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E5 1701 EN

Technical Data Sheet-Product InformationProduct:FLEXI KUNSTSTOFFSPACHTEL

Characteristics:	*11 • .1 . 11 · · · · · · .
	iller with excellent adhesion on various plastics
Resistant against high temp	1
Good filling properties, qui For repair of parts exposed	
	especially steel sheet, cast iron, cast aluminium and glass-fibre
2+ Reinforced body parts passe	
100Range of application: Car-refinishing and industry	y
Chemical basis:	
FLEXI: Unsaturated	polyester resins, inert filling material, thixotropic agents,
pigments.	
Hardener: Benzoylpere	oxide
Instructions for use:	
Clean surface from dirt and	grease. Remove rust and lacquer coat.
Rough up surface with abra	
	with approx 2% hardener paste and apply within 4-6 minutes.
After an additional drying t	ime of about 20 minutes the material is ready for sanding.
Do not use on zinc-galvani	zed sheet steel, wash-primers, prime coats based on
synthetic resins or nitro-cel	· · ·
Pot life:	
with 2% hardener: 4-6 minu	ites
	t accelerate the polymerisation rate but might cause loss of
	on of the following paint films.
▲ / / └───────	on of the following paint finns.
Mixture:	
100 parts: airo FLEXI 2 parts: hardener	
Temperature conditions:	emperatures should range between $+18$ °C and $+25$ °C.
Do not apply at temperature	
Disposal consideration:	1
Disposal according to local	regulations.
Sanding:	
Paper P 80 – 280	
Please dry sand as polyester	r materials are sensitive to water
Storage stability:	
12 months in tightly closed	tins when kept at $+20$ °C.
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