there is no contact with the frame, shock spring, engine, body panels or any cables, hoses or wiring. The exhaust system should only be in contact with the exhaust port and mounting points. Confirm all controls operate in accordance with the manufacturer's specifications.

POST-INSTALLATION

14. Before operating your LT80, we recommend either stock jetting or installing our Power-Up jetting kit for optimum performance. Our jetting recommendations are to be used as a guide only and were developed based on operation at sea-level at 70 degree ambient air temperature. There are too many variables outside of FMF's control to give you an exact configuration. If you're not capable of tuning your motorcycle yourself, please find a mechanic in your area who is capable to take on this role. Refer to our website for more jetting information.
15. Start the engine and bring it up to operating temperature. Check for exhaust leaks.
16. Let engine cool completely and re-torque all mounting hardware to the manufacturers specifications.

MAINTENANCE

To clean your FMF FATTY™ pipe, allow to cool and use mild soap and water. Do not spray water onto a hot exhaust. Dry completely to prevent streaking. Windex® works great on the silencer canister to prevent streaking and uneven discoloration.

We recommend repacking your FMF silencer after every 20-30 hours of normal use when properly jetted. This will maintain peak performance and keep that race tone. Water will ruin the packing. Cover the exhaust outlet when washing your machine. Repack your muffler if water enters into the chamber. We have various packing materials to choose from. We also recommend cleaning the spark arrestor screen (if equipped) gently using a wire brush after every 30 hours of use.

To repack the silencer, remove the allen screws from the front of the silencer using a allen wrench. Do not remove the rear endcap. Gently slide out the front mid pipe from the silencer canister. You may need to use a rubber or plastic mallet to lightly tap it out. Be careful not to damage the silencer. Unwrap the packing from the core and discard. Wrap the core with new packing and secure with a strip of 1/2" masking tape. Do not pack too tightly, as this will hamper performance and increase the sound level. Before re-installing the inner core assembly, apply a thin layer of high temp silicone on the front endcap where the aluminum canister slips over. Slide inner core assembly into canister making sure the perforated core fully seats in the rear endcap. Wipe off any excess silicone. Re-install the allen screws until snug or tighten 1/4 turn after the screw makes contact with the canister.

DISCLAIMER: All products manufactured and/or distributed by FMF Racing are a) intended for use on stock vehicles specific to the U.S. market; b) for closed course use only unless otherwise stated and c) not intended to meet emission regulations for use on public lands, roads or access routes – consult with local jurisdictions. FMF Racing makes no claims as to the products applicability, effectiveness or fitment on modified machines. FMF Racing is the sole determiner of abuse, misuse, installation errors and modifications. We assume no liability for any errors in listings, specifications, part numbers, prices or model applications. We reserve the right to change specifications, product descriptions, product quality, pricing and application at any time without notice and without further obligation. Buyer assumes all risk for any and all damage caused to themselves, a third party and/or property by virtue of failure of these products. By installing and/or using an FMF product, you hereby accept and understand these stated terms and conditions and have followed all instructional steps.